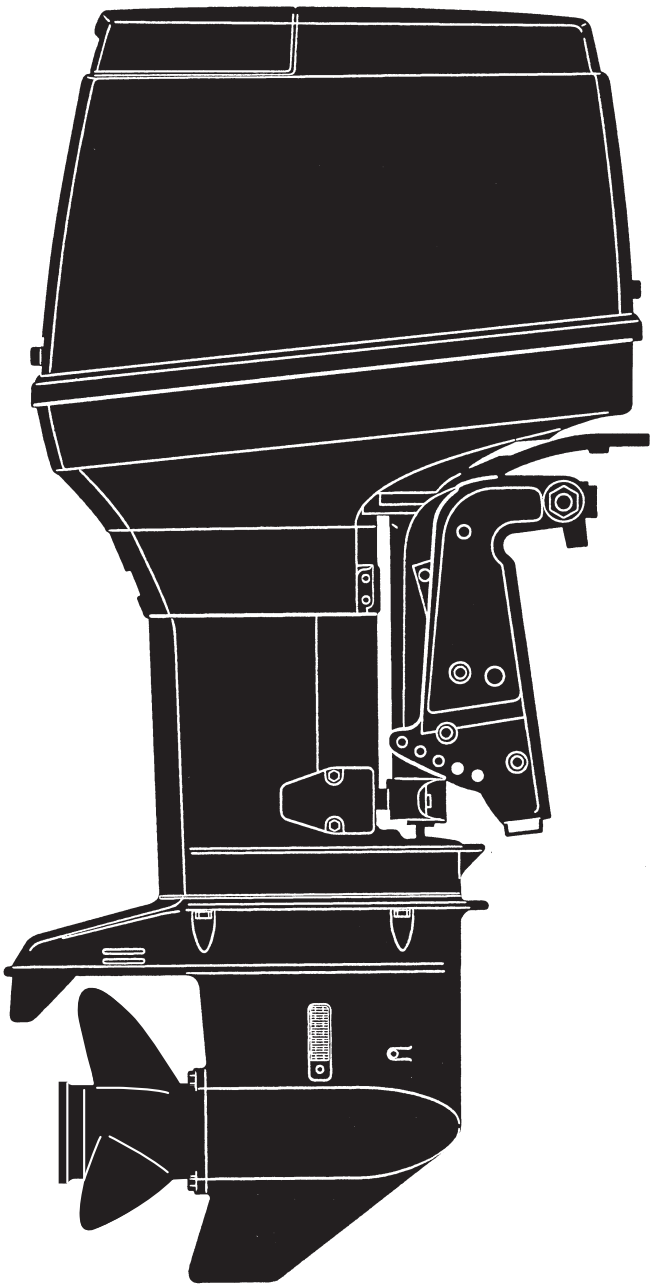
2013 PARTS CATALOG

TOHATSU



M 115A2
120A2
140A2

Serial Number 000001AC~

OB NO.002-21037-7
1301

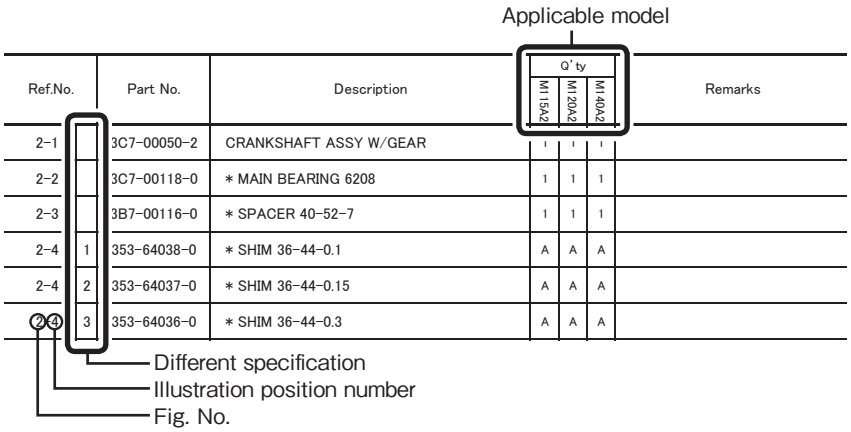
HOW TO USE THIS PARTS CATALOG

1. This Parts Catalog provides information available as of the end of January, 2013.

2. Please keep the Parts Catalog updated each time when receiving the Service Bulletin describing the addition, abolition and/or change of parts.

3. Actual shapes of parts may be different from the illustrations shown in this Parts Catalog because they are described only as a guide for searching parts.

4. One illustration is given more than one article number. Please confirm the sub-number applicable model and remarks before ordering parts.



5. Given mark in (∗) to part number shows assembly or kit part.

6. Marks in this Parts Catalog show.

STD	: Standard	OPT	: Optional Parts
O/S	: Over size	ASSY	: Assembly
DO	: Domestic Model	EX	: Export Model
A	: As required	EU	: European Union

7. Attention to order
   Please order painted parts in accordance with following.
   The parts that fourth figure of the parts number is (B), (Q) have painted.
   Present coloring of power head is black (B) and lower unit is aqua marine blue (Q).
   [Example]

ENGINE SHORT BLOCK KIT	LOWER UNIT ASSY (L)
3C7B87090-B	3C7Q87302-9
B: Black	Q: Aquamarine Blue

8. About dimensional identification of bolts, nuts and washers.
   BOLT 916124 - 0850
   - 08: Length below neck
   - 50: Diameter

   NUTS & WASHERS 941303 - 0600
   - 06: Diameter

9. Hose, that is a standard part, is replaced with long hose.

HOSE 98AL - 40 - 220

Length
Diameter

HOSE/PIPE

Fig No		Part No.	Description	Bulk part No.	Bulk part	
					Inner Diameter (mm)	Length (m)
1-50		98AL-40-220	HOSE	98AL-401000	4	1
1-51		98AL-40-350	HOSE	98AL-401000	4	1
1-52		98AL-40-480	HOSE	98AL-401000	4	1
1-53		98AL-40-270	HOSE	98AL-401000	4	1
3-3		98AB-70-080	HOSE	98AB-701000	7	1
3-4		98AB-70-180	HOSE	98AB-701000	7	1
3-9		98AB-30-470	HOSE	98AB-301000	3	1
5-24		98AB-70-320	HOSE	98AB-701000	7	1
5-25		98AB-70-045	HOSE	98AB-701000	7	1
5-26		98AB-70-310	HOSE	98AB-701000	7	1
5-27		98AB-50-045	HOSE	98AB-501000	5	1
5-28		98AB-50-100	HOSE	98AB-501000	5	1
5-32		98AB-70-730	HOSE	98AB-701000	7	1
9-34		98AB-70-350	HOSE	98AB-701000	7	1
10-9		99AA-4-0490	PIPE	99AA-4-1000	4	1
10-34		99AA-6-1000	PIPE	99AA-6-1000	6	1
10-35		99AA-6-0340	PIPE	99AA-6-1000	6	1
12-54	1	98AL-40-800	HOSE	98AL-401000	4	1
12-54	2	98AL-40-920	HOSE	98AL-401000	4	1
16-3		98AB-50-480	HOSE	98AB-501000	5	1
19-7		98AB-70-700	HOSE	98AB-701000	7	1
19-8		98AB-701600	HOSE	98AB-701000 x2	7	1
23-32		98AB-506000	HOSE	98AB-501000 x6	5	1
25-10		98AL-40-920	HOSE	98AL-401000	4	1

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Fig. 1 CYLINDER • CRANK CASE

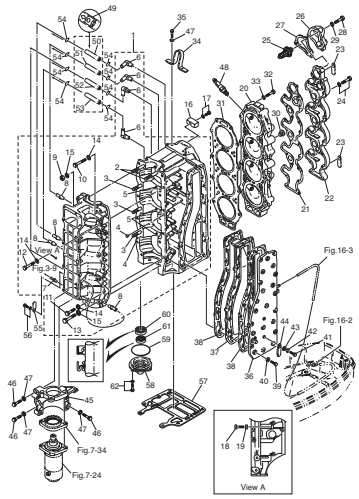


Fig. 2 PISTON • CRANK SHAFT

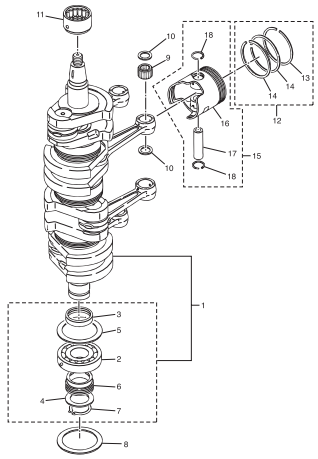


Fig. 3 INTAKE MANIFOLD • REED VALVE

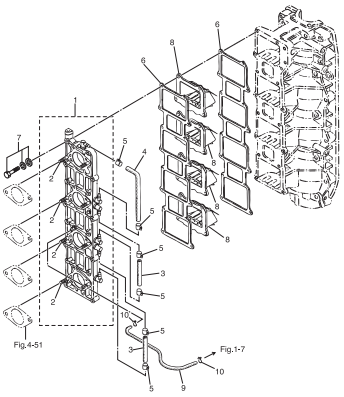


Fig. 4 INTAKE SILENCER • CARBURETOR

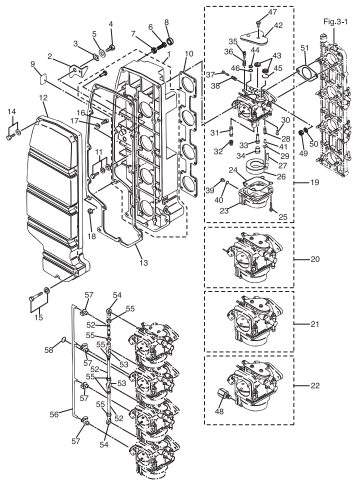


Fig. 5 FUEL PUMP

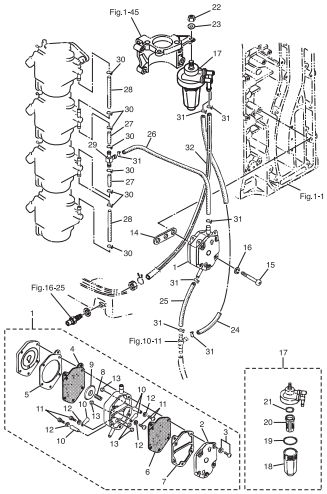


Fig. 6 THROTTLE

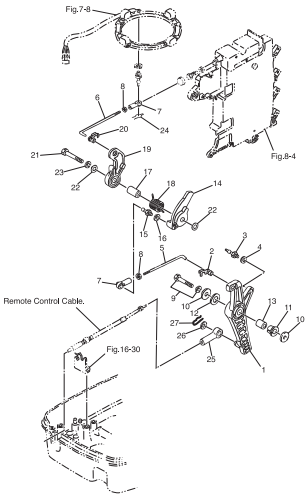


Fig. 7 MAGNETO • STARTER MOTOR

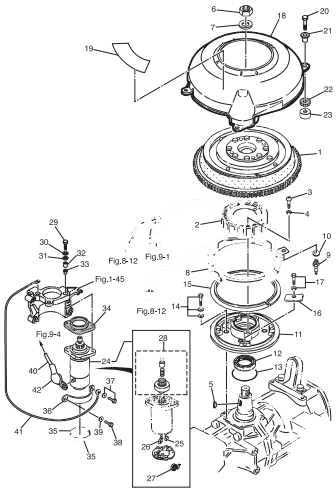


Fig. 8 ELECTRIC PARTS (C.D. UNIT)

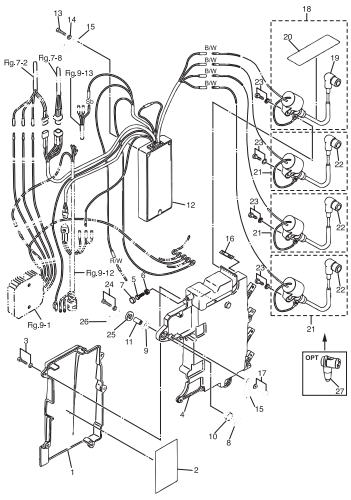


Fig. 9 ELECTRIC PARTS (DIAGRAM)

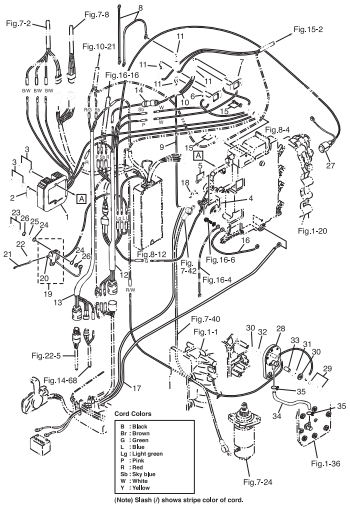


Fig. 10 OIL PUMP

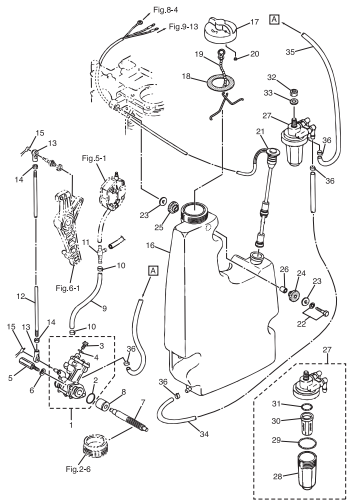


Fig. 11 DRIVE SHAFT HOUSING

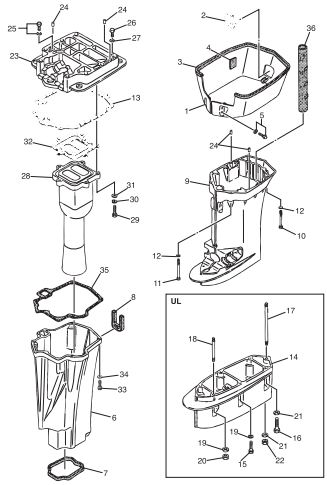


Fig. 12 GEAR CASE (DRIVE SHAFT)

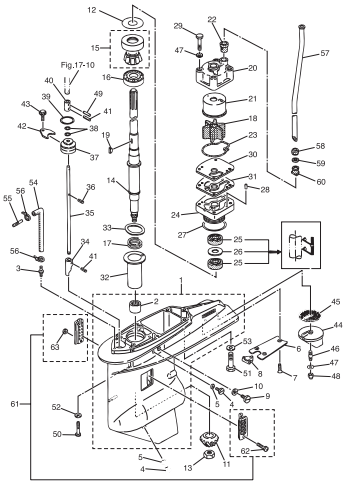


Fig. 13 GEAR CASE (PROPELLER SHAFT)

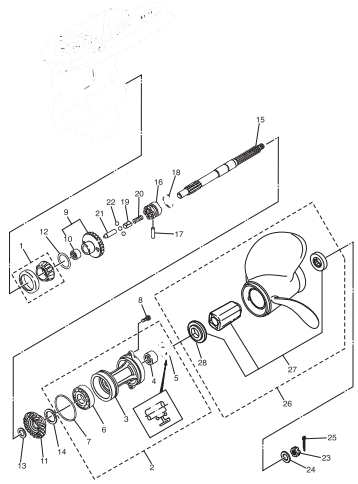


Fig. 14 BRACKET

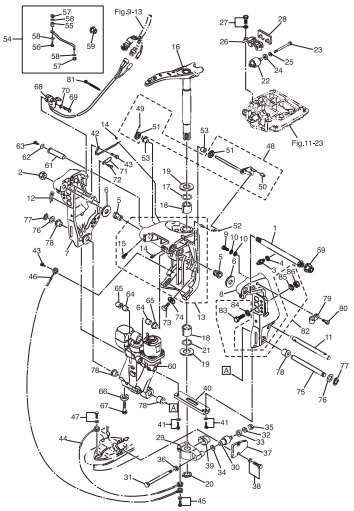


Fig. 15 POWER TRIM & TILT

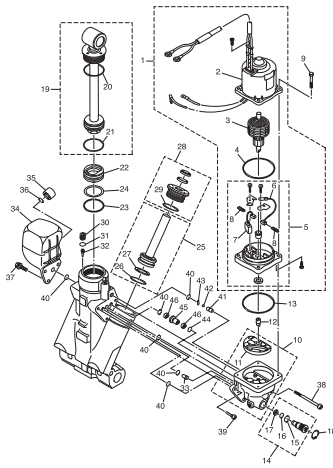


Fig. 16 BOTTOM COWL

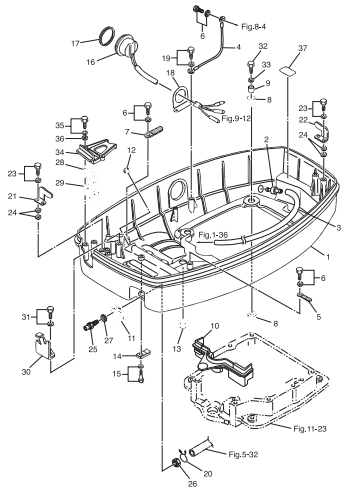


Fig. 17 SHIFT

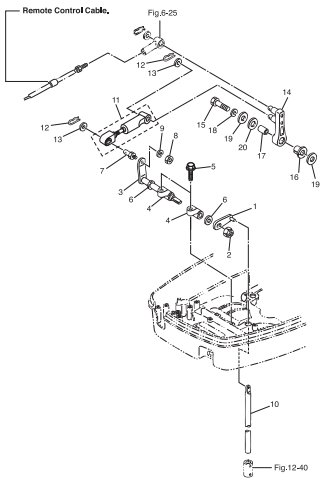


Fig. 18 TOP COWL

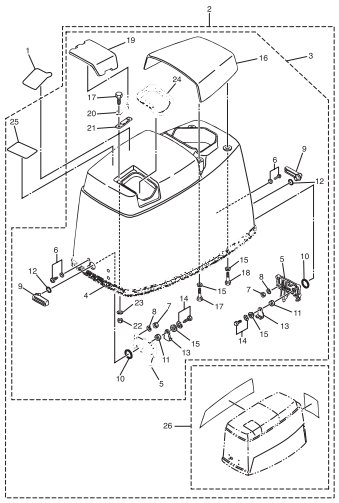


Fig. 19 FUEL TANK

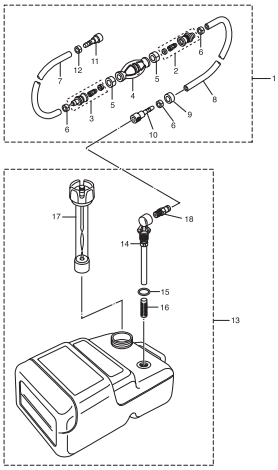


Fig. 20 COMPONENT PARTS OF REMOTE CONTROL

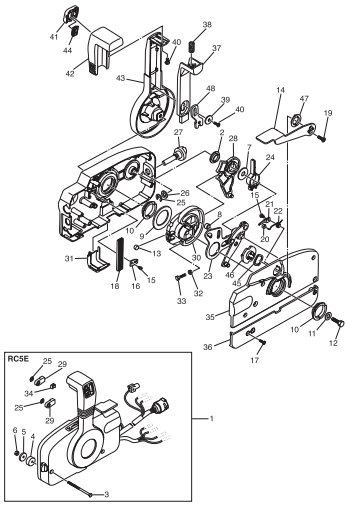


Fig. 21 COMPONENT PARTS OF REMOTE CONTROL (ELECTRIC PARTS)

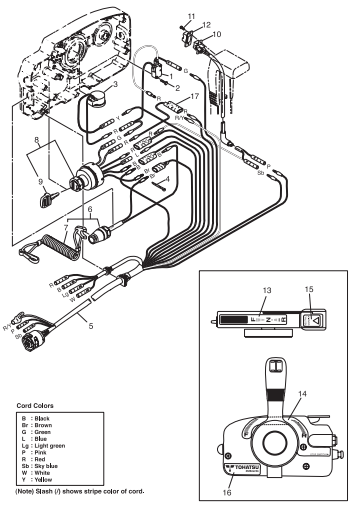


Fig. 22 ACCESSORIES

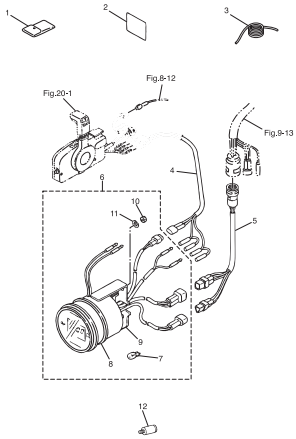


Fig. 23 OPTIONAL PARTS (1)

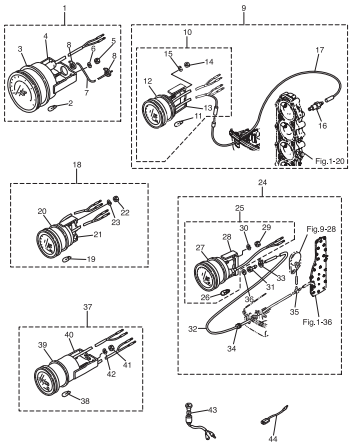


Fig. 24 OPTIONAL PARTS (2)

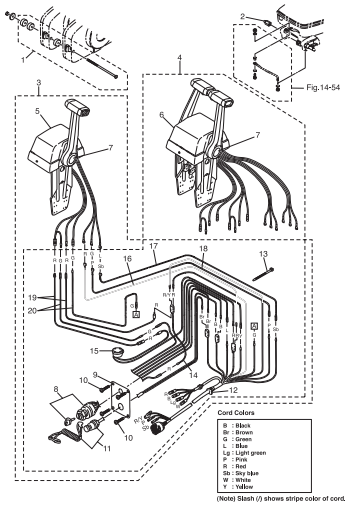


Fig. 25 ASSEMBLY・KIT PARTS

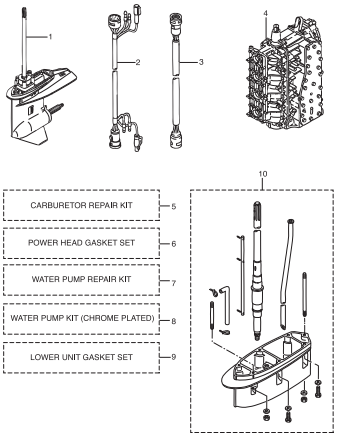
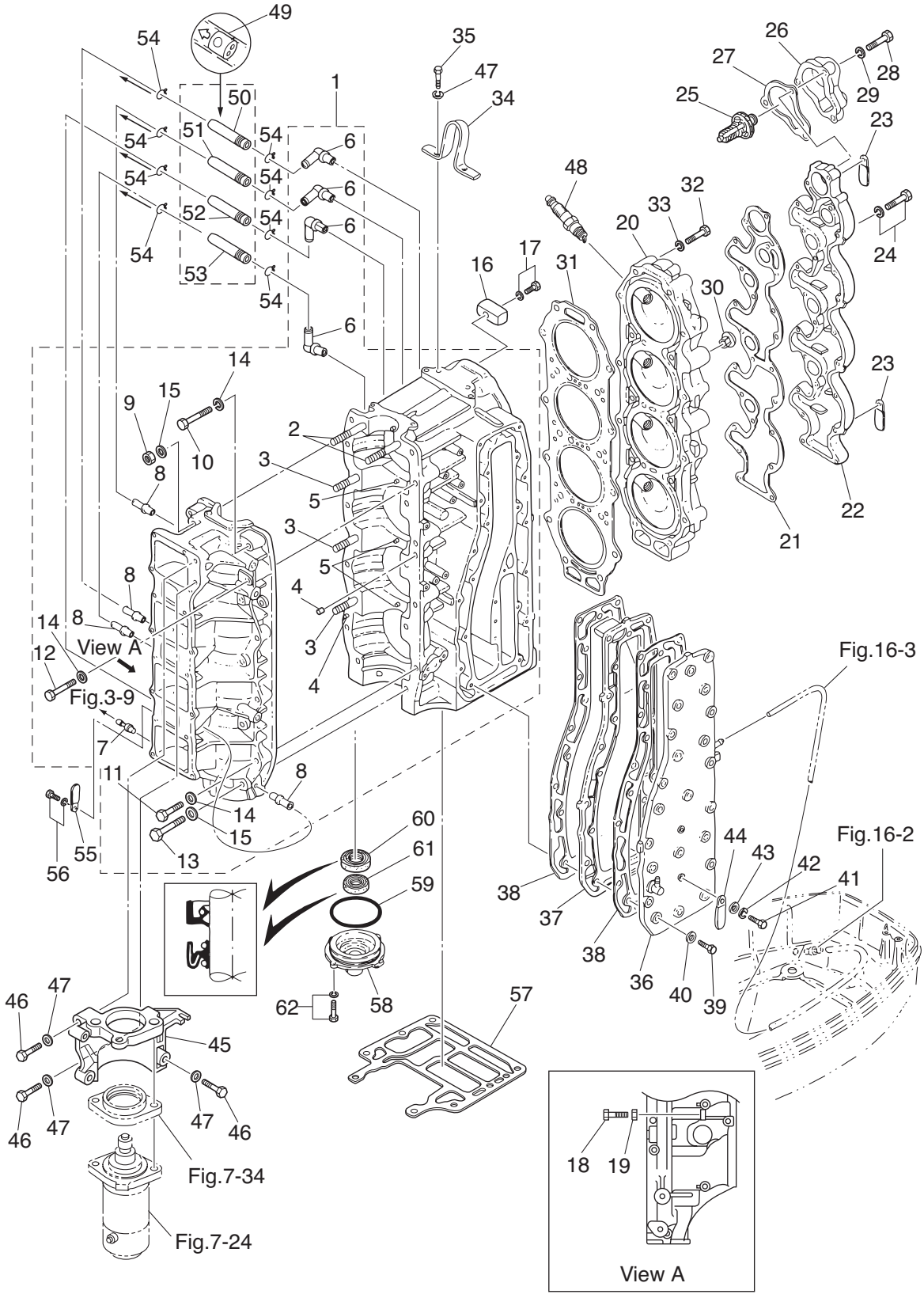
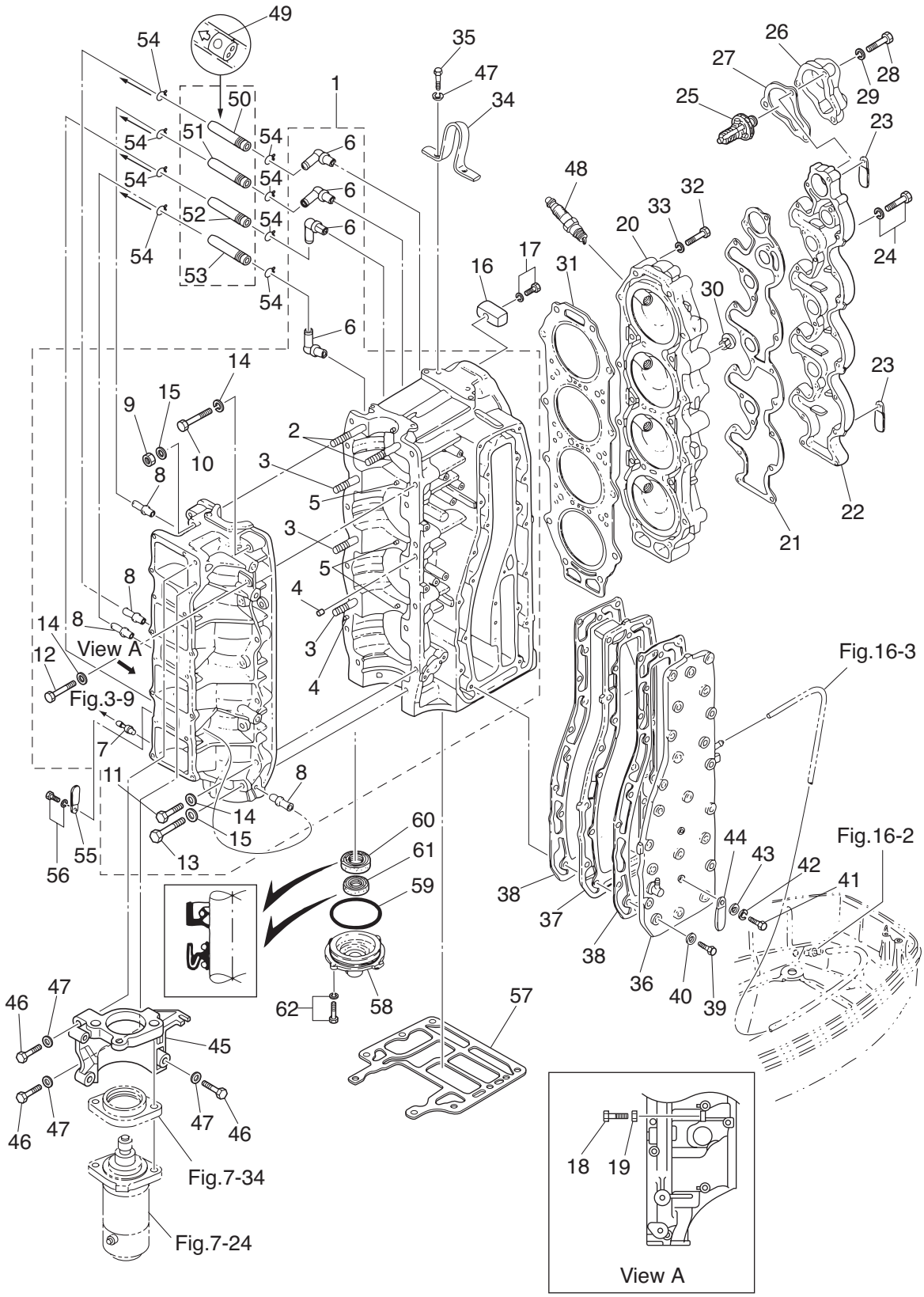


Fig. 1 CYLINDER • CRANK CASE



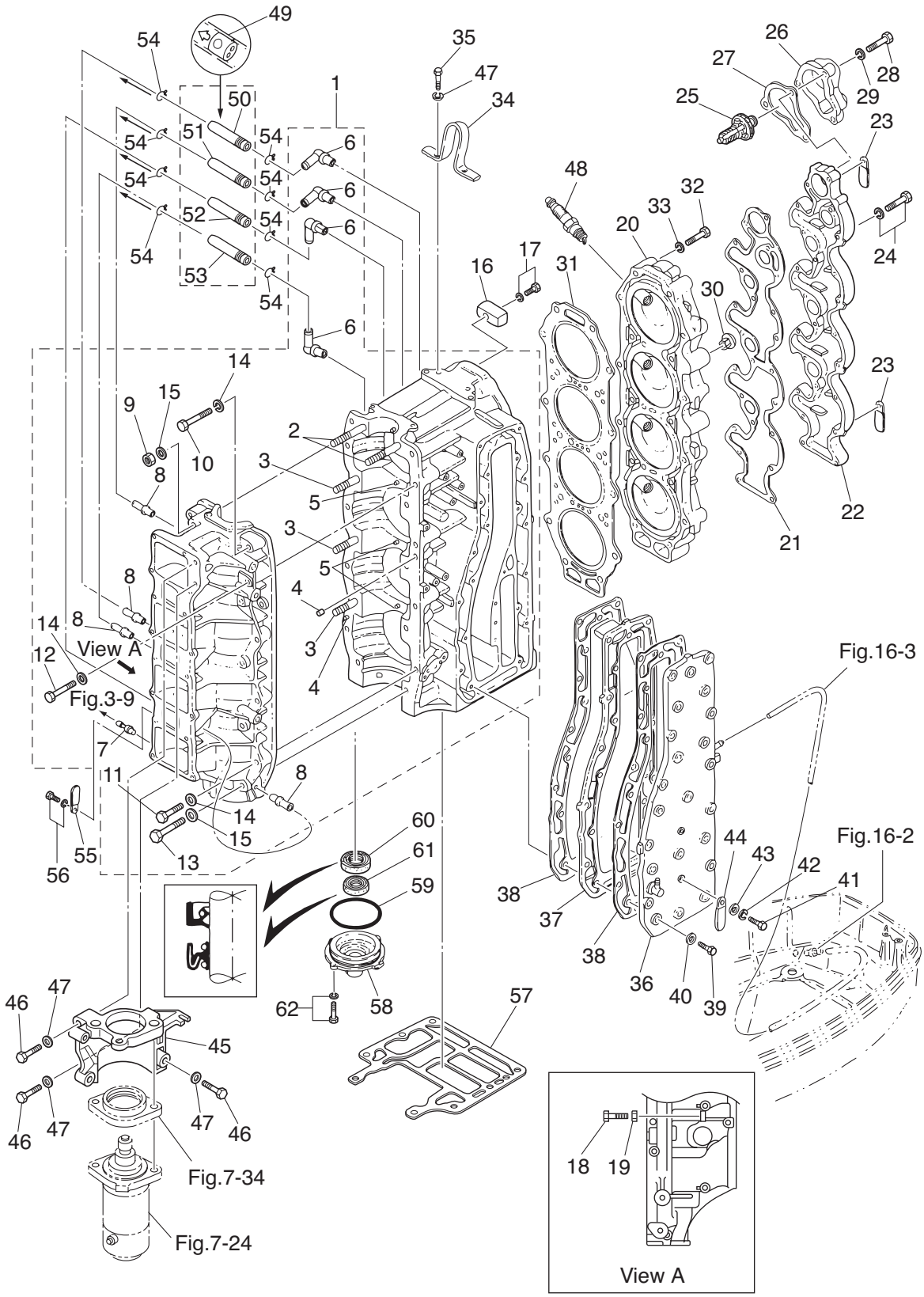
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			M115A2	M120A2	M140A2	
1-1	3C7B01100-3	CYL BLOCK & CRANKCASE ASSY	1	1	1	
1-2	915324-1065	* STUD	2	2	2	
1-3	915324-1055	* STUD	3	3	3	
1-4	345-01111-0	* DOWEL PIN 6-12	2	2	2	
1-5	345-00117-0	* DOWEL PIN	4	4	4	Bearing
1-6	3T5-10166-0	* NIPPLE	4	4	4	
1-7	338-01131-1	* NIPPLE 4.8-5	1	1	1	
1-8	393-01131-0	* NIPPLE 5.5-5	4	4	4	
1-9	931121-1000	* NUT	5	5	5	
1-10	916124-0840	* BOLT	2	2	2	
1-11	916124-0850	* BOLT	9	9	9	
1-12	916124-0865	* BOLT	1	1	1	
1-13	916129-1065	* BOLT	5	5	5	
1-14	345-01015-0	* WASHER 8.5-19.5-3.2	12	12	12	
1-15	3B7-01116-0	* WASHER 10.5-20-3.2	10	10	10	
1-16	3B7-60218-1	ANODE	1	1	1	
1-17	910103-5630	BOLT	1	1	1	
1-18	910103-0625	BOLT	1	1	1	
1-19	930103-0600	NUT	1	1	1	
1-20	3C7B01002-1	CYLINDER HEAD ASSY	1	1	1	
1-21	3C7-01024-3	CYLINDER HEAD COVER GASKET	1	1	1	
1-22	3C7B01021-2	CYLINDER HEAD COVER	1	1	1	
1-23	309-06972-0	CLAMP 6.5-47.5P	2	2	2	
1-24	910124-6635	BOLT	20	20	20	
1-25	3C7-01030-0	THERMOSTAT	1	1	1	PRV 60°
1-26	3B7B01031-0	THERMOSTAT CAP	1	1	1	
1-27	353-01032-0	THERMOSTAT CAP GASKET	1	1	1	
1-28	9101F4-0645	BOLT	3	3	3	
1-29	941303-0600	SPRING WASHER	3	3	3	

Fig. 1 CYLINDER • CRANK CASE



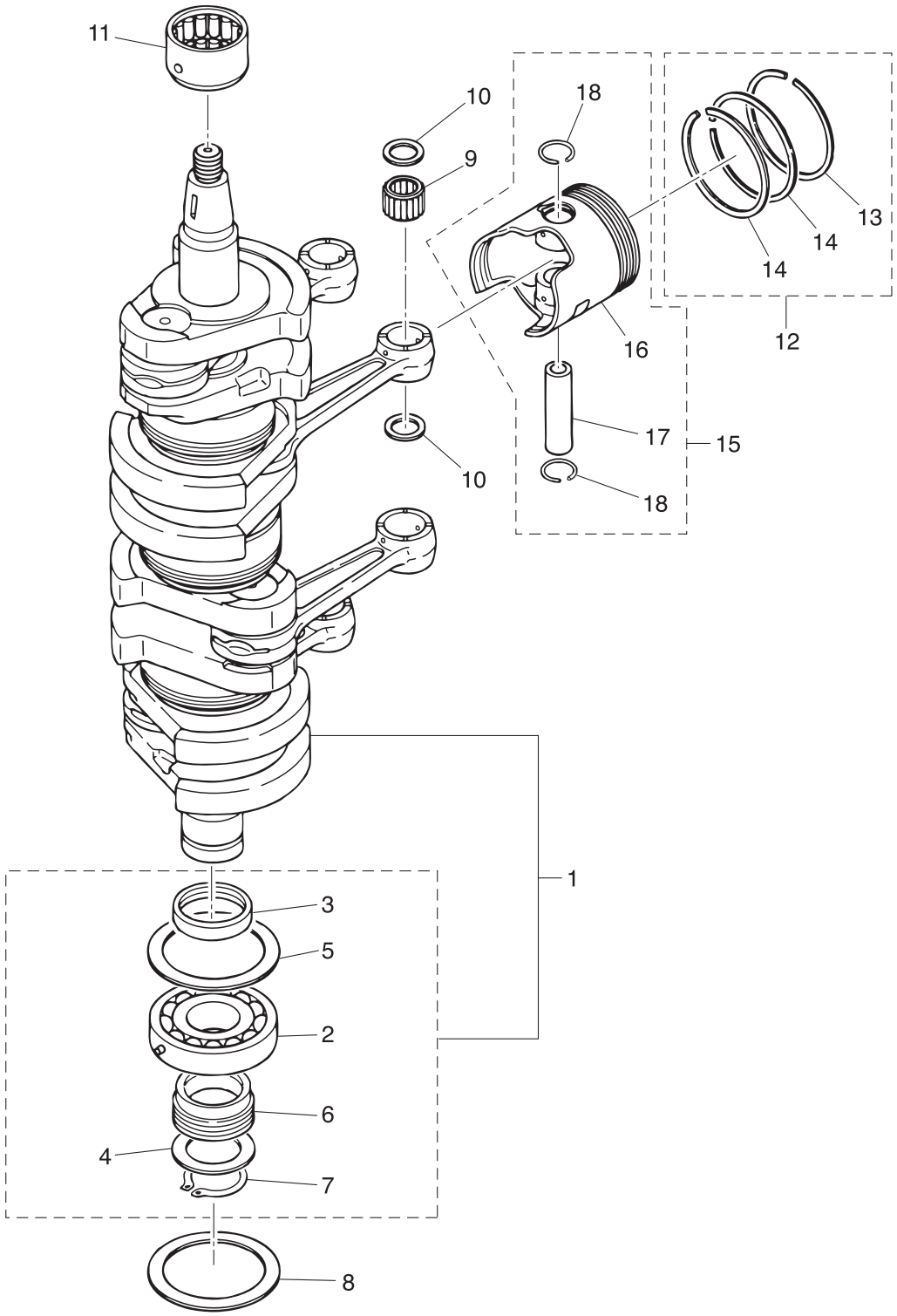
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1-30	3B7-01046-0	PLUG	1	1	1	
1-31	3C7-01005-1	CYLINDER HEAD GASKET	1	1	1	
1-32	9161F9-0860	BOLT	21	21	21	
1-33	345-01015-0	WASHER 8.5-19.5-3.2	21	21	21	
1-34	3C7-01513-2	HANGER	1	1	1	
1-35	9101F4-0820	BOLT	2	2	2	
1-36	3C7B02300-2	EXHAUST COVER ASSY	1	1	1	
1-37	3C7B02302-0	EXHAUST COVER (INNER)	1	1	1	
1-38	3C7-02305-1	EXHAUST COVER GASKET	2	2	2	
1-39	9101F4-0835	BOLT	23	23	23	
1-40	940121-0800	WASHER	23	23	23	
1-41	9101F4-0630	BOLT	2	2	2	
1-42	941322-0600	SPRING WASHER	2	2	2	
1-43	940121-0600	WASHER	2	2	2	
1-44	309-06972-0	CLAMP 6.5-47.5P	1	1	1	
1-45	3C7B05101-1	BRACKET	1	1	1	
1-46	9161F4-0845	BOLT	3	3	3	
1-47	941322-0800	SPRING WASHER	5	5	5	Bracket Hanger
1-48	9701-1-1016	SPARK PLUG (BR8HS10)	4	4	4	NGK
1-49	393-01160-0	CHECK VALVE	4	4	4	
1-50	98AL-40-220	HOSE	1	1	1	#1Cylinder-#2C/Case 98AL-401000
1-51	98AL-40-350	HOSE	1	1	1	#2Cylinder-#1C/Case 98AL-401000
1-52	98AL-40-480	HOSE	1	1	1	#3Cylinder-#4C/Case 98AL-401000
1-53	98AL-40-270	HOSE	1	1	1	#4Cylinder-#3C/Case 98AL-401000
1-54	338-01133-0	CLIP ϕ7	8	8	8	
1-55	309-06972-0	CLAMP 6.5-47.5P	1	1	1	
1-56	910103-6612	BOLT	1	1	1	
1-57	3C7-01303-5	ENGINE BASEMENT GASKET	1	1	1	
1-58	3B7-01291-2	CRANKCASE HEAD	1	1	1	

Fig. 1 CYLINDER • CRANK CASE



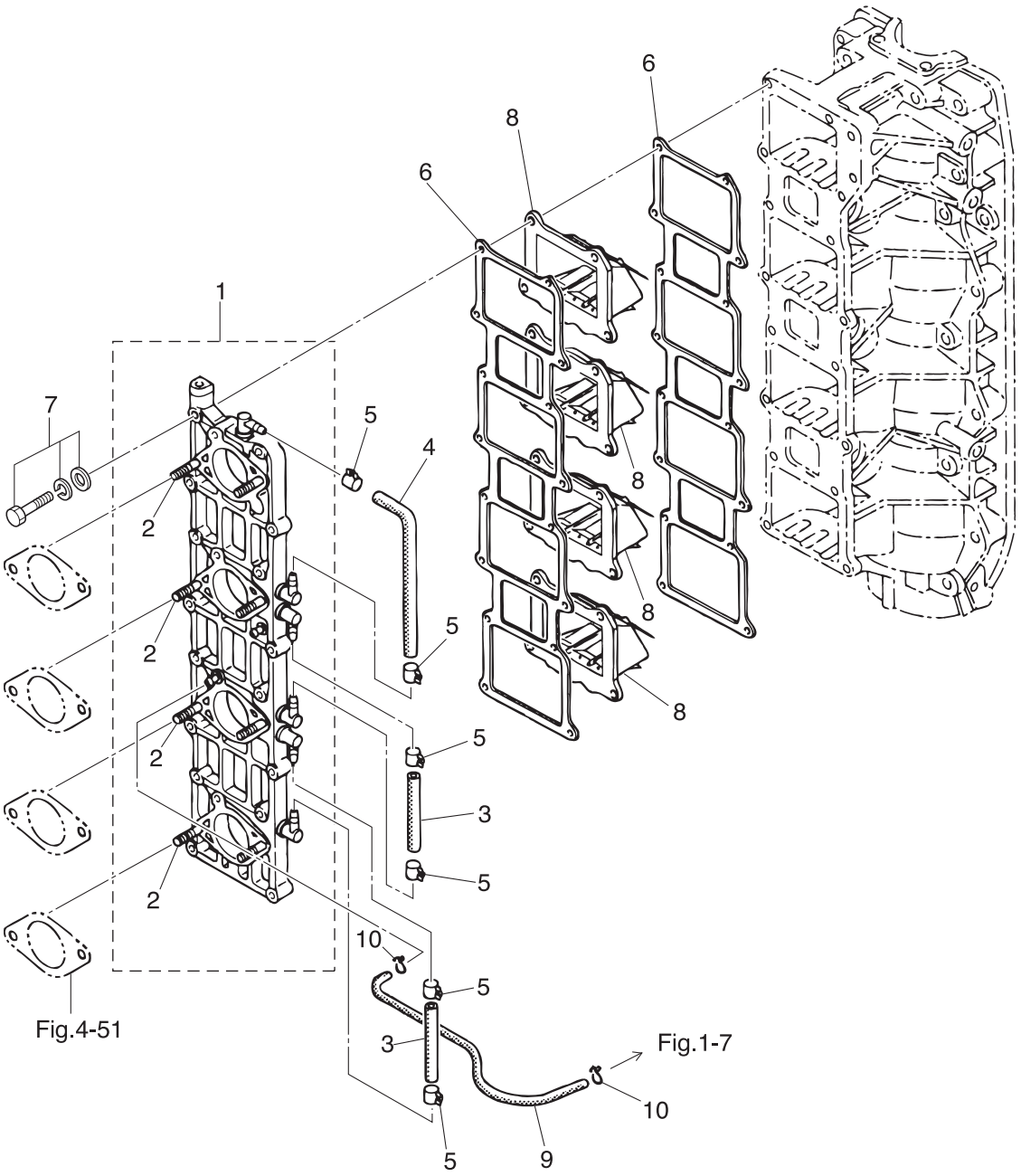
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1-59		171-00053-0	O-RING 2-74.5	1	1	1	
1-60		3B7-00121-0	OIL SEAL 35-58-9	1	1	1	
1-61		3C7-01215-0	OIL SEAL 19.6-35-10	1	1	1	
1-62		910103-5620	BOLT	2	2	2	

Fig. 2 PISTON • CRANK SHAFT



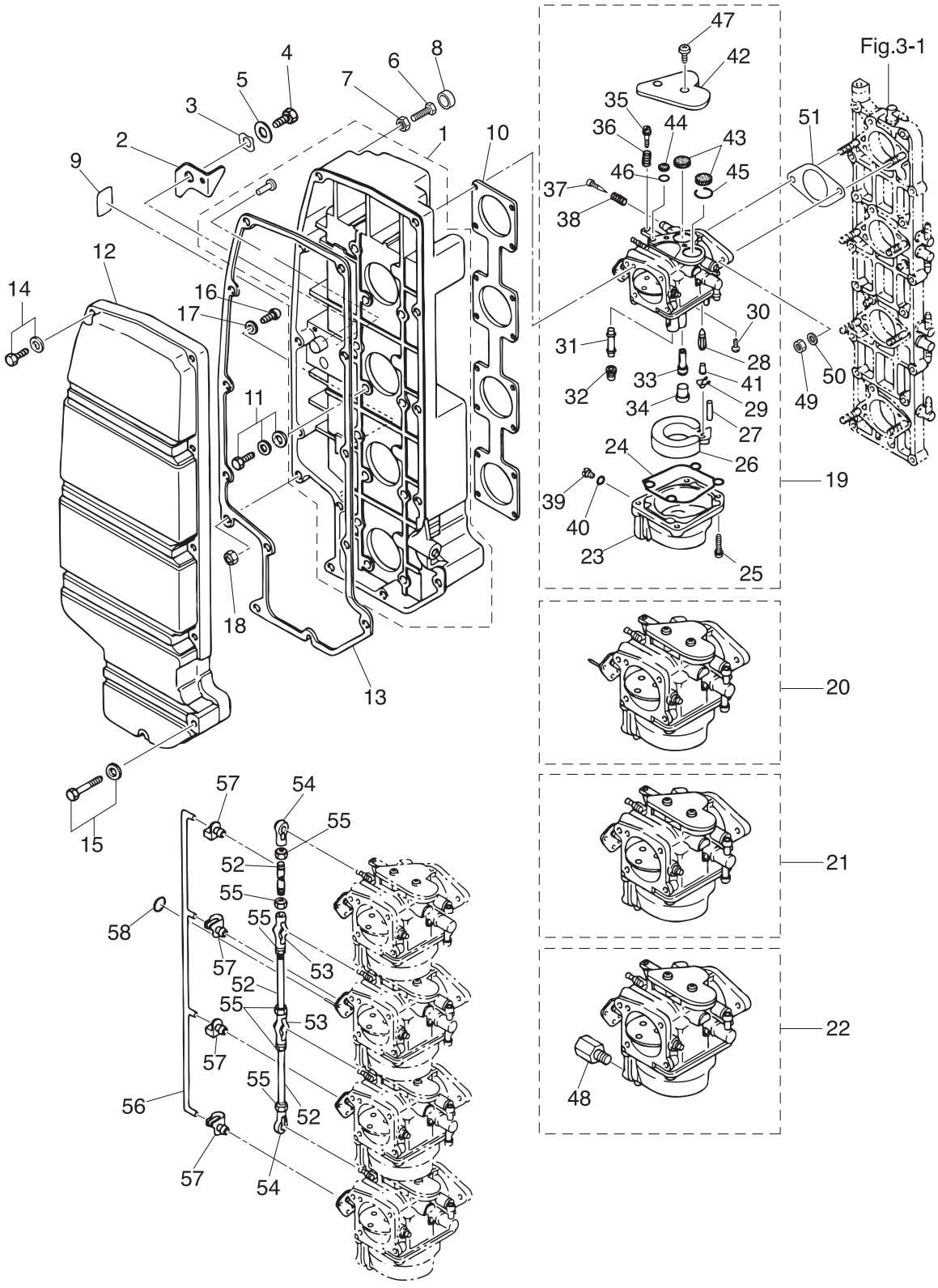
Ref.No.		Part No.	Description	Q'ty			Remarks
				M115A2	M120A2	M140A2	
2-1		3C7-00050-2	CRANKSHAFT ASSY W/GEAR	1	1	1	
2-2		3C7-00118-0	* MAIN BEARING 6208	1	1	1	
2-3		3B7-00116-0	* SPACER 40-52-7	1	1	1	
2-4	1	353-64038-0	* SHIM 36-44-0.1	A	A	A	
2-4	2	353-64037-0	* SHIM 36-44-0.15	A	A	A	
2-4	3	353-64036-0	* SHIM 36-44-0.3	A	A	A	
2-5		3B7-00115-0	* THRUST PLATE 66-85-2	1	1	1	
2-6		3B7-09060-0	* OIL PUMP DRIVE GEAR	1	1	1	
2-7		945107-3500	* C-RING d=35	1	1	1	
2-8		3B7-00115-0	THRUST PLATE 66-85-2	1	1	1	
2-9		3C7-00042-0	ROLLER BEARING 20-25-28	4	4	4	
2-10		353-00046-0	SMALL END BEARING WASHER	8	8	8	
2-11		3C7-00113-0	MAIN BEARING	1	1	1	Upper
2-12	1	3E0-87123-0	PISTON RING SET	4	4	4	STD
2-12	2	3E0-87124-0	PISTON RING SET (0.5 O/S)	4	4	4	OPT
2-13	1	3C7-00011-0	* PISTON RING	1	1	1	STD 1st
2-13	2	3C7-00014-0	* PISTON RING (0.5 O/S)	1	1	1	OPT 1st
2-14	1	3C7-00012-0	* PISTON RING	2	2	2	STD 2nd, 3rd
2-14	2	3C7-00015-0	* PISTON RING (0.5 O/S)	2	2	2	OPT 2nd, 3rd
2-15	1	3E0-87130-0	PISTON REPAIR KIT	4	4	4	STD
2-15	2	3E0-87131-0	PISTON REPAIR KIT (0.5 O/S)	4	4	4	OPT
2-16	1	3C7-00001-1	* PISTON	1	1	1	STD
2-16	2	3C7-00004-1	* PISTON (0.5 O/S)	1	1	1	OPT
2-17		360-00021-1	* PISTON PIN	1	1	1	
2-18		353-00024-1	* PISTON PIN CLIP	2	2	2	

Fig. 3 INTAKE MANIFOLD・REED VALVE



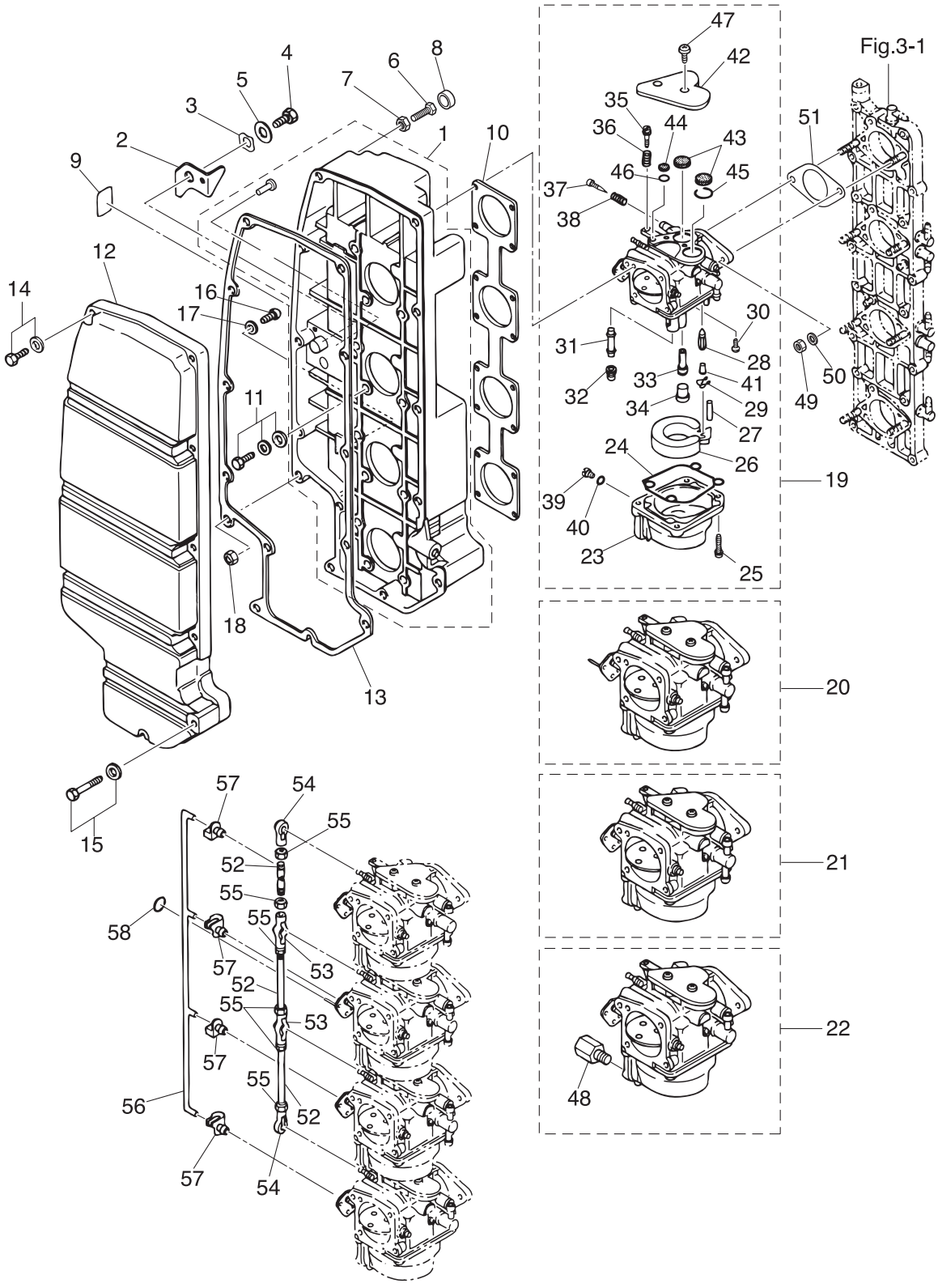
Ref.No.		Part No.	Description	Q'ty			Remarks
				M115A2	M120A2	M140A2	
3-1		3C7B02010-1	INTAKE MANIFOLD ASSY	1	1	1	
3-2		915321-0618	* STUD	8	8	8	
3-3		98AB-70-080	HOSE	2	2	2	98AB-701000
3-4		98AB-70-180	HOSE	1	1	1	98AB-701000
3-5		345-70114-1	CLIP ϕ11.3	6	6	6	
3-6		3C7-02104-1	INTAKE MANIFOLD GASKET	2	2	2	
3-7		910121-7635	BOLT	16	16	16	
3-8		3A3-02100-0	REED VALVE ASSY	4	4	4	
3-9		98AB-30-470	HOSE	1	1	1	#4C/Case-I/Manifold 98AB-301000
3-10		338-01133-0	CLIP ϕ7	2	2	2	

Fig. 4 INTAKE SILENCER・CARBURETOR



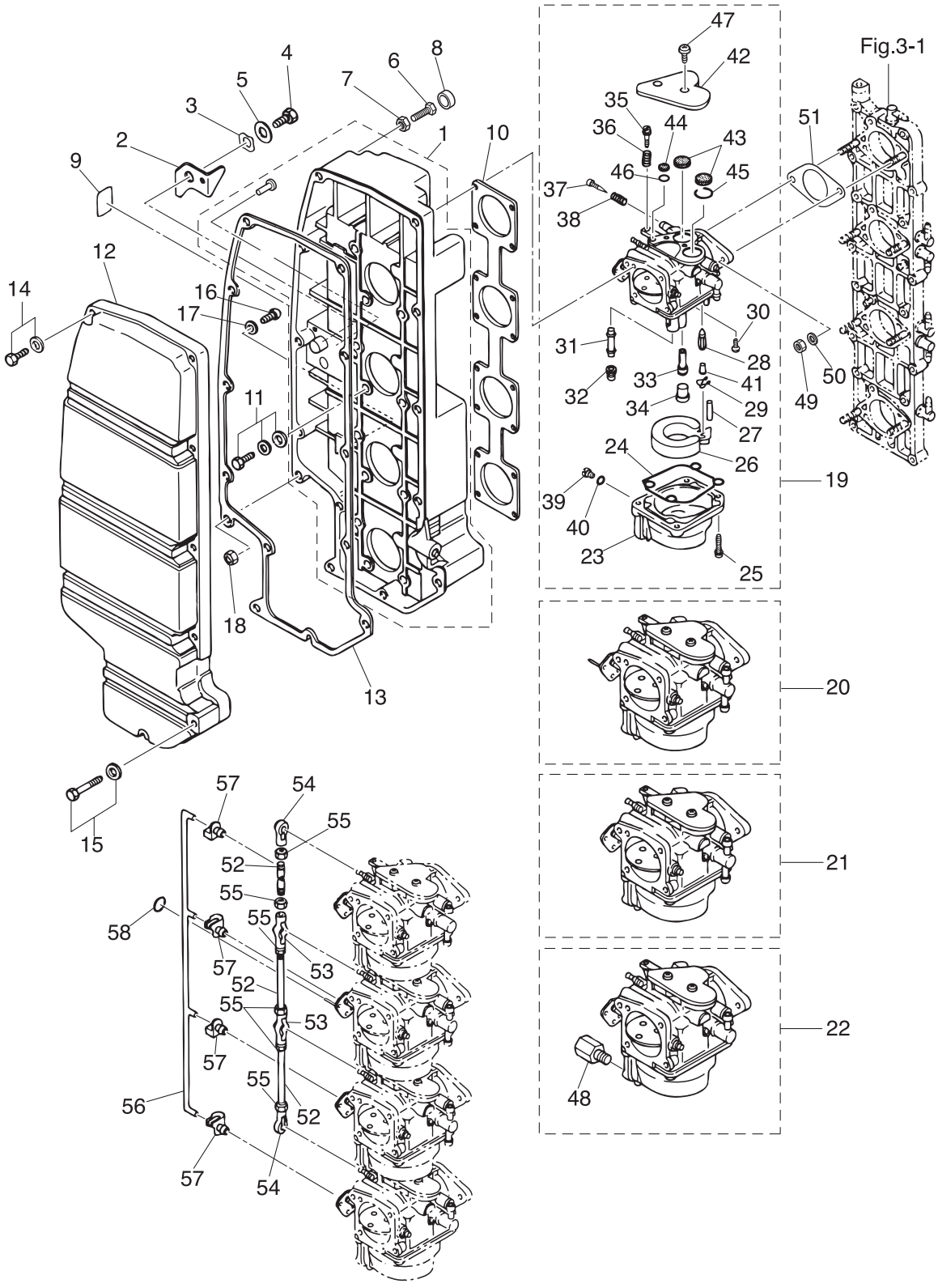
Ref.No.		Part No.	Description	Q'ty			Remarks
				M115A2	M120A2	M140A2	
4-1		3C7-02410-0	INTAKE SILENCER SUB-ASSY	1	1	1	
4-2		3B7-67152-0	CHOKE LEVER	1	1	1	
4-3		941403-1000	WAVE WASHER d=10	1	1	1	
4-4		910103-0610	BOLT	1	1	1	
4-5		346-67115-0	WASHER 6.5-21-1	1	1	1	
4-6		910103-0625	BOLT	1	1	1	
4-7		930103-0600	NUT	1	1	1	
4-8		3B7-63734-0	STOPPER DAMPER	1	1	1	
4-9		3B7-72015-0	CHOKE DECAL	1	1	1	
4-10		3C7-02414-2	INTAKE SILENCER GASKET	1	1	1	
4-11		3C7-02420-1	BOLT 6-20	12	12	12	
4-12		3C7-02415-2	INTAKE SILENCER COVER	1	1	1	
4-13		3C7-02418-3	GASKET	1	1	1	Intake Silencer
4-14		910103-5620	BOLT	10	10	10	
4-15		910103-5635	BOLT	2	2	2	
4-16		921503-0625	SCREW	1	1	1	
4-17		940103-0600	WASHER	1	1	1	
4-18		930103-0600	NUT	1	1	1	
4-19	1	3C7-03200-1	CARBURETOR ASSY			1	M140A2 Upper
4-19	2	3E0-03200-1	CARBURETOR ASSY	1	1		M115/120A2 Upper
4-20		3C7-03204-1	CARBURETOR ASSY (SECOND)	1	1	1	Second
4-21		3C7-03205-1	CARBURETOR ASSY (THIRD)	1	1	1	Third
4-22		3C7-03210-1	CARBURETOR ASSY (FOURTH)	1	1	1	Lower
4-23		353-03221-0	* FLOAT CHAMBER	1	1	1	Upper, Second, Third, Lower x 4
4-24		346-03222-0	* FLOAT CHAMBER O-RING	1	1	1	x 4
4-25		922503-6414	* SCREW	4	4	4	x 4
4-26		346-03231-0	* FLOAT	1	1	1	x 4
4-27		346-03232-0	* FLOAT ARM PIN	1	1	1	x 4
4-28		3B7-03240-0	* FLOAT VALVE	1	1	1	x 4

Fig. 4 INTAKE SILENCER・CARBURETOR



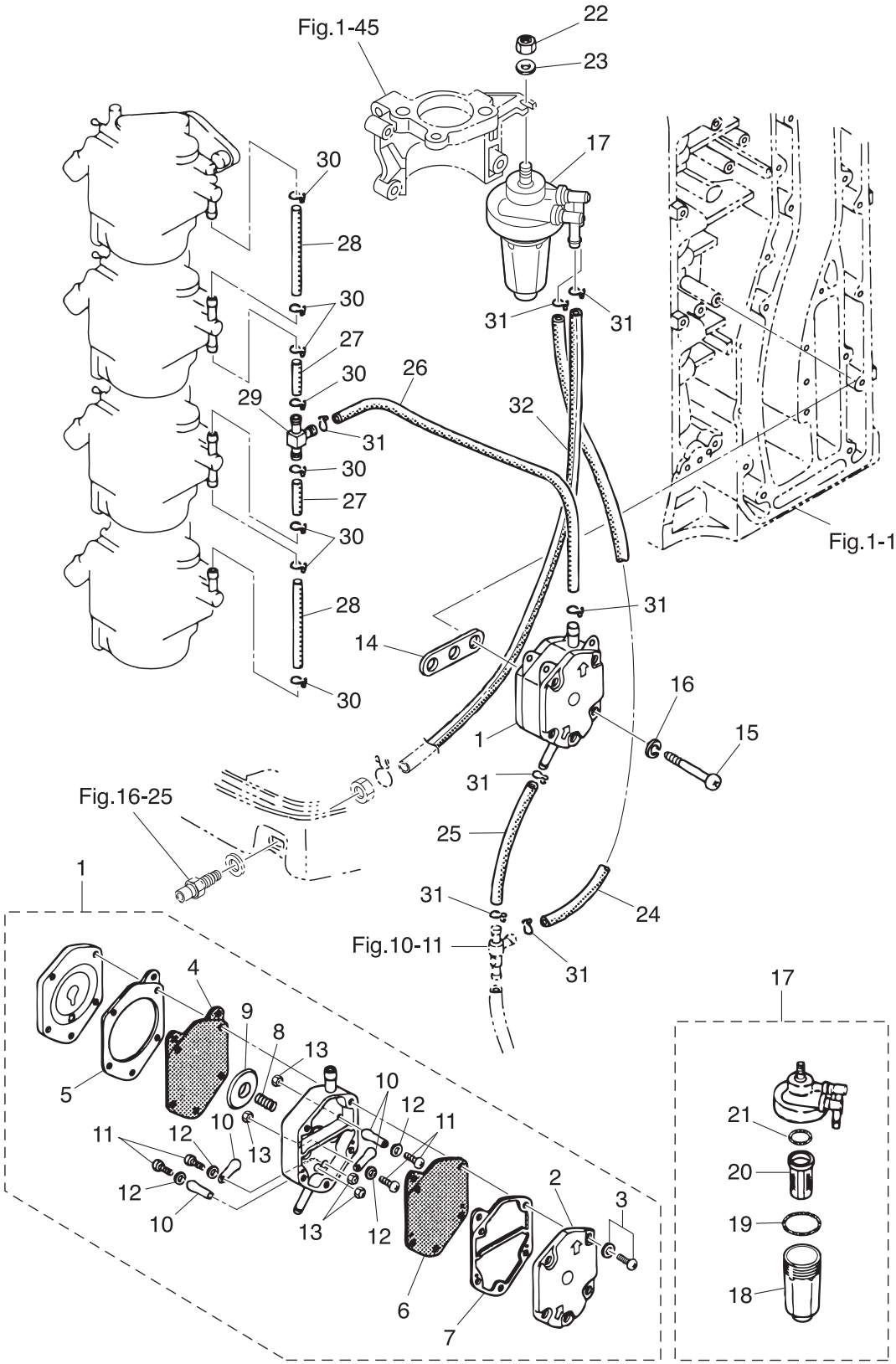
Ref.No.	Part No.	Description	Q'ty			Remarks
			M115A2	M120A2	M140A2	
4-29	344-03244-0	* CLIP	1	1	1	x 4
4-30	3F3-03234-0	* SCREW	1	1	1	x 4
4-31	3C7-03252-0	* MAIN NOZZLE	1	1	1	x 4
4-32	3C7-03251-0	* MAIN JET (#162)	1	1	1	x 4
4-33	3C7-03255-0	* SLOW JET (#75)	1	1	1	x 4
4-34	346-03256-0	* RUBBER CAP	1	1	1	x 4
4-35	346-03265-0	* STOP SCREW	1	1	1	Upper x 1
4-36	346-03267-0	* SPRING	1	1	1	Upper x 1
4-37	346-03266-0	* PILOT SCREW	1	1	1	x 4
4-38	353-03268-0	* SPRING	1	1	1	x 4
4-39	345-03292-0	* DRAIN SCREW	1	1	1	Upper, Second, Third x 3
4-40	336-03293-0	* O-RING	1	1	1	x 4
4-41	334-03242-0	* VALVE PIN	1	1	1	x 4
4-42	3C7-03181-0	* CARBURETOR COVER	1	1	1	x 4
4-43	3C7-03182-0	* CARBURETOR COVER GASKET	2	2	2	x 4
4-44	3C7-03183-0	* CARBURETOR COVER GASKET	1	1	1	x 4
4-45	3C7-03184-0	* COVER GASKET PLATE	1	1	1	x 4
4-46	3C7-03185-0	* COVER GASKET PLATE	1	1	1	x 4
4-47	3C7-03186-0	* SCREW	2	2	2	x 4
4-48	3C7-03292-0	* DRAIN SCREW	1	1	1	Lower x 1
4-49	930103-0600	NUT	8	8	8	
4-50	941303-0600	SPRING WASHER	8	8	8	
4-51	3C7-02011-2	CARBURETOR GASKET	4	4	4	
4-52	353-63709-1	THROTTLE ROD	3	3	3	
4-53	3B7-05229-0	BALL JOINT CONNECTOR	2	2	2	
4-54	3B7-05243-0	BALL JOINT CONNECTOR	2	2	2	
4-55	930103-0500	NUT	6	6	6	
4-56	3C7-67191-2	CHOKE ROD	1	1	1	
4-57	345-05223-1	ROD SNAP 3.5-2	4	4	4	

Fig. 4 INTAKE SILENCER・CARBURETOR



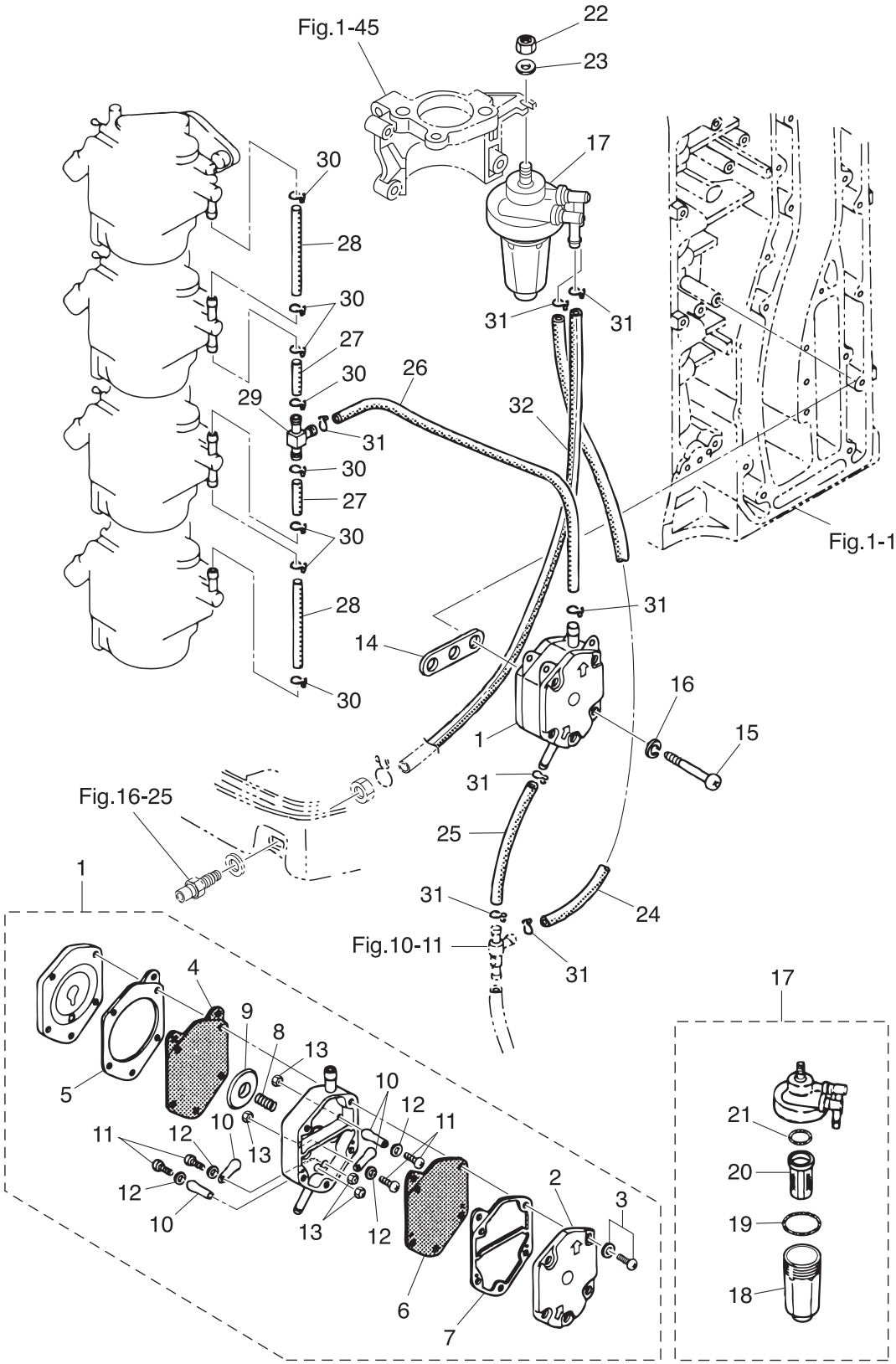
Ref.No.		Part No.	Description	Q'ty			Remarks
				M115A2	M120A2	M140A2	
4-58		3C7-03271-1	O-RING 1.5-2.5	1	1	1	

Fig. 5 FUEL PUMP



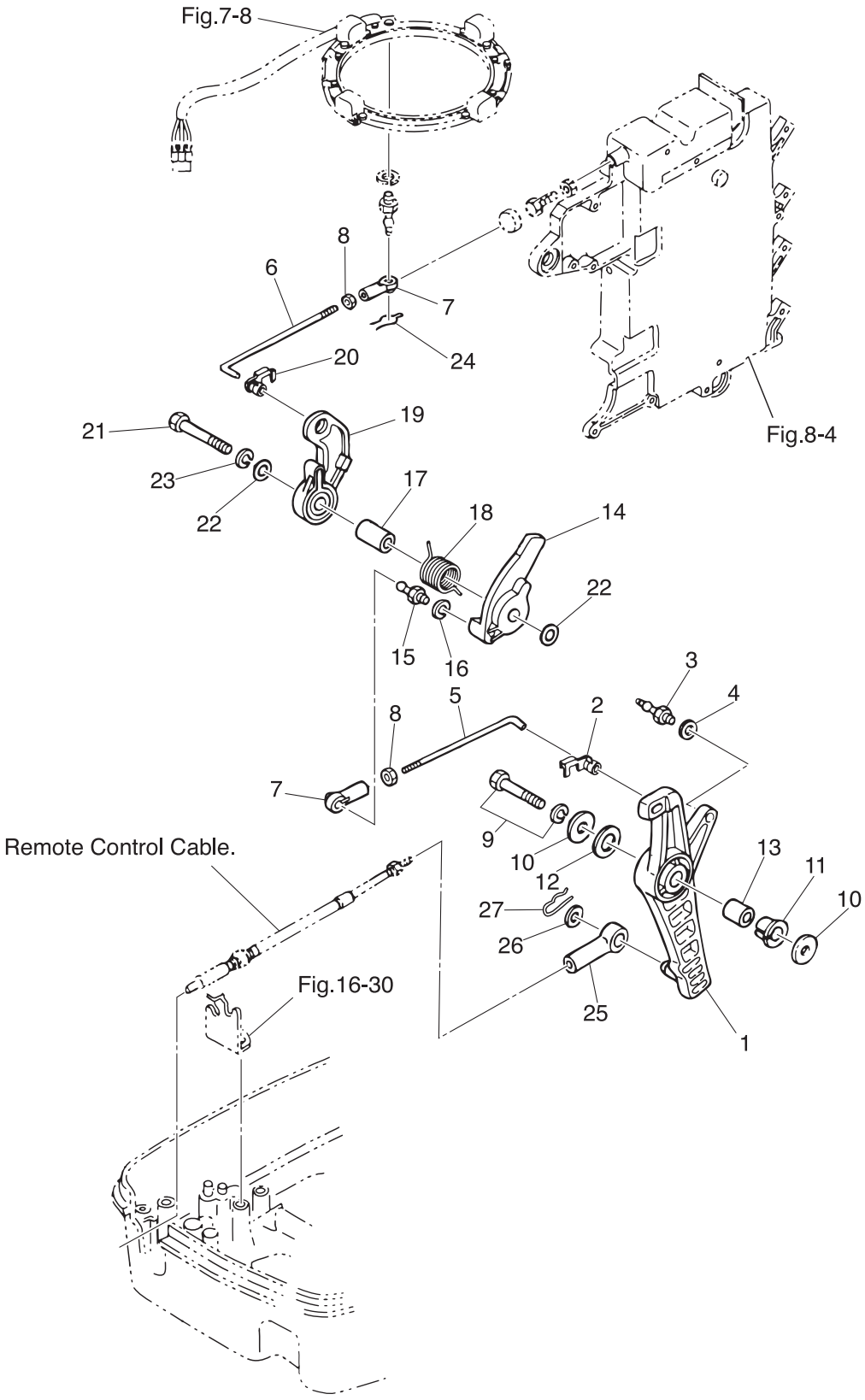
Ref.No.	Part No.	Description	Q'ty			Remarks
			M115A2	M120A2	M140A2	
5-1	3C7-04000-1	FUEL PUMP ASSY	1	1	1	
5-2	3C7-04004-1	* PUMP COVER	1	1	1	
5-3	922532-6533	* SCREW	3	3	3	
5-4	3C7-04005-0	* PUMP DIAPHRAGM	1	1	1	
5-5	3C7-04006-0	* DIAPHRAGM GASKET	1	1	1	
5-6	3C7-04029-0	* PUMP DIAPHRAGM	1	1	1	
5-7	3C7-04007-1	* DIAPHRAGM GASKET	1	1	1	
5-8	3C7-04009-0	* SPRING	1	1	1	
5-9	3C7-04022-0	* DIAPHRAGM COVER	1	1	1	
5-10	3C7-04044-0	* CHECK VALVE	4	4	4	
5-11	921532-0306	* SCREW	4	4	4	
5-12	940103-0300	* WASHER	4	4	4	
5-13	930103-0300	* NUT	4	4	4	
5-14	346-04901-2	GASKET	1	1	1	Fuel Pump
5-15	921503-0645	SCREW	2	2	2	
5-16	941303-0600	SPRING WASHER	2	2	2	
5-17	3C7-02230-0	FUEL FILTER ASSY	1	1	1	
5-18	3B7-02237-0	* CUP	1	1	1	
5-19	3B7-02235-0	* O-RING	1	1	1	
5-20	3B7-02234-0	* FILTER	1	1	1	
5-21	3B7-02236-0	* O-RING	1	1	1	
5-22	930103-0800	NUT	1	1	1	
5-23	940103-0800	WASHER	1	1	1	
5-24	98AB-70-320	HOSE	1	1	1	Fuel Filter-C/Valve 98AB-701000
5-25	98AB-70-045	HOSE	1	1	1	C/Valve-Fuel Pump 98AB-701000
5-26	98AB-70-310	HOSE	1	1	1	Fuel Pump-Pipe Joint 98AB-701000
5-27	98AB-50-045	HOSE	2	2	2	Pipe Joint-Carburetor 98AB-501000
5-28	98AB-50-100	HOSE	2	2	2	Carburetor-Carburetor 98AB-501000
5-29	3C7-02092-0	PIPE JOINT 7-5	1	1	1	

Fig. 5 FUEL PUMP



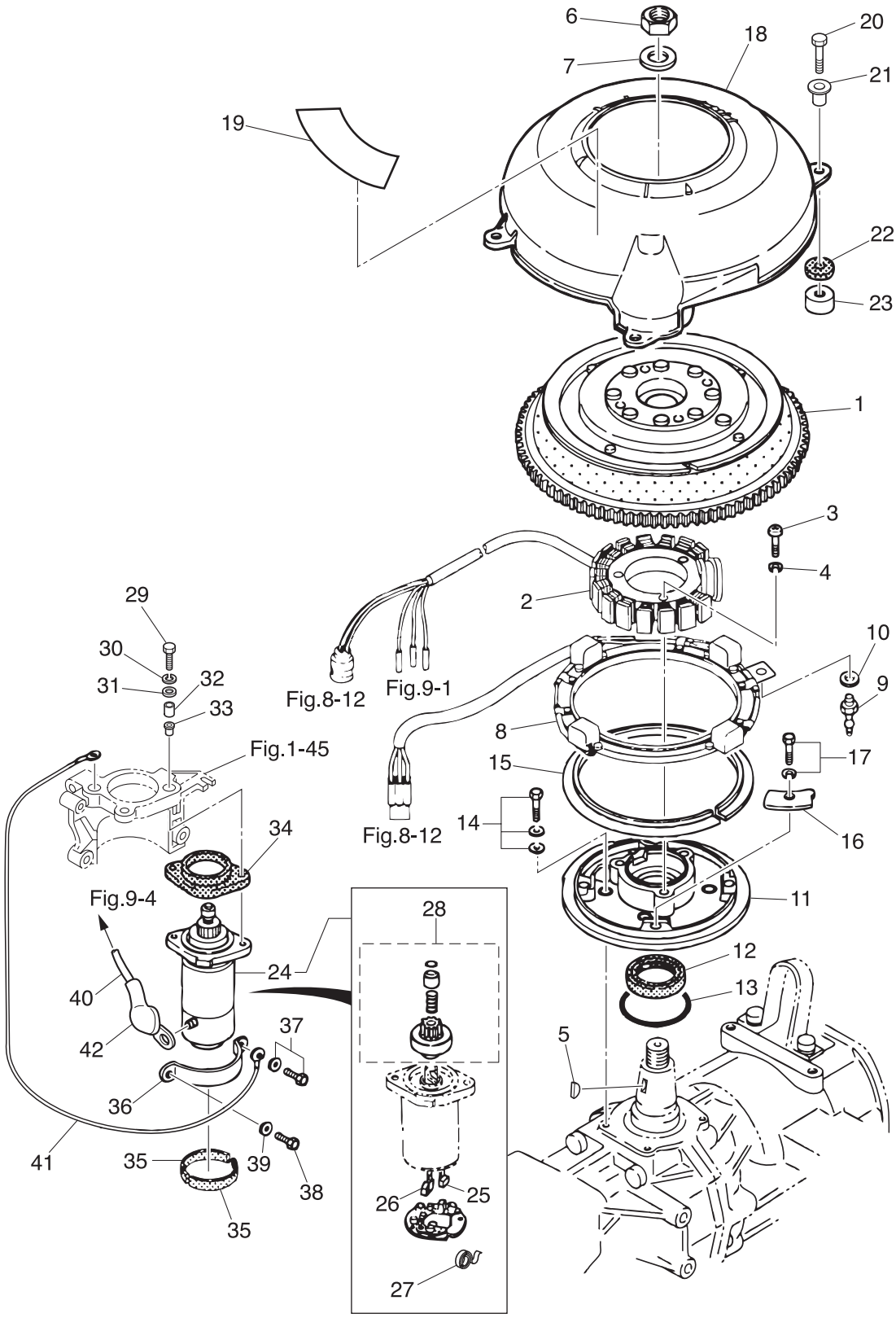
Ref.No.		Part No.	Description	Q'ty			Remarks
				M115A2	M120A2	M140A2	
5-30		338-02215-0	CLIP ϕ10	8	8	8	
5-31		3C7-02215-0	CLIP ϕ12	7	7	7	
5-32		98AB-70-730	HOSE	1	1	1	Connector-Fuel Filter 98AB-701000

Fig. 6 THROTTLE



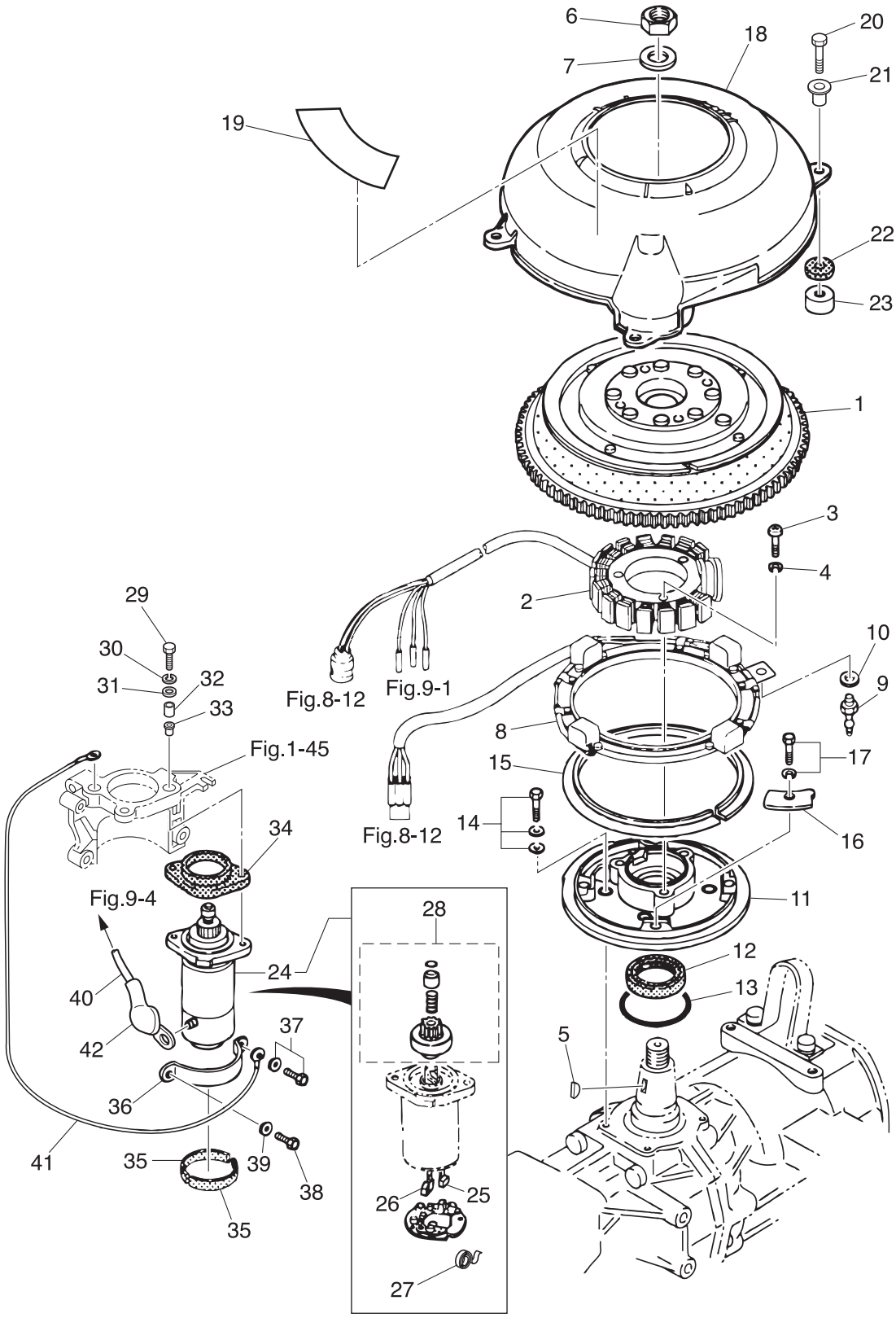
Ref.No.	Part No.	Description	Q'ty			Remarks
			M115A2	M120A2	M140A2	
6-1	3B7B63711-3	ADVANCER ARM	1	1	1	
6-2	3B7-63733-0	ROD SNAP 5-2.5	1	1	1	
6-3	3B7-05244-0	BALL JOINT	1	1	1	
6-4	941303-0600	SPRING WASHER	1	1	1	
6-5	3C7-63716-1	THROTTLE ROD 5-149	1	1	1	
6-6	3C7-63715-1	ROD 5-118	1	1	1	
6-7	3B7-05243-0	BALL JOINT CONNECTOR	2	2	2	
6-8	930103-0500	NUT	2	2	2	
6-9	910103-6835	BOLT	1	1	1	
6-10	3B7-63730-0	WASHER 8.5-24-1.5	2	2	2	
6-11	3B7-63713-0	BUSHING 12-14-15.5	1	1	1	
6-12	3B7-63731-0	WASHER 12.5-24-1	1	1	1	
6-13	3B7-63732-1	COLLAR 8.4-12-17	1	1	1	
6-14	3B7-63718-0	THROTTLE CAM	1	1	1	
6-15	346-05228-1	BALL JOINT	1	1	1	
6-16	941303-0600	SPRING WASHER	1	1	1	
6-17	3B7-63721-0	COLLAR 8.4-12-26.3	1	1	1	
6-18	3B7-63727-0	SPRING	1	1	1	
6-19	3B7-63712-0	ADVANCER LEVER	1	1	1	
6-20	3B7-63733-0	ROD SNAP 5-2.5	1	1	1	
6-21	910103-0845	BOLT	1	1	1	
6-22	940103-0800	WASHER	2	2	2	
6-23	941303-0800	SPRING WASHER	1	1	1	
6-24	951703-0500	SNAP RETAINER d=5	1	1	1	
6-25	3B7-83715-2	CABLE JOINT	2	2	2	Advancer Arm Shift Arm
6-26	3AA-83719-0	WASHER 8.5-18-1.6	1	1	1	
6-27	951603-0800	SNAP PIN d=8	1	1	1	

Fig. 7 MAGNETO・STARTER MOTOR



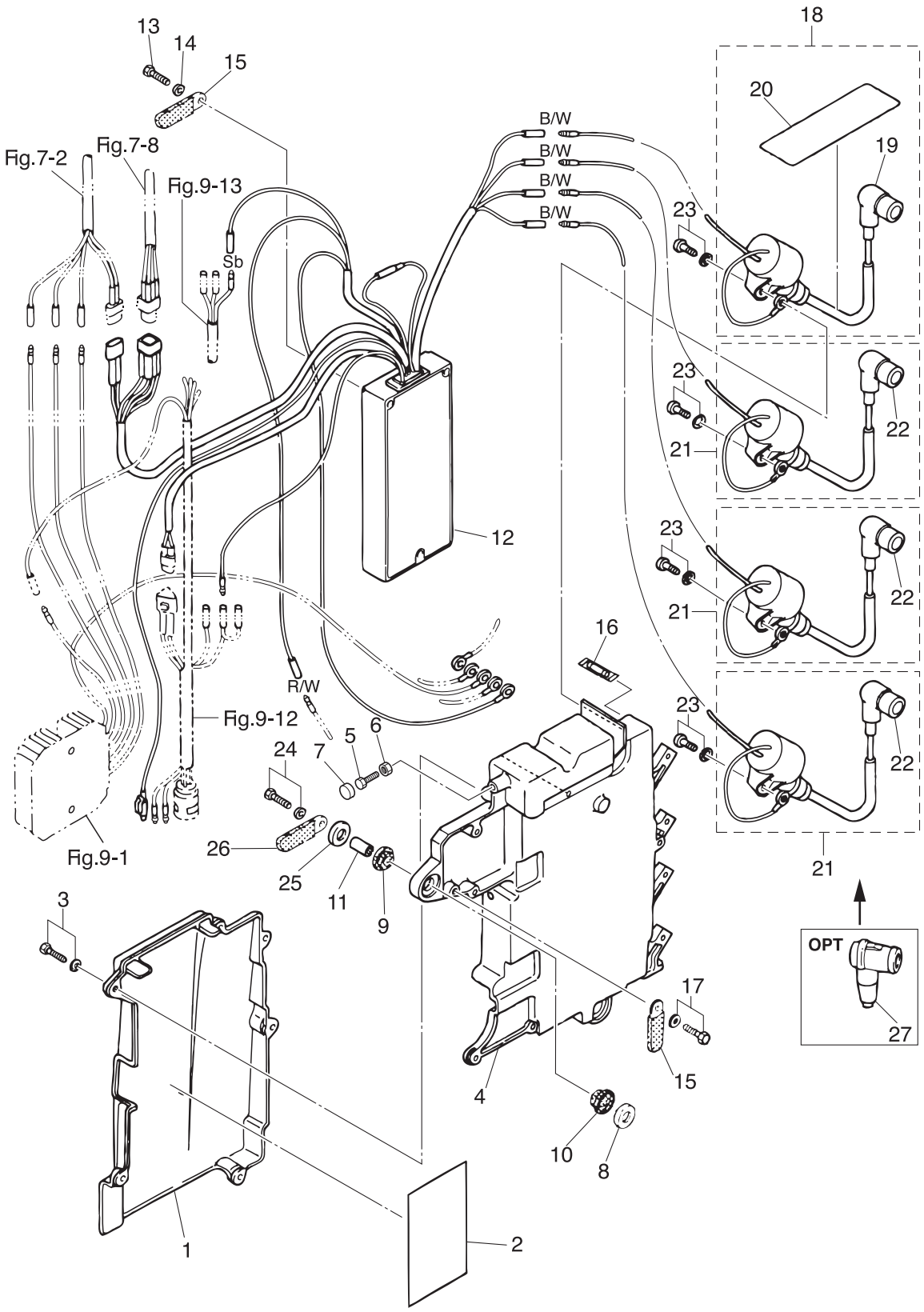
Ref.No.	Part No.	Description	Q'ty			Remarks
			M115A2	M120A2	M140A2	
7-1	3C7-06101-1	FLYWHEEL W/RING GEAR	1	1	1	F4T402-71
7-2	3C7-06123-0	ALTERNATOR ASSY	1	1	1	
7-3	921503-0628	SCREW	3	3	3	
7-4	941303-0600	SPRING WASHER	3	3	3	
7-5	334-00131-0	KEY	1	1	1	Magneto
7-6	3C7-00132-0	NUT 20-P1.25	1	1	1	
7-7	3C7-00133-0	WASHER 20.5-37-5	1	1	1	
7-8	3C7-06130-2	PULSAR COIL & PLATE ASSY	1	1	1	
7-9	3B7-05244-0	BALL JOINT	1	1	1	
7-10	941303-0600	SPRING WASHER	1	1	1	
7-11	3C7-63722-1	GUIDE PLATE	1	1	1	
7-12	3C7-00122-0	OIL SEAL 40-52-6	1	1	1	
7-13	3C7-01403-0	O-RING 2.4-59.6	1	1	1	
7-14	910121-7620	BOLT	4	4	4	
7-15	3C7-63728-0	BUSHING	1	1	1	
7-16	3C7-63723-0	SETTING PLATE	4	4	4	
7-17	910103-6612	BOLT	4	4	4	
7-18	3C7-06301-0	RING GEAR COVER	1	1	1	
7-19	3C7-72182-2	CAUTION DECAL (C)	1	1	1	
7-20	910103-0630	BOLT	4	4	4	
7-21	3GF-06304-0	COLLAR 9.1-16-10.8	4	4	4	
7-22	3B7-06305-0	RUBBER MOUNT 9-16-4.3	4	4	4	
7-23	3C7-06306-0	WASHER 6.2-16-4	4	4	4	
7-24	353-76010-4	STARTER MOTOR ASSY	1	1	1	S114-667
7-25	353-76012-3	* POSITIVE BRUSH	1	1	1	
7-26	353-76013-3	* NEGATIVE BRUSH	2	2	2	
7-27	353-76017-1	* BRUSH SPRING	4	4	4	
7-28	353-76015-1	* PINION ASSY	1	1	1	
7-29	910103-0840	BOLT	2	2	2	

Fig. 7 MAGNETO・STARTER MOTOR



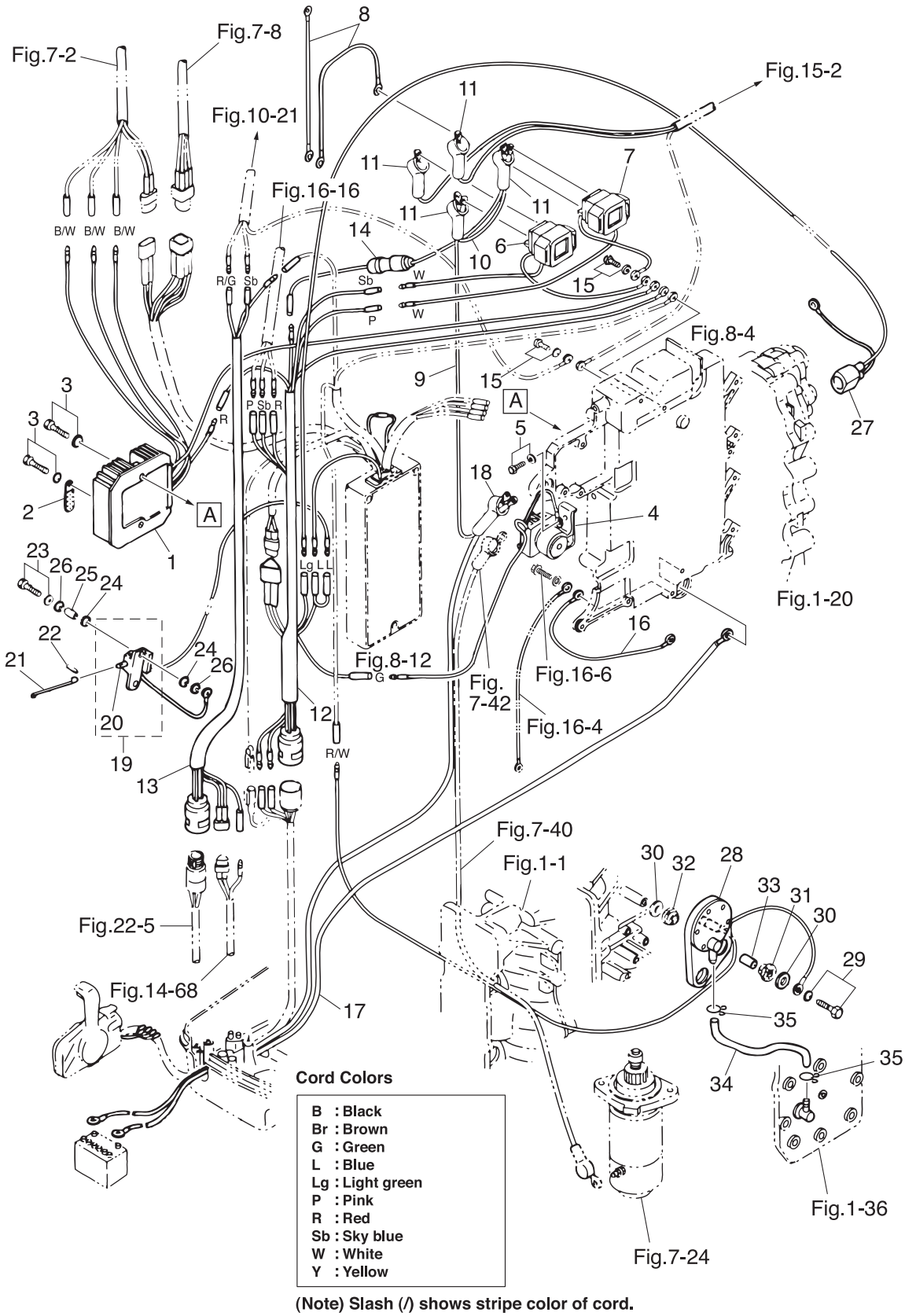
Ref.No.		Part No.	Description	Q'ty			Remarks
				M115A2	M120A2	M140A2	
7-30		941303-0800	SPRING WASHER	2	2	2	
7-31		3B7-63730-0	WASHER 8.5-24-1.5	2	2	2	
7-32		3C7-76003-1	SPACER 8.4-12-21.5	2	2	2	
7-33		3C7-76004-0	STARTER MOTOR MOUNT	2	2	2	
7-34		3C7-76005-0	STARTER MOTOR MOUNT	1	1	1	
7-35		3C7-76007-1	DAMPER	2	2	2	
7-36		353B76009-2	STARTER MOTOR BAND	1	1	1	
7-37		910103-5840	BOLT	1	1	1	
7-38		910103-0820	BOLT	1	1	1	
7-39		940103-0800	WASHER	1	1	1	
7-40		3B7-76141-1	STARTER CABLE L=400	1	1	1	
7-41		3C7-76141-1	STARTER CABLE L=300	1	1	1	
7-42		3A3-76145-0	TERMINAL CAP	2	2	2	

Fig. 8 ELECTRIC PARTS (C.D. UNIT)



Ref.No.	Part No.	Description	Q'ty			Remarks
			M115A2	M120A2	M140A2	
8-1	3C7-06902-2	COVER	1	1	1	
8-2	3C7-72028-1	WIRING DIAGRAM DECAL	1	1	1	
8-3	910103-5620	BOLT	6	6	6	
8-4	3C7-06901-2	BRACKET	1	1	1	
8-5	910103-0620	BOLT	1	1	1	
8-6	930103-0600	NUT	1	1	1	
8-7	3B7-63734-0	STOPPER DAMPER	1	1	1	
8-8	346-67115-0	WASHER 6.5-21-1	3	3	3	
8-9	346-67113-0	MOUNT 8.5-14-2.5	3	3	3	
8-10	3B7-06920-0	RUBBER MOUNT 8.5-14-2.5	3	3	3	
8-11	346-67114-1	SPACER 6.2-9-15.7	3	3	3	
8-12	3C7-06160-1	CD UNIT	1	1	1	
8-13	910403-0540	BOLT	3	3	3	
8-14	940103-0500	WASHER	2	2	2	
8-15	309-06972-0	CLAMP 6.5-47.5P	3	3	3	CD Unit Bracket
8-16	353-76213-0	SPARE FUSE 20A	1	1	1	
8-17	910103-6612	BOLT	3	3	3	Clamp
8-18	3C8-06048-0	IGNITION COIL ASSY W/LABEL	1	1	1	F6T530
8-19	346-06999-0	* PLUG CAP W/RESISTANCE	1	1	1	STD
8-20	3C8-72181-0	* CAUTION DECAL (B)	1	1	1	
8-21	3C7-06040-0	IGNITION COIL W/R-CAP	3	3	3	F6T530
8-22	346-06999-0	* PLUG CAP W/RESISTANCE	1	1	1	STD
8-23	910103-5620	BOLT	4	4	4	
8-24	910103-6630	BOLT	3	3	3	
8-25	346-67115-0	WASHER 6.5-21-1	3	3	3	
8-26	309-06972-0	CLAMP 6.5-47.5P	1	1	1	
8-27	3C7-06921-0	PLUG CAP W/RESISTANCE	4	4	4	OPT

Fig. 9 ELECTRIC PARTS (DIAGRAM)



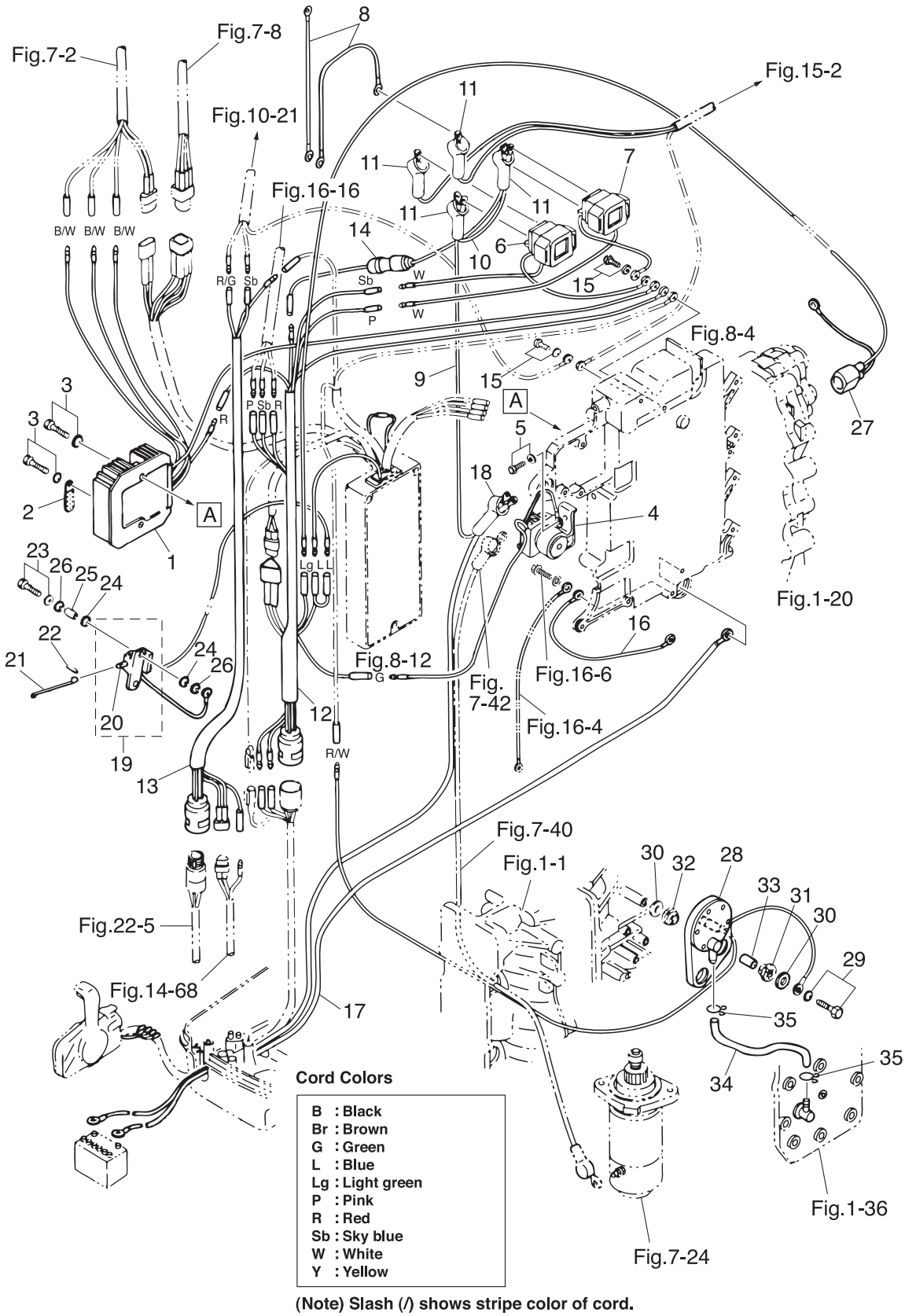
Cord Colors

B	: Black
Br	: Brown
G	: Green
L	: Blue
Lg	: Light green
P	: Pink
R	: Red
Sb	: Sky blue
W	: White
Y	: Yellow

(Note) Slash (/) shows stripe color of cord.

Ref.No.	Part No.	Description	Q'ty			Remarks
			M115A2	M120A2	M140A2	
9-1	3C7-76065-2	RECTIFIER COMPLETE	1	1	1	
9-2	398-06972-0	CLAMP 6.5-67P	1	1	1	
9-3	910103-5625	BOLT	2	2	2	
9-4	346-76040-0	STARTER SOLENOID	1	1	1	
9-5	910103-6616	BOLT	1	1	1	
9-6	3C8-72580-0	PTT SOLENOID SWITCH (A)	1	1	1	UP
9-7	3C8-72581-0	PTT SOLENOID SWITCH (B)	1	1	1	DN
9-8	3C8-72583-1	SOLENOID SWITCH CORD (B) L=150	2	2	2	
9-9	3C7-72582-0	SOLENOID SWITCH CORD (A) L=220	1	1	1	
9-10	3C7-72583-0	SOLENOID SWITCH CORD (B) L=150	1	1	1	
9-11	3A3-76145-0	TERMINAL CAP	4	4	4	
9-12	3C7-76110-1	CORD ASSY	1	1	1	
9-13	3C7-76119-0	CORD ASSY	1	1	1	
9-14	3C7-76062-1	FUSE WIRE ASSY L=450	1	1	1	
9-15	921503-6612	SCREW	2	2	2	
9-16	3B7-76142-1	GROUND CABLE L=120	1	1	1	Electric Bracket -Cylinder Block
9-17	3B7-76120-2	BATTERY CABLE L=3000	1	1	1	
9-18	3B7-76145-0	TERMINAL CAP	1	1	1	
9-19	3C7-76050-0	CHOKE SOLENOID	1	1	1	
9-20	353-76073-0	* PLUNGER	1	1	1	
9-21	353-76057-2	CHOKE SOLENOID HOOK	1	1	1	
9-22	951403-0312	SPRING PIN 3-12	1	1	1	
9-23	910103-6625	BOLT	2	2	2	
9-24	122-35083-0	RUBBER MOUNT 9-23-4	4	4	4	
9-25	353-76079-0	COLLAR 6.2-9-9.3	2	2	2	
9-26	346-67115-0	WASHER 6.5-21-1	4	4	4	
9-27	3C7-76172-0	OVERHEAT SENSOR ASSY	1	1	1	
9-28	3C7-76180-0	PRESSURE SWITCH ASSY	1	1	1	
9-29	910103-6630	BOLT	2	2	2	

Fig. 9 ELECTRIC PARTS (DIAGRAM)



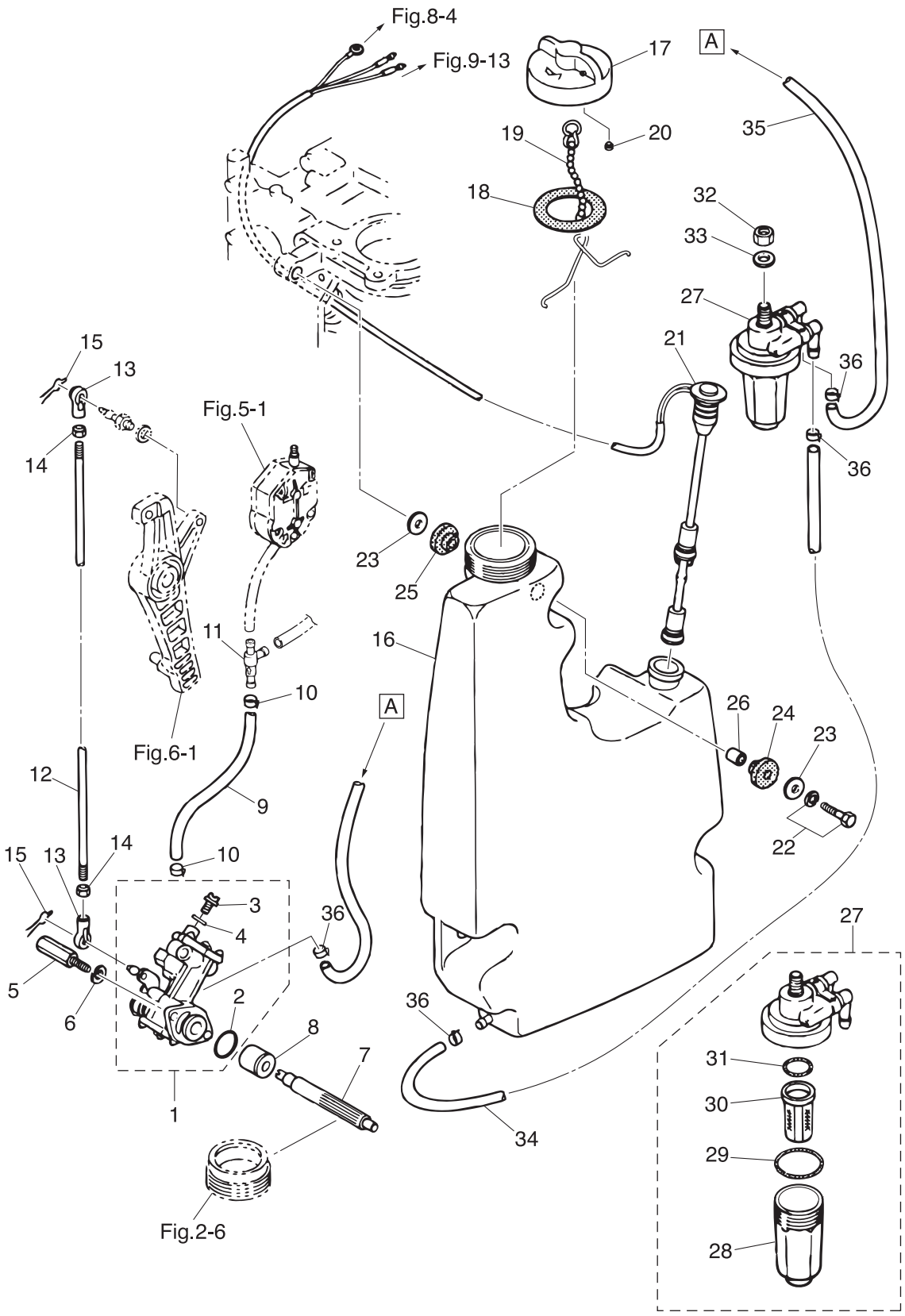
Cord Colors

B	: Black
Br	: Brown
G	: Green
L	: Blue
Lg	: Light green
P	: Pink
R	: Red
Sb	: Sky blue
W	: White
Y	: Yellow

(Note) Slash (/) shows stripe color of cord.

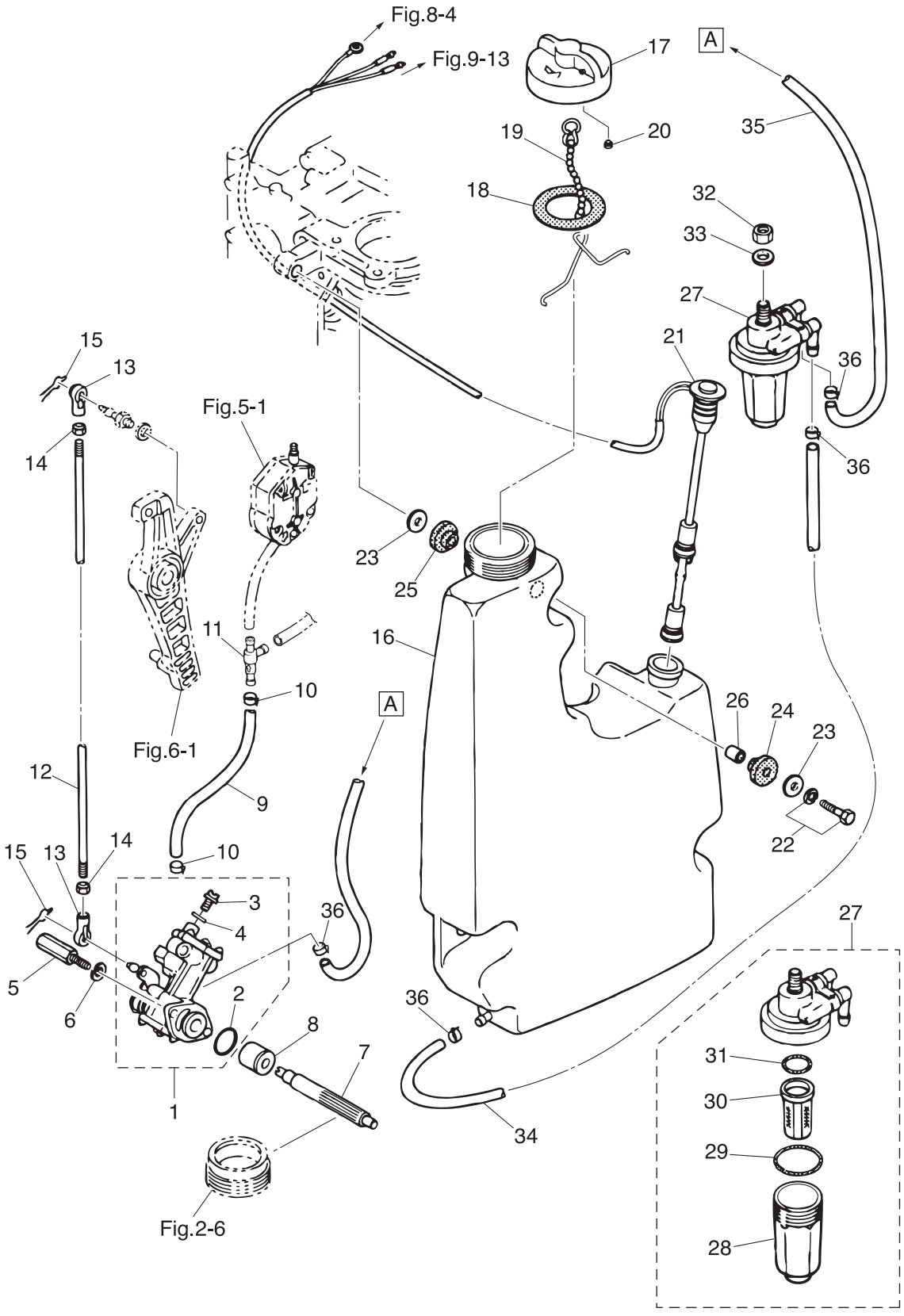
Ref.No.		Part No.	Description	Q'ty			Remarks
				M115A2	M120A2	M140A2	
9-30		346-67115-0	WASHER 6.5-21-1	4	4	4	
9-31		346-67113-0	MOUNT 8.5-14-2.5	2	2	2	
9-32		3B7-06920-0	RUBBER MOUNT 8.5-14-2.5	2	2	2	
9-33		346-67114-1	SPACER 6.2-9-15.7	2	2	2	
9-34		98AB-70-350	HOSE	1	1	1	E/Cover-P/Switch 99AB-701000
9-35		3C7-02215-0	CLIP ϕ12	2	2	2	

Fig. 10 OIL PUMP



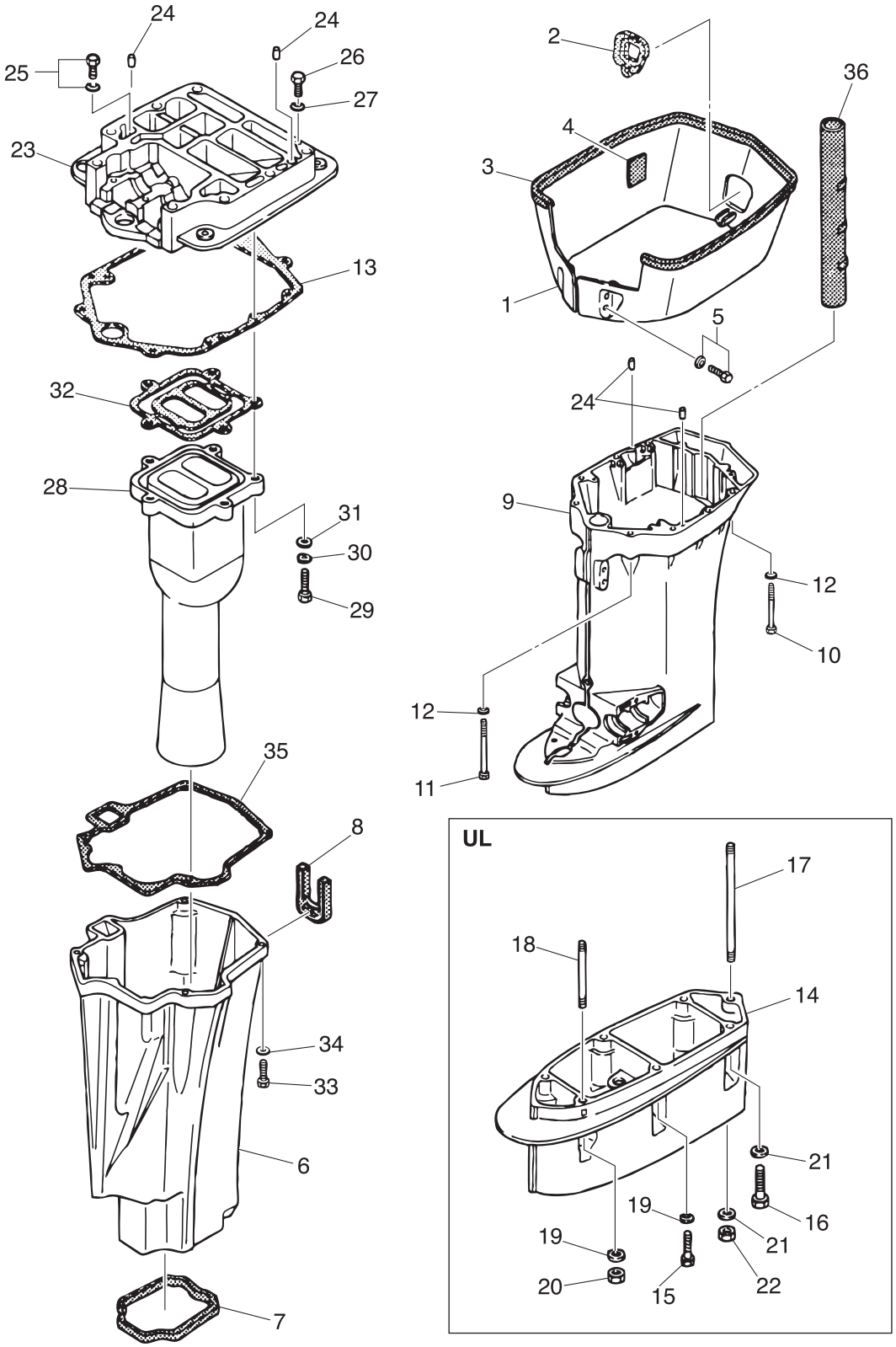
Ref.No.	Part No.	Description	Q'ty			Remarks
			M115A2	M120A2	M140A2	
10-1	3C7-09000-0	OIL PUMP ASSY	1	1	1	
10-2	3B7-09002-0	* O-RING 1.6-19.2	1	1	1	
10-3	3B7-09004-0	* AIR VENT BOLT	1	1	1	
10-4	3B7-09006-0	* WASHER	1	1	1	
10-5	3B7-09050-0	OIL PUMP BOLT	2	2	2	
10-6	941303-0600	SPRING WASHER	2	2	2	
10-7	3B7-09065-0	OIL PUMP DRIVEN GEAR	1	1	1	
10-8	3B7-09069-0	BUSHING 9-20-20.8	1	1	1	
10-9	99AA-4-0490	PIPE	1	1	1	Oil Pump-C/Valve 99AA-4-1000
10-10	3C7-09056-1	CLIP ϕ8.5	2	2	2	
10-11	3C7-09075-1	CHECK VALVE COMPLETE	1	1	1	
10-12	3C7-09053-1	OIL PUMP ROD	1	1	1	
10-13	3B7-05243-0	BALL JOINT CONNECTOR	2	2	2	
10-14	930103-0500	NUT	2	2	2	
10-15	951703-0500	SNAP RETAINER d=5	2	2	2	
10-16	3C7-71070-2	OIL TANK	1	1	1	
10-17	3C8-71015-0	OIL FILLER CAP	1	1	1	
10-18	3C8-71016-0	GASKET 36-52-2	1	1	1	
10-19	3C8-71017-0	CAP HOOK	1	1	1	
10-20	3C8-71018-0	OIL TANK CAP CHECK VALVE	1	1	1	
10-21	3C7-71020-1	OIL LEVEL SENSOR	1	1	1	
10-22	910103-6630	BOLT	3	3	3	
10-23	346-67115-0	WASHER 6.5-21-1	6	6	6	
10-24	346-67113-0	MOUNT 8.5-14-2.5	3	3	3	
10-25	3B7-06920-0	RUBBER MOUNT 8.5-14-2.5	3	3	3	
10-26	346-67114-1	SPACER 6.2-9-15.7	3	3	3	
10-27	3C7-71030-0	OIL FILTER ASSY	1	1	1	
10-28	3B7-02237-0	* CUP	1	1	1	
10-29	3B7-02235-0	* O-RING	1	1	1	

Fig. 10 OIL PUMP



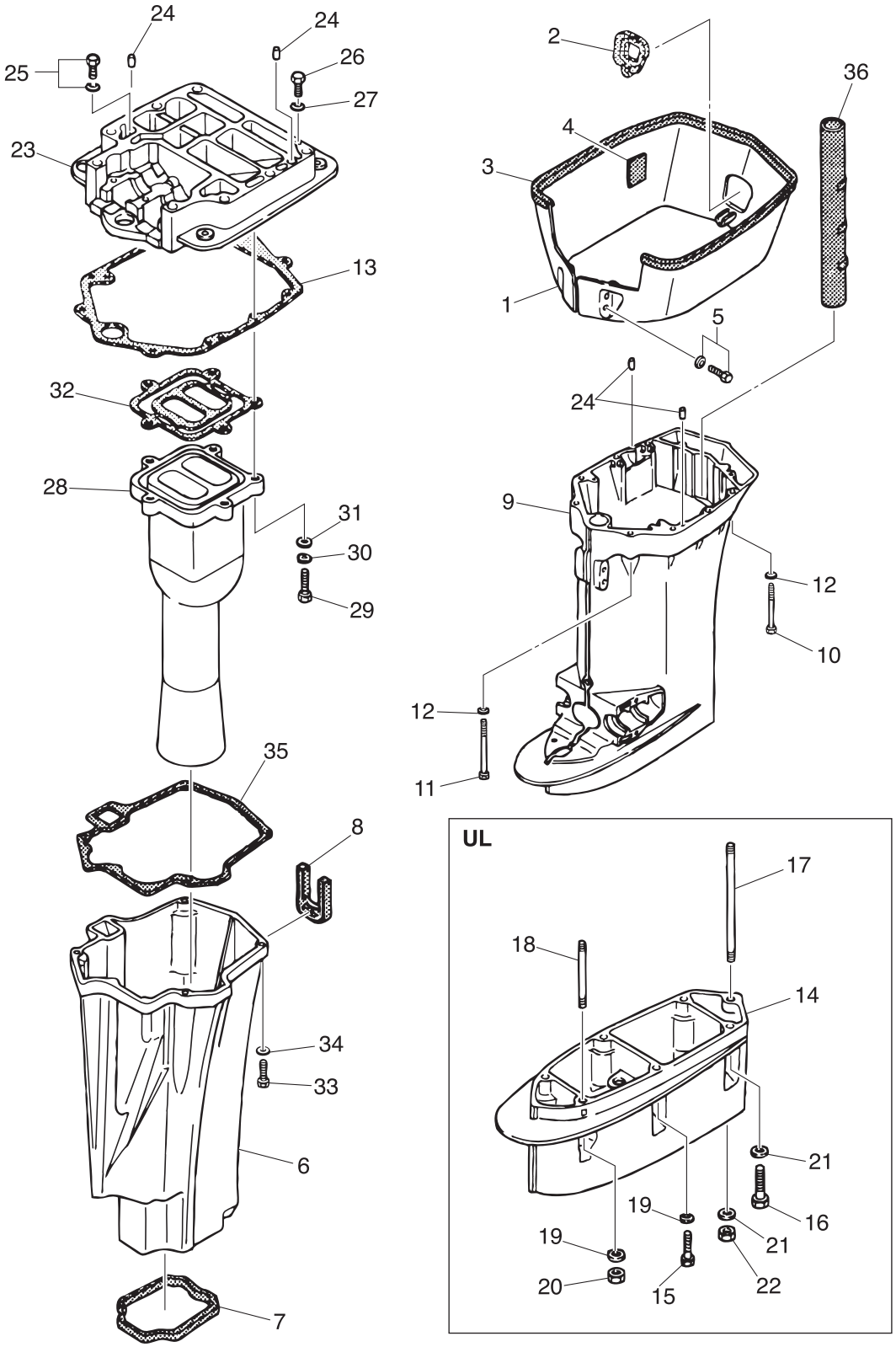
Ref.No.		Part No.	Description	Q'ty			Remarks
				M115A2	M120A2	M140A2	
10-30		3C7-71033-0	* FILTER	1	1	1	
10-31		3B7-02236-0	* O-RING	1	1	1	
10-32		930103-0800	NUT	1	1	1	
10-33		940103-0800	WASHER	1	1	1	
10-34		99AA-6-1000	PIPE	1	1	1	Oil Tank-Oil Filter
10-35		99AA-6-0340	PIPE	1	1	1	Oil Filter-Oil Pump 99AA-6-1000
10-36		3AB-35143-0	CLIP ϕ9.4	4	4	4	

Fig. 11 DRIVE SHAFT HOUSING



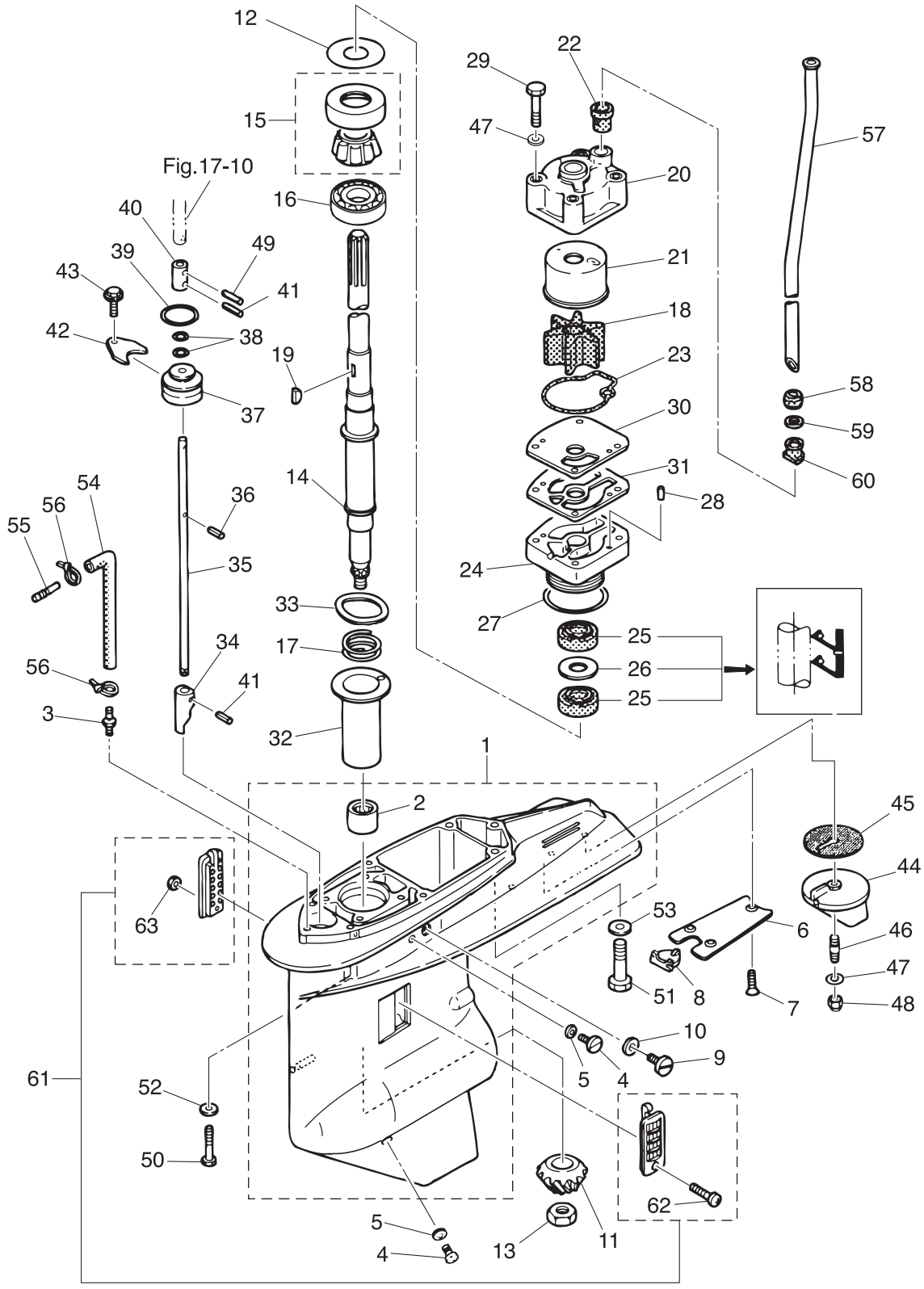
Ref.No.	Part No.	Description	Q'ty			Remarks
			M115A2	M120A2	M140A2	
11-1	3C7Q61210-1	APRON	1	1	1	
11-2	3C7-61212-0	GROMMET	1	1	1	Apron
11-3	3E0-61213-0	SEAL	1	1	1	
11-4	3C7-61216-0	PAD	2	2	2	Apron
11-5	9101E3-5612	BOLT	4	4	4	
11-6	3B7-61180-0	EXHAUST HOUSING	1	1	1	
11-7	3B7-61182-1	GROMMET	1	1	1	
11-8	3B7-61207-0	IDLE EXHAUST PORT GROMMET	1	1	1	
11-9	3C7Q61192-1	DRIVE SHAFT HOUSING (L)	1	1	1	
11-10	3C7-61017-2	BOLT 10-107	6	6	6	
11-11	3C7-61018-2	BOLT 10-120	2	2	2	
11-12	9402E3-1000	WASHER	8	8	8	
11-13	3C7-61012-2	DRIVE SHAFT HOUSING GASKET	1	1	1	
11-14	3B7Q61110-0	EXTENSION HOUSING	1	1	1	for Transom "UL"
11-15	3T1-60001-1	BOLT 8-35	3	3	3	for Transom "UL"
11-16	3B7-60001-5	BOLT 10-40	2	2	2	for Transom "UL"
11-17	3B7-61112-1	STUD 10-165	1	1	1	for Transom "UL"
11-18	9153E3-0825	STUD	1	1	1	for Transom "UL"
11-19	9401E3-0800	WASHER	4	4	4	for Transom "UL"
11-20	930103-0800	NUT	1	1	1	for Transom "UL"
11-21	9402E3-1000	WASHER	3	3	3	for Transom "UL"
11-22	3B7-61114-0	NUT 10-P1.25	1	1	1	for Transom "UL"
11-23	3C7Q01301-1	ENGINE BASEMENT	1	1	1	
11-24	345-01111-0	DOWEL PIN 6-12	4	4	4	
11-25	910103-5635	BOLT	1	1	1	
11-26	3C7-01312-0	BOLT 8-50	2	2	2	
11-27	940203-0800	WASHER 8.4-15.5-1.6	2	2	2	
11-28	3C7-02311-0	EXHAUST PIPE	1	1	1	
11-29	9101F4-0835	BOLT	5	5	5	

Fig. 11 DRIVE SHAFT HOUSING



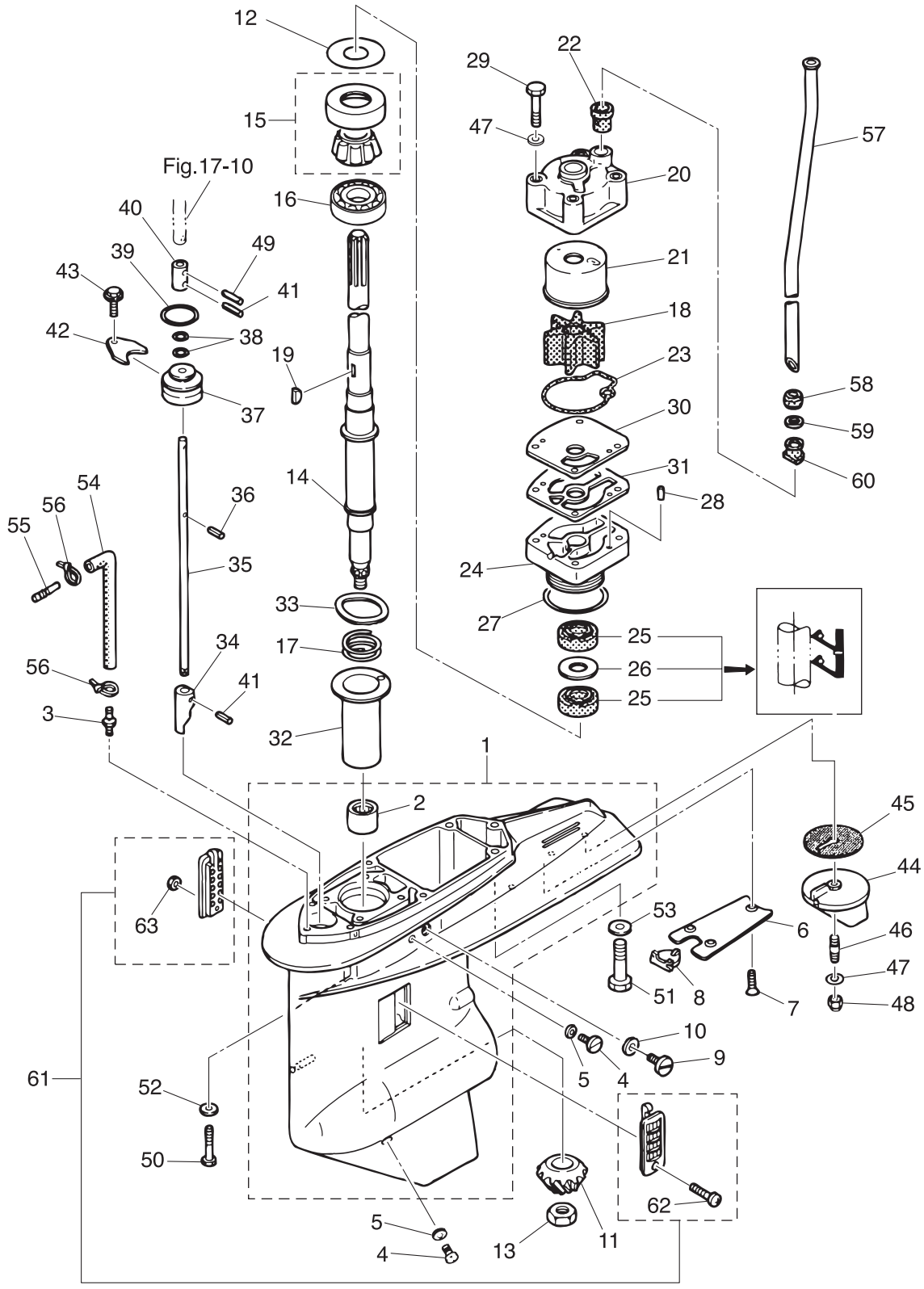
Ref.No.		Part No.	Description	Q'ty			Remarks
				M115A2	M120A2	M140A2	
11-30		940203-0800	WASHER 8.4-15.5-1.6	5	5	5	
11-31		941303-0800	SPRING WASHER	5	5	5	
11-32		3C7-02312-2	EXHAUST PIPE GASKET	1	1	1	
11-33		910103-0830	BOLT	4	4	4	
11-34		940203-0800	WASHER 8.4-15.5-1.6	4	4	4	
11-35		3B7-61181-2	EXHAUST HOUSING GASKET	1	1	1	
11-36		3B7-61186-0	REVERSE GAS PASSAGE PIPE	1	1	1	

Fig. 12 GEAR CASE (DRIVE SHAFT)



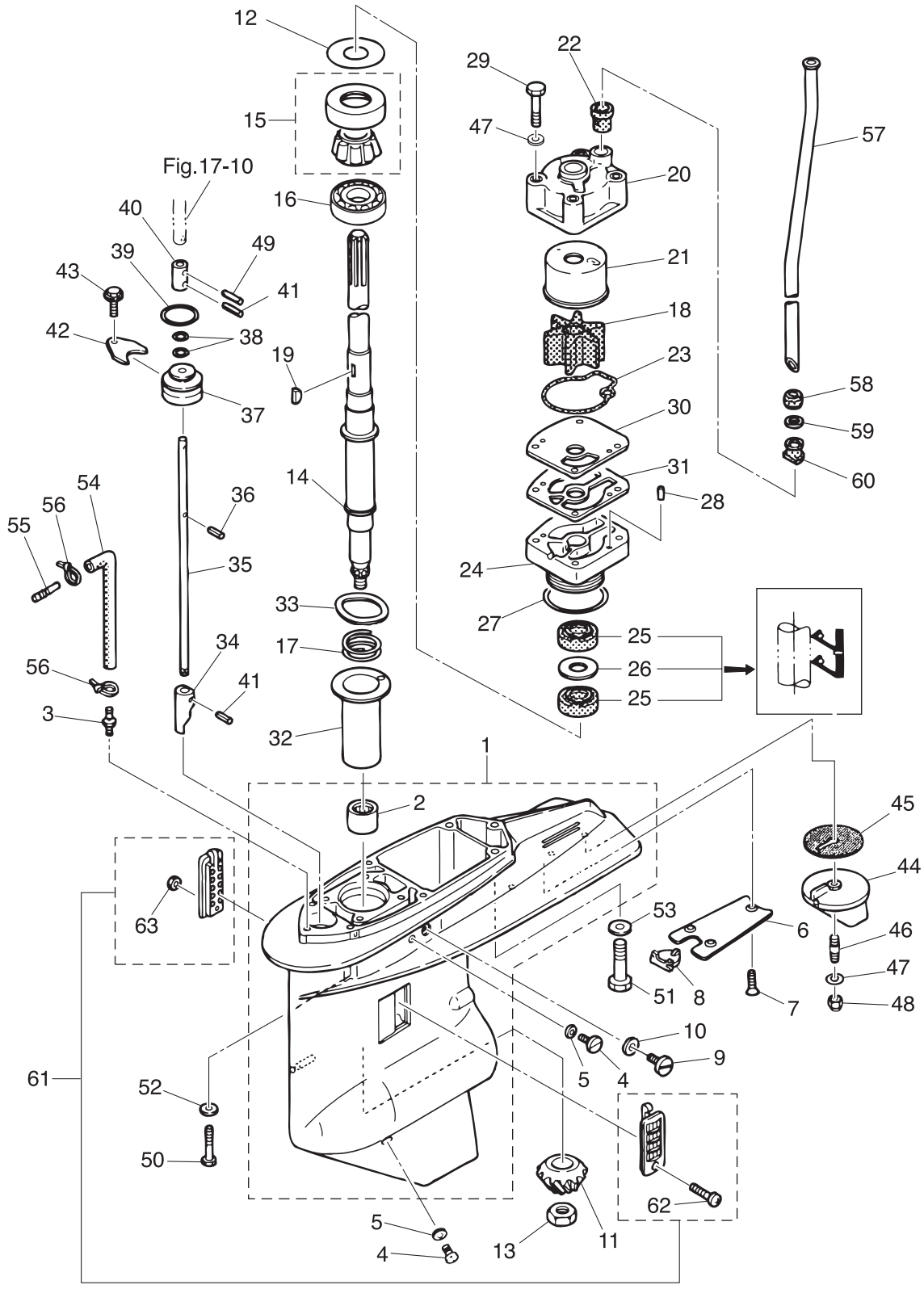
Ref.No.		Part No.	Description	Q'ty			Remarks
				M115A2	M120A2	M140A2	
12-1		3C7Q60000-6	GEAR CASE ASSY	1	1	1	
12-2		3C7-60211-1	* ROLLER BEARING 28.6-38.1-3	1	1	1	
12-3		3C7-60017-0	NIPPLE 6-1/8	1	1	1	Speedometer
12-4		332-60005-2	PLUG 8-8	2	2	2	
12-5		332-60006-0	GASKET 8.1-15-1	2	2	2	
12-6		3B7-60012-1	GEAR CASE PLATE	1	1	1	
12-7		9216E3-0614	SCREW	3	3	3	
12-8		3B7-60013-0	GEAR CASE PLATE PLUG	1	1	1	
12-9		3B7-60015-1	PLUG	1	1	1	
12-10		3B7-60016-1	GASKET 10.1-15-1	1	1	1	
12-11		3C7-64020-0	BEVEL GEAR B	1	1	1	
12-12	1	353-64015-0	SHIM 52-60.5-0.15	A	A	A	
12-12	2	353-64016-0	SHIM 52-60.5-0.1	A	A	A	
12-12	3	353-64014-0	SHIM 52-60.5-0.3	A	A	A	
12-13		3B7-64027-0	NUT	1	1	1	
12-14	1	3C7-64302-3	DRIVE SHAFT (L)	1	1	1	for Transom "L"
12-14	2	3C7-64303-3	DRIVE SHAFT (UL)	1	1	1	for Transom "UL"
12-15		3C7-60213-0	TAPERED ROLLER BEARING 0506	1	1	1	
12-16		3C7-60214-0	BALL BEARING 16007	1	1	1	
12-17		3C7-64327-1	DRIVE SHAFT SPRING	1	1	1	
12-18		3C7-65021-1	WATER PUMP IMPELLER	1	1	1	
12-19		3B7-65022-1	KEY	1	1	1	Pump Impeller
12-20		3C7-65016-0	PUMP CASE SUB-ASSY (UPPER)	1	1	1	
12-21		3C7-65011-0	PUMP CASE LINER	1	1	1	
12-22		3C7-65014-0	WATER PIPE SEAL (LOWER)	1	1	1	
12-23		3C7-65018-0	PUMP CASE GASKET	1	1	1	
12-24		3C7-65017-2	PUMP CASE (LOWER)	1	1	1	
12-25		3C7-60223-1	OIL SEAL 22-42-7	2	2	2	
12-26		346-64084-0	SHIM 35-41.9-0.5	1	1	1	

Fig. 12 GEAR CASE (DRIVE SHAFT)



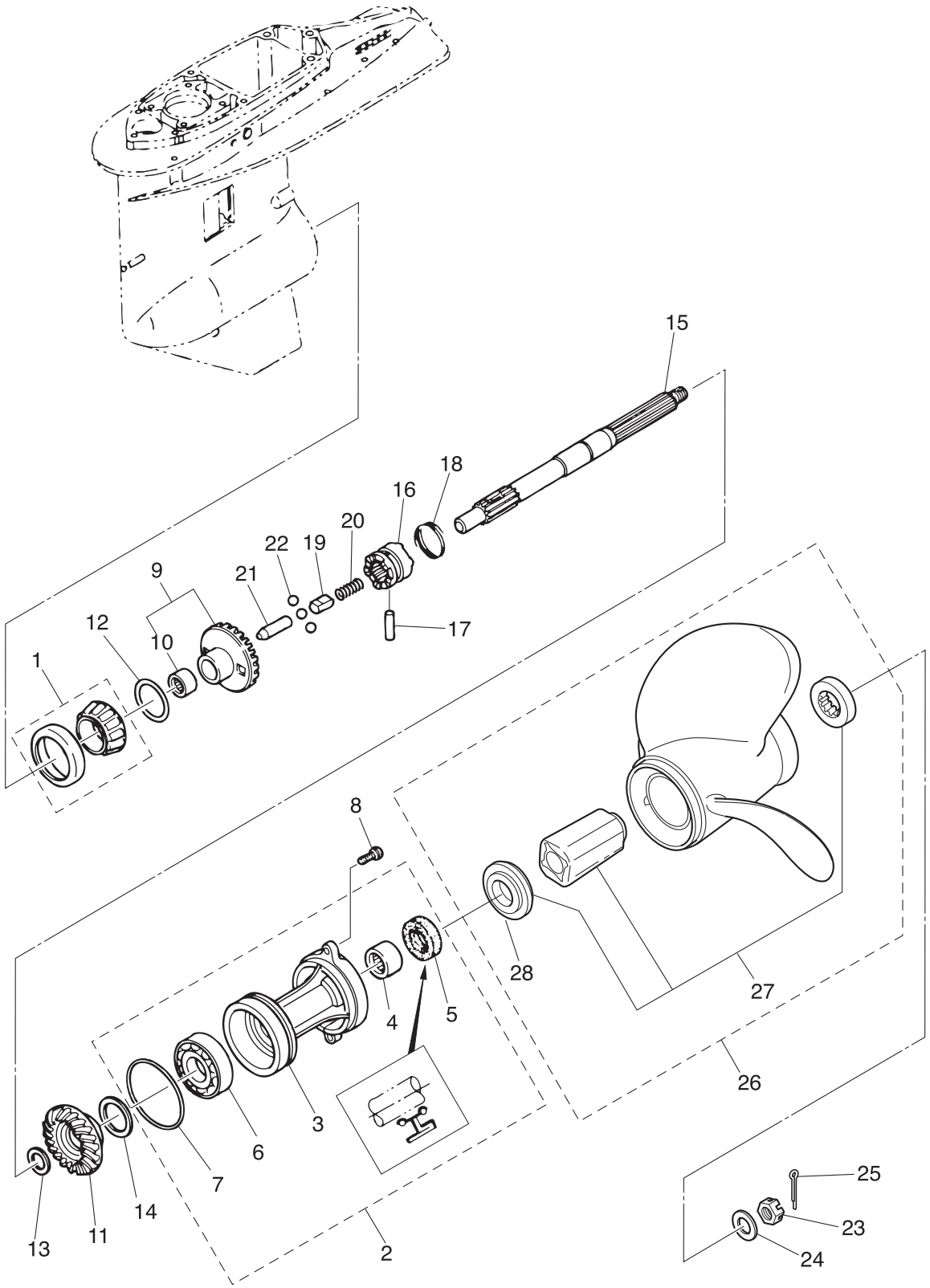
Ref.No.		Part No.	Description	Q'ty			Remarks
				M115A2	M120A2	M140A2	
12-27		3B7-65015-0	O-RING 3.1-54.4	1	1	1	
12-28		334-65012-0	DOWEL PIN 4-10	2	2	2	
12-29		9161E3-0885	BOLT	4	4	4	
12-30		3C7-65025-0	WATER PUMP GUIDE PLATE	1	1	1	
12-31		3C7-65029-0	GUIDE PLATE GASKET	1	1	1	
12-32		3C7-64328-0	DRIVE SHAFT SPRING GUIDE	1	1	1	
12-33		3C7-60210-0	WAVE WASHER d=47.2	1	1	1	
12-34		3B7-66011-1	CLUTCH CAM	1	1	1	
12-35	1	3B7-66013-1	CAM ROD (L)	1	1	1	for Transom "L"
12-35	2	3B7-66014-1	CAM ROD (UL)	1	1	1	for Transom "UL"
12-36		951403-3510	SPRING PIN 3.5-10	1	1	1	
12-37		3B7-66031-1	CAM ROD BUSHING	1	1	1	
12-38		345-66021-0	O-RING 1.9-6.8	2	2	2	
12-39		3B7-66023-0	O-RING 3.5-27.7	1	1	1	
12-40		353-66241-1	SHIFT ROD JOINT	1	1	1	
12-41		951403-3516	SPRING PIN 3.5-16	2	2	2	Clutch Cam Shift Rod Joint
12-42		353-66024-0	STOPPER	1	1	1	
12-43		910103-6612	BOLT	1	1	1	
12-44		3B7-60217-1	TRIM TAB	1	1	1	
12-45		3B7-60219-0	TRIM TAB GASKET	1	1	1	
12-46		915303-0825	STUD	1	1	1	
12-47		940103-0800	WASHER	5	5	5	Trim Tab Pump Case
12-48		930403-0800	NYLON NUT 8-P1.25	1	1	1	
12-49		951403-3516	SPRING PIN 3.5-16	1	1	1	
12-50		3T1-60001-1	BOLT 8-35	4	4	4	
12-51		3B7-60001-5	BOLT 10-40	3	3	3	
12-52		9401E3-0800	WASHER	4	4	4	
12-53		9402E3-1000	WASHER	3	3	3	
12-54	1	98AL-40-800	HOSE	1	1	1	for Transom "L" 98AL-401000

Fig. 12 GEAR CASE (DRIVE SHAFT)



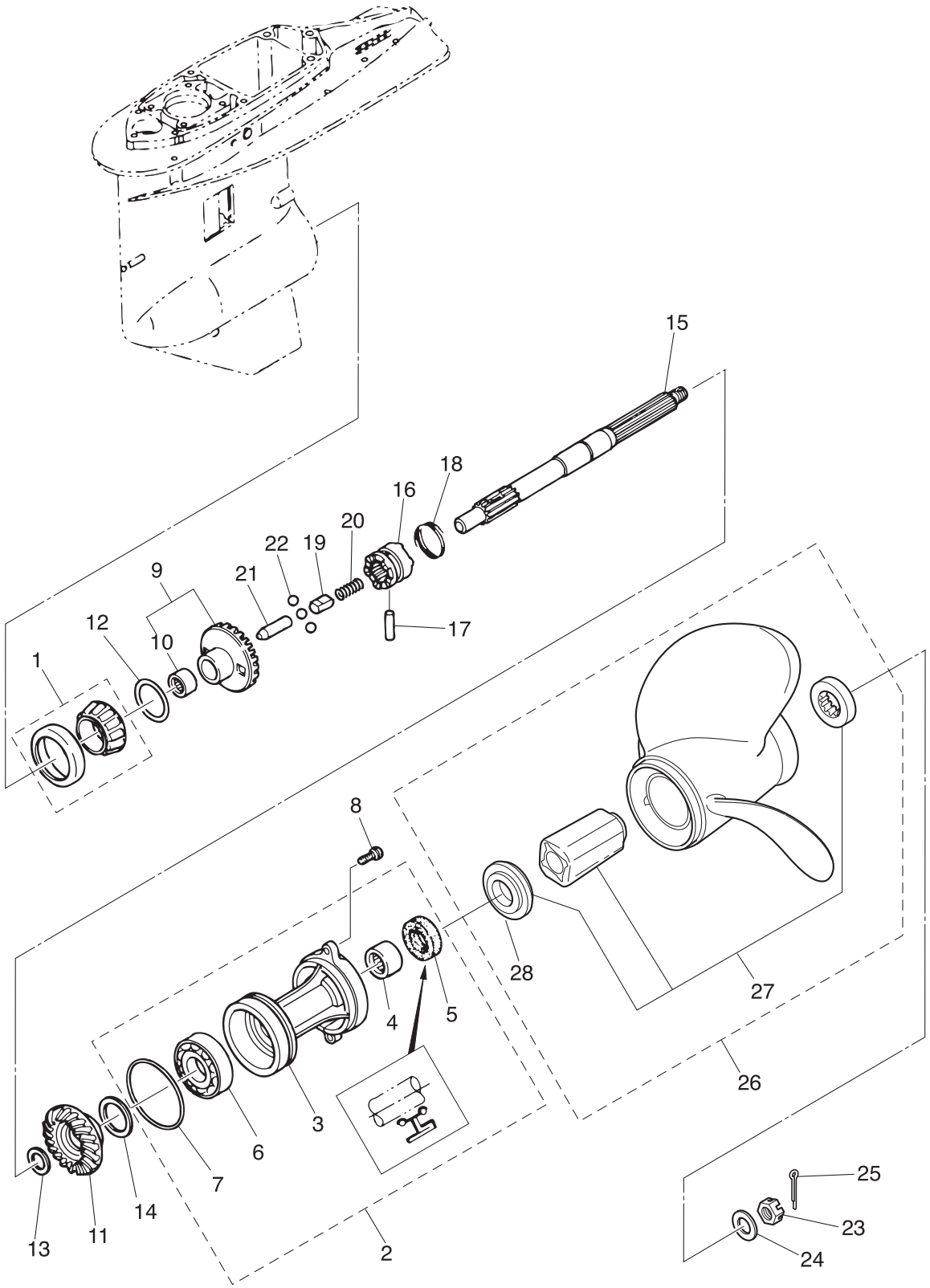
Ref.No.		Part No.	Description	Q'ty			Remarks
				M115A2	M120A2	M140A2	
12-54	2	98AL-40-920	HOSE	1	1	1	for Transom "UL" 98AL-401000
12-55		3C7-60018-0	NIPPLE 6-6	1	1	1	
12-56		353-84398-0	BAND 100	2	2	2	
12-57	1	3C7-65110-0	WATER PIPE (L)	1	1	1	for Transom "L"
12-57	2	3C7-65120-0	WATER PIPE (UL)	1	1	1	for Transom "UL"
12-58		3C7-65206-0	WATER PIPE SEAL (UPPER)	1	1	1	
12-59		345-65205-0	COLLAR 18-20-4.5	1	1	1	
12-60		3C7-65204-0	WATER PIPE AUXILIARY MOUNT	1	1	1	Water Pipe Locking Rubber
12-61		3C7-60205-1	WATER STRAINER SET	1	1	1	
12-62		921503-0445	* SCREW	1	1	1	
12-63		930403-0400	* NYLON NUT 4-P0.7	1	1	1	

Fig. 13 GEAR CASE (PROPELLER SHAFT)



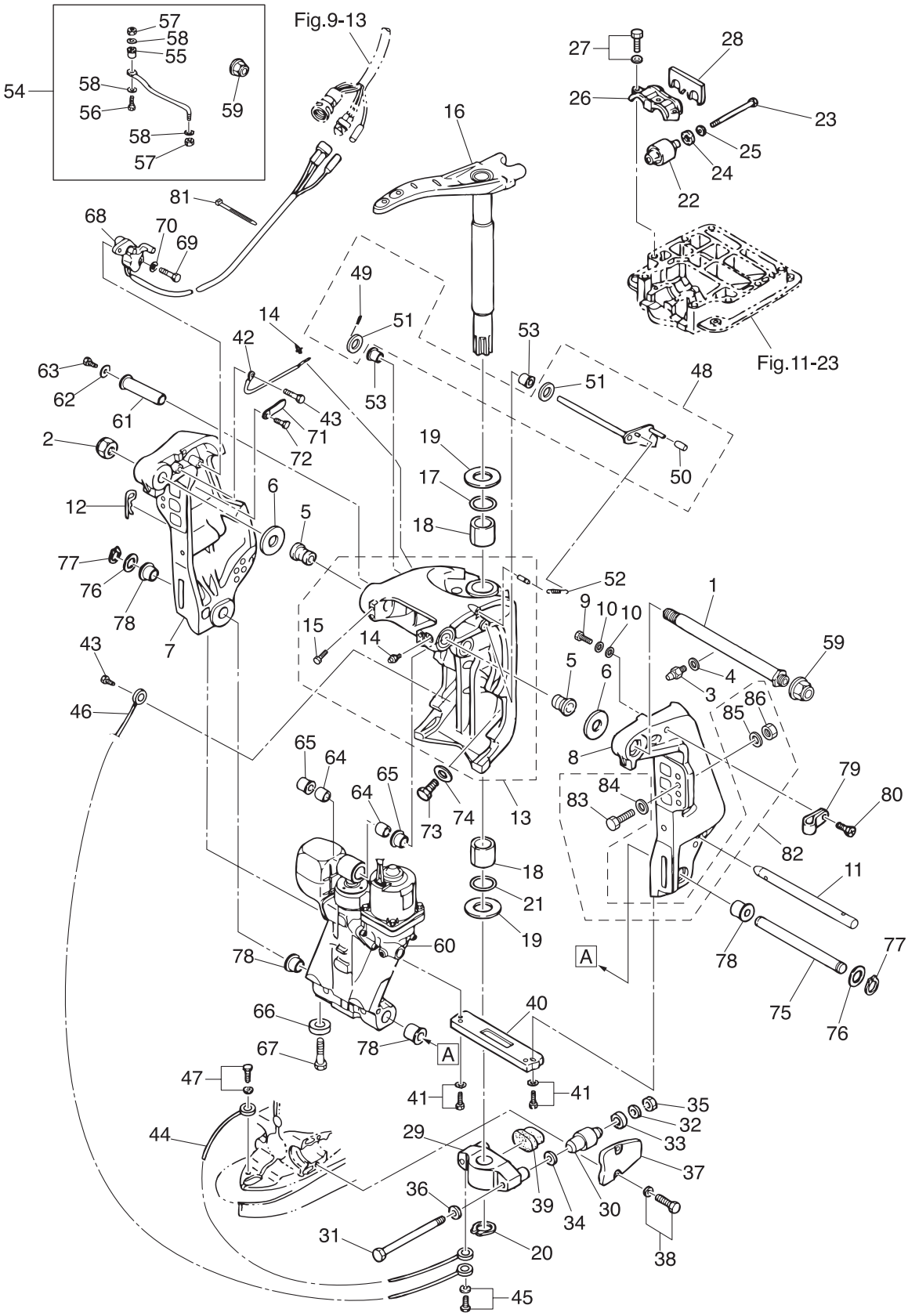
Ref.No.		Part No.	Description	Q'ty			Remarks
				M115A2	M120A2	M140A2	
13-1		3C7-60215-0	TAPERED ROLLER BEARING 30209	1	1	1	
13-2		3B7Q87323-1	PROPELLER SHAFT HOUSING ASSY	1	1	1	
13-3		3B7Q60101-1	* PROPELLER SHAFT HOUSING	1	1	1	
13-4		3B7-60211-0	* ROLLER BEARING 30-40-30	1	1	1	
13-5		3B7-60111-0	* OIL SEAL 30-50-12	1	1	1	
13-6		9601-0-6208	* BALL BEARING 6208	1	1	1	
13-7		3B7-60103-0	* O-RING 3.1-94.4	1	1	1	
13-8		3C7-60108-2	PRE-COATED BOLT 8-30	2	2	2	
13-9		3C7-64010-0	BEVEL GEAR ASSY (A)	1	1	1	
13-10		3B7-64011-0	* ROLLER BEARING 25-32-26	1	1	1	
13-11		3T1-64093-0	BEVEL GEAR C	1	1	1	Line=3
13-12	1	3B7-64015-0	SHIM 47-57-0.15	A	A	A	
13-12	2	3B7-64016-0	SHIM 47-57-0.1	A	A	A	
13-13	1	3B7-64032-0	WASHER t=3.2	A	A	A	
13-13	2	3B7-64034-0	WASHER t=3.0	A	A	A	
13-13	3	3B7-64035-0	WASHER t=2.8	A	A	A	
13-14	1	3B7-64036-0	SHIM 42-50-0.15	A	A	A	
13-14	2	3B7-64037-0	SHIM 42-50-0.1	A	A	A	
13-15		3B7-64211-0	PROPELLER SHAFT	1	1	1	
13-16		3T1-64215-2	CLUTCH	1	1	1	
13-17		3B7-64218-0	PIN	1	1	1	
13-18		3B7-64219-1	SNAP	1	1	1	
13-19		3T1-64222-0	SPRING RETAINER L=30.5	1	1	1	
13-20		346-64221-0	SPRING	1	1	1	
13-21		3T1-64223-0	PUSH ROD	1	1	1	
13-22		3T1-64224-0	BALL	3	3	3	
13-23		353-64121-0	PROPELLER NUT	1	1	1	
13-24		345-64124-0	WASHER 17-32-3	1	1	1	
13-25		951503-0325	SPLIT PIN 3-25	1	1	1	

Fig. 13 GEAR CASE (PROPELLER SHAFT)



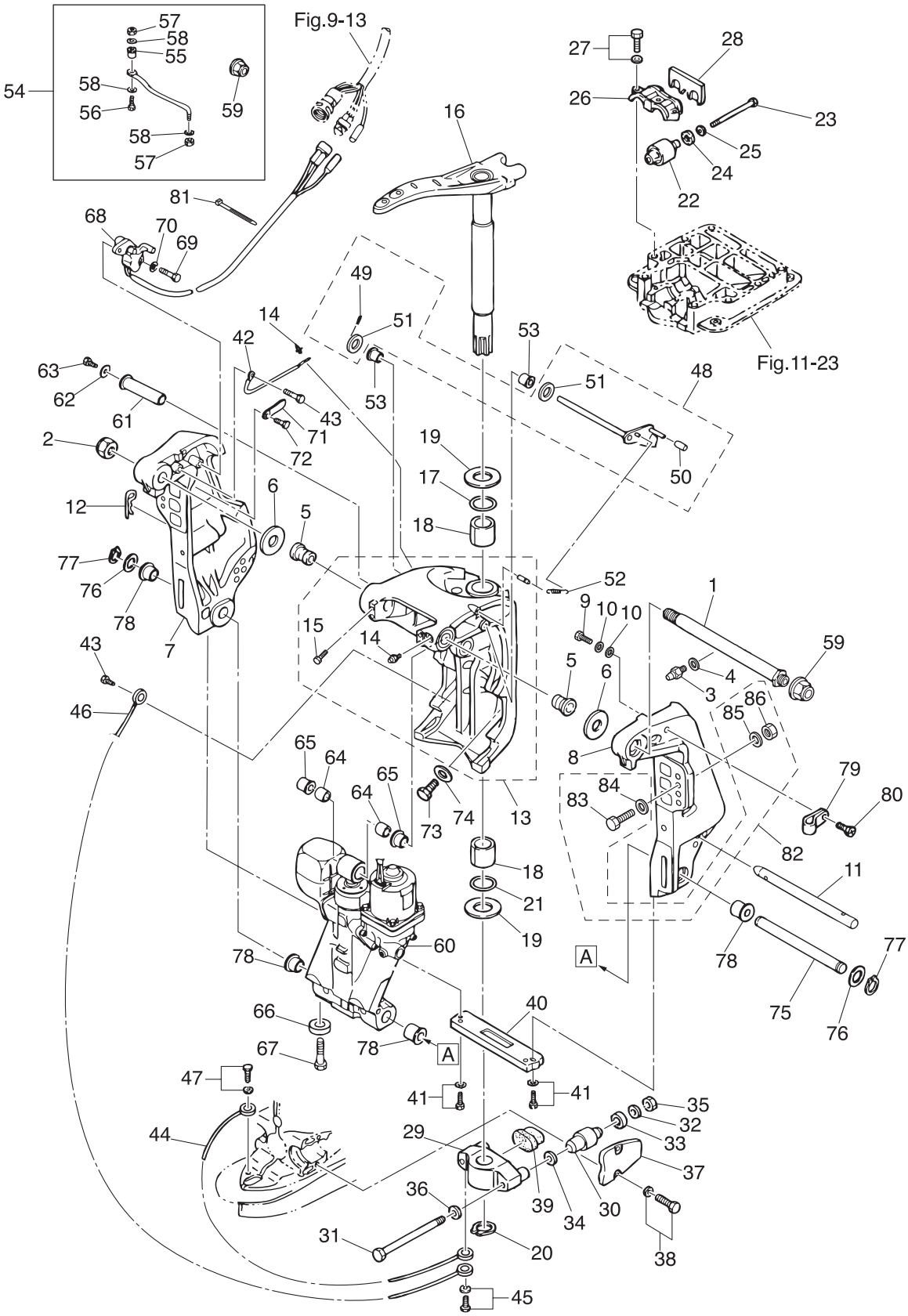
Ref.No.		Part No.	Description	Q'ty			Remarks
				M115A2	M120A2	M140A2	
13-26	1	3HKB64518-0	PROPELLER ASSY (9″)	1	1	1	OPT 3 x 356 x 229
13-26	2	3HKB64523-0	PROPELLER ASSY (11″)	1	1	1	OPT 3 x 356 x 279
13-26	3	3HKB64527-0	PROPELLER ASSY (13″)	1	1	1	OPT 3 x 349 x 330
13-26	4	3HKB64532-0	PROPELLER ASSY (15″)	1	1	1	OPT 3 x 343 x 381
13-26	5	3HKB64536-0	PROPELLER ASSY (17″)	1	1	1	STD 3 x 337 x 432
13-26	6	3HKB64541-0	PROPELLER ASSY (19″)	1	1	1	OPT 3 x 335 x 483
13-26	7	3HKB64545-0	PROPELLER ASSY (21″)	1	1	1	OPT 3 x 335 x 533
13-27		3HK-64238-0	* PROPELLER HUB KIT	1	1	1	
13-28		3HK-64235-0	** FORWARD THRUST WASHER	1	1	1	

Fig. 14 BRACKET



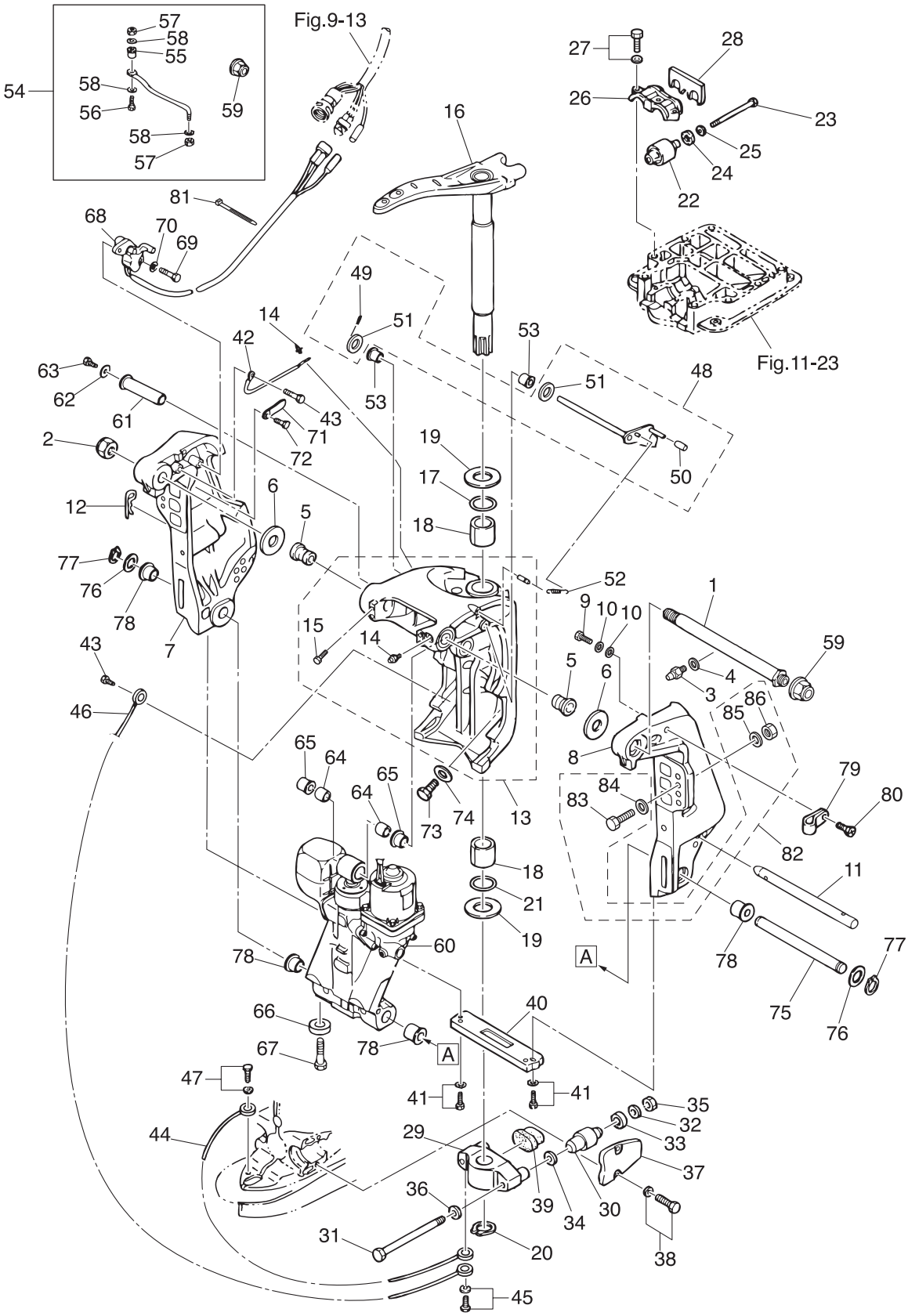
Ref.No.	Part No.	Description	Q'ty			Remarks
			M115A2	M120A2	M140A2	
14-1	3E0-62191-1	SWIVEL BRACKET SHAFT ASSY	1	1	1	Bracket Bolt
14-2	346-62124-1	NYLON NUT 7/8-14	1	1	1	
14-3	344-67177-1	GREASE FITTING	1	1	1	
14-4	940103-0600	WASHER	1	1	1	
14-5	3E0-62126-0	BUSHING 25.6-28.6-40	2	2	2	
14-6	3E0-62116-1	WASHER 25.7-50-1	2	2	2	
14-7	3E0Q62112-0	CLAMP BRACKET (R)	1	1	1	Starboard Side
14-8	3E0Q62113-1	CLAMP BRACKET (L)	1	1	1	Port Side
14-9	9102E3-1020	BOLT	1	1	1	
14-10	9402E3-1000	WASHER	2	2	2	
14-11	3E0-62121-1	THRUST ROD	1	1	1	
14-12	3B7-62129-1	PIN	1	1	1	
14-13	3E0Q62313-3	SWIVEL BRACKET ASSY	1	1	1	
14-14	344-67177-1	* GREASE FITTING	4	4	4	
14-15	9101E3-5612	* BOLT	4	4	4	
14-16	3C7Q62010-1	STEERING SHAFT ASSY	1	1	1	
14-17	3B7-62414-0	SEAL RING	1	1	1	
14-18	3B7-62417-0	BUSHING 32-40-45	2	2	2	
14-19	3B7-62423-1	THRUST PLATE (UPPER)	2	2	2	
14-20	945103-3200	C-RING d=32	1	1	1	
14-21	3B7-62415-0	O-RING 4.5-32	1	1	1	
14-22	3C7-61301-0	RUBBER MOUNT (UPPER)	2	2	2	
14-23	3C7-61307-2	BOLT	2	2	2	
14-24	3C7-61338-0	DAMPER 21-36-5	2	2	2	
14-25	3C7-61335-0	WASHER 12.2-36-3	2	2	2	
14-26	3C7-61341-1	MOUNT HOLDING PLATE (UPPER)	1	1	1	
14-27	9101E3-5835	BOLT	3	3	3	
14-28	3C7-61339-0	DAMPER (UPPER)	1	1	1	
14-29	3C7Q61411-2	MOUNT BRACKET	1	1	1	

Fig. 14 BRACKET



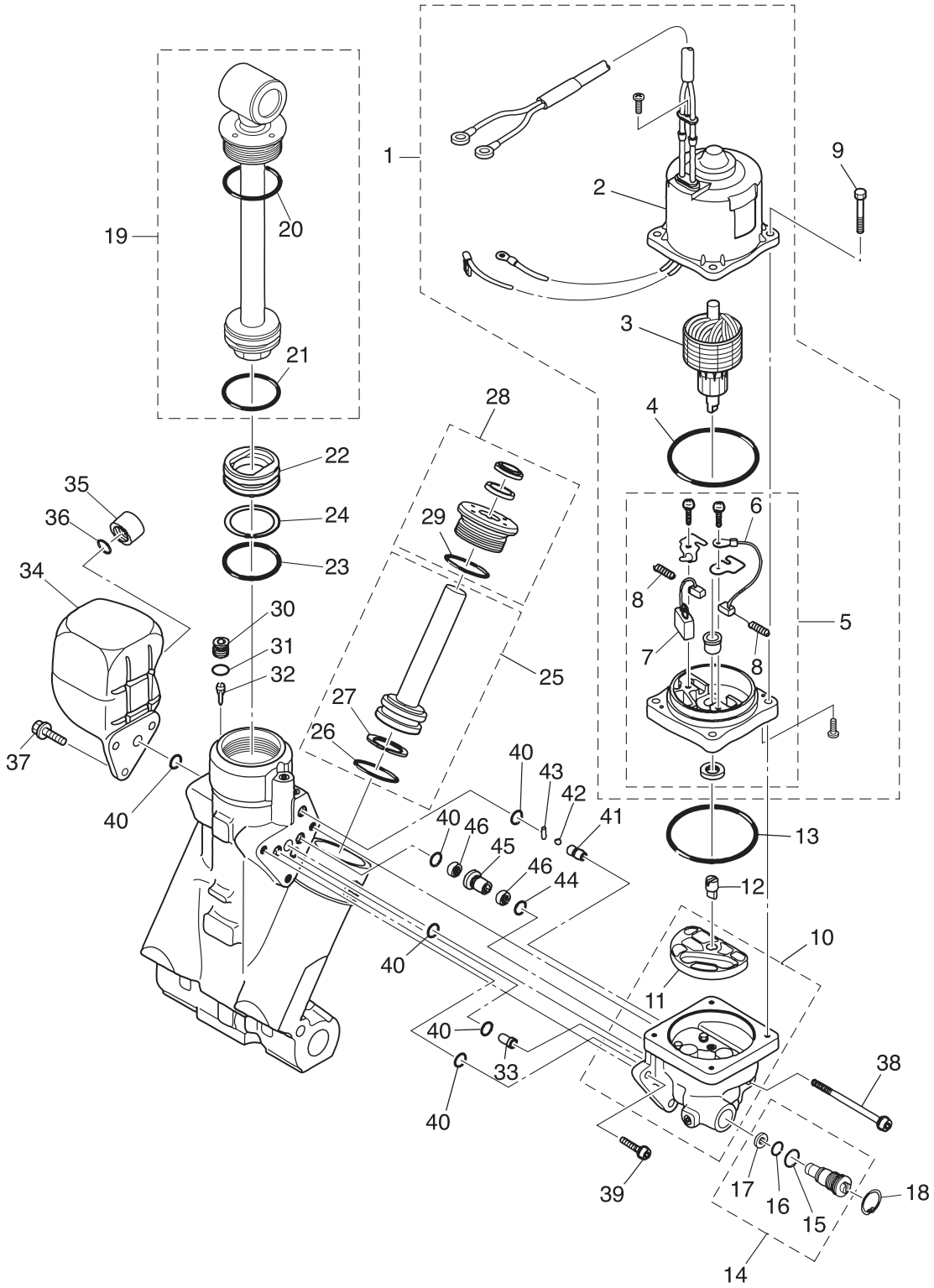
Ref.No.	Part No.	Description	Q'ty			Remarks
			M115A2	M120A2	M140A2	
14-30	353-61302-2	RUBBER MOUNT (LOWER)	2	2	2	
14-31	353-61321-3	BOLT	2	2	2	
14-32	353-61334-0	WASHER 13-34-3	2	2	2	
14-33	3C7-61338-0	DAMPER 21-36-5	2	2	2	
14-34	353-61315-1	WASHER	2	2	2	
14-35	3B7-61324-0	NUT 12-P1.5	2	2	2	
14-36	9402E3-1200	WASHER	2	2	2	
14-37	3B7Q61342-0	MOUNT HOLDING PLATE (LOWER)	2	2	2	
14-38	3N4-61343-0	BOLT 8-25	4	4	4	
14-39	3C7-61336-0	DAMPER (LOWER)	1	1	1	
14-40	3C7-60218-2	ANODE	1	1	1	
14-41	910103-6630	BOLT	2	2	2	
14-42	398-62396-1	GROUND L=130	1	1	1	Clamp Bracket -Swivel Bracket
14-43	910103-5612	BOLT	2	2	2	
14-44	3A3-62396-1	GROUND L=110	1	1	1	Mount Bracket -Drive Shaft Housing
14-45	9101E3-5612	BOLT	1	1	1	
14-46	3C8-62396-1	GROUND L=210	1	1	1	Mount Bracket -Swivel Bracket
14-47	9101E3-5612	BOLT	1	1	1	
14-48	3Y9-62431-1	TILT STOPPER ASSY	1	1	1	
14-49	951403-3516	* SPRING PIN 3.5-16	1	1	1	
14-50	3Y9-62433-0	* TILT STOPPER GRIP	1	1	1	
14-51	3T1-61315-0	* WASHER 10.5-18-2	2	2	2	
14-52	3E0-62473-1	TILT STOPPER SPRING	1	1	1	
14-53	353-63207-0	COLLAR 10.2-12-12	2	2	2	
14-54	3E0-84905-0	DRAG LINK ASSY	1	1	1	
14-55	3E0-84914-0	* SPACER	1	1	1	
14-56	3E0-84917-0	* BOLT 3/8-50	1	1	1	
14-57	353-84918-0	* NYLON NUT 3/8-24UNF	2	2	2	
14-58	353-84916-0	* WASHER 9.6-18-2	3	3	3	

Fig. 14 BRACKET



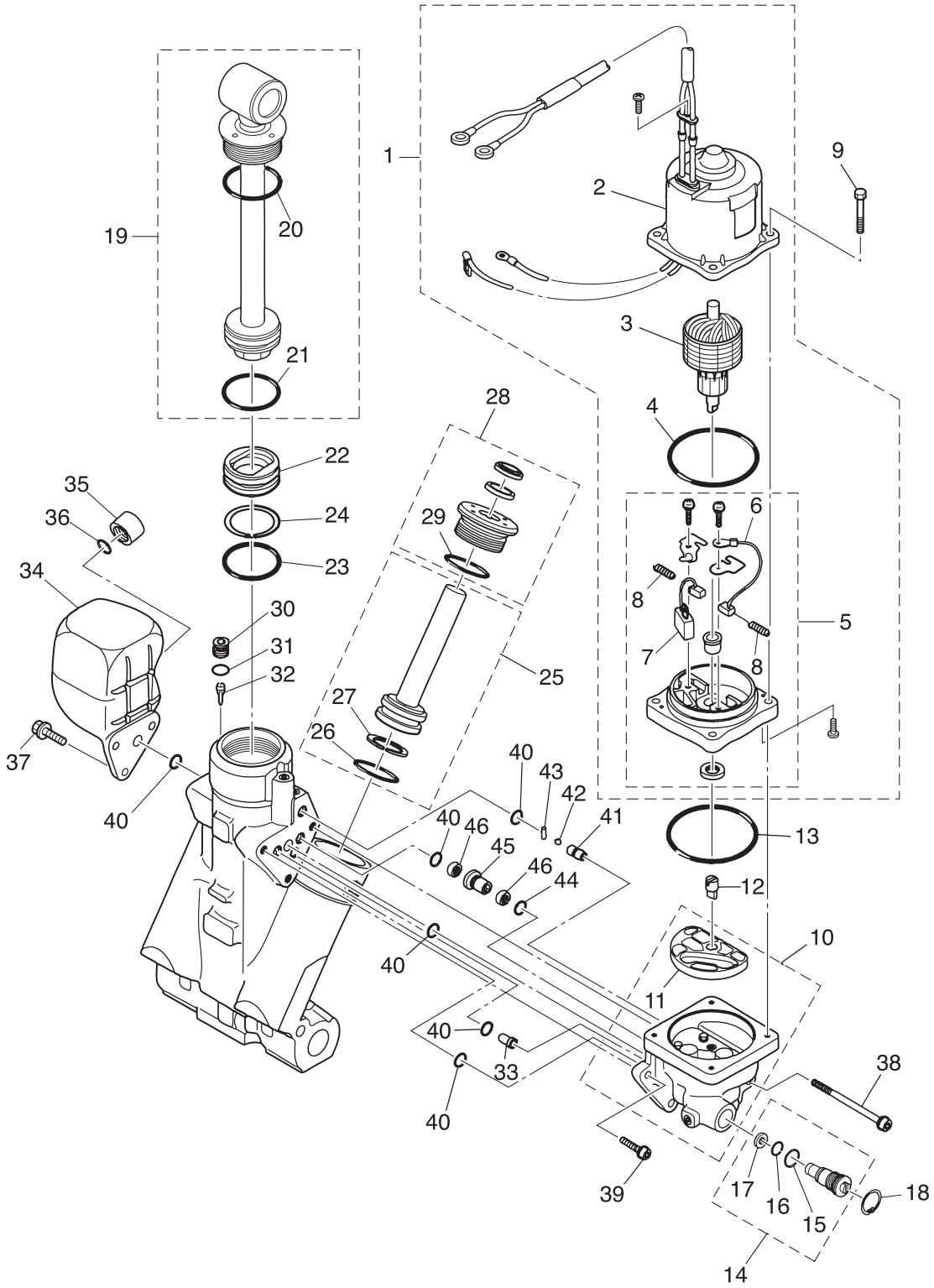
Ref.No.	Part No.	Description	Q'ty			Remarks
			M115A2	M120A2	M140A2	
14-59	3F3-84908-0	* SEAL RING	1	1	1	
14-60	3E0-77150-1	PTT ASSY	1	1	1	see Fig.15
14-61	3C8-77071-1	CYLINDER PIN (UPPER)	1	1	1	
14-62	345-05122-1	WASHER 6.5-23-1.5	1	1	1	
14-63	9101E3-0612	BOLT	1	1	1	
14-64	3C8-77075-0	BUSHING 18-24-19	2	2	2	
14-65	3E0-77076-0	BUSHING 18-20-20.5	2	2	2	
14-66	369-60218-1	ANODE	1	1	1	
14-67	910103-5616	BOLT	1	1	1	
14-68	3E0-72574-0	TRIM SENSOR L=1500	1	1	1	
14-69	9101E3-0620	BOLT	2	2	2	
14-70	3R0-66308-0	WASHER 6-16-1.5	2	2	2	
14-71	309-06972-0	CLAMP 6.5-47.5P	1	1	1	
14-72	910103-0612	BOLT	1	1	1	
14-73	3B7-77085-1	BOLT 12-20 P1.75	2	2	2	
14-74	940103-1200	WASHER	2	2	2	
14-75	3E0-77101-1	CYLINDER PIN (LOWER)	1	1	1	
14-76	346-62412-1	WASHER 22.6-30-2	2	2	2	
14-77	945103-2200	C-RING d=22	4	4	4	
14-78	3E0-77103-0	BUSHING 22-25.4-23.5	4	4	4	
14-79	345-06915-0	CLAMP 6.5-14L	1	1	1	
14-80	921503-5612	SCREW	1	1	1	
14-81	3T5-84398-0	BAND 104	2	2	2	
14-82	3C8-72120-0	RIGGING BOLT SET	1	1	1	
14-83	3C7-62133-2	* BOLT 12-105 P1.25	4	4	4	
14-84	353-61334-0	* WASHER 13-34-3	4	4	4	
14-85	940103-1200	* WASHER	4	4	4	
14-86	3C7-62139-1	* NUT 12-P1.25	4	4	4	

Fig. 15 POWER TRIM & TILT



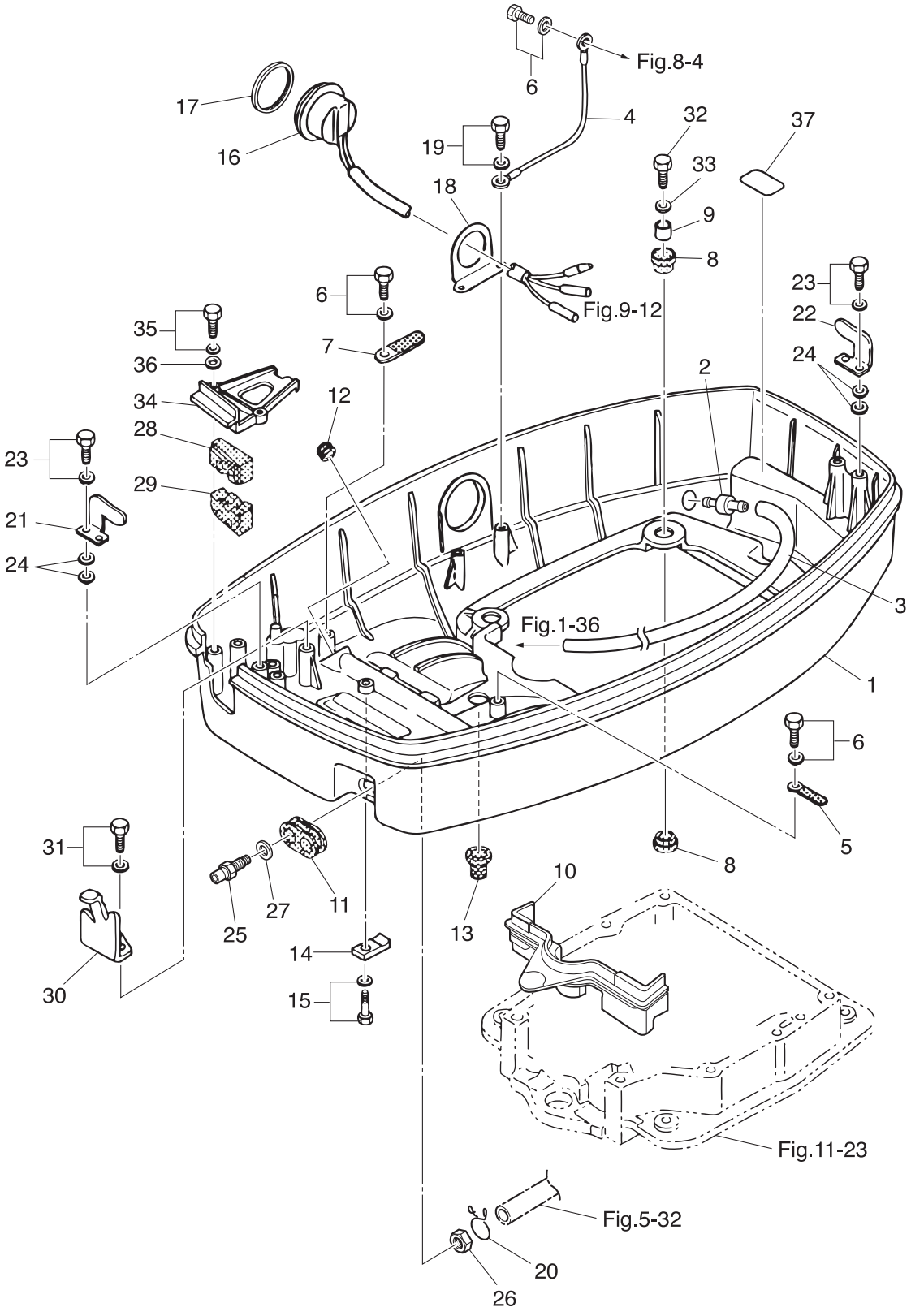
Ref.No.	Part No.	Description	Q'ty			Remarks
			M115A2	M120A2	M140A2	
15-1	3E0-77180-2	MOTOR ASSY	1	1	1	
15-2	3E0-77195-0	* YOKE ASSY	1	1	1	
15-3	3E0-77190-0	* ARMATURE ASSY	1	1	1	
15-4	353-77182-1	* O-RING	1	1	1	
15-5	3E0-77192-0	* MOTOR BRACKET ASSY	1	1	1	
15-6	3E0-77183-0	** BRUSH	1	1	1	
15-7	353-77191-0	** BREAKER	1	1	1	
15-8	3E0-77184-0	** BRUSH SPRING	2	2	2	
15-9	3E0-77199-1	BOLT	4	4	4	
15-10	3E0-77430-1	PUMP	1	1	1	
15-11	3E0-77434-0	* FILTER	1	1	1	
15-12	3E0-77163-0	COUPLING	1	1	1	
15-13	3B7-77167-0	O-RING 1.8-69.6	1	1	1	
15-14	3E0-77176-1	MANUAL VALVE	1	1	1	
15-15	3B7-77411-0	* O-RING	1	1	1	
15-16	3E0-77407-0	* O-RING	1	1	1	
15-17	3E0-77408-0	* BACK-UP RING	1	1	1	
15-18	9450E3-1800	C-RING d=18	1	1	1	
15-19	3E0-77365-1	PISTON ROD ASSY	1	1	1	
15-20	3E0-77383-0	* O-RING	1	1	1	
15-21	3B7-77375-0	* O-RING	1	1	1	
15-22	3B7-77377-1	FREE PISTON	1	1	1	
15-23	3B7-77375-0	O-RING	1	1	1	
15-24	3B7-77376-0	BACK-UP RING	1	1	1	
15-25	3E0-77388-0	TRIM PISTON ASSY	2	2	2	
15-26	3B7-77392-0	* O-RING	2	2	2	
15-27	3B7-77393-0	* BACK-UP RING	2	2	2	
15-28	3E0-77395-0	ROD GUIDE SUB-ASSY	2	2	2	
15-29	3E0-77398-0	* O-RING	2	2	2	

Fig. 15 POWER TRIM & TILT



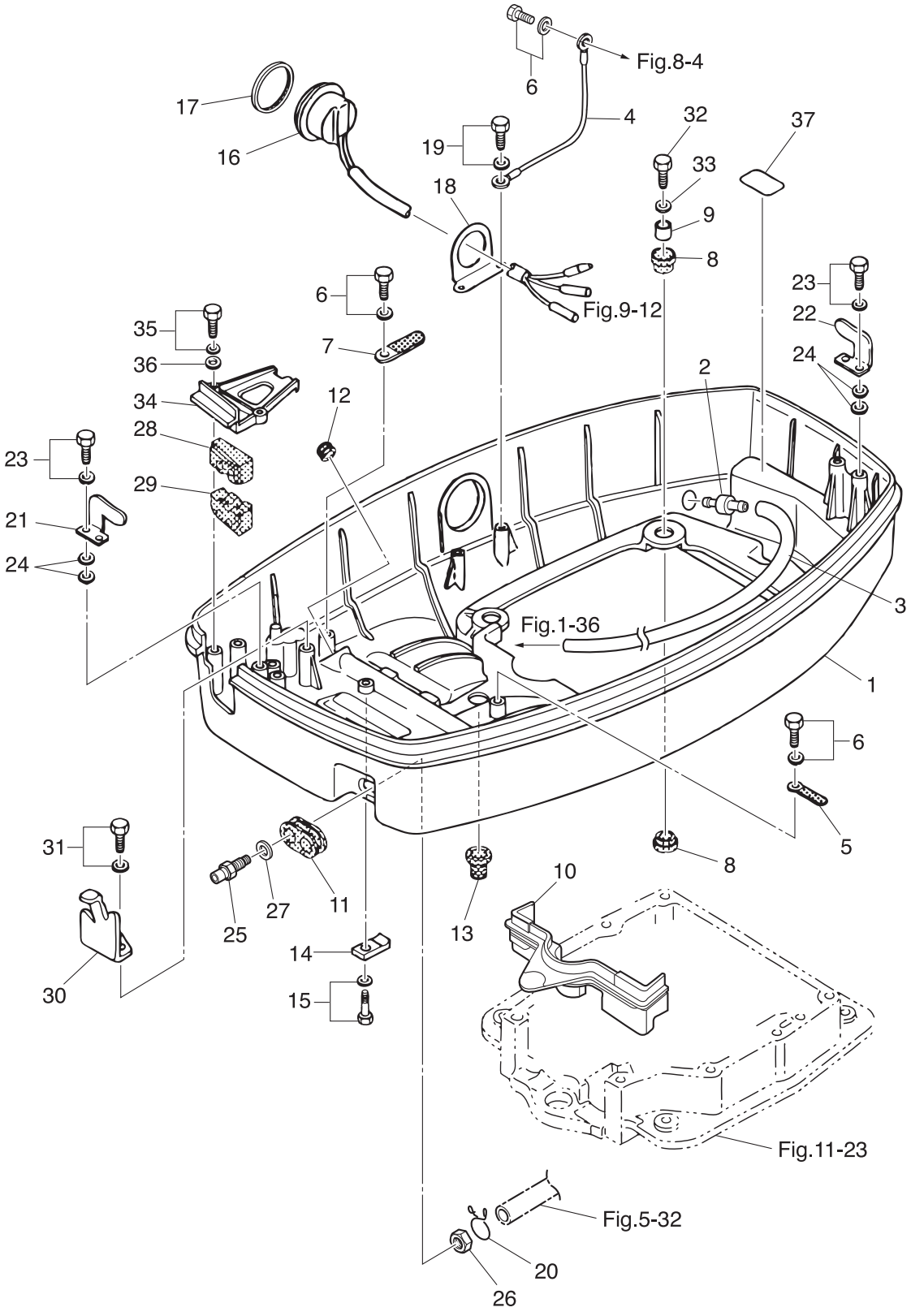
Ref.No.		Part No.	Description	Q'ty			Remarks
				M115A2	M120A2	M140A2	
15-30		3E0-77472-1	PLUG	1	1	1	
15-31		3B7-77179-0	O-RING	1	1	1	
15-32		3E0-77475-0	FILTER	1	1	1	
15-33		3E0-77479-0	ORIFICE	1	1	1	
15-34		3E0-77165-0	RESERVE TANK	1	1	1	
15-35		3E0-77168-0	CAP	1	1	1	
15-36		3E0-77169-0	O-RING	1	1	1	
15-37		3E0-77159-1	BOLT	3	3	3	
15-38		3E0-77431-1	BOLT	1	1	1	
15-39		3E0-77432-1	BOLT	2	2	2	
15-40		3E0-77167-0	O-RING	6	6	6	
15-41		3E0-77557-0	ORIFICE	1	1	1	
15-42		3E0-77558-0	BALL	1	1	1	
15-43		3E0-77559-0	PIN	1	1	1	
15-44		3B7-77169-0	O-RING	1	1	1	
15-45		3E0-77453-0	VALVE SEAT	1	1	1	
15-46		3E0-77456-0	FILTER	2	2	2	

Fig. 16 BOTTOM COWL



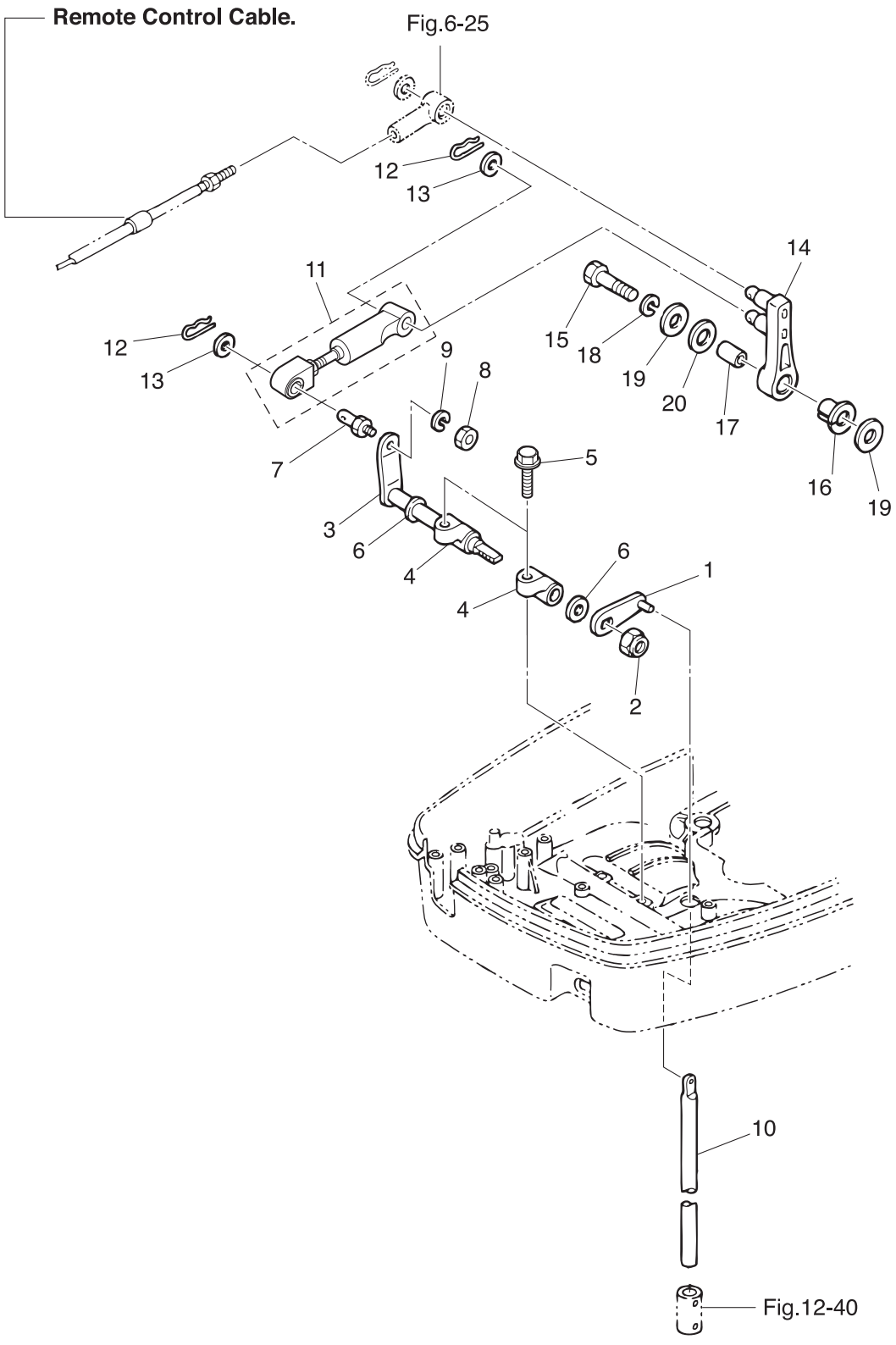
Ref.No.	Part No.	Description	Q'ty			Remarks
			M115A2	M120A2	M140A2	
16-1	3C7Q67100-1	BOTTOM COWL	1	1	1	
16-2	3BA-01138-0	NIPPLE	1	1	1	
16-3	98AB-50-480	HOSE	1	1	1	98AB-501000
16-4	3C7-76142-1	GROUND CABLE L=170	1	1	1	Bottom Cowl -Electric Bracket
16-5	309-06972-0	CLAMP 6.5-47.5P	2	2	2	
16-6	910103-6612	BOLT	3	3	3	Clamp Ground Cable
16-7	353-06972-0	CLAMP 7-80P	1	1	1	
16-8	345-67113-0	MOUNT 12-18-2.5	8	8	8	
16-9	3C7-67114-1	SPACER 8.4-12-17	4	4	4	
16-10	3C7-67164-0	GROMMET	1	1	1	
16-11	3C7-67160-0	GROMMET	1	1	1	
16-12	3C7-77156-0	GROMMET	1	1	1	
16-13	345-66226-0	GROMMET 17-3	1	1	1	
16-14	3C7-72577-0	CLAMP	1	1	1	
16-15	910103-5616	BOLT	1	1	1	
16-16	3E0-72615-0	PTT SWITCH ASSY	1	1	1	
16-17	3F3-72616-1	GASKET	1	1	1	PTT Switch
16-18	3F3-72617-1	PTT SWITCH ASSY BRACKET	1	1	1	
16-19	910103-6614	BOLT	2	2	2	
16-20	3C7-02215-0	CLIP ϕ12	1	1	1	
16-21	353-67512-0	COVER STAY (FRONT)	1	1	1	
16-22	353-67513-0	COVER STAY (REAR)	1	1	1	
16-23	910103-6618	BOLT	4	4	4	
16-24	940103-0600	WASHER	8	8	8	
16-25	3C7-70260-0	FUEL CONNECTOR (MALE)	1	1	1	
16-26	3C7-70253-0	NUT 12-P1.25	1	1	1	
16-27	152-01612-0	GASKET 12.1-17-0.5	1	1	1	
16-28	3C7-83732-0	GROMMET	1	1	1	
16-29	3C7-76116-0	GROMMET	1	1	1	

Fig. 16 BOTTOM COWL



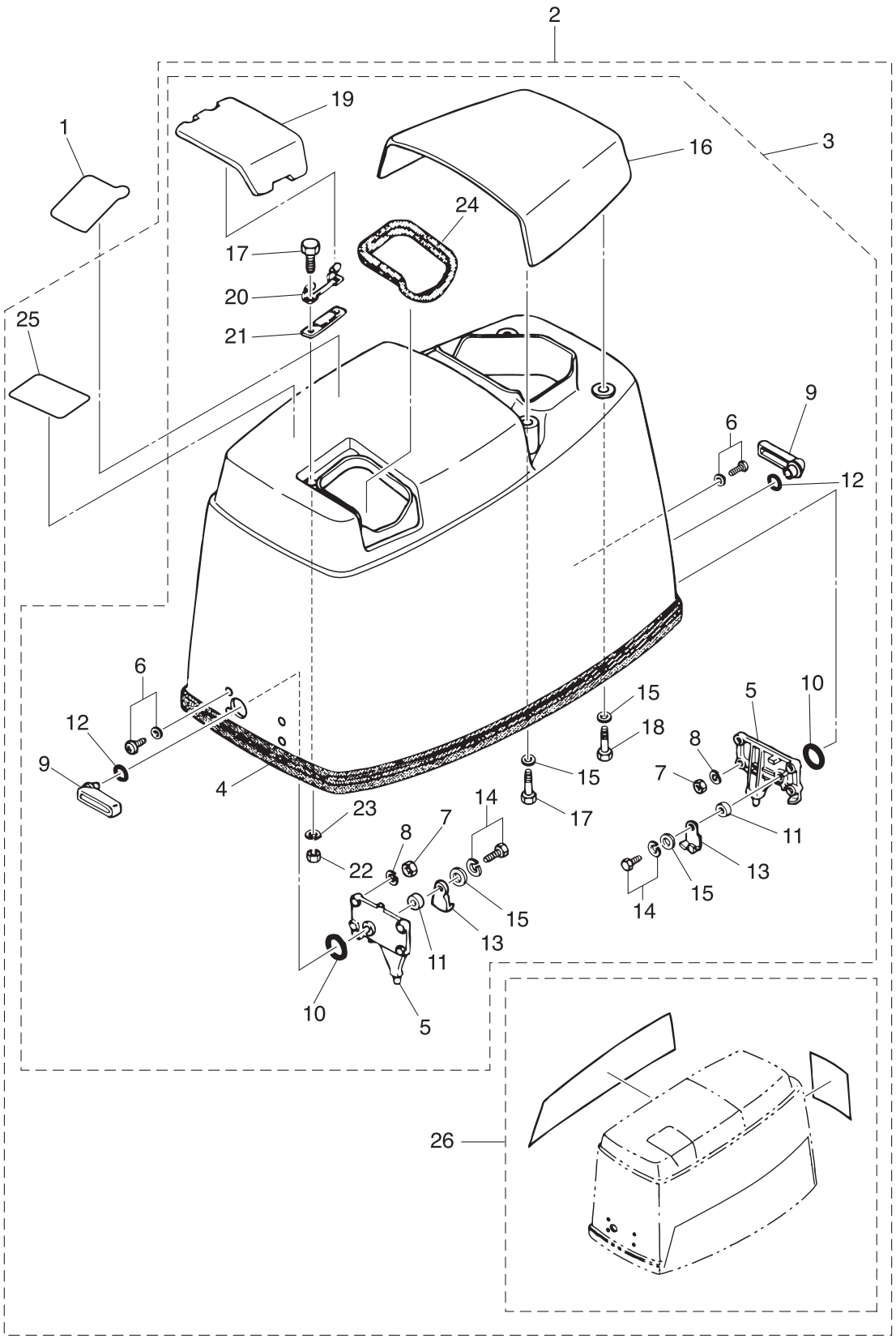
Ref.No.		Part No.	Description	Q'ty			Remarks
				M115A2	M120A2	M140A2	
16-30		3B7-83720-0	CLIP	1	1	1	
16-31		910103-6616	BOLT	2	2	2	
16-32		9101E3-0835	BOLT	4	4	4	
16-33		3B7-63730-0	WASHER 8.5-24-1.5	4	4	4	
16-34		3C7Q76118-0	CLAMP	1	1	1	
16-35		910103-6625	BOLT	2	2	2	
16-36		940103-0600	WASHER	2	2	2	
16-37		3A3-72026-0	SPARK PLUG DECAL (BR8HS10)	1	1	1	

Fig. 17 SHIFT


Remote Control Cable.
Fig.6-25
12
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Fig.12-40

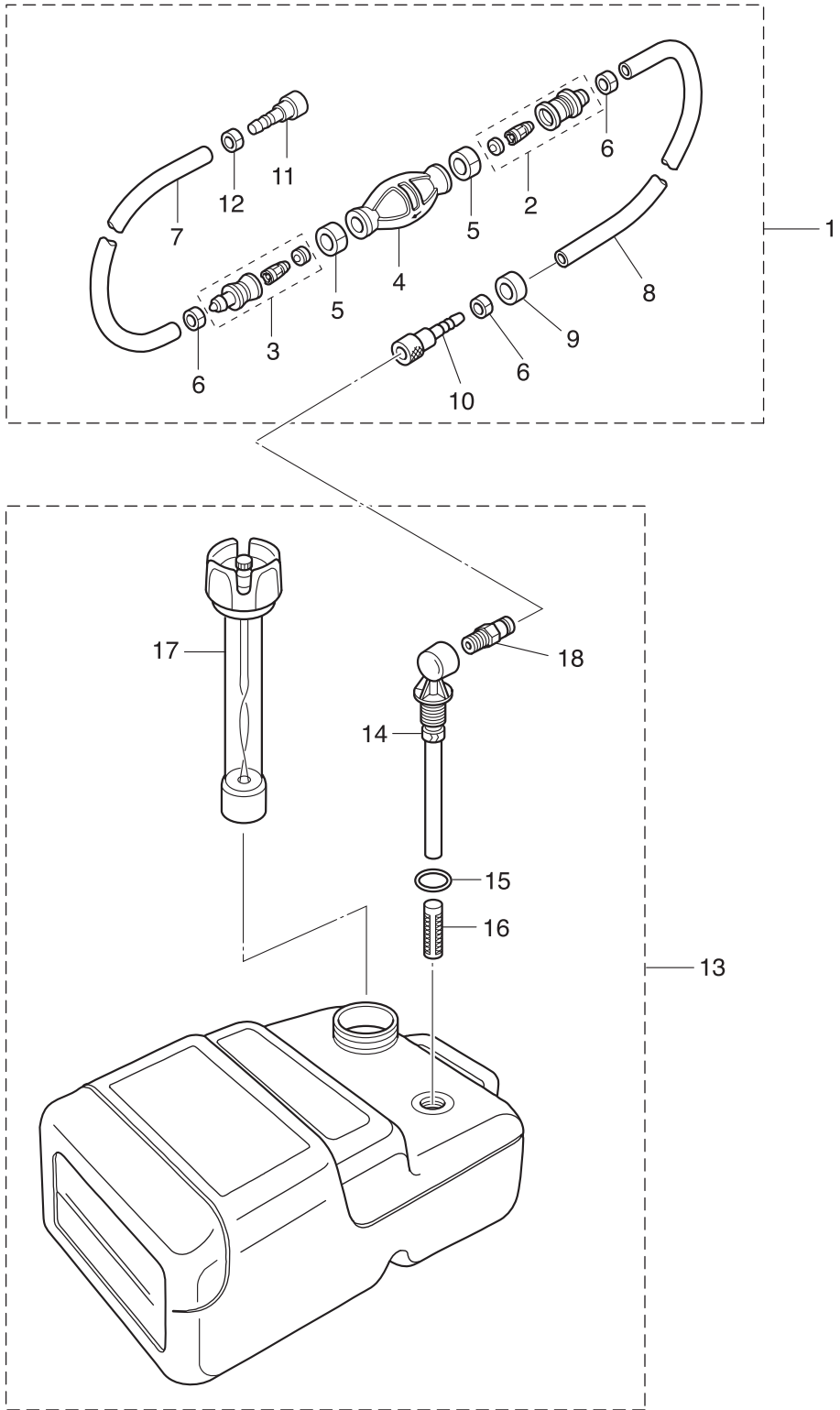
Ref.No.		Part No.	Description	Q'ty			Remarks
				M115A2	M120A2	M140A2	
17-1		3C7-66110-0	SHIFT ROD LEVER	1	1	1	
17-2		930403-1000	NYLON NUT 10-P1.5	1	1	1	
17-3		3C7-66225-0	SHIFT LEVER SHAFT	1	1	1	
17-4		353-66145-1	HOLDER	2	2	2	
17-5		3T1-60108-0	PRE-COATED BOLT 8-25	2	2	2	
17-6		332-61315-0	WASHER 10.5-18-1.5	2	2	2	
17-7		353-83728-1	PIN	1	1	1	
17-8		930103-0600	NUT	1	1	1	
17-9		941303-0600	SPRING WASHER	1	1	1	
17-10		353-66215-1	SHIFT ROD (L)	1	1	1	
17-11		3C7-66150-3	SHIFT ASSIST ASSY	1	1	1	
17-12		951603-0800	SNAP PIN d=8	2	2	2	
17-13		3AA-83719-0	WASHER 8.5-18-1.6	2	2	2	
17-14		3B7-66122-2	SHIFT ARM	1	1	1	
17-15		910103-0835	BOLT	1	1	1	
17-16		3B7-63713-0	BUSHING 12-14-15.5	1	1	1	
17-17		3B7-63732-1	COLLAR 8.4-12-17	1	1	1	
17-18		941303-0800	SPRING WASHER	1	1	1	
17-19		3B7-63730-0	WASHER 8.5-24-1.5	2	2	2	
17-20		3B7-63731-0	WASHER 12.5-24-1	1	1	1	

Fig. 18 TOP COWL



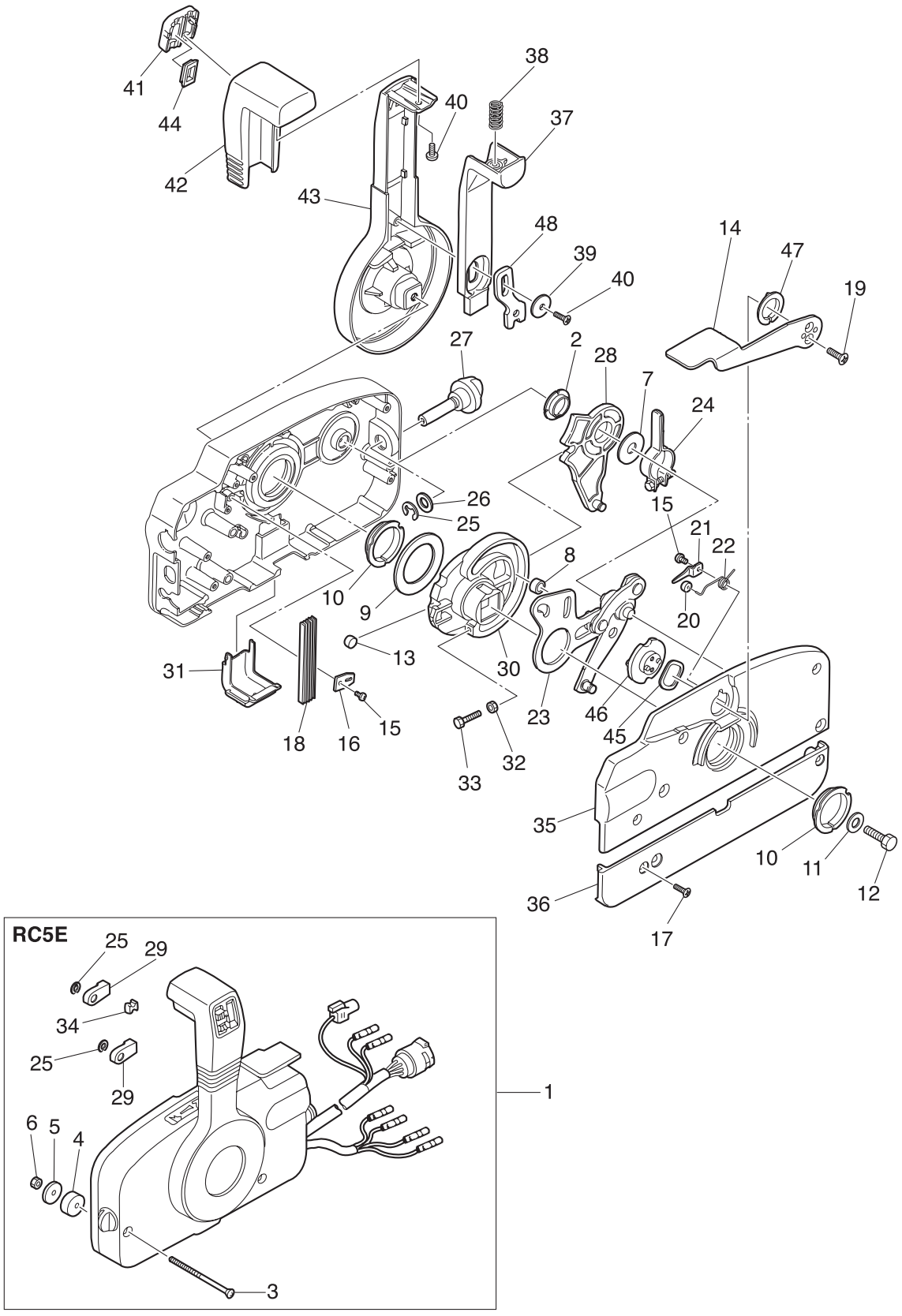
Ref.No.		Part No.	Description	Q'ty			Remarks
				M115A2	M120A2	M140A2	
18-1		3T1-72043-0	OIL CAUTION DECAL	1	1	1	
18-2		3C7Q67645-2	TOP COWL ASSY	1	1	1	
18-3		3J6Q67640-0	* TOP COWL SUB-ASSY	1	1	1	
18-4		3C7-67501-0	** TOP COWL SEAL L=1920	1	1	1	
18-5		353-67517-1	** LOCATING BRACKET	2	2	2	
18-6		921703-5520	** SCREW	8	8	8	
18-7		9301F1-0500	** NUT	8	8	8	
18-8		941303-0500	** SPRING WASHER	8	8	8	
18-9		353Q67141-0	** HOOK LEVER	2	2	2	
18-10		353-67147-1	** SEAL RING	2	2	2	
18-11		353-67105-0	** HOOK LEVER BUSHING 12-14-12	2	2	2	
18-12		338-62435-0	** O-RING 1.5-9.5	2	2	2	
18-13		353-67142-1	** COVER HOOK	2	2	2	
18-14		910103-6616	** BOLT	2	2	2	
18-15		3C8-66308-0	** WASHER 6-16-1.5	6	6	6	Cover Hook Tilt Handle
18-16		3C7Q67521-0	** TILT HANDLE	1	1	1	
18-17		910103-0616	** BOLT	4	4	4	Tilt Handle Filler Lid
18-18		910103-0630	** BOLT	2	2	2	
18-19		3B7Q67210-0	** FILLER LID	1	1	1	
18-20		3B7-67211-0	** FILLER LID HINGE	1	1	1	
18-21		3B7-67212-0	** SPRING	1	1	1	
18-22		930103-0600	** NUT	2	2	2	
18-23		941303-0600	** SPRING WASHER	2	2	2	
18-24		3B7-67213-0	** SEAL	1	1	1	
18-25		3C7-72180-3	* CAUTION DECAL (A)	1	1	1	
18-26	1	3J6-87802-2	* DECAL SET (M115A2)	1			115ps
18-26	2	3E0-87802-2	* DECAL SET (M120A2)		1		120ps
18-26	3	3C7-87802-2	* DECAL SET (M140A2)			1	140ps

Fig. 19 FUEL TANK



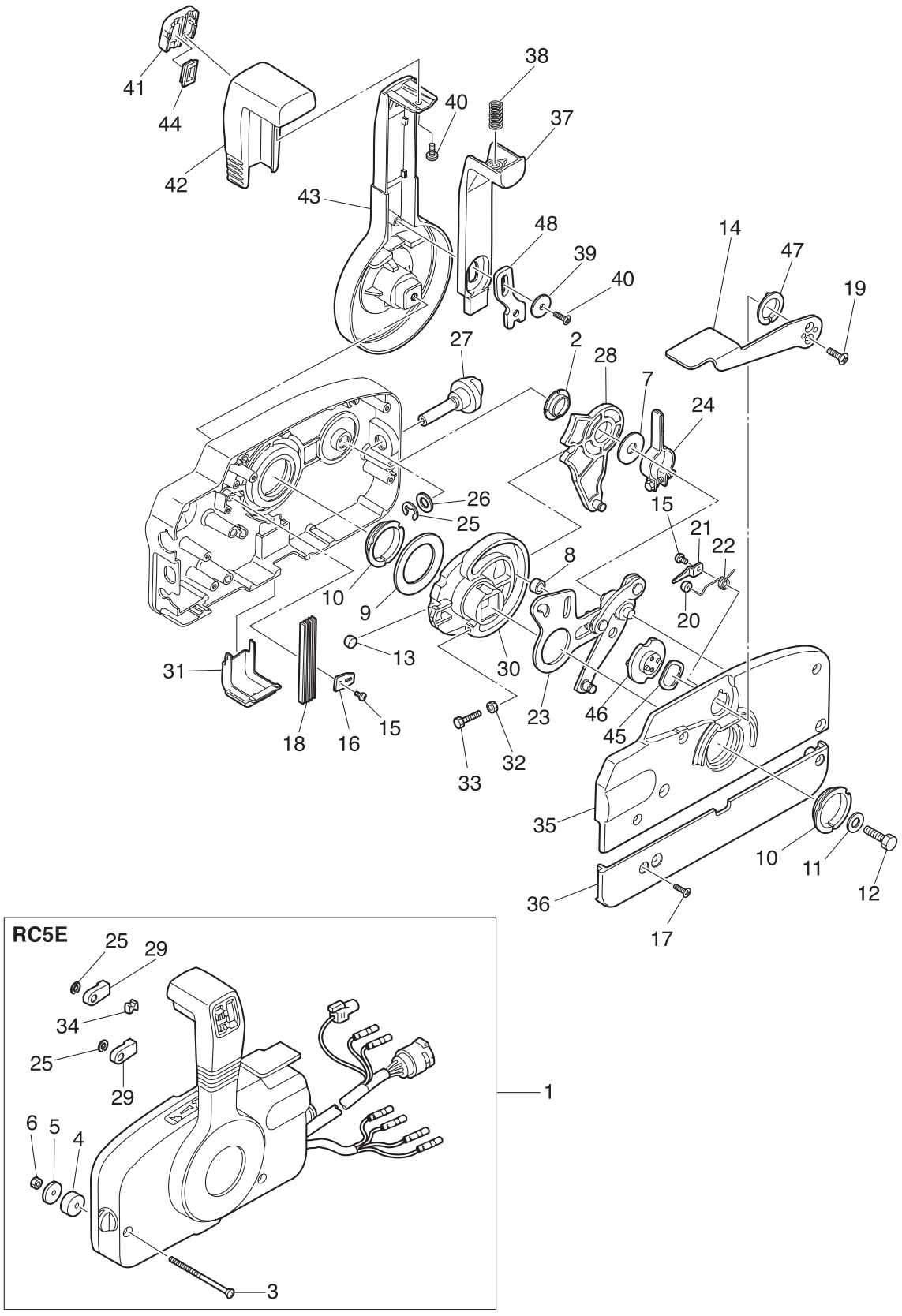
Ref.No.		Part No.	Description	Q'ty			Remarks
				M115A2	M120A2	M140A2	
19-1		3E0-70200-1	PRIMER BULB ASSY	1	1	1	
19-2		3C7-70220-1	* JOINT ASSY (INLET)	1	1	1	
19-3		3C7-70224-1	* JOINT ASSY (OUTLET)	1	1	1	
19-4		3C7-70211-1	* PRIMER BULB	1	1	1	
19-5		3C7-70217-0	* CLAMP	2	2	2	
19-6		332-70201-0	* CLAMP	3	3	3	
19-7		98AB-70-700	* HOSE	1	1	1	98AB-701000
19-8		98AB-701600	* HOSE	1	1	1	98AB-701000 x2
19-9		3B7-70280-1	* FUEL CONNECTOR MARK	1	1	1	
19-10		3GF-70281-0	* FUEL CONNECTOR	1	1	1	
19-11		3C7-70250-0	* FUEL CONNECTOR	1	1	1	
19-12		3C7-70201-0	* CLAMP	1	1	1	
19-13		3C7-70177-1	FUEL TANK ASSY 25L	1	1	1	
19-14		3C7-70155-0	* PICK-UP ELBOW ASSY (25L)	1	1	1	
19-15		3C7-70199-0	* O-RING	1	1	1	
19-16		3C7-70113-0	* FILTER	1	1	1	
19-17		3C7-70050-1	* FUEL GAUGE VENT CAP ASSY (25L)	1	1	1	
19-18		3E0-70270-0	* QUICK-CONNECTOR (MALE)	1	1	1	

Fig. 20 COMPONENT PARTS OF REMOTE CONTROL



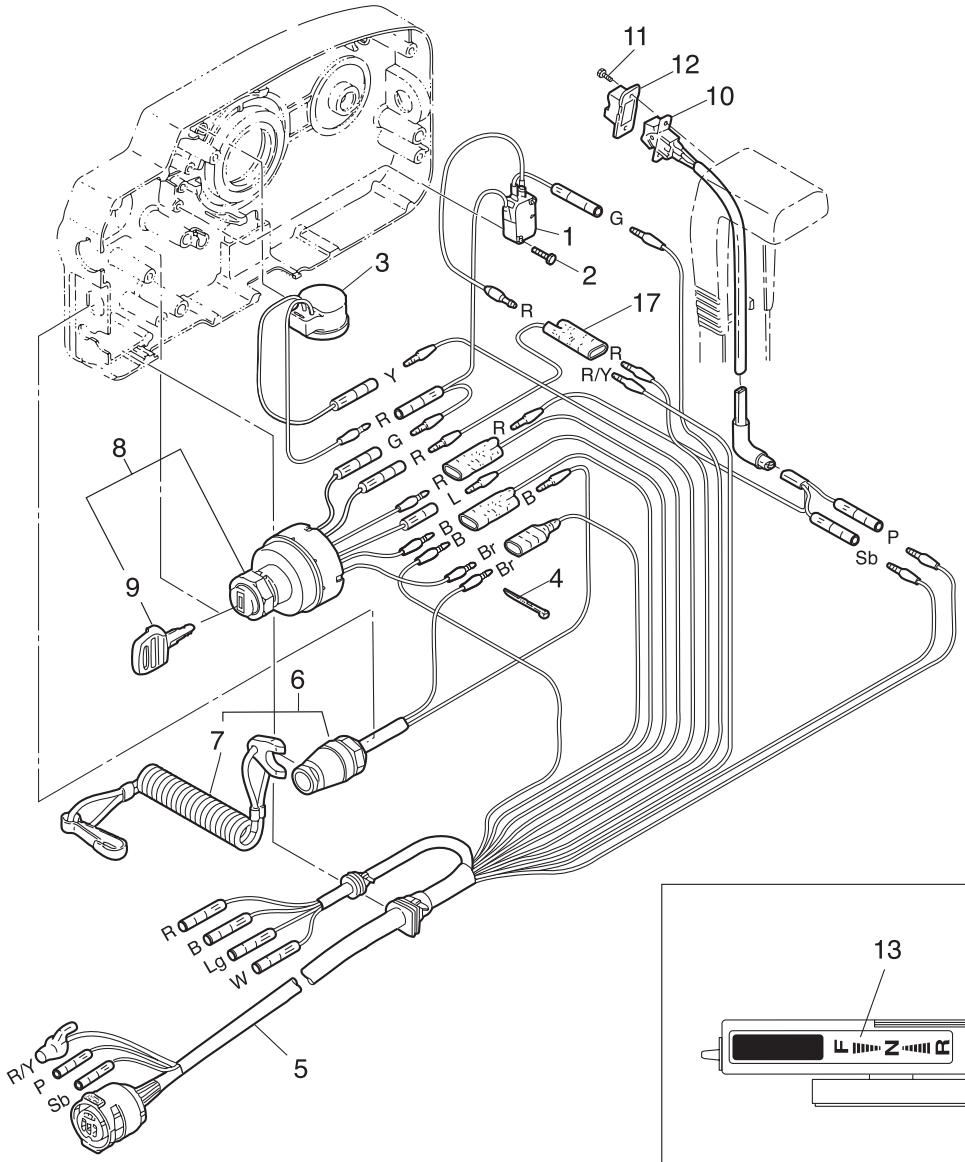
Ref.No.	Part No.	Description	Q'ty			Remarks
			M115A2	M120A2	M140A2	
20-1	3E0Q84370-0	REMOTE CONTROL HEAD ASSY (RC5E)	1	1	1	RC5E
20-2	3A3-84432-0	* BUSHING	1	1	1	
20-3	3A3-84375-0	* SCREW	3	3	3	
20-4	3A3-84374-0	* SPACER	3	3	3	
20-5	353-84371-0	* WASHER	3	3	3	
20-6	930103-0600	* NUT	3	3	3	
20-7	3A3-84383-0	* WASHER	1	1	1	
20-8	3A3-84421-0	* ROLLER	1	1	1	
20-9	3A3-84422-0	* THRUST PLATE	1	1	1	
20-10	3A3-84431-0	* BUSHING	2	2	2	
20-11	940103-0800	* WASHER	1	1	1	
20-12	3A3-84442-0	* BOLT	1	1	1	
20-13	353-84388-0	* DETENT ROLLER	1	1	1	
20-14	3B7Q84312-0	* FREE THROTTLE LEVER	1	1	1	
20-15	921503-0406	* SCREW	2	2	2	
20-16	3A3-84423-0	* DETENT RETAINER	1	1	1	
20-17	921603-0518	* SCREW	5	5	5	
20-18	3A3-84307-0	* DETENT SPRING	5	5	5	
20-19	921603-0512	* SCREW	2	2	2	
20-20	3A3-84424-0	* FREE THROTTLE ROLLER	1	1	1	
20-21	3A3-84426-0	* ROLLER RETAINER	1	1	1	
20-22	3A3-84425-0	* FREE THROTTLE SPRING	1	1	1	
20-23	3A3-84365-1	* THROTTLE ARM	1	1	1	
20-24	3A3-84428-0	* THROTTLE FRICTION ARM	1	1	1	
20-25	945303-0600	* E-RING d=6	3	3	3	
20-26	353-84394-0	* WASHER	1	1	1	
20-27	3A3-84427-0	* ADJUST SCREW	1	1	1	
20-28	3A3-84381-0	* SHIFT GEAR ASSY	1	1	1	
20-29	3A3-83314-2	* CABLE TERMINAL	2	2	2	

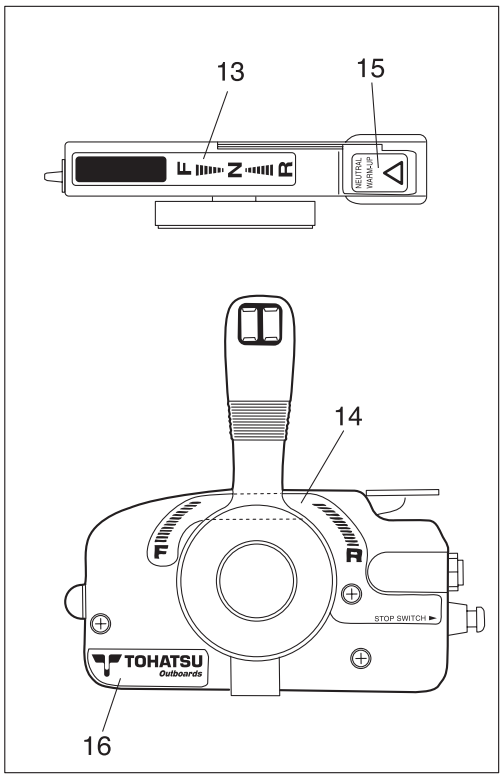
Fig. 20 COMPONENT PARTS OF REMOTE CONTROL



Ref.No.	Part No.	Description	Q'ty			Remarks
			M115A2	M120A2	M140A2	
20-30	3A3-84364-2	* DRIVE GEAR	1	1	1	
20-31	3A3-84429-0	* WIRE COVER	1	1	1	
20-32	930103-0500	* NUT	1	1	1	
20-33	910103-0525	* BOLT	1	1	1	
20-34	3A3-84376-0	* GROMMET	1	1	1	
20-35	3B7Q84441-0	* REAR HOUSING	1	1	1	
20-36	3B7Q84366-0	* REAR PANEL	1	1	1	
20-37	3A3-84401-0	* NEUTRAL LOCK ARM	1	1	1	
20-38	3A3-84403-0	* NEUTRAL LOCK SPRING	1	1	1	
20-39	3A3-84407-0	* WASHER	1	1	1	
20-40	921503-0510	* SCREW	2	2	2	
20-41	3A3-84451-0	* TILT SWITCH COVER	1	1	1	
20-42	3A3-84404-0	* GRIP	1	1	1	
20-43	3B7Q84343-0	* CONTROL LEVER	1	1	1	
20-44	3A3-84452-0	* TILT SWITCH PLUG	1	1	1	
20-45	3A3-84368-0	* WAVE WASHER	1	1	1	
20-46	3A3-84391-0	* FREE THROTTLE DRUM	1	1	1	
20-47	3A3-84435-0	* BUSHING	1	1	1	
20-48	3A3-84406-0	* PLATE	1	1	1	

Fig. 21 COMPONENT PARTS OF REMOTE CONTROL (ELECTRIC PARTS)





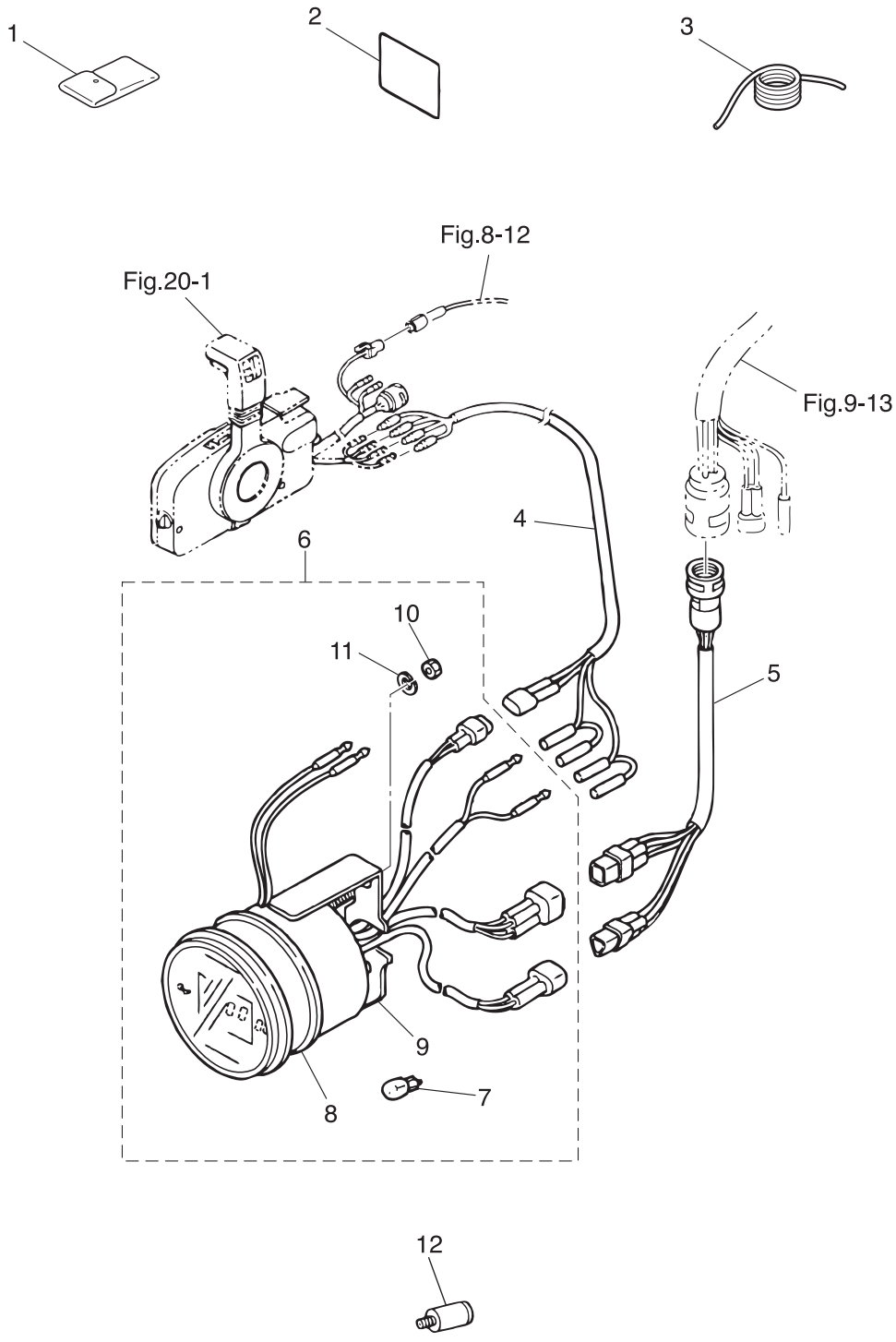
Cord Colors

B	: Black
Br	: Brown
G	: Green
L	: Blue
Lg	: Light green
P	: Pink
R	: Red
Sb	: Sky blue
W	: White
Y	: Yellow

(Note) Slash (/) shows stripe color of cord.

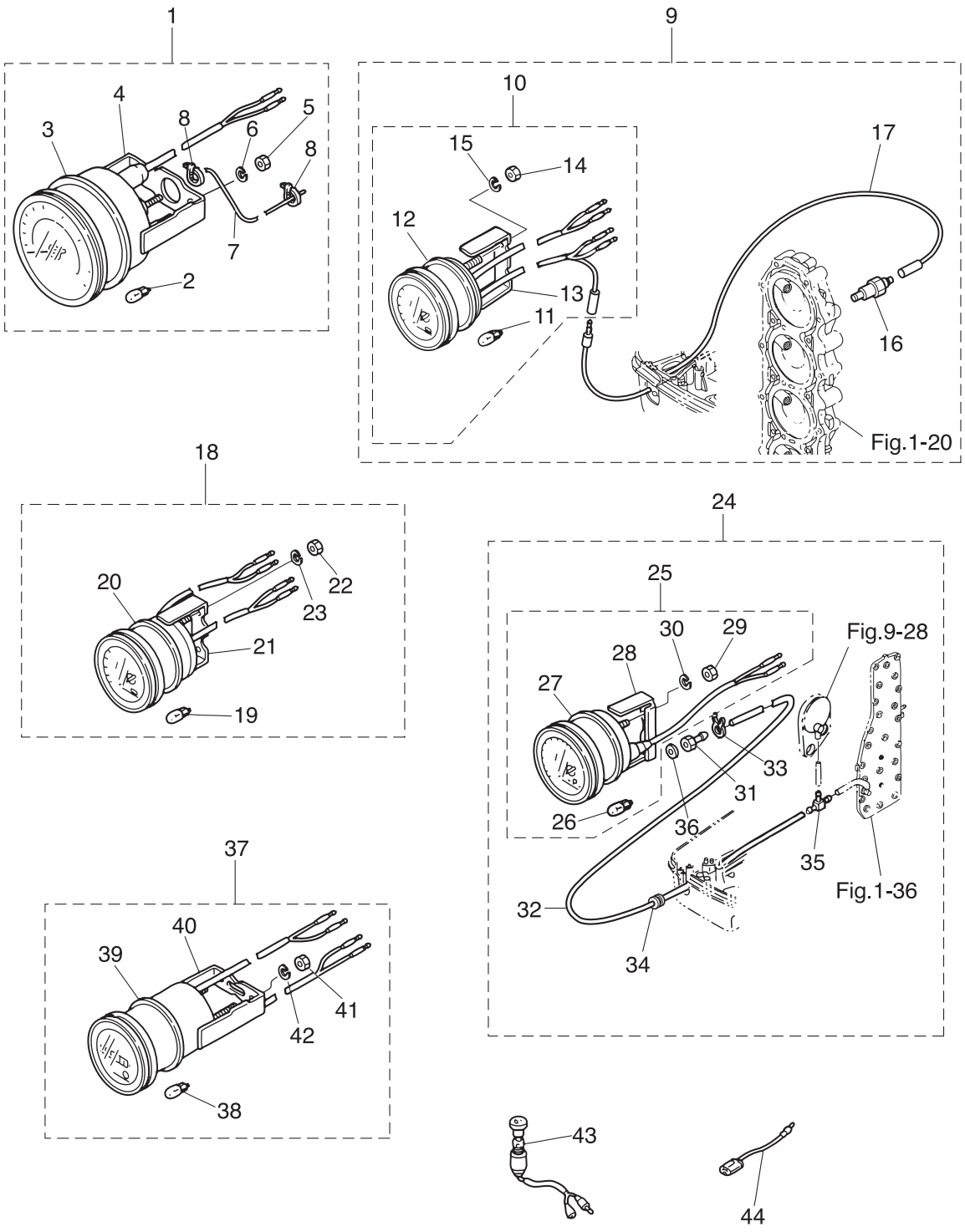
Ref.No.		Part No.	Description	Q'ty			Remarks
				M115A2	M120A2	M140A2	
21-1		3A3-76086-1	NEUTRAL SWITCH (REMOTE CONT)	1	1	1	Remote Control
21-2		921503-0315	SCREW	2	2	2	
21-3		3C8-76171-0	OVERHEAT BUZZER	1	1	1	
21-4		3A3-84398-0	BAND	2	2	2	
21-5		3C7-76115-1	CORD ASSY L=6200	1	1	1	
21-6		3A3-06830-0	STOP SWITCH ASSY	1	1	1	
21-7		353-06821-0	* STOP SWITCH LANYARD ASSY	1	1	1	
21-8		353-76020-3	MAIN SWITCH ASSY	1	1	1	
21-9	1	3F3-76217-0	* MAIN SWITCH KEY No.301	A	A	A	
21-9	2	3F3-76218-0	* MAIN SWITCH KEY No.302	A	A	A	
21-9	3	3F3-76219-0	* MAIN SWITCH KEY No.303	A	A	A	
21-10		3A3-72560-0	PTT SWITCH ASSY	1	1	1	
21-11		921503-0206	SCREW	2	2	2	
21-12		3A3-72591-0	PTT SWITCH COVER	1	1	1	
21-13		3N5-84336-0	SHIFT POSITION DECAL	1	1	1	
21-14		3N5-84465-0	SHIFT POSITION SIDE DECAL	1	1	1	
21-15		3N5-84331-0	DECAL (LEVER)	1	1	1	
21-16		3N5-84333-0	DECAL (TOHATSU)	1	1	1	
21-17		353-72546-0	ASSIST CORD (RED) L=200	1	1	1	

Fig. 22 ACCESSORIES



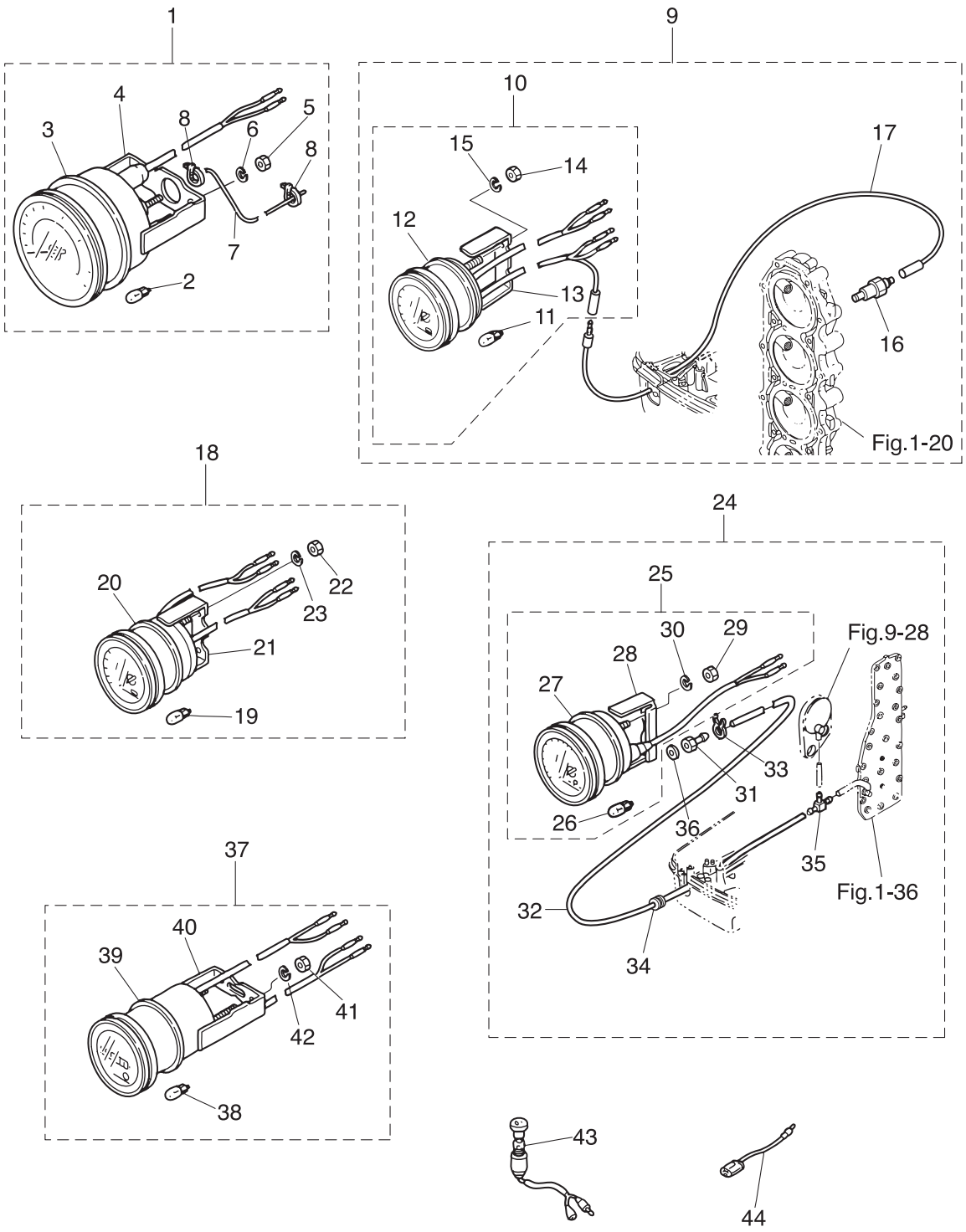
Ref.No.		Part No.	Description	Q'ty M115A2	Q'ty M120A2	Q'ty M140A2	Remarks
22-1		3C8-72100-1	TOOL KIT	1	1	1	
22-2		3B7-72043-0	OIL CAUTION DECAL	1	1	1	
22-3		3B7-72201-0	SAFETY ROPE ϕ6-1600	1	1	1	
22-4		3C7-72537-0	METER LEAD WIRE	1	1	1	
22-5		3C7-72603-0	METER EXTENSION CORD ASSY	1	1	1	
22-6		3C7-72646-1	MULTI-FUNCTION METER ASSY	1	1	1	
22-7		3B7-72658-0	* OIL BULB 12V-1.7W	1	1	1	
22-8		3B7-72656-0	* METER DAMPER	1	1	1	
22-9		3C7-72660-0	* FITTING PLATE	1	1	1	
22-10		930203-0500	* NUT	2	2	2	
22-11		941303-0500	* SPRING WASHER	2	2	2	
22-12		3B7-60007-0	FLUSHING PLUG	1	1	1	OPT

Fig. 23 OPTIONAL PARTS (1)



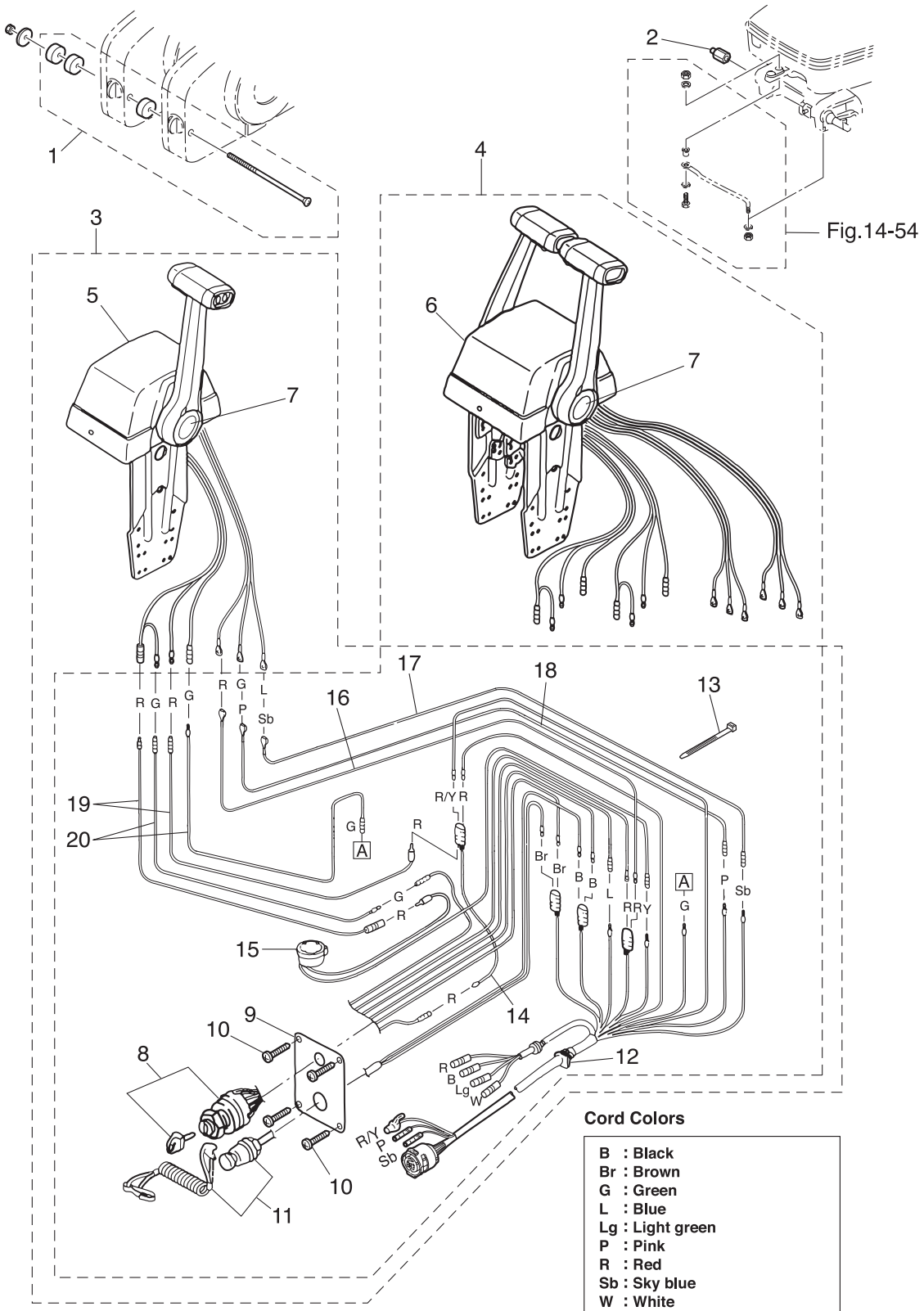
Ref.No.		Part No.	Description	Q'ty			Remarks
				M115A2	M120A2	M140A2	
23-1	1	3E0-72649-0	SPEEDOMETER ASSY (75MPH)	1	1	1	
23-1	2	3E0-72648-0	SPEEDOMETER ASSY (50MPH)	1	1	1	
23-2		3B7-72659-0	* METER BULB 12V-1.8W	1	1	1	
23-3		3B7-72656-0	* METER DAMPER	1	1	1	
23-4		3B7-72661-0	* FITTING PLATE	1	1	1	
23-5		930203-0500	* NUT	2	2	2	
23-6		941303-0500	* SPRING WASHER	2	2	2	
23-7		3B7-72650-0	* SPEEDOMETER TUBE L=6000	1	1	1	
23-8		3B7-72651-0	* SPEEDOMETER BAND	2	2	2	
23-9		3E0-72526-0	WATER TEMPERATURE METER KIT	1	1	1	
23-10		3E0-72597-0	* WATER TEMPERATURE METER ASSY	1	1	1	
23-11		3B7-72657-0	** METER BULB 12V-1.7W	1	1	1	
23-12		3B7-72655-0	** METER DAMPER	1	1	1	
23-13		3B7-72662-0	** FITTING PLATE	1	1	1	
23-14		930203-0400	** NUT	2	2	2	
23-15		941303-0400	** SPRING WASHER	2	2	2	
23-16		3B7-72514-0	* WATER TEMPERATURE SENSOR	1	1	1	
23-17		3B7-72518-0	* LEAD WIRE L=7700	1	1	1	
23-18		3E0-72529-0	VOLTMETER ASSY	1	1	1	
23-19		3B7-72657-0	* METER BULB 12V-1.7W	1	1	1	
23-20		3B7-72655-0	* METER DAMPER	1	1	1	
23-21		3B7-72662-0	* FITTING PLATE	1	1	1	
23-22		930203-0400	* NUT	2	2	2	
23-23		941303-0400	* SPRING WASHER	2	2	2	
23-24		3E0-72527-0	WATER PRESSURE METER KIT	1	1	1	
23-25		3E0-72598-0	* WATER PRESSURE METER ASSY	1	1	1	
23-26		3B7-72657-0	** METER BULB 12V-1.7W	1	1	1	
23-27		3B7-72655-0	** METER DAMPER	1	1	1	
23-28		3B7-72663-0	** FITTING PLATE	1	1	1	

Fig. 23 OPTIONAL PARTS (1)



Ref.No.		Part No.	Description	Q'ty			Remarks
				M115A2	M120A2	M140A2	
23-29		930203-0500	** NUT	2	2	2	
23-30		941303-0500	** SPRING WASHER	2	2	2	
23-31		3B7-72641-0	* WATER PRESSURE METER NIPPLE	1	1	1	
23-32		98AB-506000	* HOSE	1	1	1	98AB-501000 x6
23-33		338-02215-0	* CLIP ϕ10	1	1	1	
23-34		345-67193-0	* GROMMET 16-2.5	1	1	1	
23-35		394-70013-0	* PIPE JOINT 4-4	1	1	1	
23-36		121-33159-0	* GASKET 2-8-1	1	1	1	
23-37		3E0-72524-0	HOUR METER ASSY	1	1	1	
23-38		3B7-72657-0	* METER BULB 12V-1.7W	1	1	1	
23-39		3B7-72655-0	* METER DAMPER	1	1	1	
23-40		3B7-72664-0	* FITTING PLATE	1	1	1	
23-41		930203-0400	* NUT	2	2	2	
23-42		941303-0400	* SPRING WASHER	2	2	2	
23-43		353-72521-1	METER LAMP SWITCH	1	1	1	
23-44	1	353-72547-0	ASSIST CORD (BLU) L=200	1	1	1	
23-44	2	353-72548-0	ASSIST CORD (BLK) L=200	1	1	1	
23-44	3	353-72546-0	ASSIST CORD (RED) L=200	1	1	1	

Fig. 24 OPTIONAL PARTS (2)



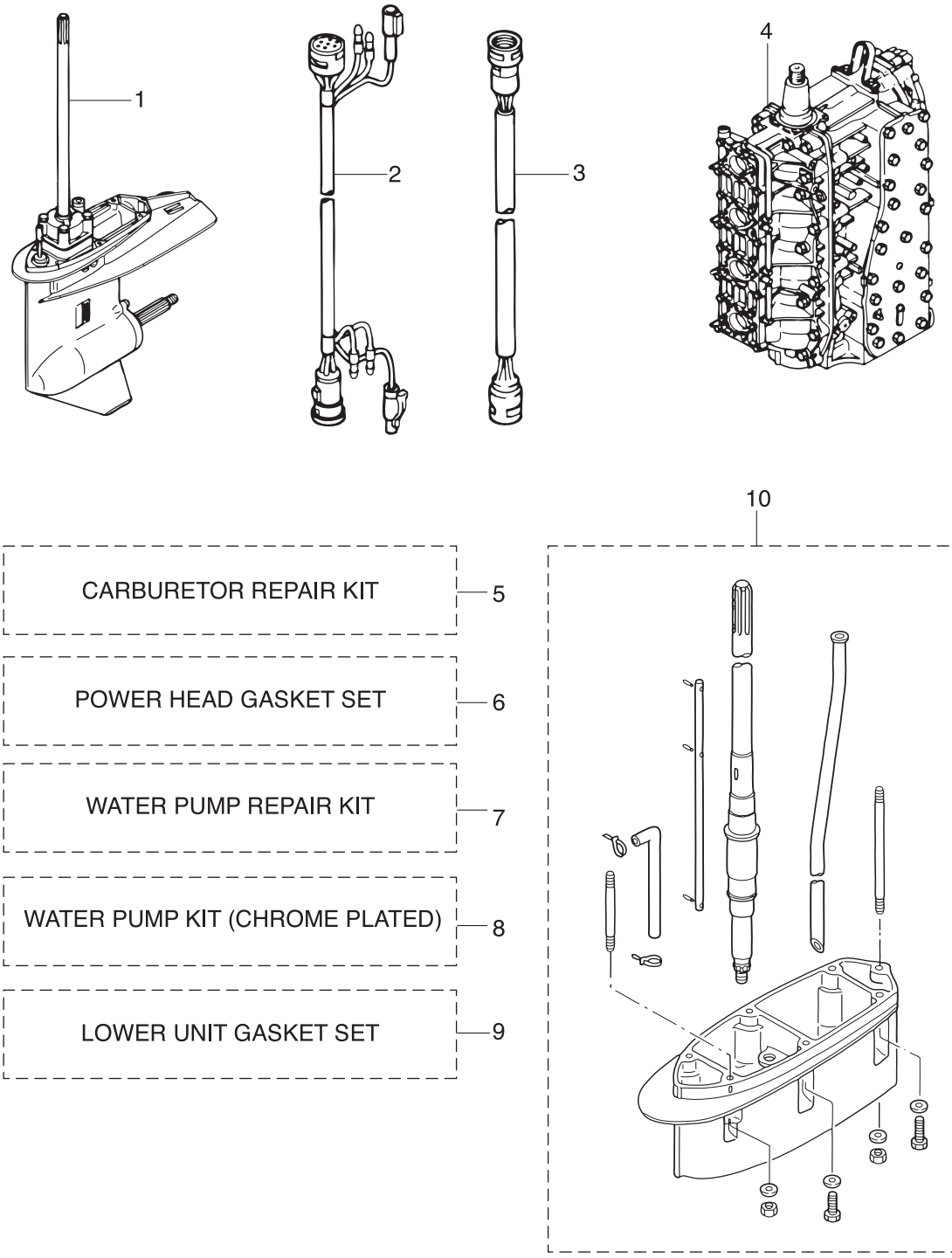
Cord Colors

B	: Black
Br	: Brown
G	: Green
L	: Blue
Lg	: Light green
P	: Pink
R	: Red
Sb	: Sky blue
W	: White
Y	: Yellow

(Note) Slash (/) shows stripe color of cord.

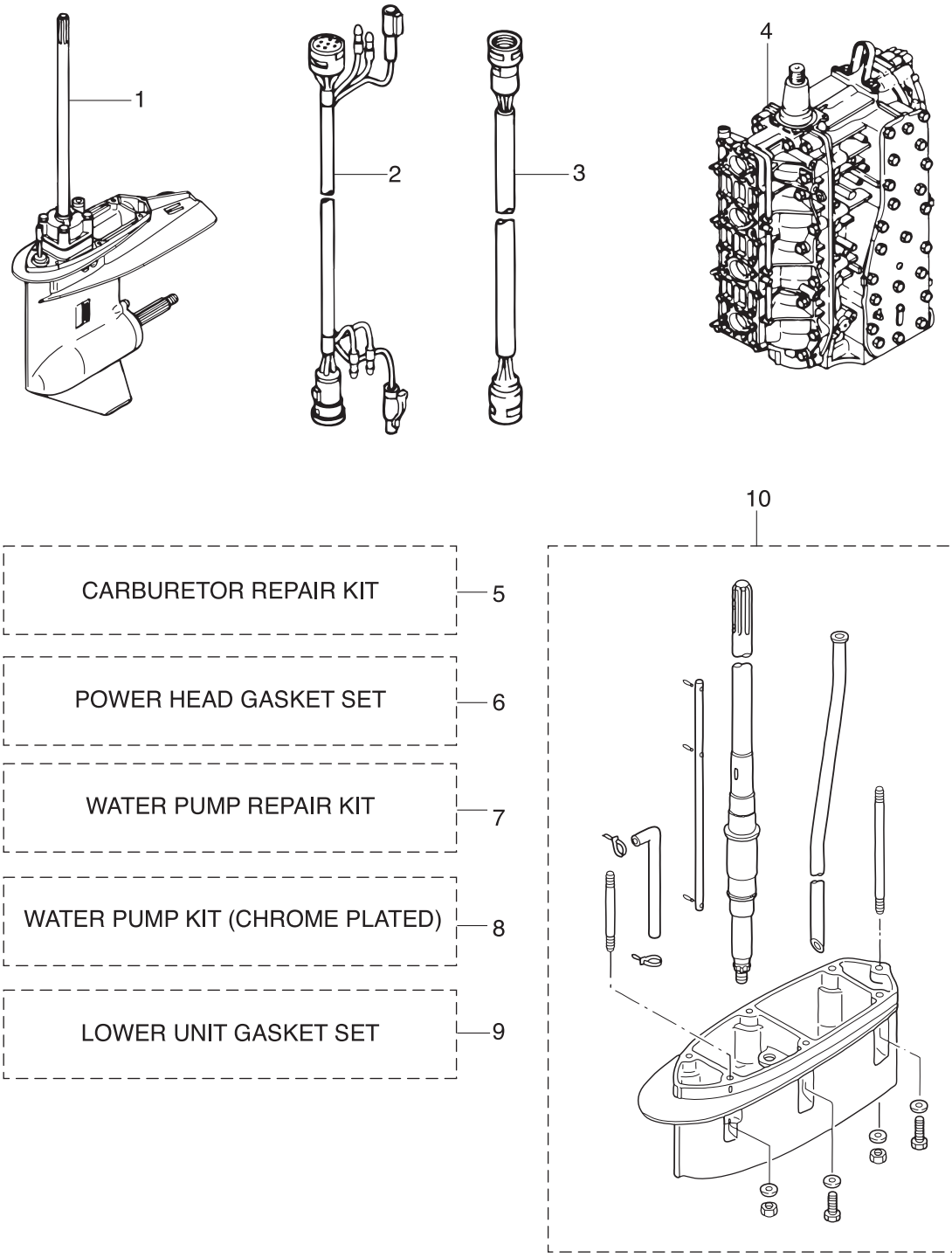
Ref.No.		Part No.	Description	Q'ty			Remarks
				M115A2	M120A2	M140A2	
24-1		3A3-81301-0	TWIN REMOTE CONTROL KIT	1	1	1	for Twin Outboards
24-2		353-84904-0	DRAG LINK SPACER	1	1	1	
24-3		3C7-84490-3	CONTROL HEAD ASSY (TOP-SINGLE)	1	1	1	for Single
24-4		3C7-84540-3	CONTROL HEAD ASSY (TOP-TWIN)	1	1	1	for Twin
24-5		3C7-84480-1	* REMOTE CONT HEAD (TOP-SINGLE)	1	1	1	for Single
24-6		3C7-84520-1	* REMOTE CONT HEAD (TOP-TWIN)	1	1	1	for Twin
24-7	1	3Z5-84462-0	** DECAL (TOHATSU)	1	1	1	for Single
24-7	2	3Z5-84462-0	** DECAL (TOHATSU)	2	2	2	for Twin
24-8		353-76020-3	* MAIN SWITCH ASSY	1	1	1	Single x1,Twin x2
24-9		805-76201-1	* MAIN SWITCH PANEL	1	1	1	Single x1,Twin x2
24-10		921146-4516	* SCREW	4	4	4	Single x4,Twin x8
24-11		3A3-06830-0	* STOP SWITCH ASSY	1	1	1	Single x1,Twin x2
24-12		3C7-76115-1	* CORD ASSY L=6200	1	1	1	Single x1,Twin x2
24-13		178-34147-0	* BAND 200	1	1	1	Single x1,Twin x2
24-14		353-72546-0	* ASSIST CORD (RED) L=200	2	2	2	Single x2,Twin x2
24-15		3C8-76171-0	* OVERHEAT BUZZER	1	1	1	Single x1,Twin x2
24-16		3C7-84475-0	* PTT SWITCH CORD	1	1	1	Red Single x1,Twin x2
24-17		3C7-84476-0	* PTT SWITCH CORD	1	1	1	Sky Blue Single x1,Twin x2
24-18		3C7-84477-0	* PTT SWITCH CORD	1	1	1	Pink Single x1,Twin x2
24-19		3C7-84470-1	* NEUTRAL SWITCH CORD	2	2	2	Red Single x2,Twin x4
24-20		3C7-84471-1	* NEUTRAL SWITCH CORD	2	2	2	Green Single x2,Twin x4

Fig. 25 ASSEMBLY • KIT PARTS



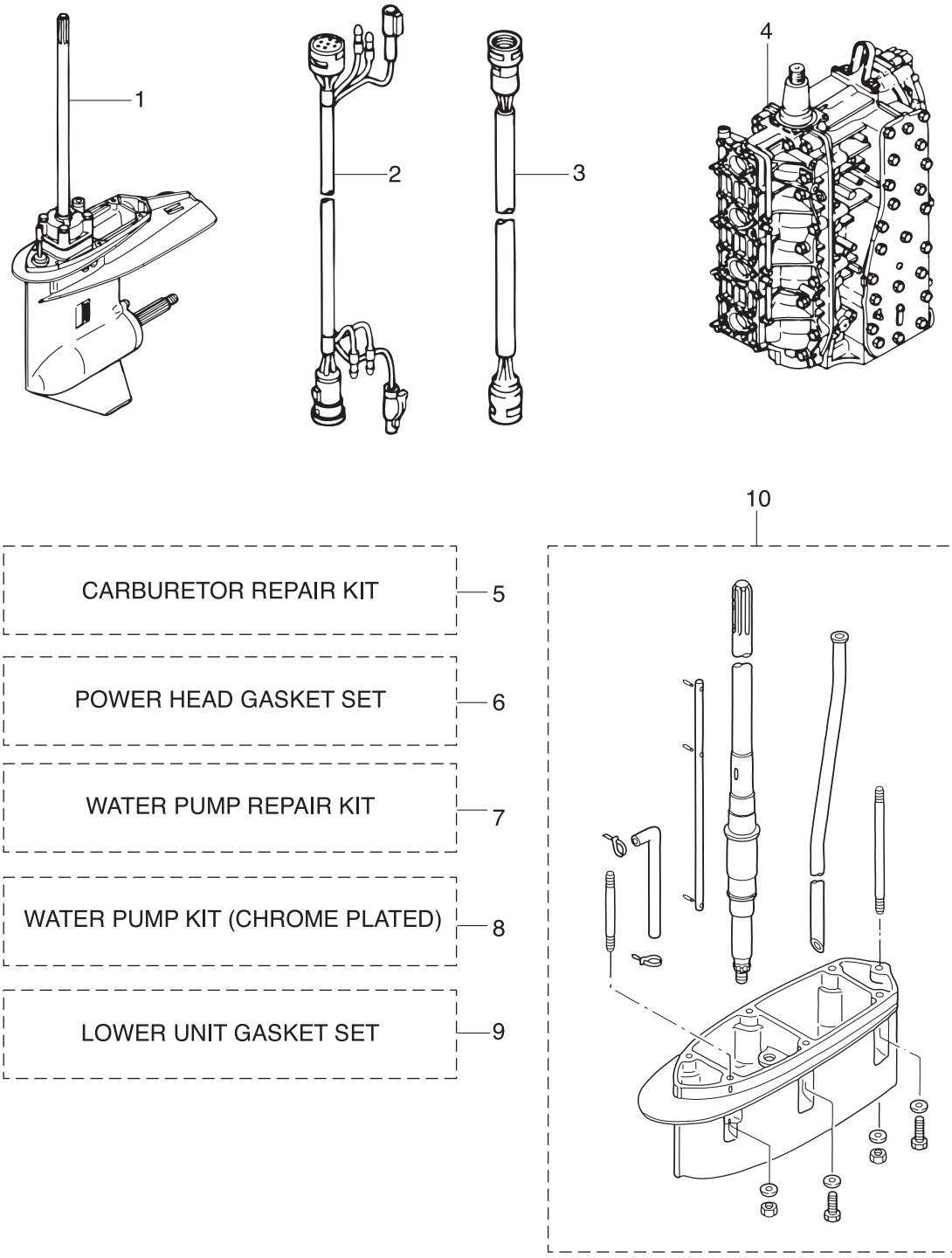
Ref.No.		Part No.	Description	Q'ty			Remarks
				M115A2	M120A2	M140A2	
25-1	1	3C7Q87302-A	LOWER UNIT ASSY (L)	1	1	1	for Transom "L"
25-1	2	3C7Q87304-A	LOWER UNIT ASSY (UL)	1	1	1	for Transom "UL"
25-2		3C7-76114-0	EXTENSION CORD L=2000	1	1	1	11P
25-3		3C7-72604-0	METER EXTENSION CORD L=2000	1	1	1	
25-4		3C7B87090-C	ENGINE SHORT BLOCK KIT	1	1	1	
25-5	1	3C7-87122-2	CARBURETOR REPAIR KIT	1	1	1	
25-5	2	3C7-02011-2	* CARBURETOR GASKET	4	4	4	
25-5	3	346-03222-0	* FLOAT CHAMBER O-RING	4	4	4	
25-5	4	922503-6414	* SCREW	16	16	16	
25-5	5	346-03231-0	* FLOAT	4	4	4	
25-5	6	346-03232-0	* FLOAT ARM PIN	4	4	4	
25-5	7	3B7-03240-0	* FLOAT VALVE	4	4	4	
25-5	8	344-03244-0	* CLIP	4	4	4	
25-5	9	3F3-03234-0	* SCREW	4	4	4	
25-5	10	346-03256-0	* RUBBER CAP	4	4	4	
25-5	11	336-03293-0	* O-RING	4	4	4	
25-5	12	334-03242-0	* VALVE PIN	4	4	4	
25-5	13	3C7-03182-0	* CARBURETOR COVER GASKET	8	8	8	
25-5	14	3C7-03183-0	* CARBURETOR COVER GASKET	4	4	4	
25-5	15	3C7-03184-0	* COVER GASKET PLATE	4	4	4	
25-5	16	3C7-03185-0	* COVER GASKET PLATE	4	4	4	
25-5	17	3C7-03186-0	* SCREW	8	8	8	
25-6	1	3C7-87121-A	POWER HEAD GASKET SET	1	1	1	

Fig. 25 ASSEMBLY • KIT PARTS



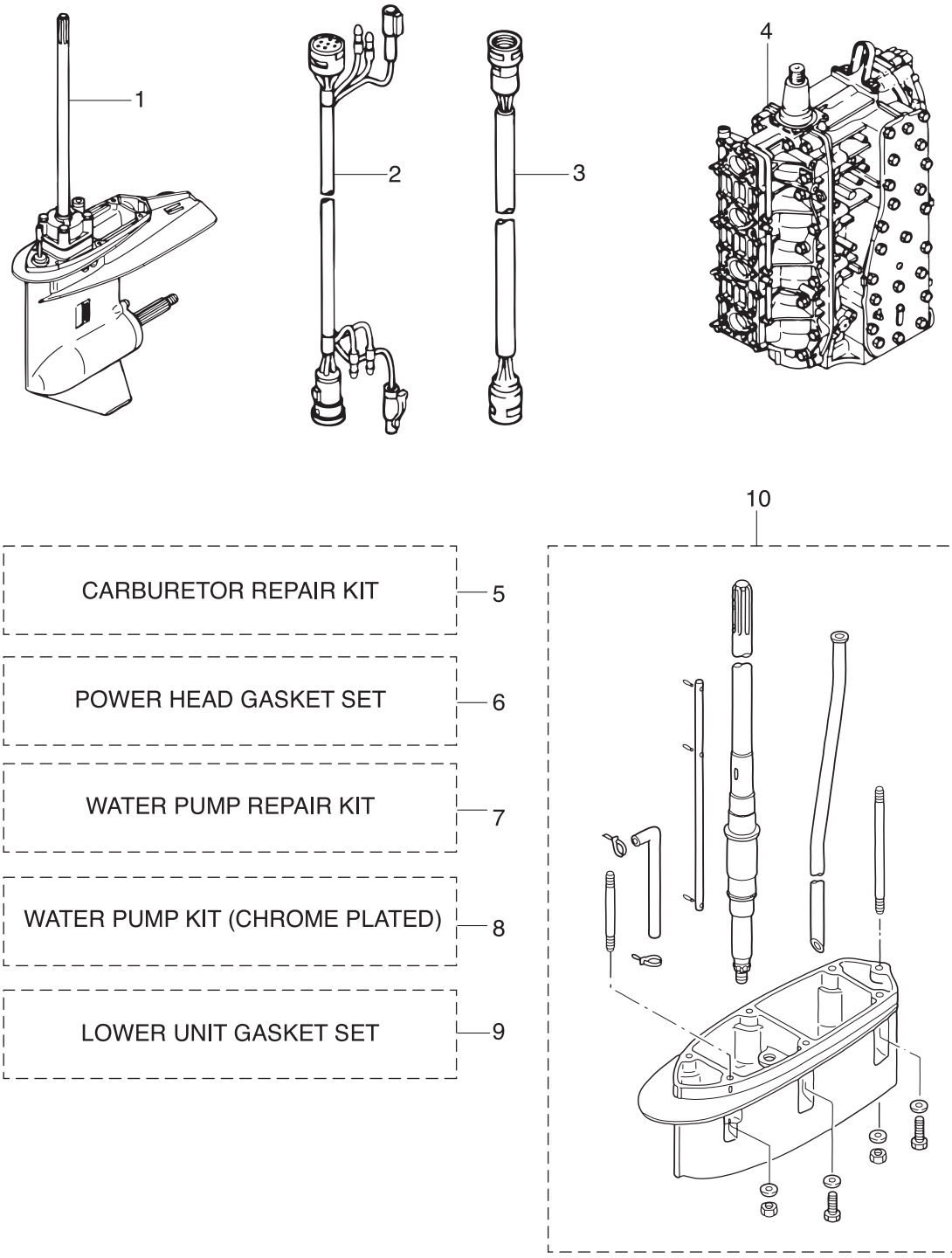
Ref.No.		Part No.	Description	Q'ty			Remarks
				M115A2	M120A2	M140A2	
25-6	2	3C7-01005-1	* CYLINDER HEAD GASKET	1	1	1	
25-6	3	3C7-01024-3	* CYLINDER HEAD COVER GASKET	1	1	1	
25-6	4	353-01032-0	* THERMOSTAT CAP GASKET	1	1	1	
25-6	5	3C7-02305-1	* EXHAUST COVER GASKET	2	2	2	
25-6	6	171-00053-0	* O-RING 2-74.5	1	1	1	Crankcase Head
25-6	7	3C7-01215-0	* OIL SEAL 19.6-35-10	1	1	1	Crankcase Head
25-6	8	3B7-00121-0	* OIL SEAL 35-58-9	1	1	1	Crankshaft (Lower)
25-6	9	3C7-02104-1	* INTAKE MANIFOLD GASKET	2	2	2	
25-6	10	3C7-02011-2	* CARBURETOR GASKET	4	4	4	
25-6	11	3C7-02414-2	* INTAKE SILENCER GASKET	1	1	1	
25-6	12	3C7-02418-3	* GASKET	1	1	1	Intake Silencer
25-6	13	346-04901-2	* GASKET	1	1	1	Fuel Pump
25-6	14	3B7-02235-0	* O-RING	1	1	1	Oil Filter
25-6	15	3B7-02236-0	* O-RING	1	1	1	Oil Filter
25-6	16	3B7-09002-0	* O-RING 1.6-19.2	1	1	1	Oil Pump
25-6	17	3C8-71016-0	* GASKET 36-52-2	1	1	1	Oil Filler Cap
25-6	18	3C7-01303-5	* ENGINE BASEMENT GASKET	1	1	1	
25-7	1	3C7-87322-2	WATER PUMP REPAIR KIT	1	1	1	
25-7	2	3C7-65021-1	* WATER PUMP IMPELLER	1	1	1	
25-7	3	3B7-65022-1	* KEY	1	1	1	
25-7	4	3C7-65011-0	* PUMP CASE LINER	1	1	1	
25-7	5	3C7-65018-0	* PUMP CASE GASKET	1	1	1	
25-7	6	3C7-65025-0	* WATER PUMP GUIDE PLATE	1	1	1	
25-7	7	3C7-65029-0	* GUIDE PLATE GASKET	1	1	1	
25-7	8	9161E3-0885	* BOLT	4	4	4	
25-7	9	940103-0800	* WASHER	4	4	4	
25-8	1	3C7-65231-1	WATER PUMP KIT (CHROME PLATED)	1	1	1	
25-8	2	3C7-65021-1	* WATER PUMP IMPELLER	1	1	1	

Fig. 25 ASSEMBLY • KIT PARTS



Ref.No.		Part No.	Description	Q'ty			Remarks
				M115A2	M120A2	M140A2	
25-8	3	3C7-65238-0	* PUMP CASE LINER	1	1	1	Chrome Plated
25-8	4	3C7-65018-0	* PUMP CASE GASKET	1	1	1	
25-8	5	3C7-65239-1	* WATER PUMP GUIDE PLATE	1	1	1	Chrome Plated
25-8	6	3C7-65029-0	* GUIDE PLATE GASKET	1	1	1	
25-9	1	3C7-87321-2	LOWER UNIT GASKET SET	1	1	1	
25-9	2	3C7-61012-2	* DRIVE SHAFT HOUSING GASKET	1	1	1	
25-9	3	3C7-02312-2	* EXHAUST PIPE GASKET	1	1	1	
25-9	4	3B7-61181-2	* EXHAUST HOUSING GASKET	1	1	1	
25-9	5	332-60006-0	* GASKET 8.1-15-1	2	2	2	Oil Plug
25-9	6	3B7-60016-1	* GASKET 10.1-15-1	1	1	1	Water Plug
25-9	7	3C7-65018-0	* PUMP CASE GASKET	1	1	1	
25-9	8	3C7-65029-0	* GUIDE PLATE GASKET	1	1	1	
25-9	9	3C7-60223-1	* OIL SEAL 22-42-7	2	2	2	Pump Case (Lower)
25-9	10	346-64084-0	* SHIM 35-41.9-0.5	1	1	1	Pump Case (Lower)
25-9	11	3B7-65015-0	* O-RING 3.1-54.4	1	1	1	Pump Case (Lower)
25-9	12	345-66021-0	* O-RING 1.9-6.8	2	2	2	Cam Rod
25-9	13	3B7-66023-0	* O-RING 3.5-27.7	1	1	1	Cam Rod Bushing
25-9	14	3B7-60103-0	* O-RING 3.1-94.4	1	1	1	Propeller Shaft Housing
25-9	15	3B7-60111-0	* OIL SEAL 30-50-12	1	1	1	Propeller Shaft
25-9	16	3B7-60219-0	* TRIM TAB GASKET	1	1	1	
25-10	1	3C7Q87314-2	EXTENSION HOUSING KIT (UL)	1	1	1	for Transom "L"⇒"UL"
25-10	2	3B7Q61110-0	* EXTENSION HOUSING	1	1	1	
25-10	3	3T1-60001-1	* BOLT 8-35	3	3	3	
25-10	4	3B7-60001-5	* BOLT 10-40	2	2	2	
25-10	5	3B7-61112-1	* STUD 10-165	1	1	1	
25-10	6	9153E3-0825	* STUD	1	1	1	
25-10	7	9401E3-0800	* WASHER	4	4	4	

Fig. 25 ASSEMBLY • KIT PARTS



Ref.No.		Part No.	Description	Q'ty			Remarks
				M115A2	M120A2	M140A2	
25-10	8	930103-0800	* NUT	1	1	1	
25-10	9	9402E3-1000	* WASHER	3	3	3	
25-10	10	3B7-61114-0	* NUT 10-P1.25	1	1	1	
25-10	11	98AL-40-920	* HOSE	1	1	1	98AL-401000
25-10	12	3C7-64303-3	* DRIVE SHAFT (UL)	1	1	1	
25-10	13	3B7-66014-1	* CAM ROD (UL)	1	1	1	
25-10	14	3C7-65120-0	* WATER PIPE (UL)	1	1	1	
25-10	15	951403-3510	* SPRING PIN 3.5-10	1	1	1	
25-10	16	951403-3516	* SPRING PIN 3.5-16	2	2	2	
25-10	17	353-84398-0	* BAND 100	2	2	2	

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