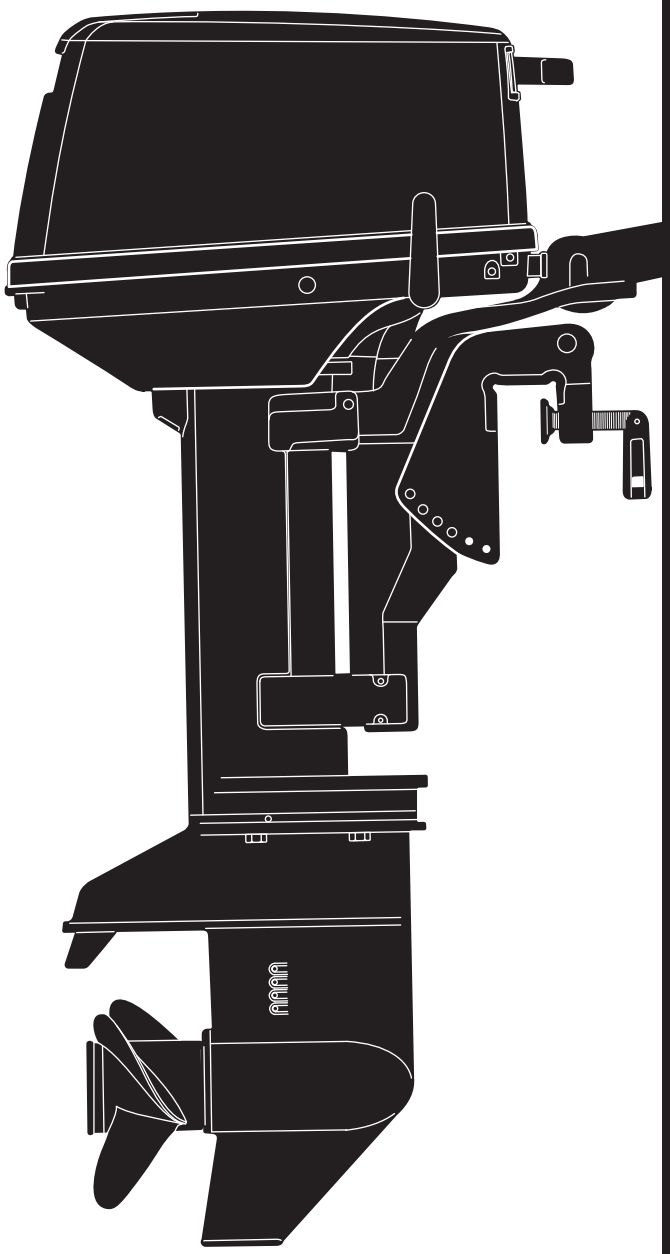
2013 PARTS CATALOG

TOHATSU



M 6B
8B
9.8B

Serial Number 000001AC~

OB NO.002-21030-9
1301

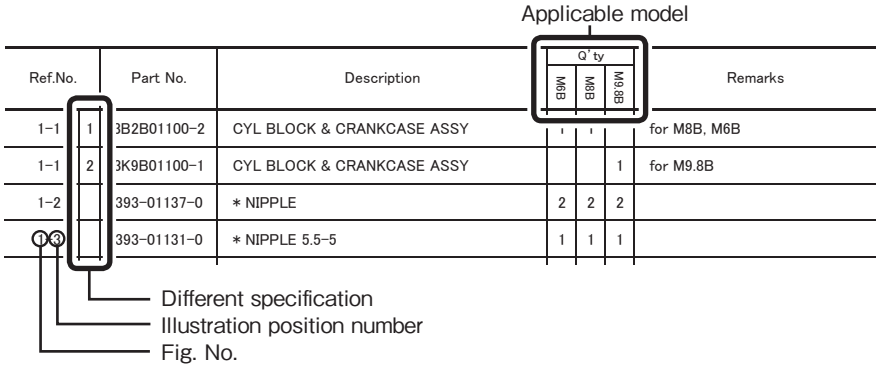
HOW TO USE THIS PARTS CATALOG

1. This Parts Catalog provides information available as of the end of January, 2013.

2. Please keep the Parts Catalog updated each time when receiving the Service Bulletin describing the addition, abolition and/or change of parts.

3. Actual shapes of parts may be different from the illustrations shown in this Parts Catalog because they are described only as a guide for searching parts.

4. One illustration is given more than one article number. Please confirm the sub-number, applicable model and remarks before ordering parts.



5. Given mark in (*) to part number shows assembly or kit part.

6. Marks in this Parts Catalog show.

STD	: Standard	OPT	: Optional Parts
O/S	: Over size	ASSY	: Assembly
DO	: Domestic Model	EX	: Export Model
A	: As required	EU	: European Union

7. Attention to order
   Please order painted parts in accordance with following.
   The parts that fourth figure of the parts number is (B), (Q) have painted.
   Present coloring of power head is black (B), lower unit is aqua marine blue (Q) and propeller is black (B).
   Note: Former coloring of lower unit is silver gray (S).
   [Example]

ENGINE SHORT BLOCK KIT	LOWER UNIT ASSY (L)
3B2B87090-7	3B2Q87302-6
B: Black	Q: Aquamarine Blue

8. About dimensional identification of bolts, nuts and washers.

BOLT 916129 - 0675
- 06 : Diameter
- 75 : Length below neck

NUTS & WASHERS 940121 - 0600
- 06 : Diameter

9. Hose, that is a standard part, is replaced with long hose.

HOSE 98AL - 40 - 120

Length
Diameter

HOSE/PIPE

Fig No	Part No.	Description	Bulk part No.	Bulk part	
				Inner Diameter (mm)	Length(m)
1-26	98AL-40-120	HOSE	98AL-401000	4	1
1-27	98AL-40-230	HOSE	98AL-401000	4	1
11-4	98AB-50-075	HOSE	98AB-501000	5	1
15-6	98AB-70-700	HOSE	98AB-701000	7	1
15-7	98AB-701600	HOSE	98AB-701000 x2	7	1

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Fig. 1 CYLINDER • CRANK CASE

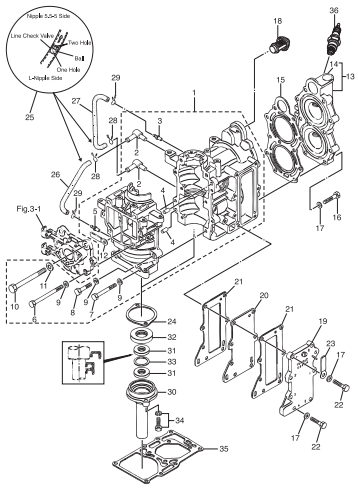
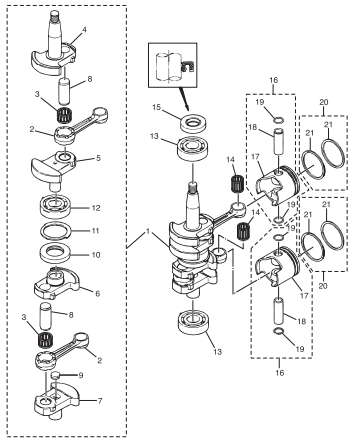


Fig. 2 PISTON • CRANK SHAFT



(REMARKS) CRANK SHAFT ASSY ..... Very difficult to assemble. The component parts to be purchased as an assy basically.

Fig. 3 INTAKE MANIFOLD • REED VALVE • THROTTLE

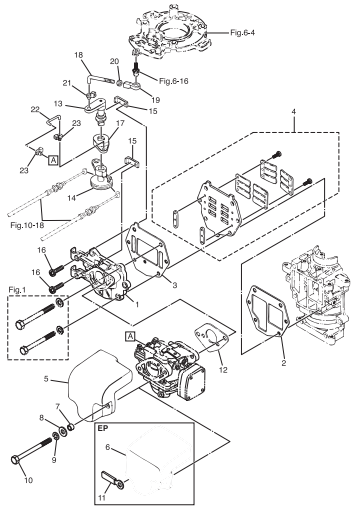


Fig. 4 CARBURETOR • FUEL PUMP

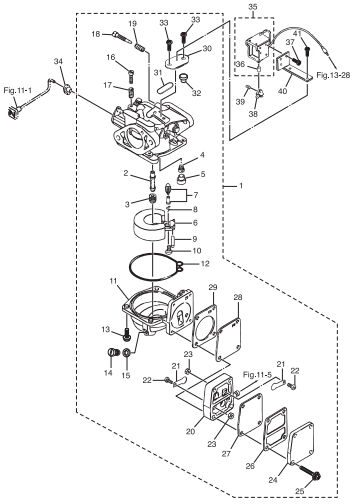


Fig. 5 RECOIL STARTER • STARTER LOCK

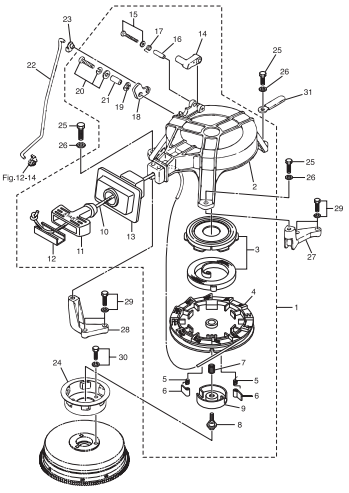


Fig. 6 MAGNETO • ELECTRIC PARTS

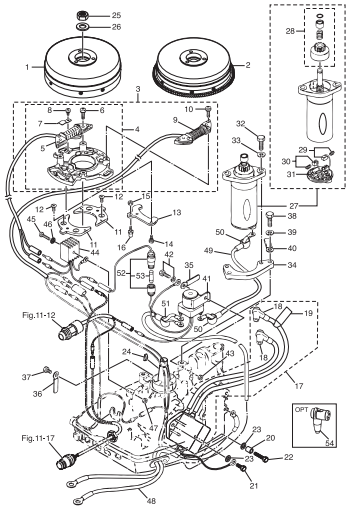


Fig. 7 DRIVE SHAFT HOUSING

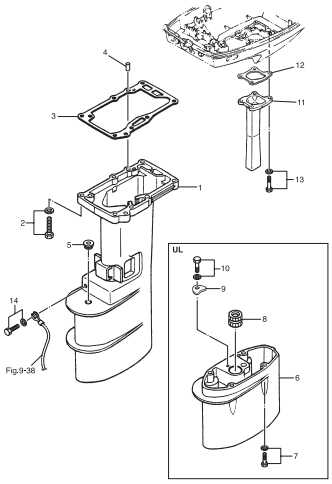


Fig. 8 GEAR CASE

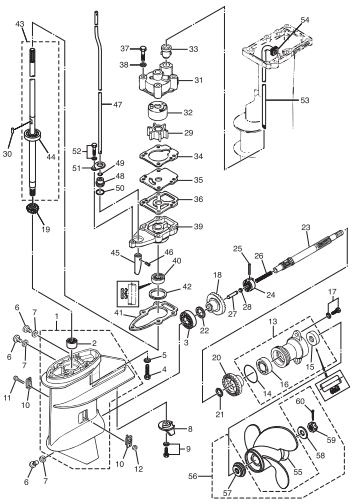


Fig. 9 BRACKET • REVERSE LOCK

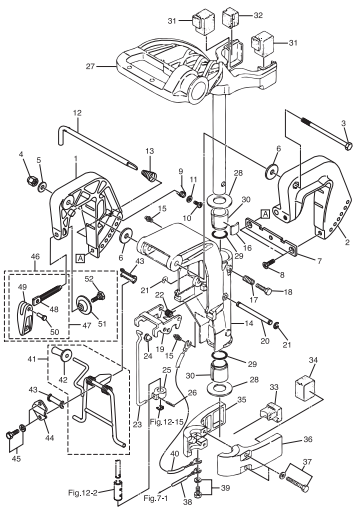


Fig. 10 TILLER HANDLE (MF • EF MODEL)

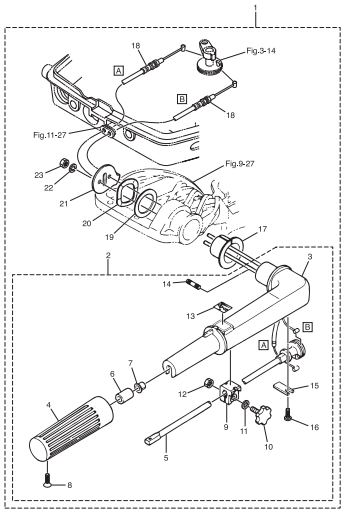


Fig. 11 BOTTOM COWL

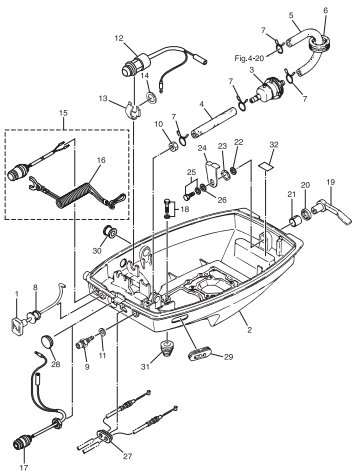


Fig. 12 SHIFT

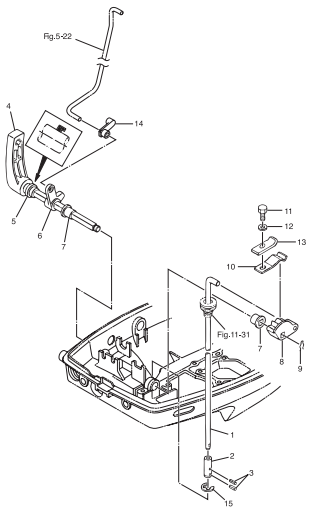


Fig. 13 REMOTE CONTROL

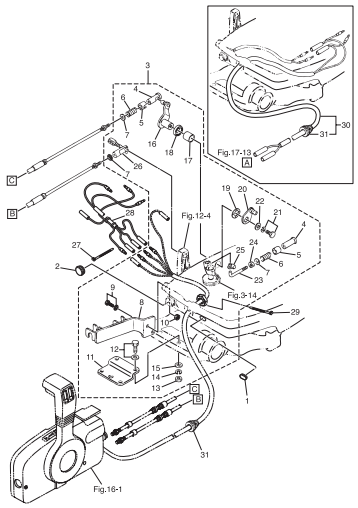


Fig. 14 TOP COWL

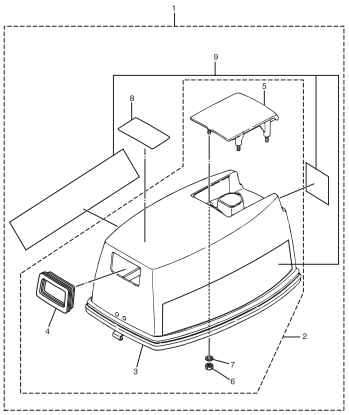


Fig. 15 FUEL TANK

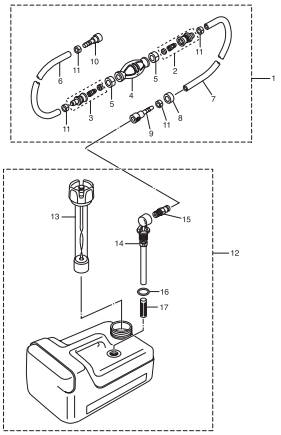


Fig. 16 COMPONENT PARTS OF REMOTE CONTROL

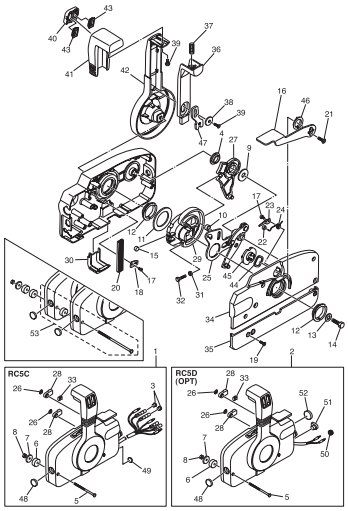


Fig. 17 COMPONENT PARTS OF REMOTE CONTROL (ELECTRIC PARTS)

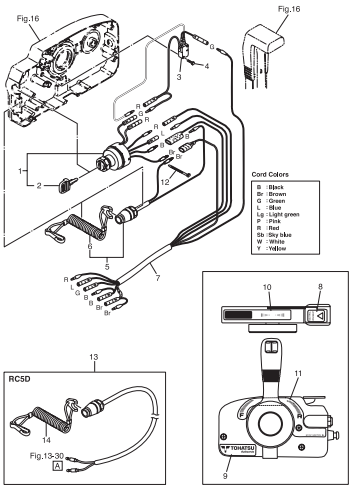


Fig. 18 OPTIONAL PARTS (ACCESSORIES)

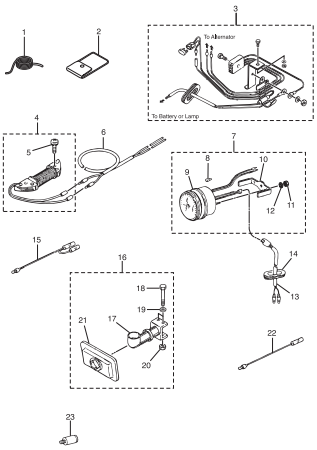


Fig. 19 ASSEMBLY・KIT PARTS

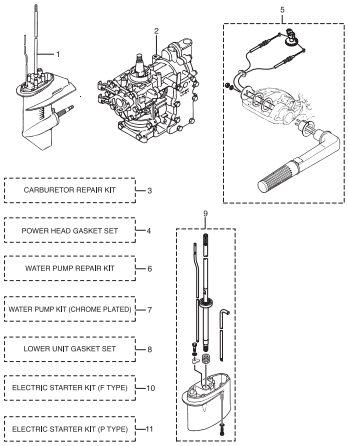
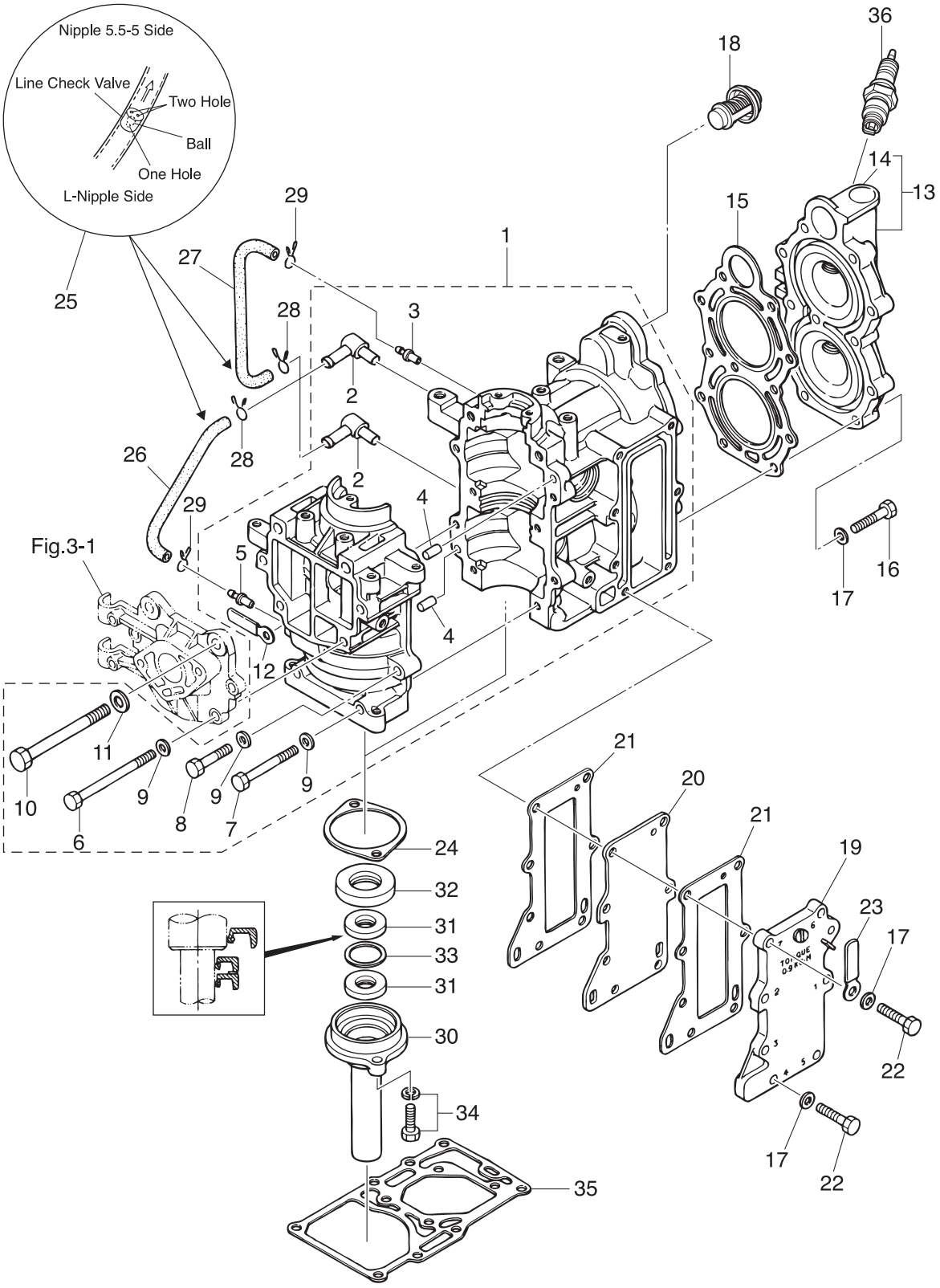
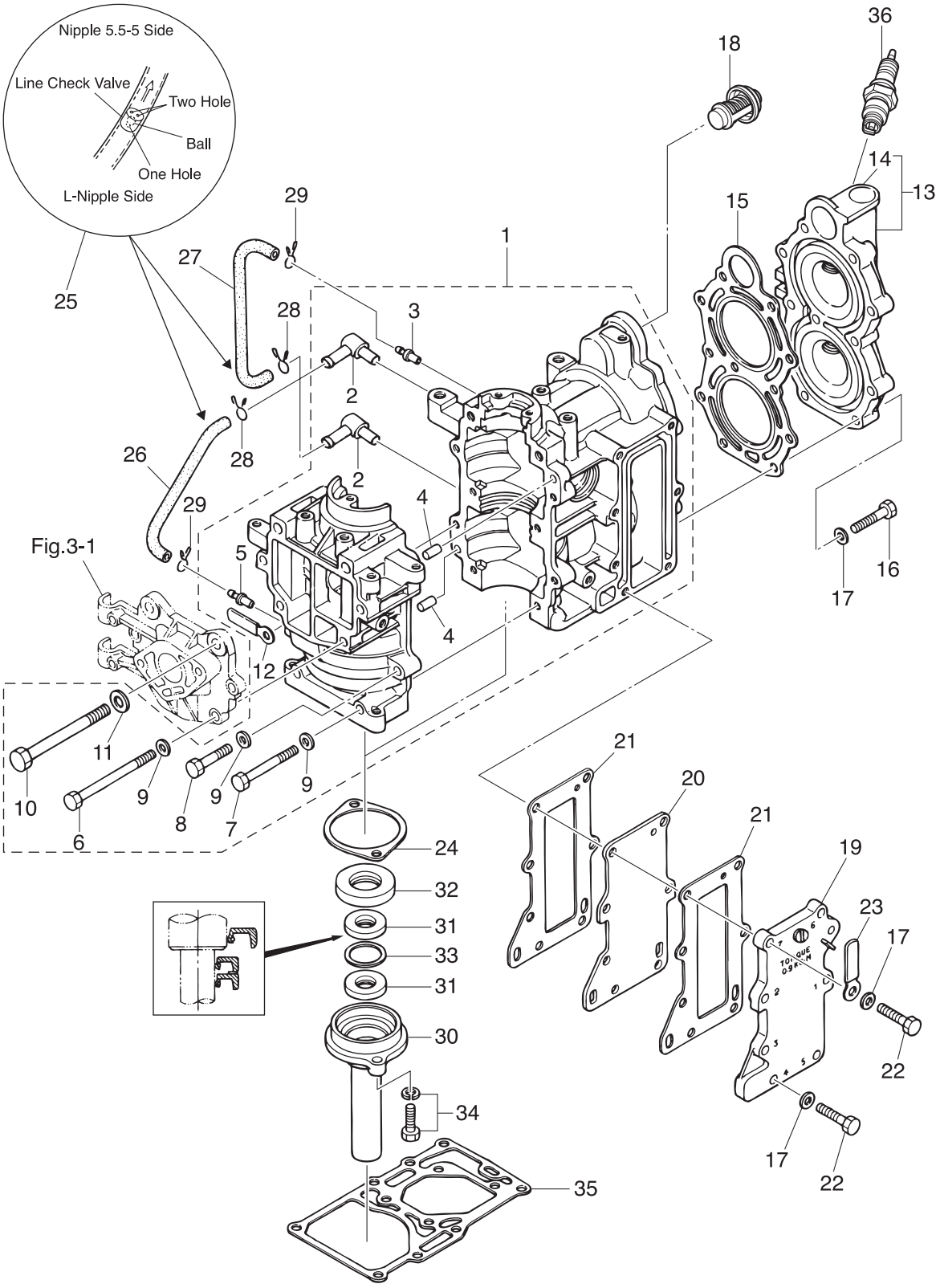


Fig. 1 CYLINDER • CRANK CASE



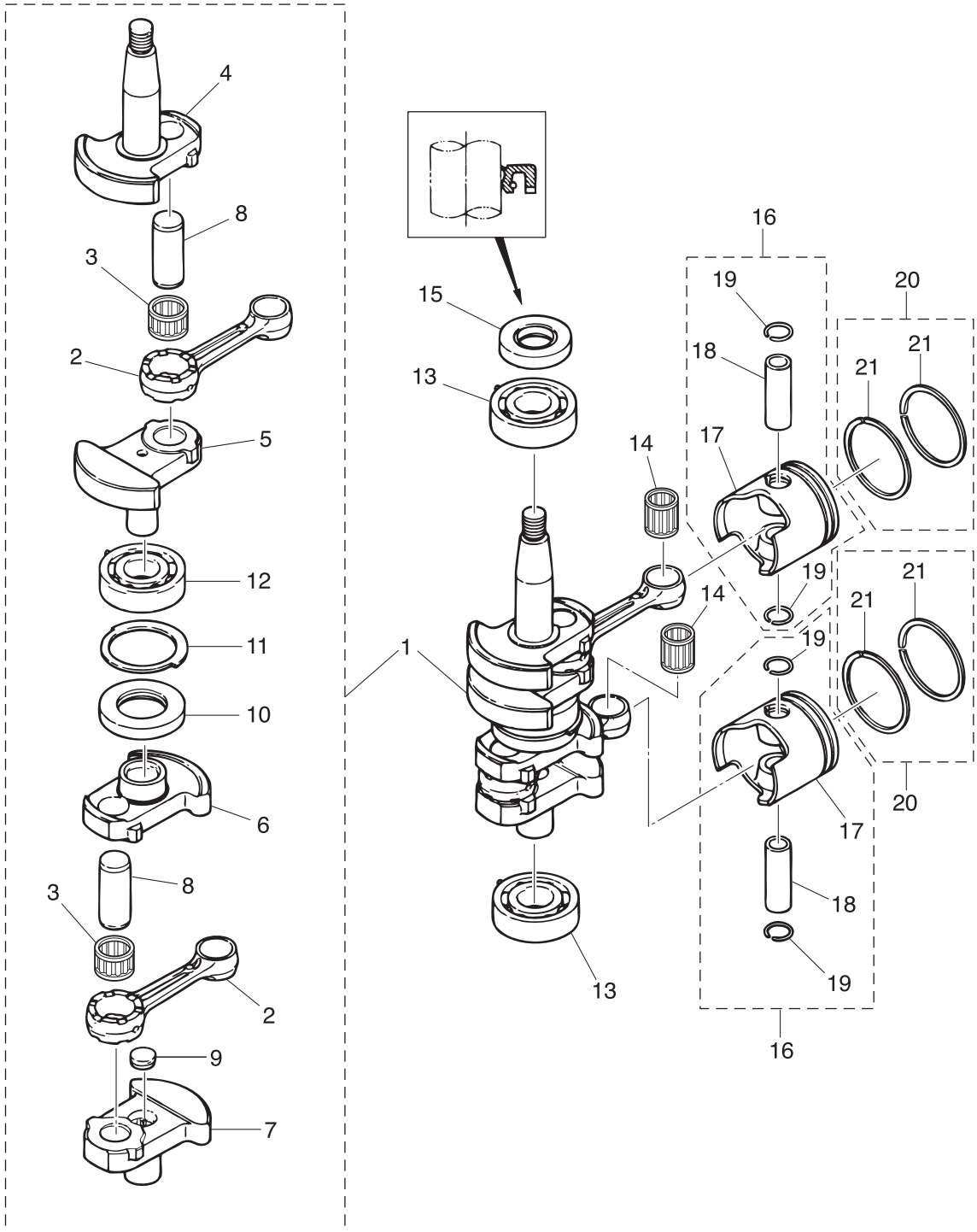
Ref.No.		Part No.	Description	Q'ty			Remarks
				M6B	M8B	M9.8B	
1-1	1	3B2B01100-2	CYL BLOCK & CRANKCASE ASSY	1	1		for M8B, M6B
1-1	2	3K9B01100-1	CYL BLOCK & CRANKCASE ASSY			1	for M9.8B
1-2		393-01137-0	* NIPPLE	2	2	2	
1-3		393-01131-0	* NIPPLE 5.5-5	1	1	1	
1-4		345-01111-0	* DOWEL PIN 6-12	2	2	2	
1-5		393-01131-0	* NIPPLE 5.5-5	1	1	1	
1-6		916129-0675	* BOLT	4	4	4	
1-7		916129-0650	* BOLT	2	2	2	
1-8		916129-0630	* BOLT	2	2	2	
1-9		940121-0600	* WASHER	8	8	8	
1-10		910124-0880	* BOLT	2	2	2	
1-11		940121-0800	* WASHER	2	2	2	
1-12		309-06972-0	* CLAMP 6.5-47.5P	1	1	1	
1-13	1	3B2B01001-1	CYLINDER HEAD ASSY	1	1		for M8B, M6B
1-13	2	3K9B01001-0	CYLINDER HEAD ASSY			1	for M9.8B
1-14		350-01093-0	* WELCH PLUG	2	2	2	
1-15		3B2-01005-1	CYLINDER HEAD GASKET	1	1	1	
1-16		9161F9-0630	BOLT	11	11	11	Cylinder Head
1-17		940121-0600	WASHER	18	18	18	Cylinder Head Exhaust Cover
1-18		350-01030-1	THERMOSTAT	1	1	1	Mark 52C PRV
1-19		3B2B02300-0	EXHAUST COVER ASSY	1	1	1	
1-20	1	3B2B02302-0	EXHAUST COVER (INNER)	1	1		for M8B, M6B
1-20	2	3K9B02302-0	EXHAUST COVER (INNER)			1	for M9.8B
1-21	1	3B2-02305-2	EXHAUST COVER GASKET	2	2		for M8B, M6B
1-21	2	3K9-02305-2	EXHAUST COVER GASKET			2	for M9.8B
1-22		9101F4-0625	BOLT	7	7	7	Exhaust Cover
1-23		309-06972-0	CLAMP 6.5-47.5P	1	1	1	
1-24		3B2-01214-1	CRANKCASE HEAD GASKET	1	1	1	
1-25		393-01160-0	CHECK VALVE	2	2	2	

Fig. 1 CYLINDER • CRANK CASE



Ref.No.		Part No.	Description	Q'ty			Remarks
				M6B	M8B	M9.8B	
1-26		98AL-40-120	HOSE	1	1	1	98AL-401000
1-27		98AL-40-230	HOSE	1	1	1	98AL-401000
1-28		3T5-01133-0	CLIP ϕ 8	2	2	2	
1-29		338-01133-0	CLIP ϕ 7	2	2	2	
1-30		3B2-01210-0	CRANKCASE HEAD	1	1	1	
1-31		3B2-01215-0	OIL SEAL 12-28-5	2	2	2	
1-32		3B2-00122-1	OIL SEAL 20-40-7	1	1	1	
1-33		3B2-01217-0	SPACER 22-27.5-1	1	1	1	
1-34		910103-6620	BOLT	2	2	2	
1-35		3B2-01303-2	ENGINE BASEMENT GASKET	1	1	1	
1-36		9701-1-1014	SPARK PLUG (BPR7HS10)	2	2	2	NGK

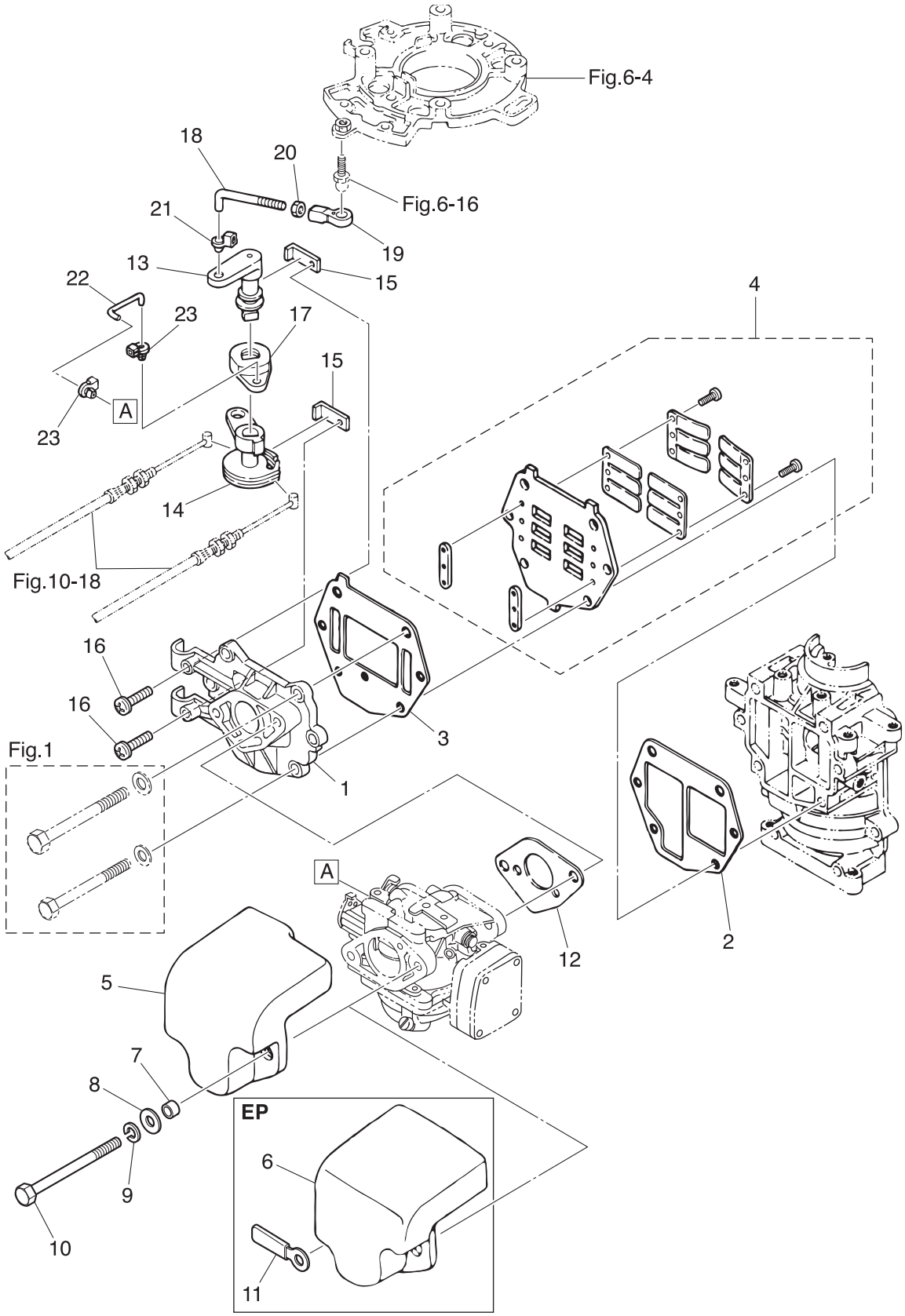
Fig. 2 PISTON・CRANK SHAFT



(REMARKS) CRANK SHAFT ASSY ..... Very difficult to assemble. The component parts to be purchased as an assy basically.

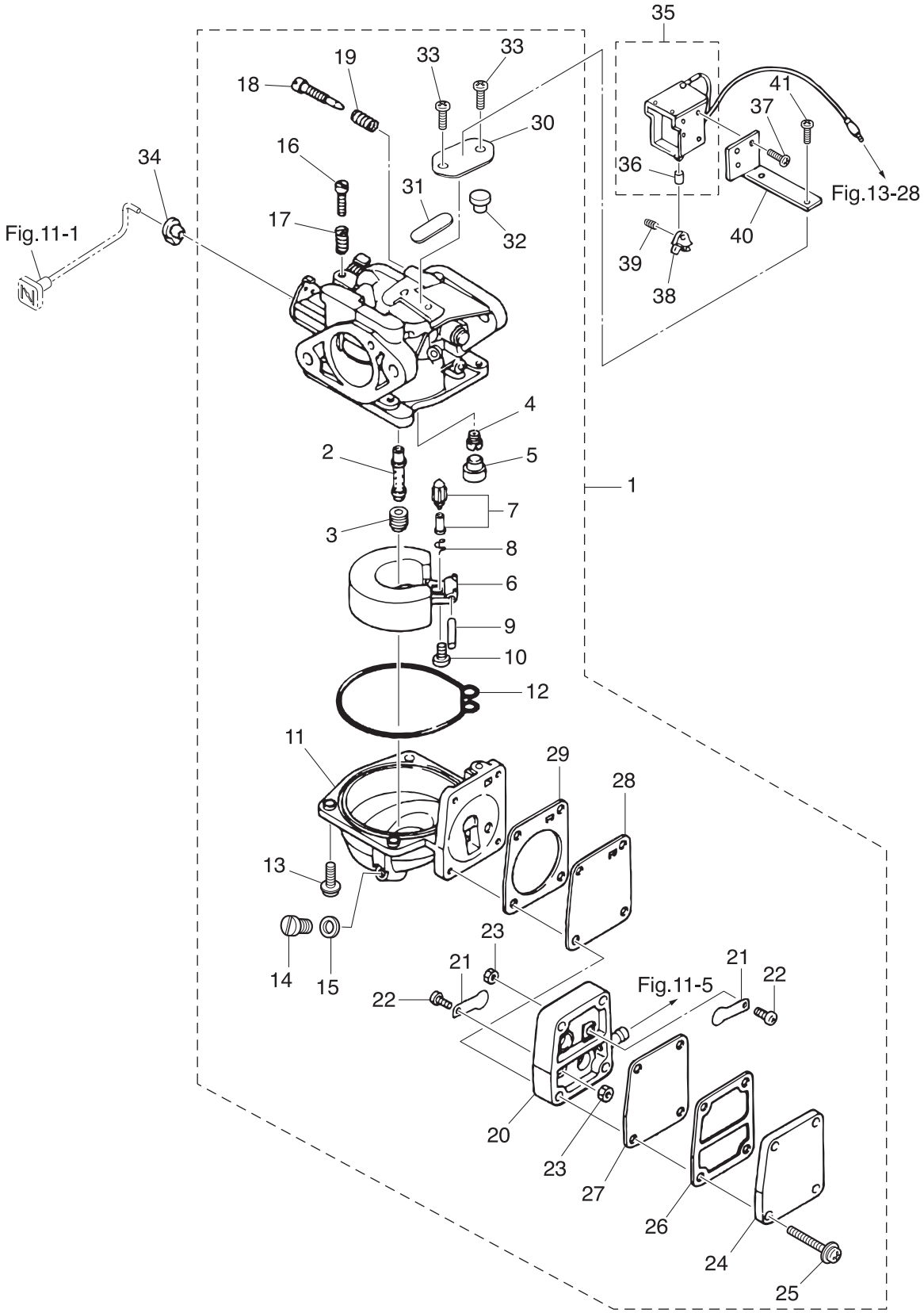
Ref.No.		Part No.	Description	Q'ty			Remarks
				M6B	M8B	M9.8B	
2-1		3B2-00069-0	CRANKSHAFT SUB-ASSY	1	1	1	
2-2		3B2-00040-0	* CONNECTING ROD	2	2	2	
2-3		3B2-00043-0	* ROLLER BEARING 17-23-14	2	2	2	Big End
2-4		3B2-00031-0	* CRANKSHAFT A	1	1	1	
2-5		3B2-00032-0	* CRANKSHAFT B	1	1	1	
2-6		3B2-00033-0	* CRANKSHAFT C	1	1	1	
2-7		3B2-00034-0	* CRANKSHAFT D	1	1	1	
2-8		3B2-00061-2	* CRANK PIN	2	2	2	
2-9		350-00062-0	* SEALING PLUG	1	1	1	Crankshaft D
2-10		3B2-00051-0	* OIL SEAL 25-47-7	1	1	1	
2-11		369-00115-0	* THRUST PLATE	1	1	1	
2-12		9603-3-6204	* BALL BEARING 6204	1	1	1	Center
2-13		9603-3-6204	BALL BEARING 6204	2	2	2	Upper, Lower
2-14		338-00042-0	ROLLER BEARING 14-18-19	2	2	2	Small End
2-15		101-00121-0	OIL SEAL 20-35-7	1	1	1	
2-16	1	3B2-87130-0	PISTON REPAIR KIT	2	2	2	STD
2-16	2	3B2-87131-0	PISTON REPAIR KIT (0.5 O/S)	2	2	2	OPT
2-17	1	3B2-00001-1	* PISTON	1	1	1	STD
2-17	2	3B2-00004-1	* PISTON (0.5 O/S)	1	1	1	OPT
2-18		3B2-00021-1	* PISTON PIN	1	1	1	
2-19		350-00024-1	* PISTON PIN CLIP	2	2	2	
2-20	1	3G0-87123-0	PISTON RING SET	2	2	2	STD
2-20	2	3G0-87124-0	PISTON RING SET (0.5 O/S)	2	2	2	OPT
2-21	1	3B2-00011-0	* PISTON RING	2	2	2	STD
2-21	2	3B2-00014-0	* PISTON RING (0.5 O/S)	2	2	2	OPT

Fig. 3 INTAKE MANIFOLD • REED VALVE • THROTTLE



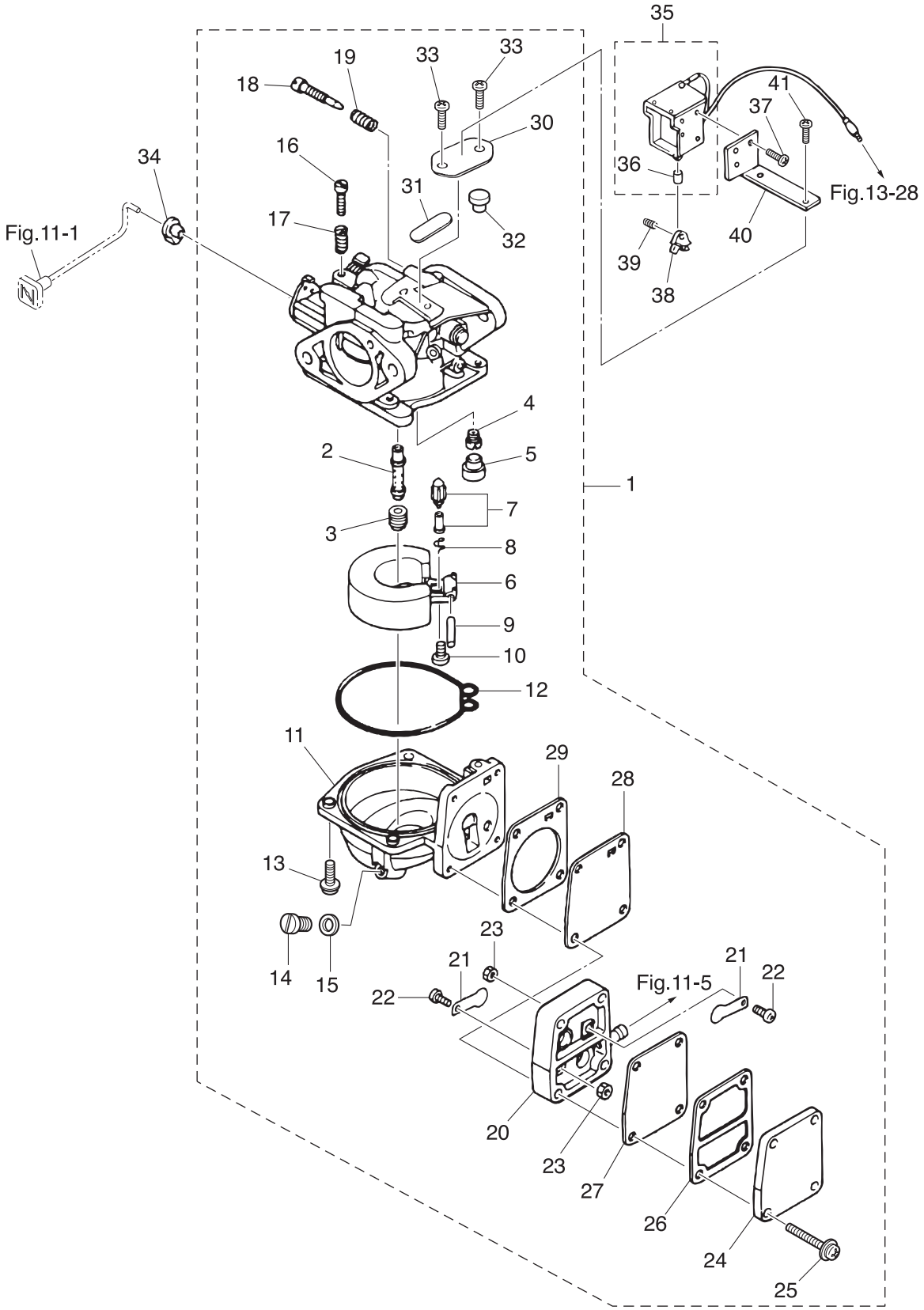
Ref.No.		Part No.	Description	Q'ty			Remarks
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3-1		3B2B02010-0	INTAKE MANIFOLD ASSY	1	1	1	
3-2		3B2-02104-1	INTAKE MANIFOLD GASKET	1	1	1	
3-3		3B2-02105-1	INTAKE MANIFOLD GASKET	1	1	1	
3-4		3B2-02100-0	REED VALVE ASSY	1	1	1	
3-5		3B2-02411-0	INTAKE SILENCER	1	1	1	for MF/EF
3-6		3B2-02412-0	INTAKE SILENCER		1	1	for EP
3-7		3B2-02416-0	SPACER	2	2	2	
3-8		3C8-66308-0	WASHER 6-16-1.5	2	2	2	
3-9		941303-0600	SPRING WASHER	2	2	2	
3-10		9161F1-0685	BOLT	2	2	2	
3-11		309-06972-0	CLAMP 6.5-47.5P		1	1	for EP
3-12		369-02011-0	CARBURETOR GASKET	1	1	1	
3-13		3B2-63711-0	ADVANCER ARM	1	1	1	
3-14		3B2-63611-0	THROTTLE DRUM	1	1	1	
3-15		3B2-63506-1	HOLDER	2	2	2	
3-16		921521-6520	SCREW	2	2	2	
3-17		3B2-63751-0	THROTTLE ARM	1	1	1	
3-18		3B2-63715-2	ROD 5-45	1	1	1	
3-19		3B7-05243-0	BALL JOINT CONNECTOR	1	1	1	
3-20		930103-0500	NUT	1	1	1	
3-21		345-05224-0	ROD SNAP 5-2.5	1	1	1	
3-22		3B2-63716-1	THROTTLE ROD	1	1	1	
3-23		346-67196-1	ROD SNAP 3-B	2	2	2	

Fig. 4 CARBURETOR • FUEL PUMP



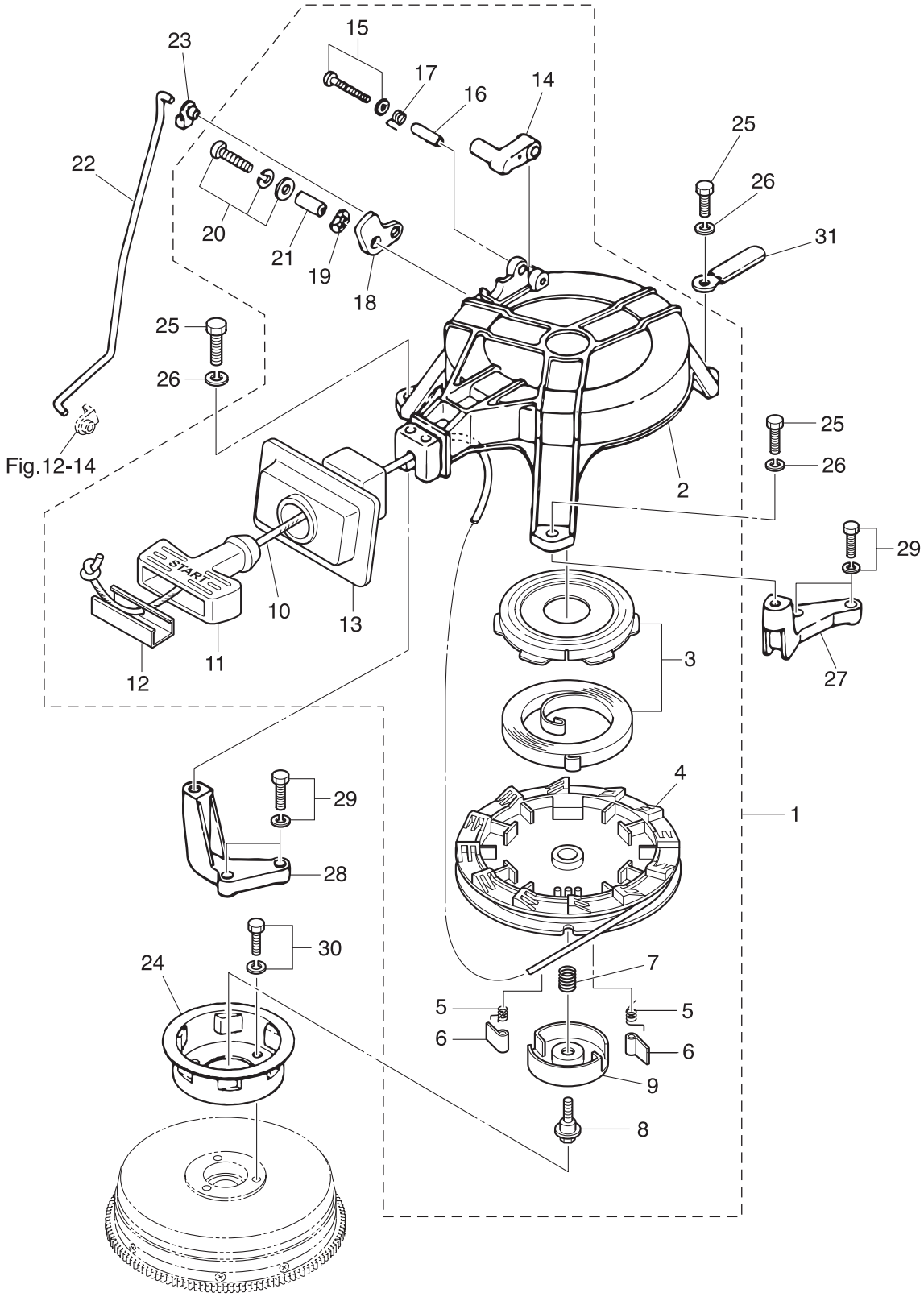
Ref.No.		Part No.	Description	Q'ty			Remarks
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4-1	1	3G0-03200-0	CARBURETOR ASSY	1			E16A M6B
4-1	2	3B2-03200-1	CARBURETOR ASSY		1		F43B M8B for MF
4-1	3	3B2-03202-1	CARBURETOR ASSY (EP)		1		F79B M8B for EP
4-1	4	3K9-03200-0	CARBURETOR ASSY			1	54EA M9.8B for MF/EF
4-1	5	3K9-03202-0	CARBURETOR ASSY (EP)			1	55EA M9.8B for EP
4-2	1	3G0-03252-0	* MAIN NOZZLE	1			for M6B
4-2	2	3B2-03252-0	* MAIN NOZZLE		1		for M8B
4-2	3	3K9-03252-0	* MAIN NOZZLE			1	for M9.8B
4-3	1	3G0-03251-0	* MAIN JET (#80)	1			for M6B
4-3	2	3B2-03251-0	* MAIN JET (#98)		1		for M8B
4-3	3	3K9-03251-0	* MAIN JET (#95)			1	for M9.8B
4-4	1	3B2-03254-0	* SLOW JET (#48)	1	1		for M8B, M6B
4-4	2	3K9-03254-0	* SLOW JET (#50)			1	for M9.8B
4-5		346-03256-0	* RUBBER CAP	1	1	1	
4-6		369-03231-0	* FLOAT	1	1	1	
4-7		3R3-03239-0	* FLOAT VALVE ASSY	1	1	1	Valve Pin
4-8		344-03244-0	* CLIP	1	1	1	
4-9		346-03232-0	* FLOAT ARM PIN	1	1	1	
4-10		3F3-03234-0	* SCREW	1	1	1	
4-11		3B2-03221-0	* FLOAT CHAMBER	1	1	1	
4-12		369-03222-0	* FLOAT CHAMBER O-RING	1	1	1	
4-13		922503-6414	* SCREW	4	4	4	
4-14		369-03292-0	* DRAIN SCREW	1	1	1	
4-15		369-03293-1	* GASKET	1	1	1	
4-16		346-03265-0	* STOP SCREW	1	1	1	
4-17		346-03267-0	* SPRING	1	1	1	
4-18		346-03266-0	* PILOT SCREW	1	1	1	
4-19		356-03268-0	* SPRING	1	1	1	
4-20		369-03304-0	* PUMP BODY	1	1	1	

Fig. 4 CARBURETOR・FUEL PUMP



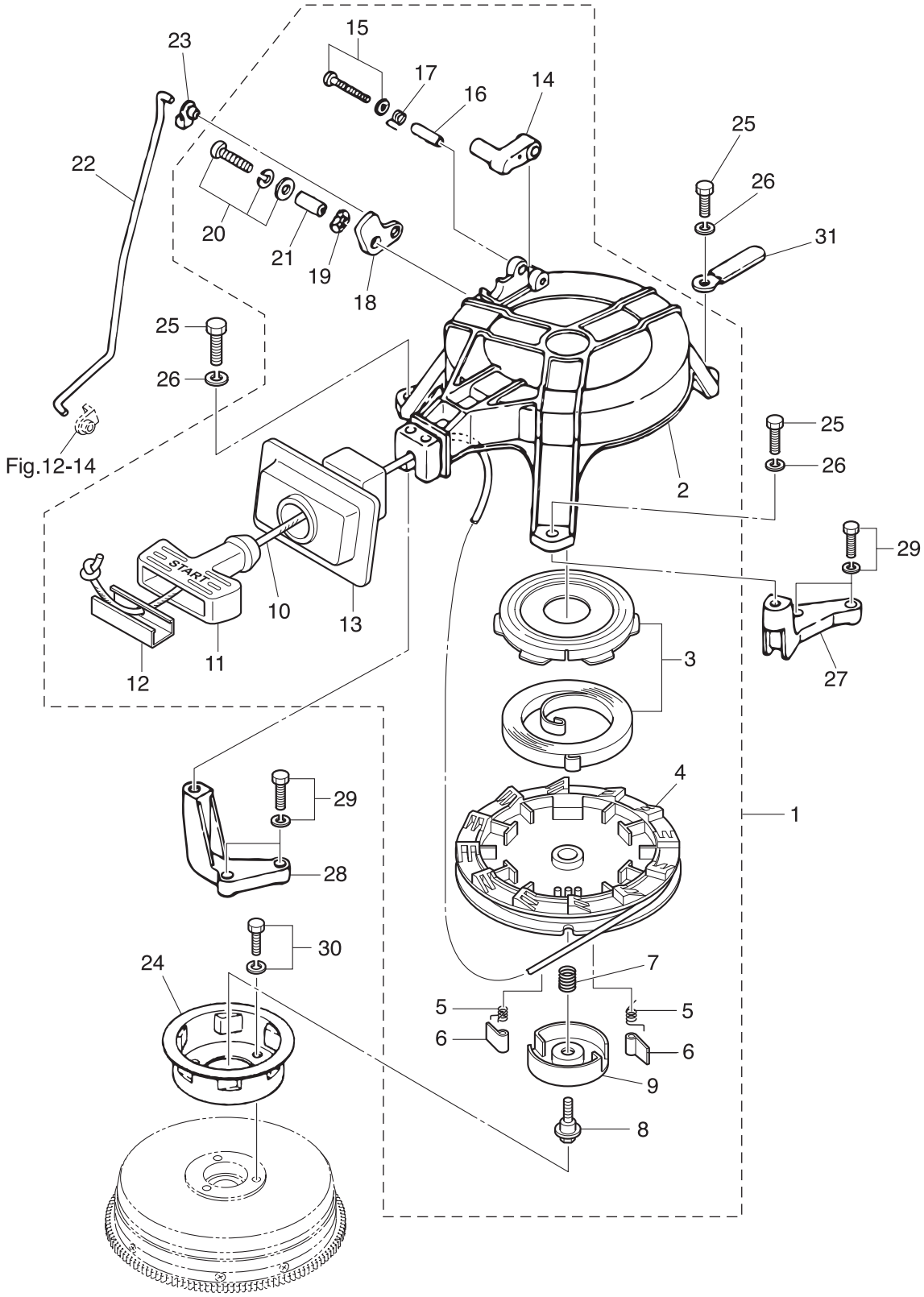
Ref.No.	Part No.	Description	Q'ty			Remarks
			M6B	M8B	M9.8B	
4-21	369-03305-0	* CHECK VALVE	2	2	2	
4-22	921522-0306	* SCREW	2	2	2	
4-23	930121-0300	* NUT	2	2	2	
4-24	369-03301-0	* PUMP COVER	1	1	1	
4-25	922553-6423	* SCREW	4	4	4	
4-26	369-03302-0	* PUMP COVER GASKET	1	1	1	
4-27	369-03303-0	* DIAPHRAGM A	1	1	1	
4-28	369-03306-0	* DIAPHRAGM B	1	1	1	
4-29	369-03307-0	* PUMP BODY GASKET	1	1	1	
4-30	369-03181-0	* CARBURETOR COVER	1	1	1	
4-31	369-03182-0	* CARBURETOR COVER GASKET	1	1	1	
4-32	369-03183-0	* CARBURETOR COVER GASKET	1	1	1	
4-33	369-03186-0	* SCREW	2	2	2	
4-34	346-67196-1	ROD SNAP 3-B	1	1	1	
4-35	361-76050-0	CHOKE SOLENOID		1	1	for EP
4-36	361-76073-0	* PLUNGER		1	1	for EP
4-37	921503-6408	SCREW		3	3	for EP
4-38	346-76057-0	CHOKE SOLENOID HOOK		1	1	for EP
4-39	951403-0312	SPRING PIN 3-12		1	1	for EP
4-40	3B2-76055-1	CHOKE SOLENOID BRACKET		1	1	for EP
4-41	9215E3-0510	SCREW		2	2	for EP

Fig. 5 RECOIL STARTER • STARTER LOCK



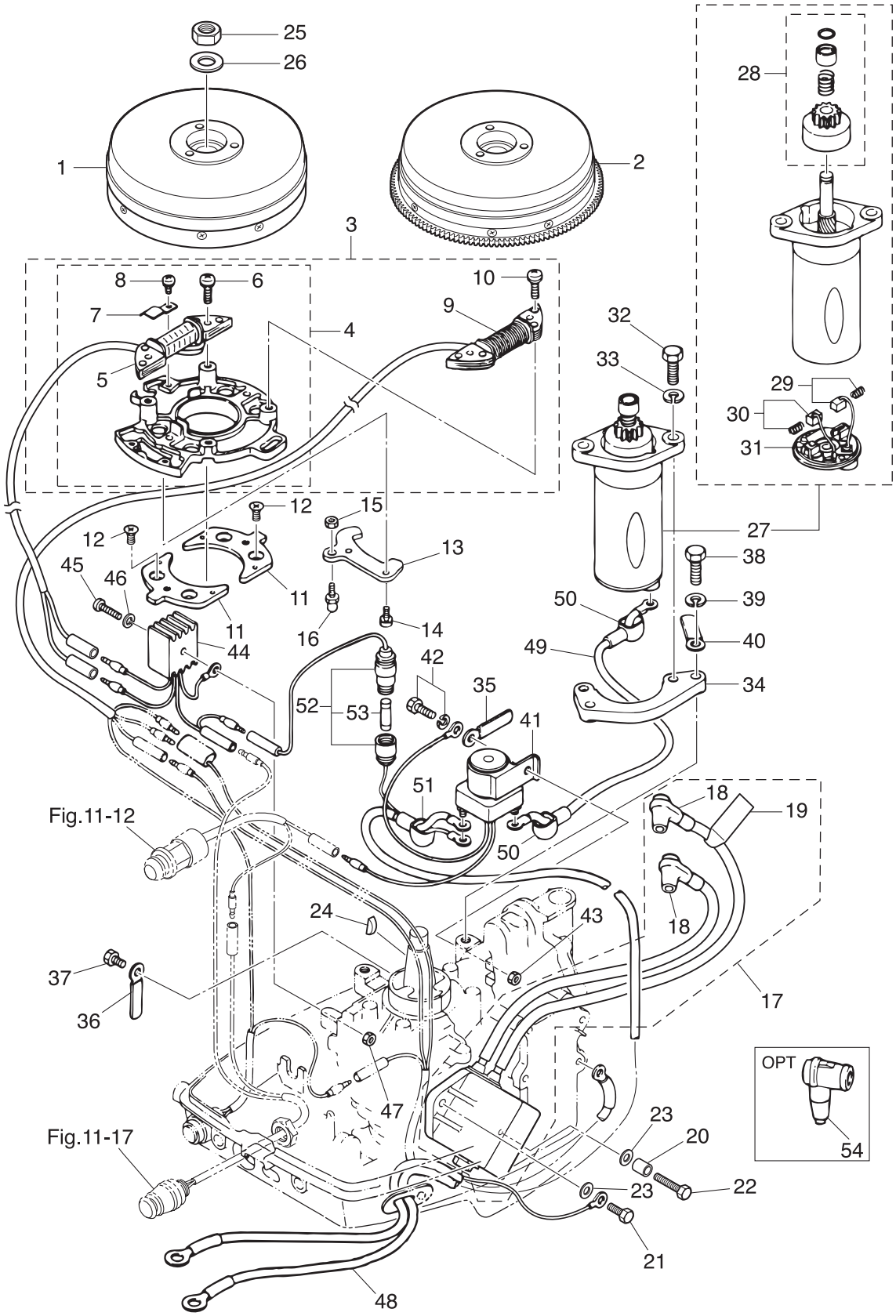
Ref.No.	Part No.	Description	Q'ty			Remarks
			M6B	M8B	M9.8B	
5-1	3B2-05000-1	RECOIL STARTER ASSY	1	1	1	
5-2	3B2-05105-0	* STARTER CASE	1	1	1	
5-3	3B2-05010-1	* STARTER SPRING SET	1	1	1	
5-4	3B2-05104-0	* REEL	1	1	1	
5-5	369-05012-0	* RETURN SPRING	2	2	2	
5-6	3B2-05003-1	* RATCHET	2	2	2	
5-7	369-05007-0	* FRICTION SPRING	1	1	1	
5-8	3B2-05138-1	* BOLT	1	1	1	
5-9	3B2-05006-1	* FRICTION PLATE	1	1	1	
5-10	3B2-05013-0	* STARTER ROPE ϕ4.5-1620	1	1	1	
5-11	3B2-05019-0	* STARTER HANDLE	1	1	1	
5-12	3B2-05131-1	* ROPE ANCHOR	1	1	1	
5-13	3B2-05116-0	* SEALING PLATE	1	1	1	
5-14	338-05252-0	* STARTER LOCK	1	1	1	
5-15	921503-5430	* SCREW	1	1	1	
5-16	338-05255-0	* COLLAR 4-6-21	1	1	1	
5-17	338-05216-0	* STARTER LOCK SPRING	1	1	1	
5-18	3B2-05253-0	* STARTER LOCK CAM	1	1	1	
5-19	941403-0800	* WAVE WASHER d=8	1	1	1	
5-20	921503-7616	* SCREW	1	1	1	
5-21	3M2-05215-0	* COLLAR 6.1-8-4	1	1	1	
5-22	3B2-05217-1	STARTER LOCK ROD	1	1	1	
5-23	3K9-05223-0	ROD SNAP 4-2	1	1	1	
5-24	3B2-05901-1	STARTER PULLEY	1	1	1	
5-25	9101F4-0620	BOLT	3	3	3	
5-26	941303-0600	SPRING WASHER	3	3	3	
5-27	3B2B05101-0	BRACKET	1	1	1	
5-28	3B2B05102-0	BRACKET	1	1	1	
5-29	910121-6623	BOLT	4	4	4	

Fig. 5 RECOIL STARTER • STARTER LOCK



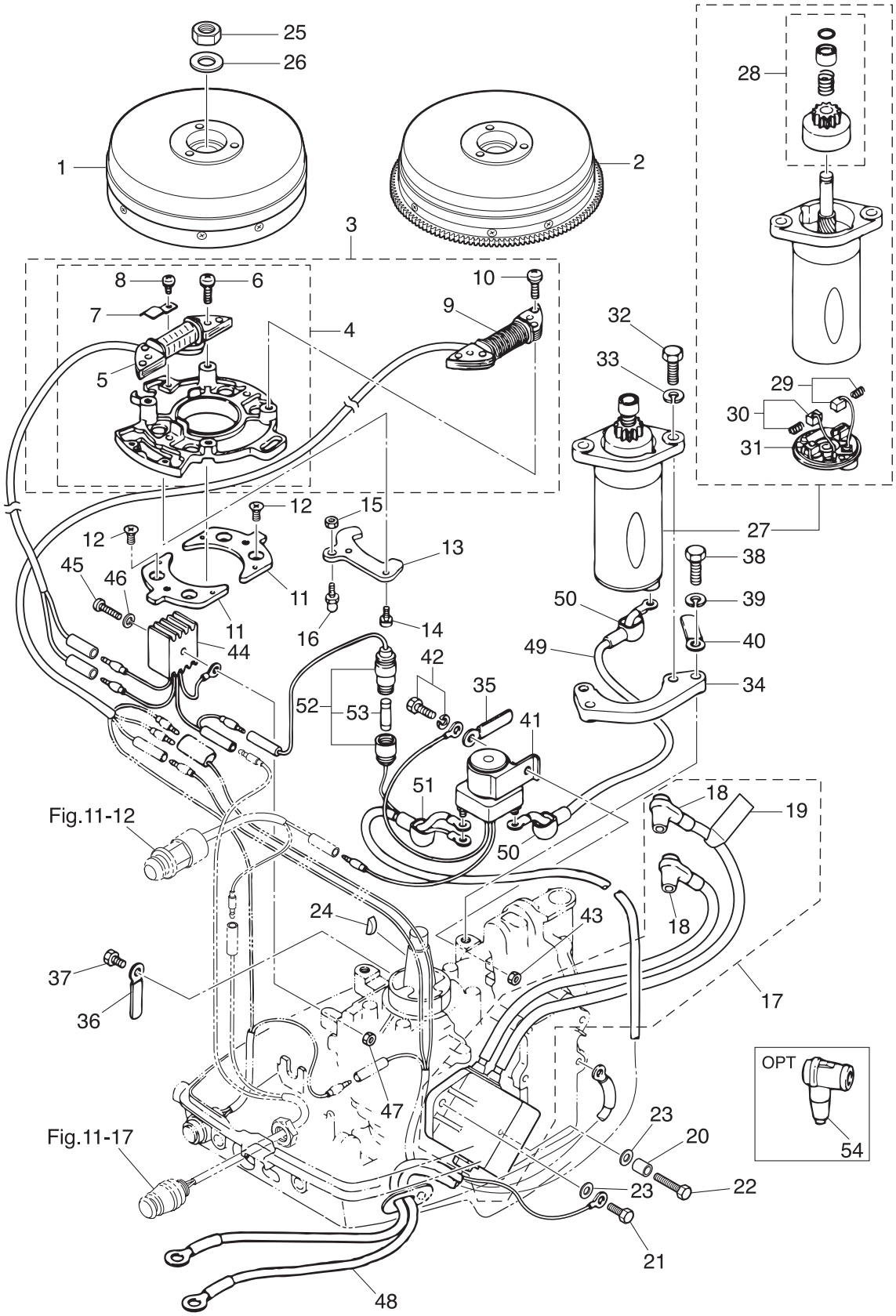
Ref.No.		Part No.	Description	Q'ty			Remarks
				M6B	M8B	M9.8B	
5-30		910121-6612	BOLT	3	3	3	
5-31		309-06972-0	CLAMP 6.5-47.5P	1	1	1	

Fig. 6 MAGNETO • ELECTRIC PARTS



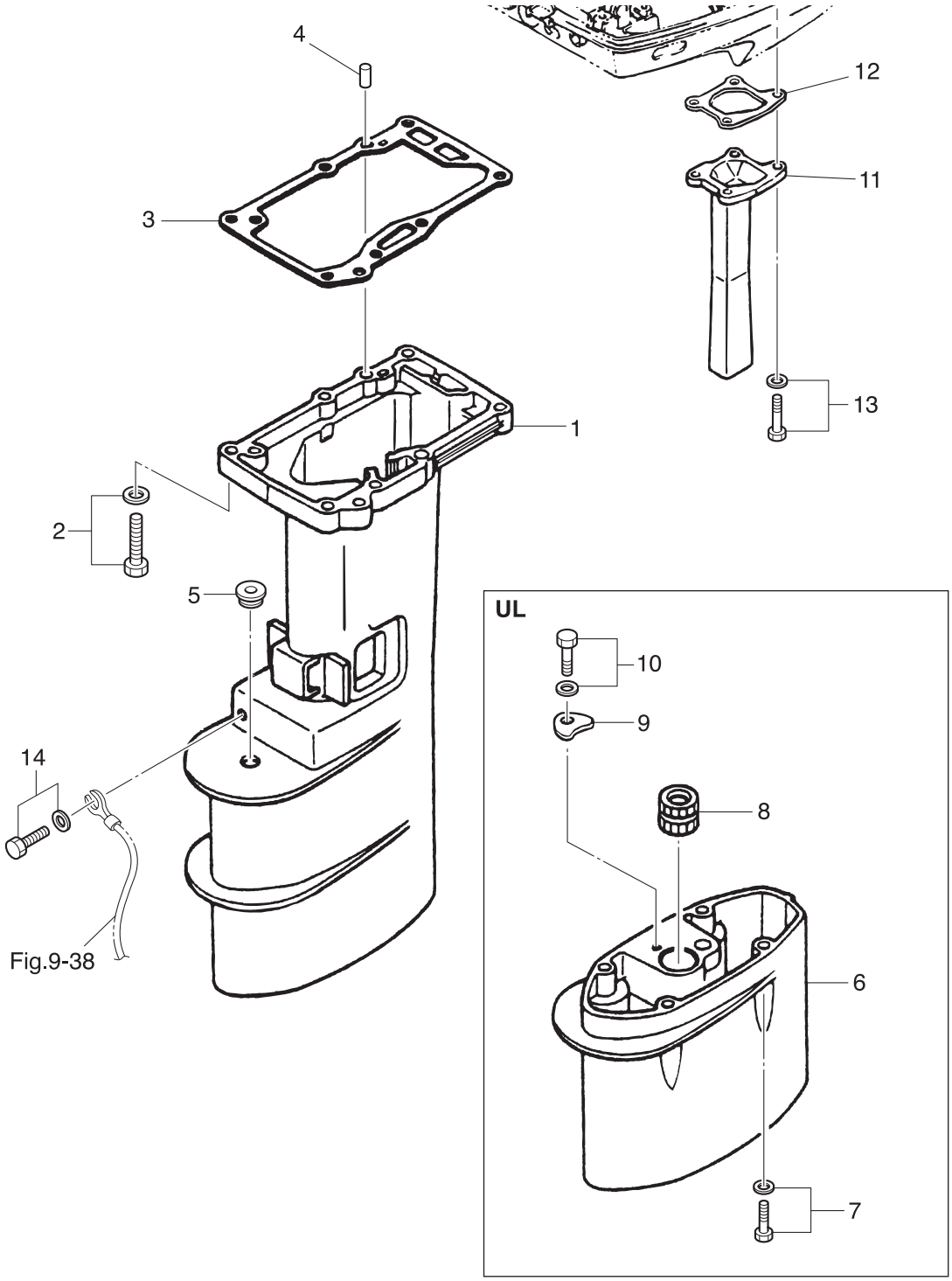
Ref.No.		Part No.	Description	Q'ty			Remarks
				M6B	M8B	M9.8B	
6-1		3B2-06101-0	FLYWHEEL ASSY	1	1	1	for MF
6-2		3B2-06194-1	FLYWHEEL ASSY W/GEAR		1	1	for EF/EP
6-3		3B2-06103-3	COIL PLATE ASSY W/ALTERNATOR		1	1	for EF/EP with Altenator
6-4		3B2-06102-2	* COIL PLATE ASSY	1	1	1	for MF without Altenator
6-5		3B2-06120-0	** EXCITER COIL	1	1	1	ALL
6-6		921521-6625	** SCREW	2	2	2	for MF
6-7		3B2-06135-0	** HOLDER	1	1	1	ALL
6-8		921521-6406	** SCREW	1	1	1	ALL
6-9		3B2-06123-1	* ALTERNATOR ASSY (80W)		1	1	for EF/EP
6-10		921521-6625	* SCREW		4	4	Exciter Coil & Altenator for EF/EP
6-11		3B2-63724-0	SETTING PLATE	2	2	2	
6-12		921621-0612	SCREW	4	4	4	
6-13	1	3B2-05233-1	COIL PLATE STOPPER	1	1		for M8B, M6B
6-13	2	3K9-05233-0	COIL PLATE STOPPER			1	for M9.8B
6-14		921503-6510	SCREW	2	2	2	
6-15		930103-0600	NUT	1	1	1	
6-16		346-05228-1	BALL JOINT	1	1	1	
6-17		3B2-06170-0	CD UNIT ASSY	1	1	1	
6-18		346-06999-0	* PLUG CAP W/RESISTANCE	2	2	2	
6-19		3C8-72181-0	* CAUTION DECAL (B)	1	1	1	
6-20		3B2-06162-0	SPACER 6.2-9-27	1	1	1	
6-21		9101F4-0620	BOLT	1	1	1	
6-22		9101F4-0645	BOLT	1	1	1	
6-23		940103-0600	WASHER	2	2	2	
6-24		338-00131-0	KEY	1	1	1	Magneto
6-25		369-00132-0	NUT12-P1.25	1	1	1	
6-26		940121-1200	WASHER	1	1	1	
6-27		350-76010-0	STARTER MOTOR ASSY		1	1	
6-28		350-76015-0	* PINION ASSY		1	1	

Fig. 6 MAGNETO • ELECTRIC PARTS



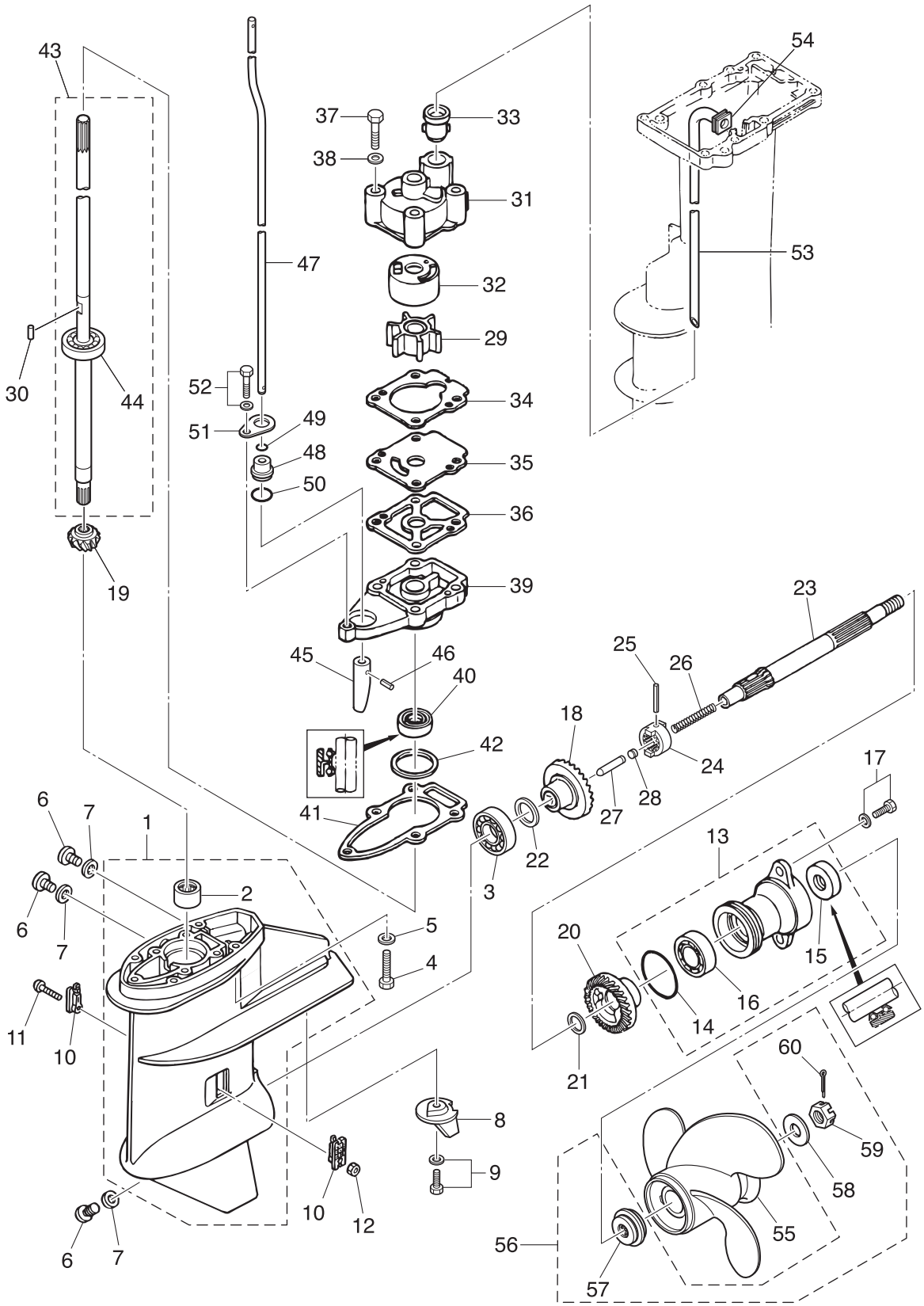
Ref.No.		Part No.	Description	Q'ty			Remarks
				M6B	M8B	M9.8B	
6-29		350-76012-0	* POSITIVE BRUSH		1	1	Spring
6-30		350-76013-0	* NEGATIVE BRUSH		1	1	Spring
6-31		350-76014-0	* BRUSH HOLDER		1	1	
6-32		916103-0830	BOLT		2	2	
6-33		941303-0800	SPRING WASHER		2	2	
6-34		350-76011-0	STARTER MOTOR BRACKET		1	1	
6-35		398-06972-0	CLAMP 6.5-67P		1	1	
6-36		309-06972-0	CLAMP 6.5-47.5P		1	1	
6-37		9101F4-0610	BOLT		1	1	
6-38		910103-0825	BOLT		2	2	
6-39		941303-0800	SPRING WASHER		2	2	
6-40		345-06917-1	CLAMP 9-20U		1	1	
6-41		346-76040-0	STARTER SOLENOID		1	1	
6-42		910103-6620	BOLT		1	1	
6-43		930103-0600	NUT		1	1	
6-44		3B2-76060-0	RECTIFIER COMPLETE		1	1	
6-45		921503-0525	SCREW		1	1	
6-46		941303-0500	SPRING WASHER		1	1	
6-47		930103-0500	NUT		1	1	
6-48		3B2-76120-1	BATTERY CABLE L=2000		1	1	
6-49		3B2-76147-2	STARTER CABLE L=200		1	1	
6-50		3A3-76145-0	TERMINAL CAP		2	2	
6-51		3B7-76145-0	TERMINAL CAP		1	1	
6-52		3B2-76062-0	FUSE WIRE ASSY L=355		1	1	
6-53		346-76212-0	* FUSE 15A		1	1	
6-54		3C7-06921-0	PLUG CAP W/RESISTANCE	2	2	2	OPT

Fig. 7 DRIVE SHAFT HOUSING



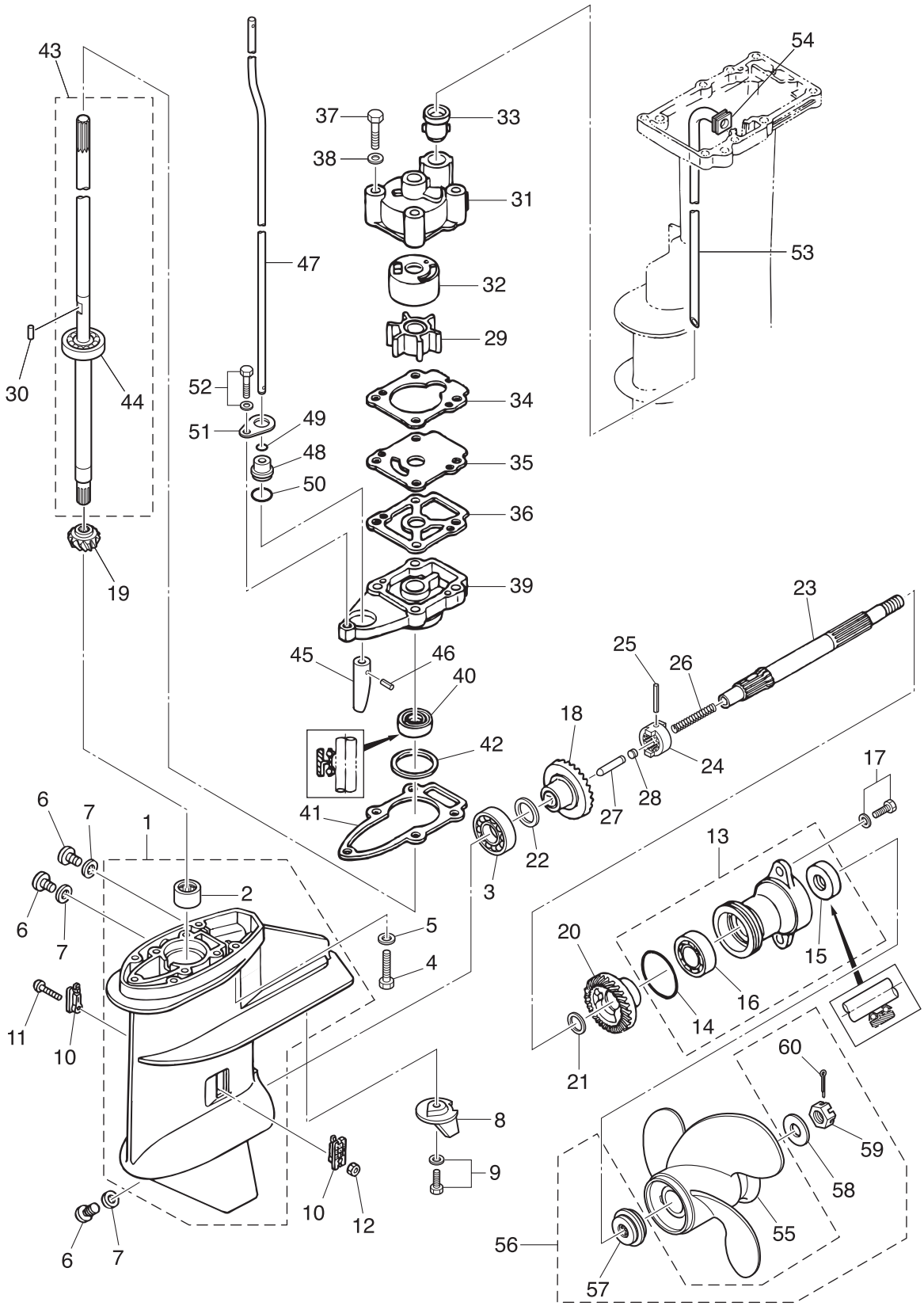
Ref.No.		Part No.	Description	Q'ty			Remarks
				M6B	M8B	M9.8B	
7-1	1	3B2Q61191-1	DRIVE SHAFT HOUSING (S)	1	1	1	for Transom "S"
7-1	2	3B2Q61192-1	DRIVE SHAFT HOUSING (L)	1	1	1	for Transom "L"&"UL"
7-2		9101E3-5635	BOLT	6	6	6	
7-3		3B2-61012-2	DRIVE SHAFT HOUSING GASKET	1	1	1	
7-4		3B2-01111-0	DOWEL PIN 6-16	2	2	2	
7-5		369-66043-1	GROMMET	1	1	1	
7-6		3B2Q61110-2	EXTENSION HOUSING		1	1	for Transom "UL"
7-7		9101E3-5635	BOLT		4	4	for Transom "UL"
7-8		3B2-60003-1	DRIVE SHAFT BUSHING		1	1	for Transom "UL"
7-9		3V1-64332-0	STOPPER		1	1	for Transom "UL"
7-10		9101E3-5612	BOLT		1	1	for Transom "UL"
7-11		3B2-02311-0	EXHAUST PIPE	1	1	1	
7-12		3B2-02312-2	EXHAUST PIPE GASKET	1	1	1	
7-13		910103-5618	BOLT	4	4	4	
7-14		9101E3-5612	BOLT	1	1	1	

Fig. 8 GEAR CASE



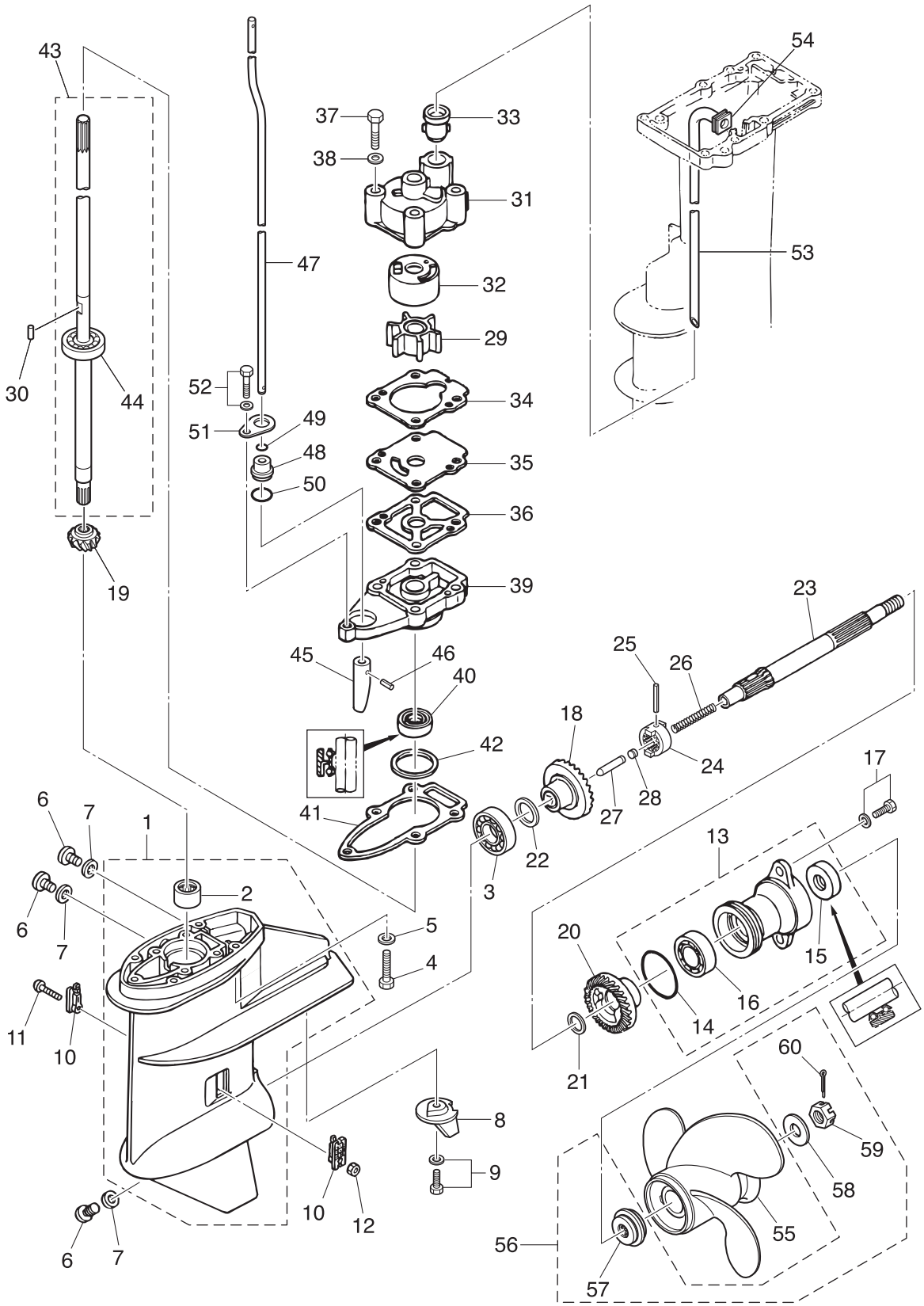
Ref.No.		Part No.	Description	Q'ty			Remarks
				M6B	M8B	M9.8B	
8-1		3B2Q60000-2	GEAR CASE ASSY	1	1	1	
8-2		3B2-60211-0	* ROLLER BEARING 15-21-16	1	1	1	
8-3		9601-0-6204	BALL BEARING 6204	1	1	1	
8-4		9161E3-0635	BOLT	4	4	4	
8-5		9401E3-0600	WASHER	4	4	4	
8-6		332-60005-2	PLUG 8-8	3	3	3	
8-7		332-60006-0	GASKET 8.1-15-1	3	3	3	
8-8		3V1-60217-0	TRIM TAB	1	1	1	
8-9		910103-5620	BOLT	1	1	1	
8-10		3AA-60206-0	WATER STRAINER W=17	2	2	2	Mark A
8-11		921503-0430	SCREW	1	1	1	
8-12		930403-0400	NYLON NUT 4-P0.7	1	1	1	
8-13		3B2Q60100-1	PROPELLER SHAFT HOUSING ASSY	1	1	1	
8-14		345-65015-0	* O-RING 3.2-47	1	1	1	
8-15		369-60111-0	* OIL SEAL 15-28-10	1	1	1	
8-16		9601-0-6004	* BALL BEARING 6004	1	1	1	
8-17		9101E3-5620	BOLT	2	2	2	
8-18		3B2-64010-0	BEVEL GEAR ASSY (A)	1	1	1	
8-19		3B2-64020-0	BEVEL GEAR B	1	1	1	
8-20		3B2-64030-0	BEVEL GEAR C	1	1	1	
8-21		369-64032-0	WASHER 15.2-19-1.9	1	1	1	
8-22	1	369-64014-0	SHIM 21-28-0.1	A	A	A	
8-22	2	369-64015-0	SHIM 21-28-0.15	A	A	A	
8-23		3V1-64211-1	PROPELLER SHAFT	1	1	1	
8-24		3B2-64215-0	CLUTCH	1	1	1	
8-25		301-64217-0	PIN 3.5-28	1	1	1	
8-26		3V1-64221-0	SPRING	1	1	1	
8-27		369-64223-0	PUSH ROD	1	1	1	
8-28		3B2-64222-0	SPRING RETAINER	1	1	1	

Fig. 8 GEAR CASE



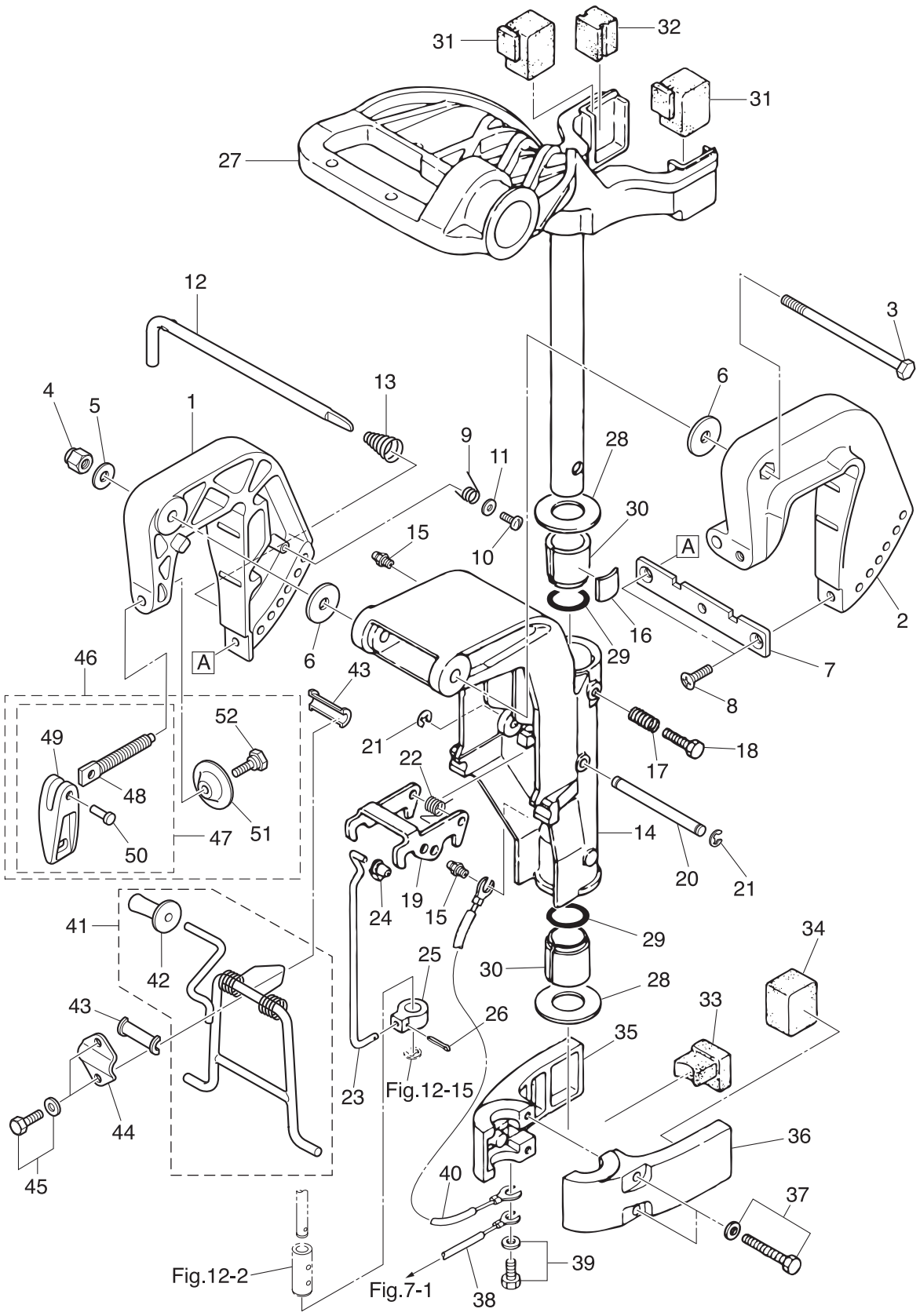
Ref.No.		Part No.	Description	Q'ty			Remarks
				M6B	M8B	M9.8B	
8-29		3B2-65021-1	WATER PUMP IMPELLER	1	1	1	
8-30		3B2-65022-0	KEY ϕ 3-11	1	1	1	
8-31		3B2-65016-0	PUMP CASE (UPPER)	1	1	1	
8-32		3B2-65011-0	PUMP CASE LINER	1	1	1	
8-33		331-65014-0	WATER PIPE SEAL (LOWER)	1	1	1	
8-34		3B2-65018-2	PUMP CASE GASKET	1	1	1	
8-35		3B2-65025-0	WATER PUMP GUIDE PLATE	1	1	1	
8-36		3B2-65029-2	GUIDE PLATE GASKET	1	1	1	
8-37		9161E3-0650	BOLT	4	4	4	
8-38		940103-0600	WASHER	4	4	4	
8-39		3V1-65017-0	PUMP CASE (LOWER)	1	1	1	
8-40		309-60111-0	OIL SEAL 12-24-8	1	1	1	
8-41		3B2-65020-1	PUMP CASE GASKET (LOWER)	1	1	1	
8-42	1	3B2-64081-0	SHIM 28-36.8-0.1	A	A	A	
8-42	2	3B2-64082-0	SHIM 28-36.8-0.15	A	A	A	
8-42	3	3B2-64083-0	SHIM 28-36.8-0.3	A	A	A	
8-43	1	3B2-64306-1	DRIVE SHAFT ASSY (S)	1	1	1	for Transom "S"
8-43	2	3B2-64307-1	DRIVE SHAFT ASSY (L)	1	1	1	for Transom "L"
8-43	3	3B2-64309-1	DRIVE SHAFT ASSY (UL)		1	1	for Transom "UL"
8-44		9601-0-6301	* BALL BEARING 6301	1	1	1	
8-45		369-66011-0	CLUTCH CAM	1	1	1	
8-46		951403-0310	SPRING PIN 3-10	1	1	1	
8-47	1	3B2-66012-0	CAM ROD (S)	1	1	1	for Transom "S"
8-47	2	3B2-66013-0	CAM ROD (L)	1	1	1	for Transom "L"
8-47	3	3B2-66014-0	CAM ROD (UL)		1	1	for Transom "UL"
8-48		369-66031-0	CAM ROD BUSHING	1	1	1	
8-49		369-66021-1	O-RING 2.5-4.9	1	1	1	
8-50		332-66032-0	O-RING 2.4-15.4	1	1	1	
8-51		369-66033-0	STOPPER	1	1	1	

Fig. 8 GEAR CASE



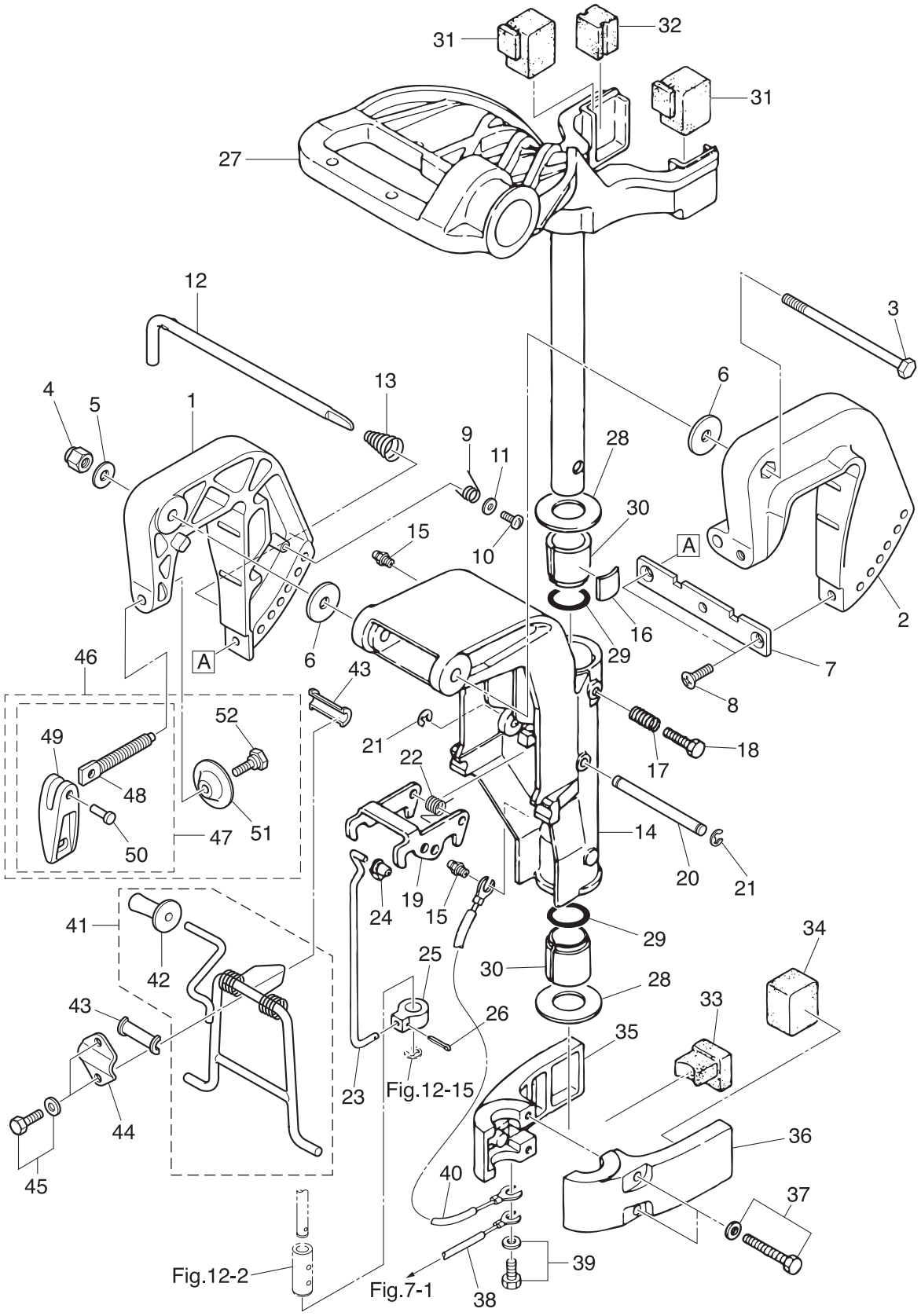
Ref.No.		Part No.	Description	Q'ty			Remarks
				M6B	M8B	M9.8B	
8-52		910103-5625	BOLT	1	1	1	
8-53	1	3B2-65100-0	WATER PIPE (S)	1	1	1	for Transom "S"
8-53	2	3B2-65110-0	WATER PIPE (L)	1	1	1	for Transom "L"
8-53	3	3B2-65120-0	WATER PIPE (UL)		1	1	for Transom "UL"
8-54		3B2-65195-0	GROMMET	1	1	1	
8-55	1	3B2B64513-1	PROPELLER ASSY (6.5")	1	1	1	OPT 3 x 216 x 165
8-55	2	3B2B64514-1	PROPELLER ASSY (7")	1	1	1	M8B/6B "L"&"UL" STD 3 x 226 x 178
8-55	3	3B2B64515-1	PROPELLER ASSY (7.5")	1	1	1	M9.8B "L"&"UL" STD 3 x 216 x 190
8-55	4	3B2B64517-1	PROPELLER ASSY (8.5")	1	1	1	M9.8B/8B/6B "S" STD 3 x 226 x 211
8-55	5	3B2B64519-1	PROPELLER ASSY (9.5")	1	1	1	OPT 3 x 226 x 255
8-56		3V1-87326-1	PROPELLER HARDWARE KIT	1	1	1	
8-57		3B2-64230-2	* THRUST HOLDER ASSY	1	1	1	
8-58		369-64124-0	* WASHER 10.5-28-2	1	1	1	
8-59		369-64121-0	* PROPELLER NUT	1	1	1	
8-60		951503-0318	* SPLIT PIN 3-18	1	1	1	

Fig. 9 BRACKET • REVERSE LOCK



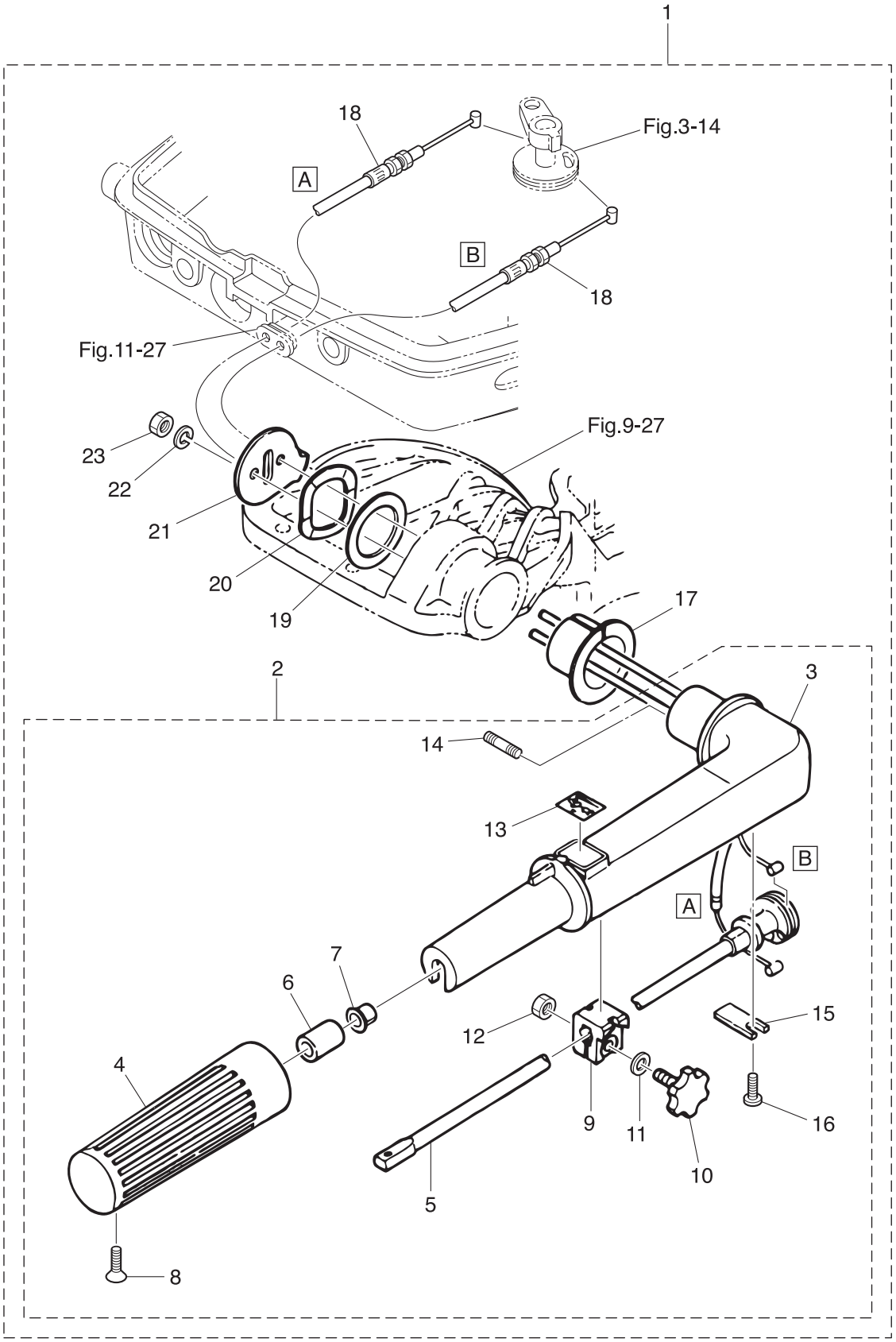
Ref.No.	Part No.	Description	Q'ty			Remarks
			M6B	M8B	M9.8B	
9-1	3V1Q62112-1	CLAMP BRACKET (R)	1	1	1	Starboard Side
9-2	3V1Q62113-1	CLAMP BRACKET (L)	1	1	1	Port Side
9-3	309-62115-2	BOLT 8-122	1	1	1	
9-4	930403-0800	NYLON NUT 8-P1.25	1	1	1	
9-5	9401E3-0800	WASHER	1	1	1	
9-6	307-62116-1	WASHER 8.5-28-1	2	2	2	
9-7	3B2-62118-0	DISTANCE PLATE	1	1	1	
9-8	9216E3-0612	SCREW	2	2	2	
9-9	369-62146-1	STERN BRACKET SPRING	1	1	1	
9-10	921703-0406	SCREW	1	1	1	
9-11	369-62147-0	WASHER 4.3-16-1.5	1	1	1	
9-12	350-62121-2	THRUST ROD	1	1	1	
9-13	369-62122-2	THRUST ROD SPRING	1	1	1	
9-14	3B2Q62310-0	SWIVEL BRACKET	1	1	1	
9-15	344-67177-1	GREASE FITTING	2	2	2	
9-16	345-62441-0	FRICTION PIECE	1	1	1	
9-17	346-62421-1	FRICTION SPRING	1	1	1	
9-18	9101E3-0830	BOLT	1	1	1	
9-19	3B2-66322-1	REVERSE LOCK	1	1	1	
9-20	3B2-66321-1	REVERSE LOCK ROD	1	1	1	
9-21	945303-0500	E-RING d=5	2	2	2	
9-22	3B2-66315-0	REVERSE LOCK SPRING	1	1	1	
9-23	3B2-66305-0	REVERSE LOCK LINK	1	1	1	
9-24	345-05224-0	ROD SNAP 5-2.5	1	1	1	
9-25	3B2-66302-0	REVERSE LOCK LINK JOINT	1	1	1	
9-26	951503-0214	SPLIT PIN	1	1	1	
9-27	3B2Q62010-0	STEERING SHAFT ASSY	1	1	1	
9-28	3B2-62422-0	THRUST PLATE (UPPER) 22-44-2	2	2	2	
9-29	3B2-62415-0	O-RING 4.25-19.5	2	2	2	

Fig. 9 BRACKET • REVERSE LOCK



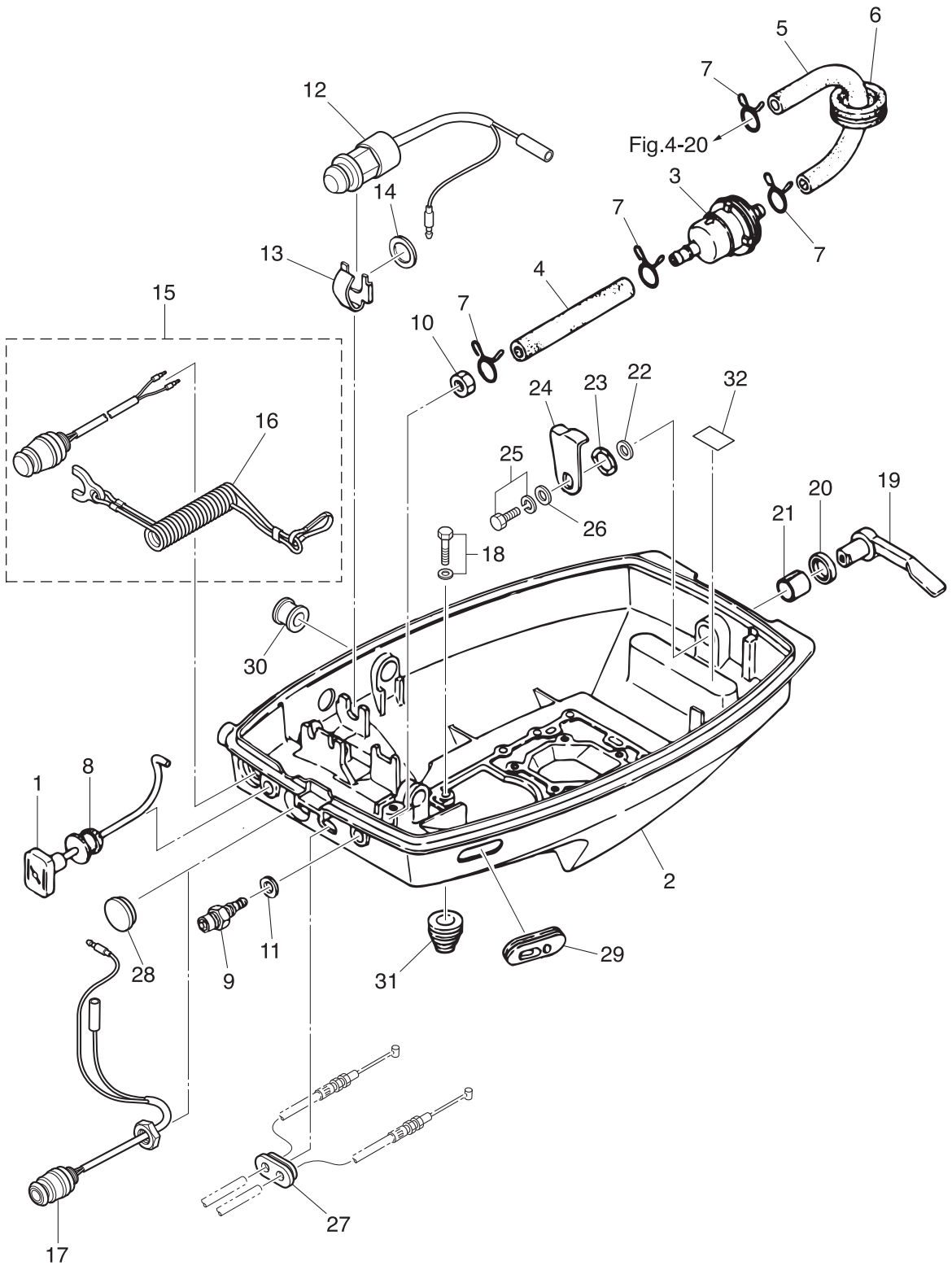
Ref.No.	Part No.	Description	Q'ty			Remarks
			M6B	M8B	M9.8B	
9-30	3B2-62417-0	BUSHING	2	2	2	
9-31	3B2-61301-0	RUBBER MOUNT (UPPER)	2	2	2	
9-32	3B2-61337-0	DAMPER (UPPER)	1	1	1	
9-33	3B2-61336-0	DAMPER (LOWER)	1	1	1	
9-34	3B2-61302-0	RUBBER MOUNT (LOWER)	2	2	2	
9-35	3K9Q61401-0	MOUNT BRACKET (R)	1	1	1	Starboard Side
9-36	3K9Q61402-0	MOUNT BRACKET (L)	1	1	1	Port Side
9-37	9101E3-5640	BOLT	2	2	2	
9-38	3A3-62396-1	GROUND L=110	1	1	1	Drive Shaft Housing -Mount Bracket
9-39	9101E3-5612	BOLT	1	1	1	
9-40	3A3-62396-1	GROUND L=110	1	1	1	Swivel Brackt -Mount Bracket
9-41	3V1-62431-1	TILT STOPPER ASSY	1	1	1	
9-42	3AS-62433-0	* TILT STOPPER GRIP	1	1	1	
9-43	393-62437-1	BUSHING	2	2	2	
9-44	369-62439-1	SETTING PLATE	1	1	1	
9-45	9101E3-5612	BOLT	2	2	2	
9-46	3V1Q62105-0	CLAMP SCREW KIT	2	2	2	
9-47	3V1Q62108-0	* CLAMP SCREW ASSY	1	1	1	
9-48	3V1-62106-0	** CLAMP SCREW	1	1	1	
9-49	332Q62102-1	** CLAMP SCREW HANDLE	1	1	1	
9-50	3C8-62104-2	** RIVET 3-22	1	1	1	
9-51	332-62101-1	* CLAMP SCREW PAD	1	1	1	
9-52	3C8-62107-0	* SHOULDER BOLT	1	1	1	

Fig. 10 TILLER HANDLE (MF・EF MODEL)



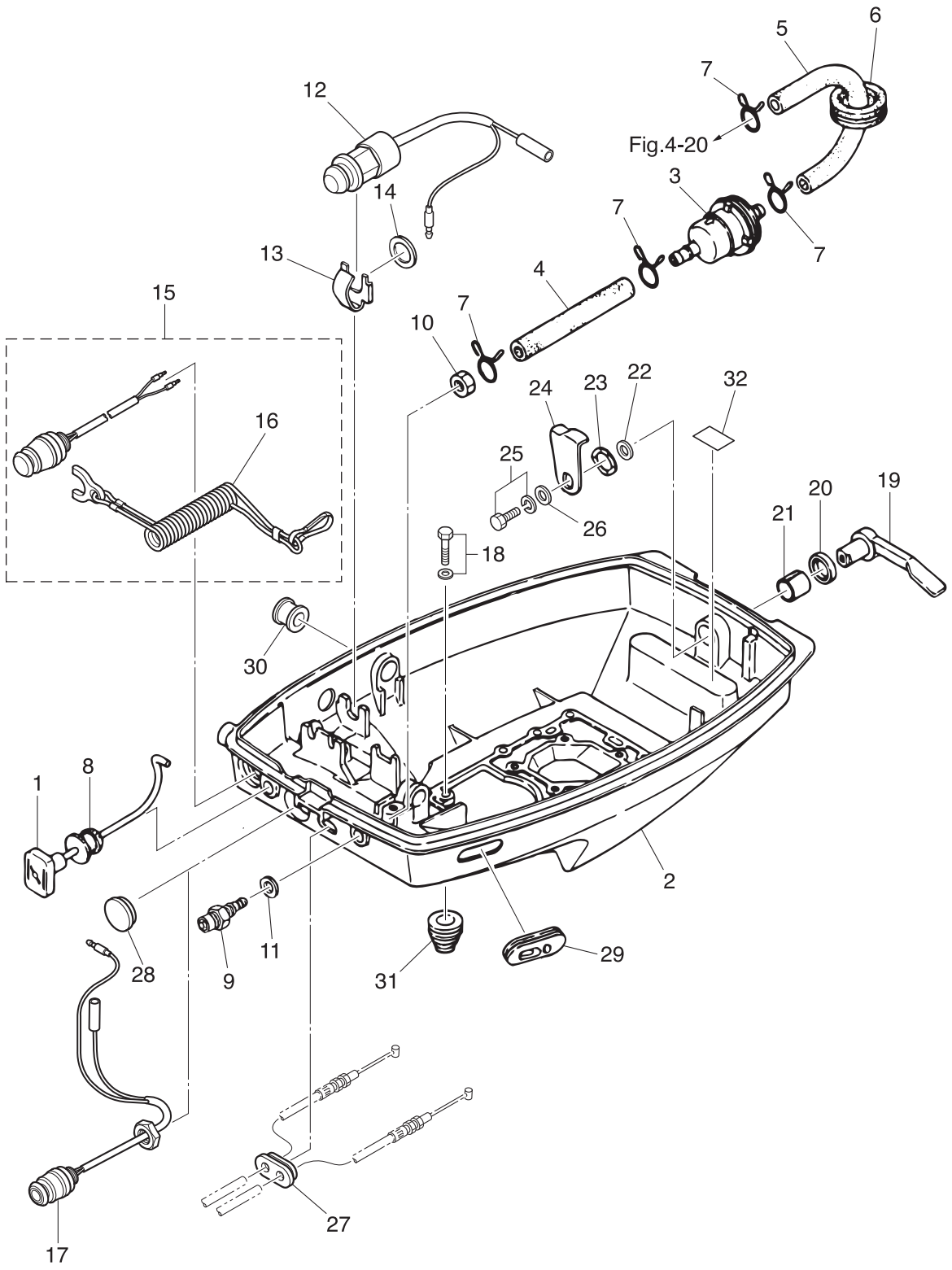
Ref.No.		Part No.	Description	Q'ty			Remarks
				M6B	M8B	M9.8B	
10-1		3B2Q63003-2	TILLER HANDLE ASSY	1	1	1	
10-2		3B2Q63005-2	* TILLER HANDLE SUB-ASSY	1	1	1	
10-3		3B2Q63011-1	** TILLER HANDLE	1	1	1	
10-4		350-63012-2	** GRIP	1	1	1	
10-5		3B2-63041-0	** THROTTLE SHAFT	1	1	1	
10-6		345-63048-0	** THROTTLE SHAFT DAMPER	1	1	1	
10-7		350-63046-0	** BUSHING 8.4-10-11	1	1	1	
10-8		920803-0518	** SCREW	1	1	1	
10-9		3B2-63035-1	** FRICTION PIECE	1	1	1	
10-10		3B2-63034-0	** ADJUSTING SCREW	1	1	1	
10-11		940103-0600	** WASHER	1	1	1	
10-12		930103-0600	** NUT	1	1	1	
10-13		369-72019-1	** THROTTLE DECAL	1	1	1	
10-14		3B2-63104-1	** STUD	2	2	2	
10-15		3B2-63063-0	** THROTTLE SHAFT SUPPORT	1	1	1	
10-16		9215E3-0612	** SCREW	1	1	1	
10-17		3B2-63102-0	* BUSHING	1	1	1	
10-18		3B2-63600-1	* THROTTLE WIRE	2	2	2	
10-19		3B2-63108-0	* WASHER 30-45-1	1	1	1	
10-20		3B2-63109-0	* WAVE WASHER 30-45-1.2	1	1	1	
10-21		3B2-63103-0	* STEERING HANDLE STOPPER	1	1	1	
10-22		941303-0600	* SPRING WASHER	2	2	2	
10-23		930103-0600	* NUT	2	2	2	

Fig. 11 BOTTOM COWL



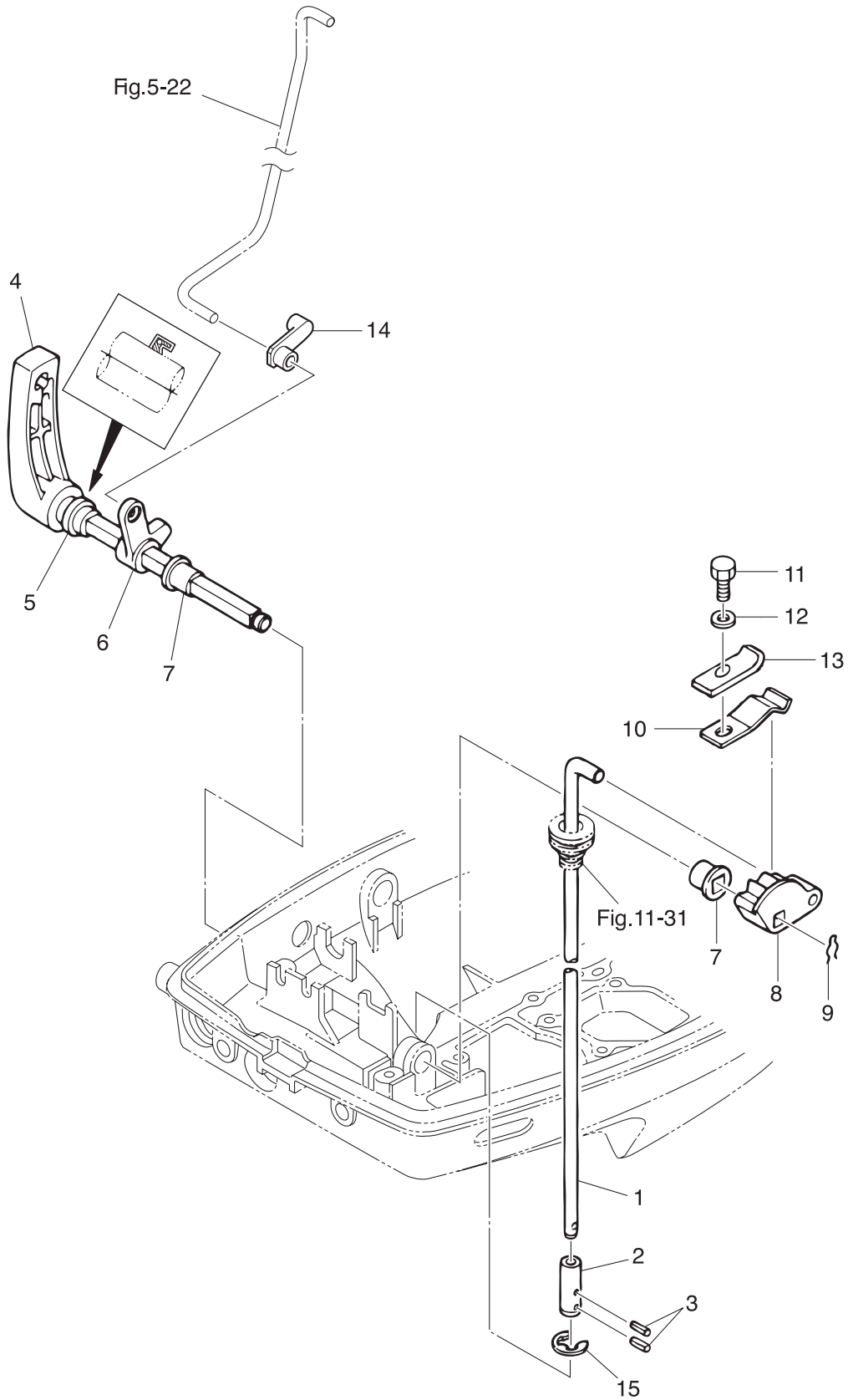
Ref.No.	Part No.	Description	Q'ty			Remarks
			M6B	M8B	M9.8B	
11-1	3B2-67151-0	CHOKE ROD	1	1	1	
11-2	3B2Q67100-1	BOTTOM COWL	1	1	1	
11-3	369-02230-0	FUEL FILTER ASSY	1	1	1	
11-4	98AB-50-075	HOSE	1	1	1	F/Connector-F/Filter 98AB-501000
11-5	3B2-02212-0	FUEL HOSE	1	1	1	Fuel Filter-Carburetor
11-6	345-76023-0	GROMMET 22-2.5	1	1	1	
11-7	338-02215-0	CLIP ϕ 10	4	4	4	
11-8	369-67104-0	CHOKE ROD BUSHING	1	1	1	
11-9	3B2-70260-1	FUEL CONNECTOR (MALE)	1	1	1	
11-10	332-70261-0	NUT 10-P1.25	1	1	1	
11-11	336-70112-0	GASKET 10.2-16-0.5	1	1	1	
11-12	398-76080-0	NEUTRAL SWITCH			1	for EF
11-13	398-76083-0	NEUTRAL SWITCH ACTUATOR			1	for EF
11-14	3B7-63731-0	WASHER 12.5-24-1			1	for EF
11-15	398-06830-0	STOP SWITCH ASSY	1	1	1	for MF/EF
11-16	353-06821-0	* STOP SWITCH LANYARD ASSY	1	1	1	for MF/EF
11-17	3B2-76026-1	MAIN SWITCH ASSY			1	for EF
11-18	9101E3-5620	BOLT	4	4	4	
11-19	369Q67141-1	HOOK LEVER	1	1	1	
11-20	338-67147-0	SEAL RING 13.8-22-3.7	1	1	1	
11-21	369-67105-0	HOOK LEVER BUSHING	1	1	1	
11-22	3C8-67146-0	WASHER 14-22-1	1	1	1	
11-23	941403-1400	WAVE WASHER d=14	1	1	1	
11-24	369-67142-0	COVER HOOK	1	1	1	
11-25	910103-6612	BOLT	1	1	1	
11-26	3C8-66308-0	WASHER 6-16-1.5	1	1	1	
11-27	3B2-63621-0	GROMMET	1	1	1	for MF/EF
11-28	345-67117-0	GROMMET 17-2.7		1	1	for EP
11-29	353-67162-0	GROMMET	1	1	1	

Fig. 11 BOTTOM COWL



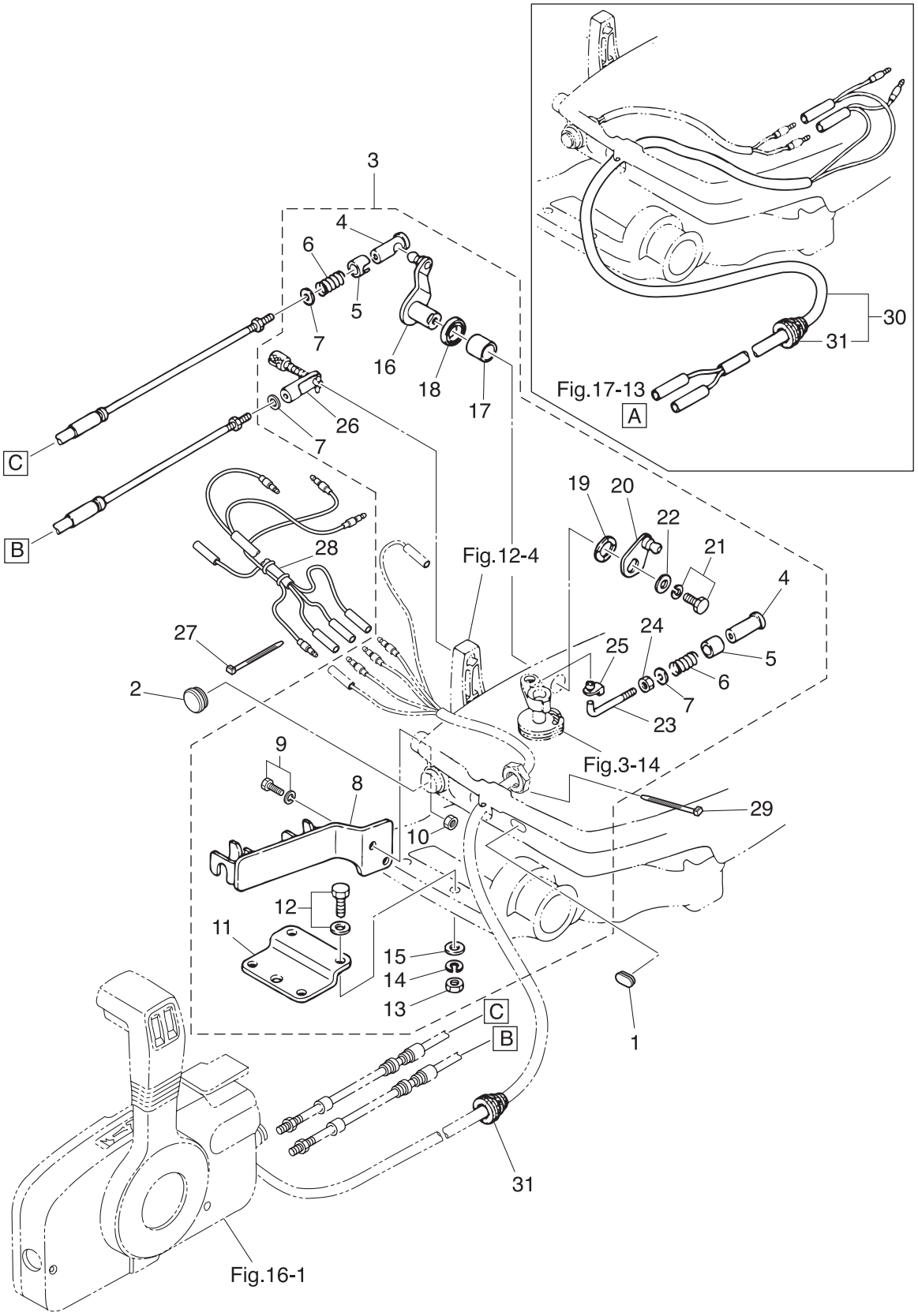
Ref.No.		Part No.	Description	Q'ty			Remarks
				M6B	M8B	M9.8B	
11-30		3B2-67187-0	GROMMET	1	1	1	for MF/EF
11-31		345-66226-0	GROMMET 17-3	1	1	1	
11-32		369-72026-0	SPARK PLUG DECAL (BPR7HS10)	1	1	1	

Fig. 12 SHIFT



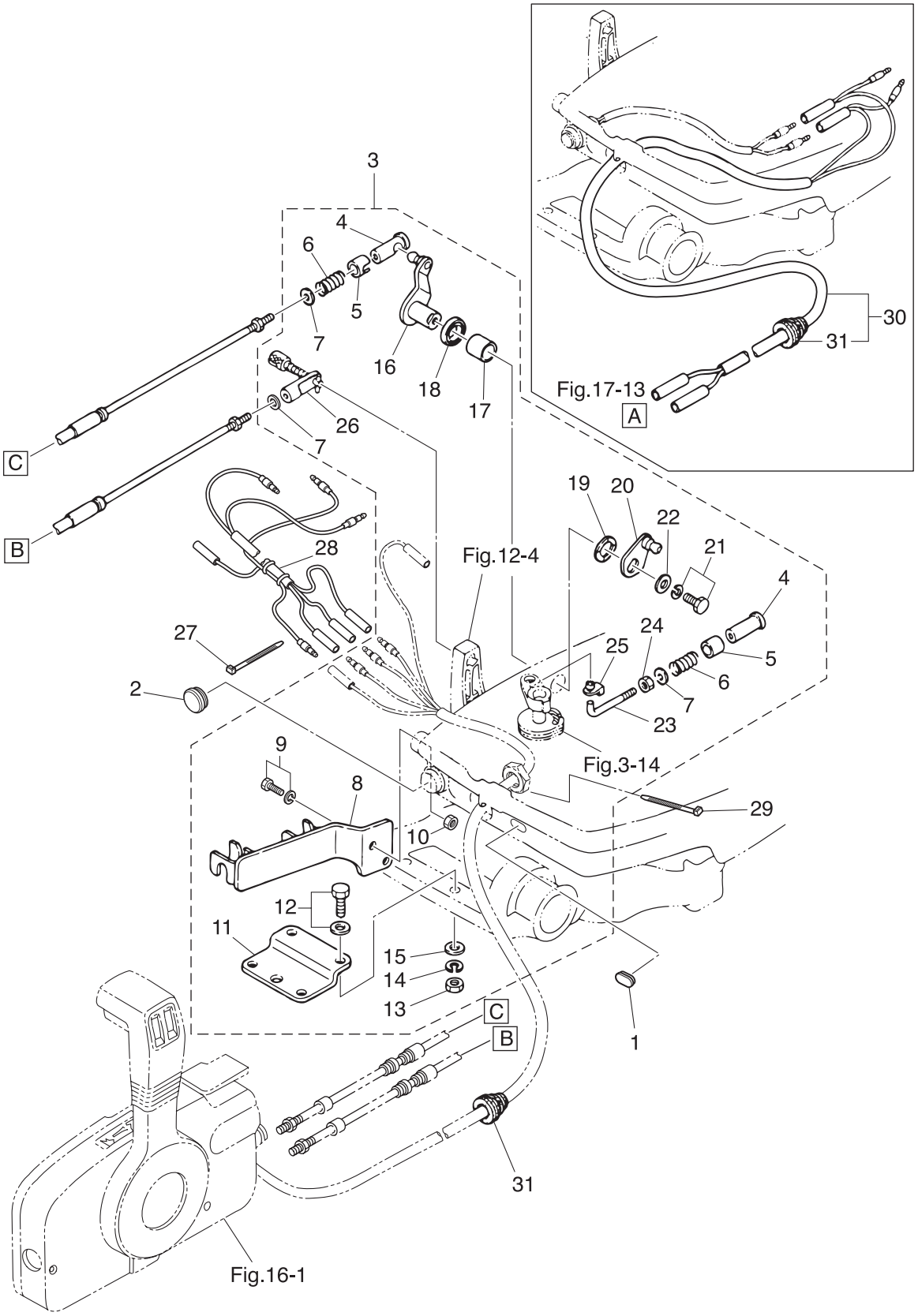
Ref.No.		Part No.	Description	Q'ty			Remarks
				M6B	M8B	M9.8B	
12-1		3B2-66211-0	SHIFT ROD	1	1	1	
12-2		3B2-66241-0	SHIFT ROD JOINT	1	1	1	
12-3		951403-0310	SPRING PIN 3-10	2	2	2	
12-4		3B2-66110-0	SHIFT LEVER	1	1	1	
12-5		3K9-66137-0	OIL SEAL 14-20-4.5	1	1	1	
12-6		3B2-05211-1	STARTER LOCK ARM	1	1	1	
12-7		350-67101-0	BUSHING	2	2	2	
12-8		3B2-66225-0	SHIFT ROD LEVER	1	1	1	
12-9		951703-0800	SNAP RETAINER d=8	1	1	1	
12-10		3C8-66112-0	SHIFT LEVER STOPPER	1	1	1	
12-11		9101F4-0610	BOLT	1	1	1	
12-12		940103-0600	WASHER	1	1	1	
12-13		3C8-66116-0	SHIFT LEVER STOPPER	1	1	1	
12-14		3K9-05223-0	ROD SNAP 4-2	1	1	1	
12-15		945303-1000	E-RING d=10	1	1	1	

Fig. 13 REMOTE CONTROL



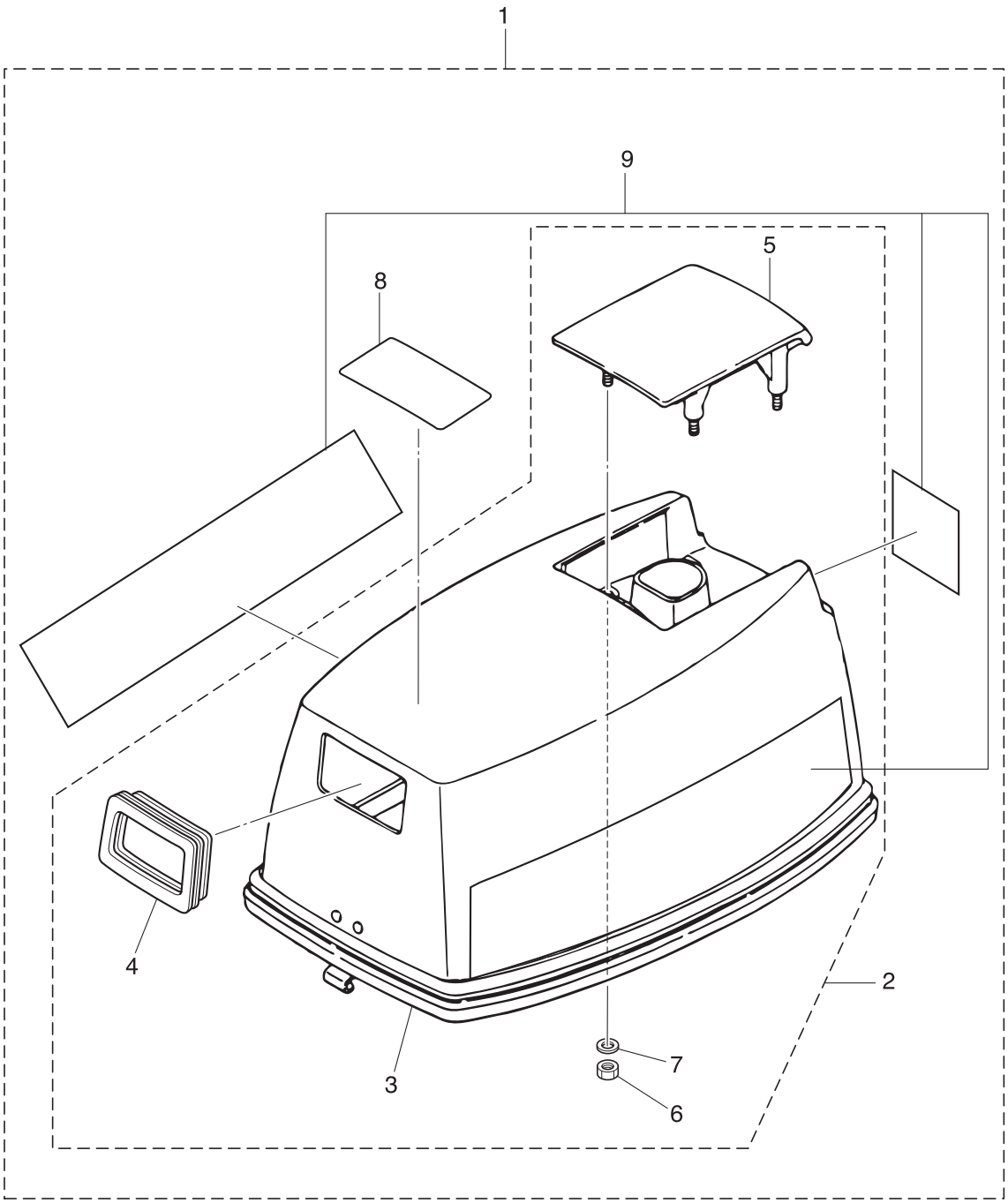
Ref.No.	Part No.	Description	Q'ty M6B	Q'ty M8B	Q'ty M9.8B	Remarks
13-1	3B2-63624-0	GROMMET		1	1	for EP
13-2	345-67117-0	GROMMET 17-2.7		1	1	for EP
13-3	3B2-83880-3	REMOTE CONTROL FITTING ASSY		1	1	for EP
13-4	3A1-83722-0	* BALL JOINT HOLDER		2	2	
13-5	332-83723-0	* HOLDER CAP		2	2	
13-6	332-83724-0	* SPRING		2	2	
13-7	332-83725-0	* WASHER 5.5-14-1.2		3	3	
13-8	3B2-83820-0	* CABLE CLIP ASSY		1	1	
13-9	910103-6616	* BOLT		2	2	
13-10	930103-0600	* NUT		2	2	
13-11	369-83830-2	* STEERING HOOK PLATE		1	1	
13-12	910103-5830	* BOLT		2	2	
13-13	930103-0800	* NUT		2	2	
13-14	941303-0800	* SPRING WASHER		2	2	
13-15	940103-0800	* WASHER		2	2	
13-16	369-83726-0	* THROTTLE LEVER		1	1	
13-17	369-67105-0	* HOOK LEVER BUSHING		1	1	
13-18	338-67147-0	* SEAL RING 13.8-22-3.7		1	1	
13-19	941403-1400	* WAVE WASHERd=14		1	1	
13-20	3B2-83887-1	* THROTTLE LEVER		1	1	
13-21	910103-6612	* BOLT		1	1	
13-22	3C8-66308-0	* WASHER 6-16-1.5		1	1	
13-23	3B2-83863-1	* THROTTLE LEVER ROD		1	1	
13-24	3B2-83865-0	* NUT 10-32UNF		1	1	
13-25	345-05224-0	* ROD SNAP 5-2.5		1	1	
13-26	3A1-83710-1	* CABLE JOINT ASSY		1	1	
13-27	353-84398-0	BAND 100		1	1	for EP
13-28	3B2-76166-0	ASSIST CORD COMPLETE		1	1	for EP
13-29	353-84398-0	BAND 100		1	1	for EP

Fig. 13 REMOTE CONTROL



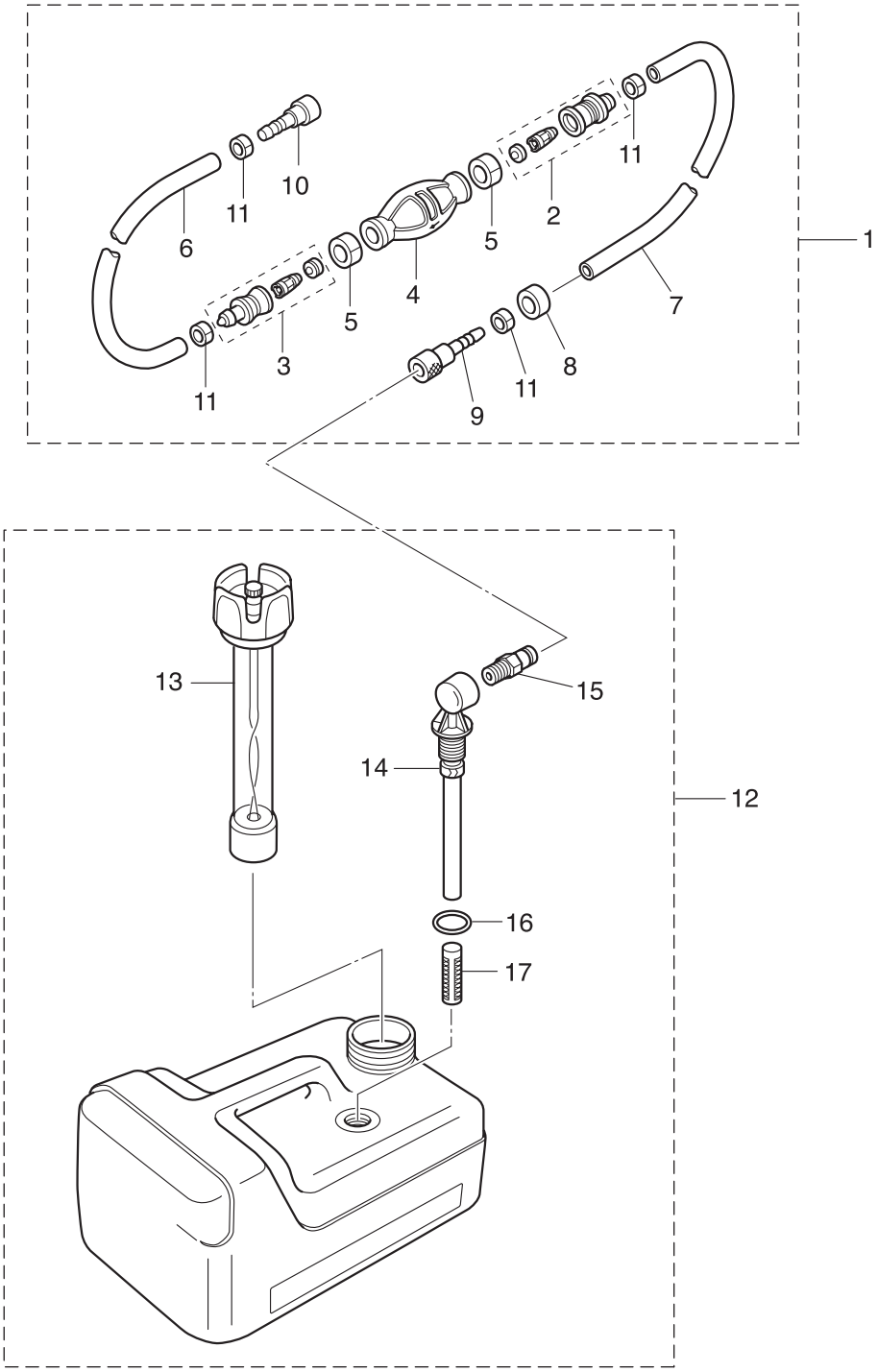
Ref.No.		Part No.	Description	Q'ty			Remarks
				M6B	M8B	M9.8B	
13-30	1	3B2-83857-0	REMOTE CONTROL STOP CORD ASSY L=3900	1	1	1	OPT
13-30	2	3K9-83857-0	REMOTE CONTROL STOP CORD ASSY L=5900	1	1	1	OPT
13-31		345-66226-0	* GROMMET 17-3	1	1	1	OPT

Fig. 14 TOP COWL



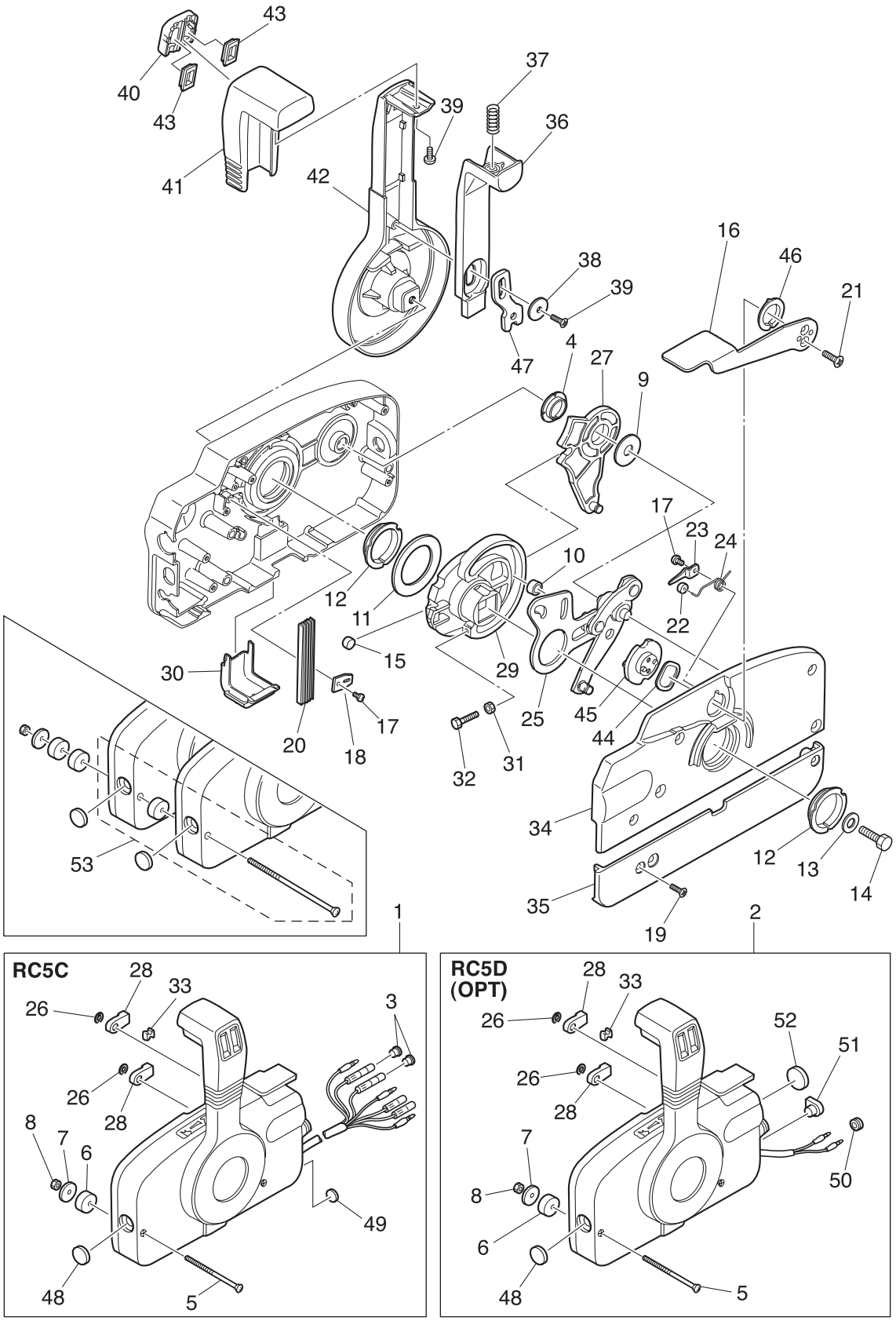
Ref.No.		Part No.	Description	Q'ty			Remarks
				M6B	M8B	M9.8B	
14-1		3B2Q67645-6	TOP COWL ASSY	1	1	1	
14-2		3B2Q67640-1	* TOP COWL SUB-ASSY	1	1	1	
14-3		3B2-67501-1	** TOP COWL SEAL L=1700	1	1	1	
14-4		3B2-67503-0	** STARTER SEAL	1	1	1	
14-5		3B2Q67521-1	** TILT HANDLE	1	1	1	
14-6		930403-0600	** NYLON NUT 6-P1.0	4	4	4	
14-7		940103-0600	** WASHER	4	4	4	
14-8		3C7-72180-3	* CAUTION DECAL (A)	1	1	1	
14-9	1	3G0-87801-2	* DECAL SET (M6B)	1			6ps
14-9	2	3B2-87801-2	* DECAL SET (M8B)		1		8ps
14-9	3	3K9-87801-1	* DECAL SET (M9.8B)			1	9.8ps

Fig. 15 FUEL TANK



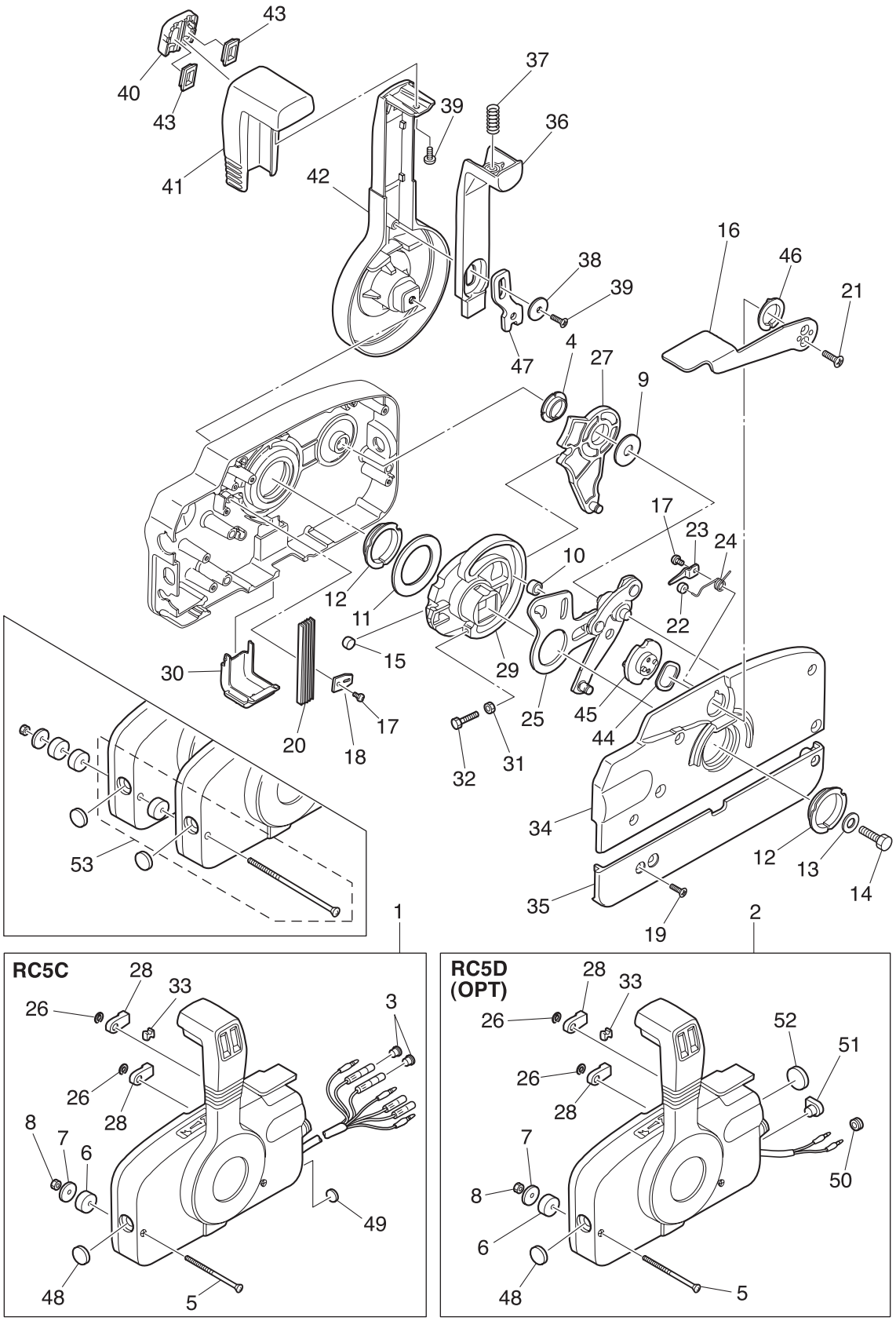
Ref.No.		Part No.	Description	Q'ty			Remarks
				M6B	M8B	M9.8B	
15-1		3B7-70200-4	PRIMER BULB ASSY	1	1	1	
15-2		3C7-70220-1	* JOINT ASSY (INLET)	1	1	1	
15-3		3C7-70224-1	* JOINT ASSY (OUTLET)	1	1	1	
15-4		3C7-70211-1	* PRIMER BULB	1	1	1	
15-5		3C7-70217-0	* CLAMP	2	2	2	
15-6		98AB-70-700	* HOSE	1	1	1	98AB-701000
15-7		98AB-701600	* HOSE	1	1	1	98AB-701000 x2
15-8		3B7-70280-1	* FUEL CONNECTOR MARK	1	1	1	
15-9		3GF-70281-0	* FUEL CONNECTOR	1	1	1	
15-10		3GF-70250-0	* FUEL CONNECTOR	1	1	1	
15-11		332-70201-0	* CLAMP	4	4	4	
15-12		3B2-70167-1	FUEL TANK ASSY 12L	1	1	1	
15-13		3B2-70050-1	* FUEL GAUGE VENT CAP ASSY (12L)	1	1	1	
15-14		3B2-70155-0	* PICK-UP ELBOW ASSY (12L)	1	1	1	
15-15		3E0-70270-0	* QUICK-CONNECTOR (MALE)	1	1	1	
15-16		3C7-70199-0	* O-RING	1	1	1	
15-17		3C7-70113-0	* FILTER	1	1	1	

Fig. 16 COMPONENT PARTS OF REMOTE CONTROL



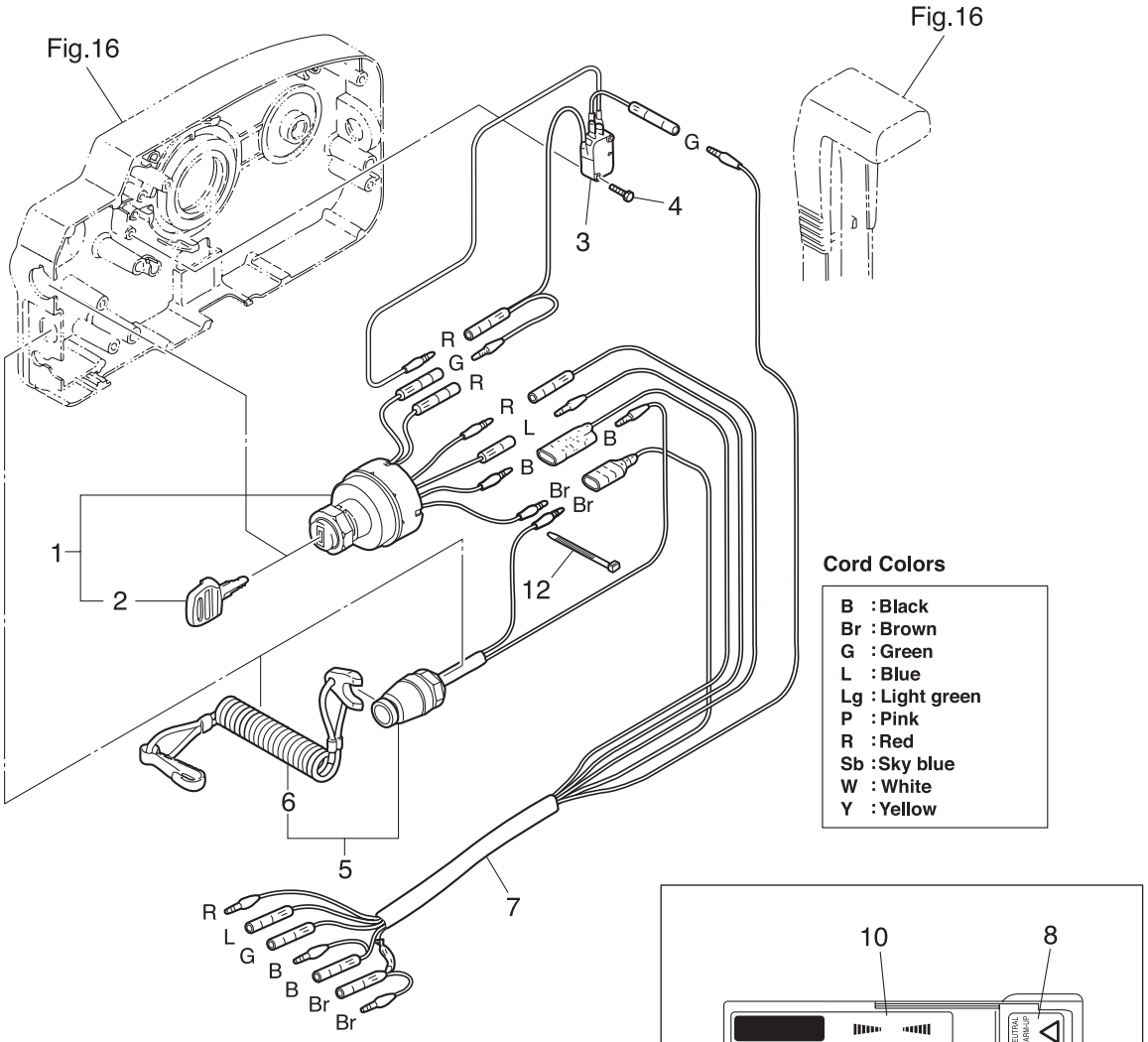
Ref.No.		Part No.	Description	Q'ty			Remarks
				M6B	M8B	M9.8B	
16-1		3B7Q84350-3	REMOTE CONTROL HEAD ASSY (RC5C)		1	1	RC5C for EP
16-2		3B7Q84360-1	REMOTE CONTROL HEAD ASSY (RC5D)	1	1	1	OPT RC5D for MF
16-3		3A3-76037-0	* CABLE TERMINAL PLUG		2	2	RC5C for EP
16-4		3A3-84432-0	* BUSHING		1	1	
16-5		3A3-84375-0	* SCREW		3	3	
16-6		3A3-84374-0	* SPACER		3	3	
16-7		353-84371-0	* WASHER		3	3	
16-8		930103-0600	* NUT		3	3	
16-9		3A3-84383-0	* WASHER		1	1	
16-10		3A3-84421-0	* ROLLER		1	1	
16-11		3A3-84422-0	* THRUST PLATE		1	1	
16-12		3A3-84431-0	* BUSHING		2	2	
16-13		940103-0800	* WASHER		1	1	
16-14		3A3-84442-0	* BOLT		1	1	
16-15		353-84388-0	* DETENT ROLLER		1	1	
16-16		3B7Q84312-0	* FREE THROTTLE LEVER		1	1	
16-17		921503-0406	* SCREW		2	2	
16-18		3A3-84423-0	* DETENT RETAINER		1	1	
16-19		921603-0518	* SCREW		5	5	
16-20		3A3-84307-0	* DETENT SPRING		5	5	
16-21		921603-0512	* SCREW		2	2	
16-22		3A3-84424-0	* FREE THROTTLE ROLLER		1	1	
16-23		3A3-84426-0	* ROLLER RETAINER		1	1	
16-24		3A3-84425-0	* FREE THROTTLE SPRING		1	1	
16-25		3A3-84365-1	* THROTTLE ARM		1	1	
16-26		945303-0600	* E-RING d=6		2	2	
16-27		3A3-84381-0	* SHIFT GEAR ASSY		1	1	
16-28		3A3-83314-2	* CABLE TERMINAL		2	2	
16-29		3A3-84364-2	* DRIVE GEAR		1	1	

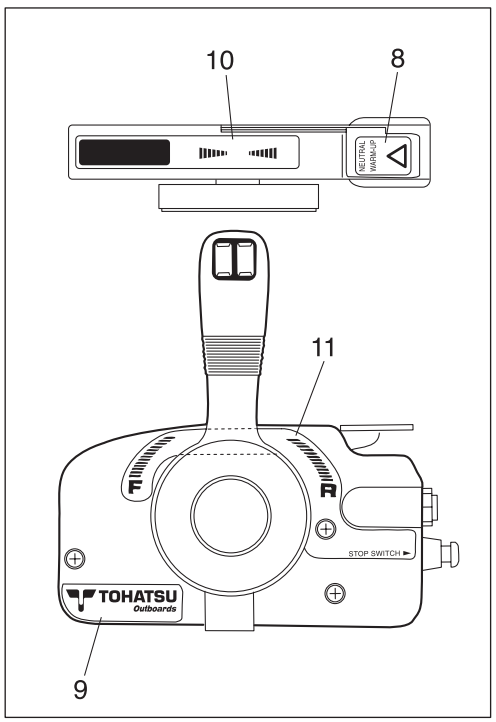
Fig. 16 COMPONENT PARTS OF REMOTE CONTROL

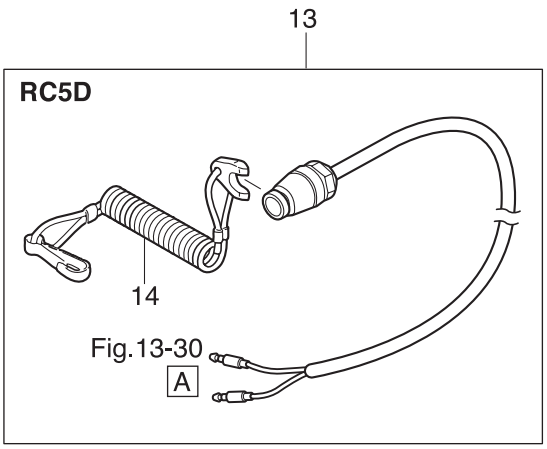


Ref.No.	Part No.	Description	Q'ty M6B	Q'ty M8B	Q'ty M9.8B	Remarks
16-30	3A3-84429-0	* WIRE COVER		1	1	
16-31	930103-0500	* NUT		1	1	
16-32	910103-0525	* BOLT		1	1	
16-33	3A3-84376-0	* GROMMET		1	1	
16-34	3B7Q84441-0	* REAR HOUSING		1	1	
16-35	3B7Q84366-0	* REAR PANEL		1	1	
16-36	3A3-84401-0	* NEUTRAL LOCK ARM		1	1	
16-37	3A3-84403-0	* NEUTRAL LOCK SPRING		1	1	
16-38	3A3-84407-0	* WASHER		1	1	
16-39	921503-0510	* SCREW		2	2	
16-40	3A3-84451-0	* TILT SWITCH COVER		1	1	
16-41	3A3-84404-0	* GRIP		1	1	
16-42	3B7Q84343-0	* CONTROL LEVER		1	1	
16-43	3A3-84452-0	* TILT SWITCH PLUG		2	2	
16-44	3A3-84368-0	* WAVE WASHER		1	1	
16-45	3A3-84391-0	* FREE THROTTLE DRUM		1	1	
16-46	3A3-84435-0	* BUSHING		1	1	
16-47	3A3-84406-0	* PLATE		1	1	
16-48	361-84414-0	* GROMMET		1	1	
16-49	361-84415-0	* GROMMET		1	1	RC5C for EP
16-50	369-84418-0	* GROMMET	1	1	1	RC5D for MF
16-51	353-84321-0	* GROMMET	1	1	1	RC5D for MF
16-52	369-84416-0	* GROMMET	1	1	1	RC5D for MF
16-53	3A3-81301-0	TWIN REMOTE CONTROL KIT	1	1	1	for TwinOutboards

Fig. 17 COMPONENT PARTS OF REMOTE CONTROL (ELECTRIC PARTS)

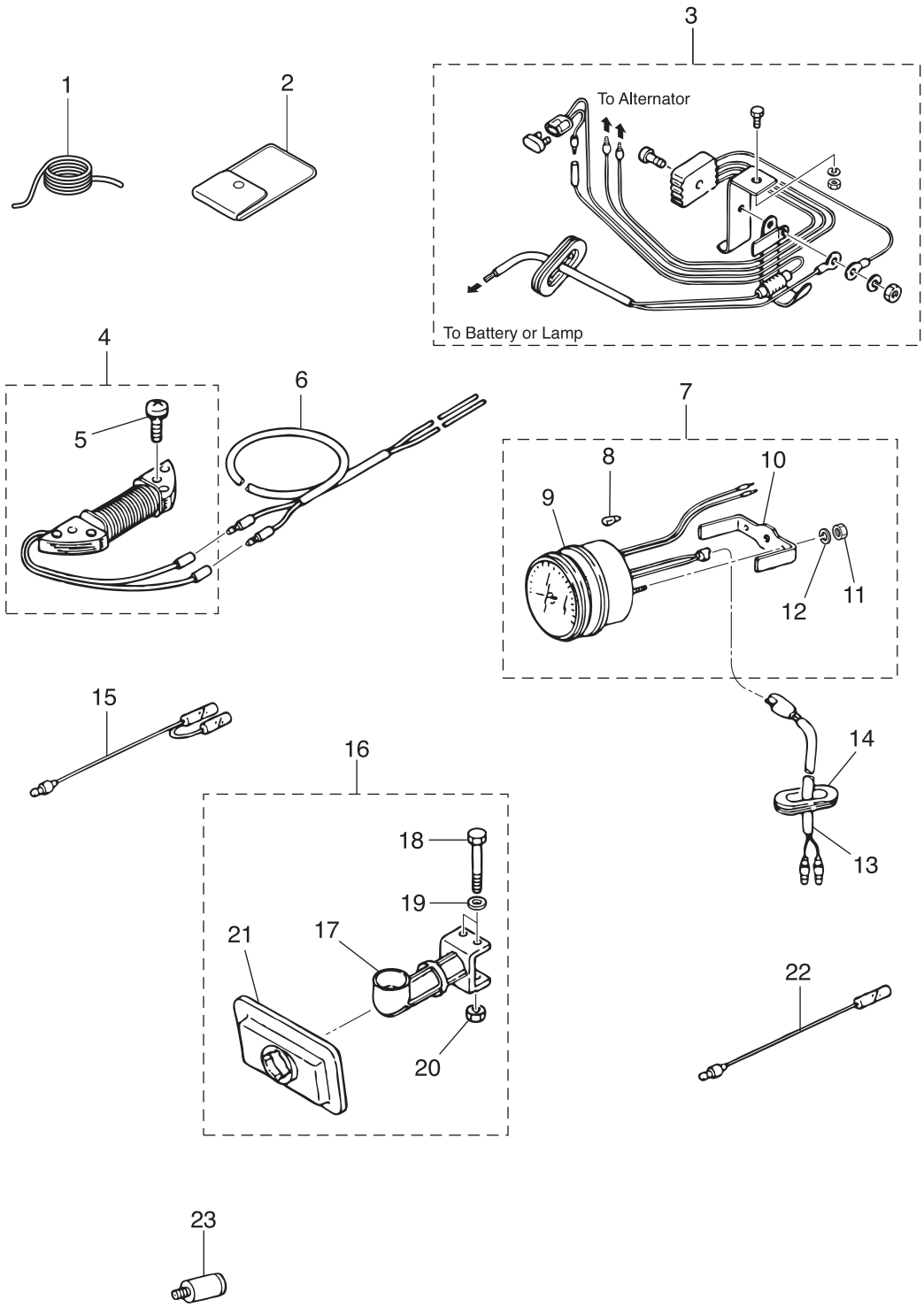






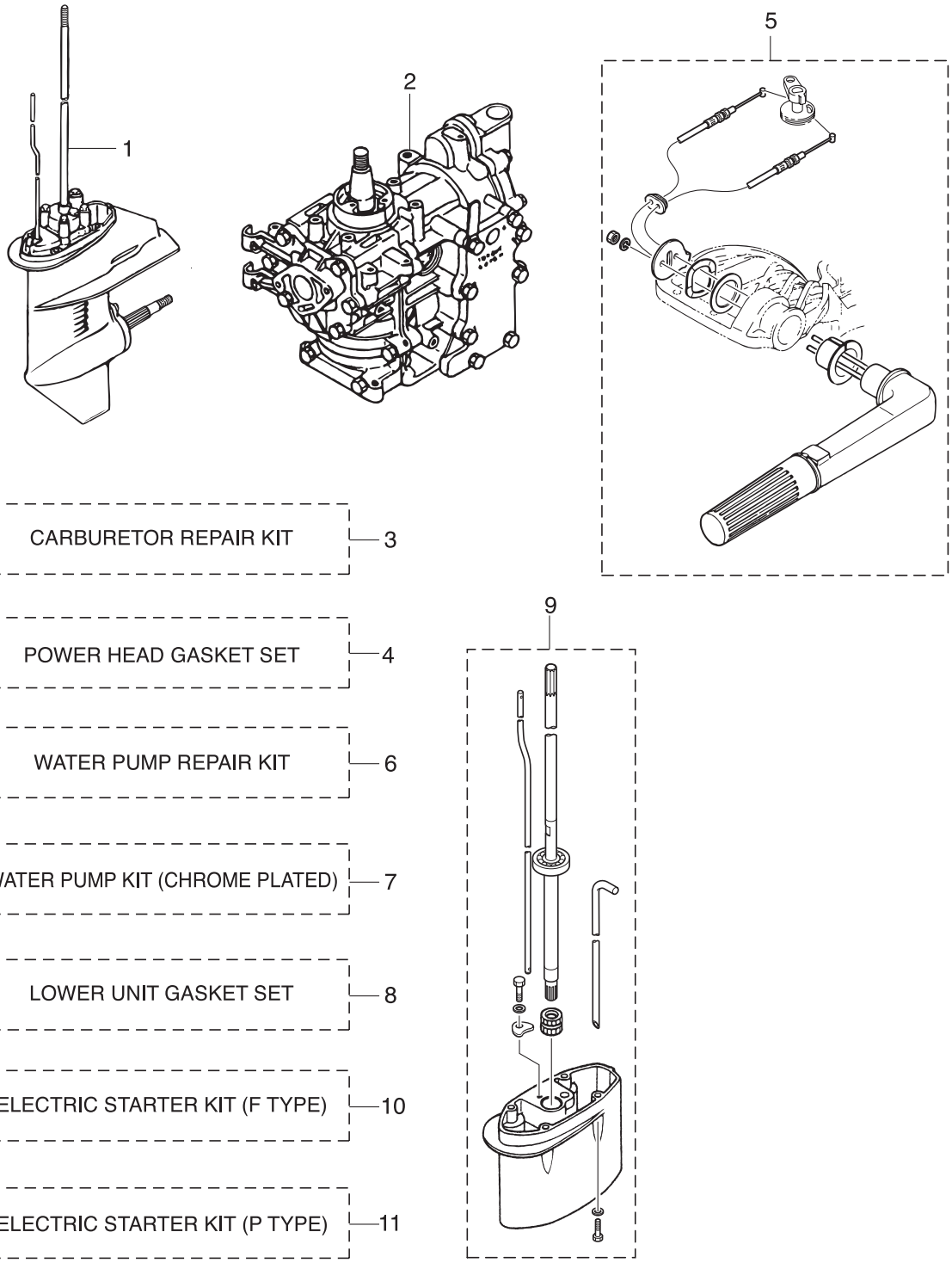
Ref.No.		Part No.	Description	Q'ty			Remarks
				M6B	M8B	M9.8B	
17-1		353-76020-3	MAIN SWITCH ASSY		1	1	RC5C for EP
17-2	1	3F3-76217-0	* MAIN SWITCH KEY No.301		A	A	
17-2	2	3F3-76218-0	* MAIN SWITCH KEY No.302		A	A	
17-2	3	3F3-76219-0	* MAIN SWITCH KEY No.303		A	A	
17-3		3A3-76086-1	NEUTRAL SWITCH (REMOTE CONT)		1	1	
17-4		921503-0315	SCREW		2	2	
17-5		3A3-06830-0	STOP SWITCH ASSY		1	1	RC5C for EP
17-6		353-06821-0	* STOP SWITCH LANYARD ASSY		1	1	RC5C for EP
17-7		361-76110-1	CORD ASSY		1	1	RC5C for EP
17-8		3N5-84331-0	DECAL (LEVER)		1	1	
17-9		3N5-84333-0	DECAL (TOHATSU)		1	1	
17-10		3N5-84336-0	SHIFT POSITION DECAL		1	1	
17-11		3N5-84465-0	SHIFT POSITION SIDE DECAL		1	1	
17-12		3A3-84398-0	BAND		2	2	
17-13		398-06830-0	STOP SWITCH ASSY	1	1	1	OPT RC5D for MF
17-14		353-06821-0	* STOP SWITCH LANYARD ASSY	1	1	1	OPT RC5D for MF

Fig. 18 OPTIONAL PARTS (ACCESSORIES)



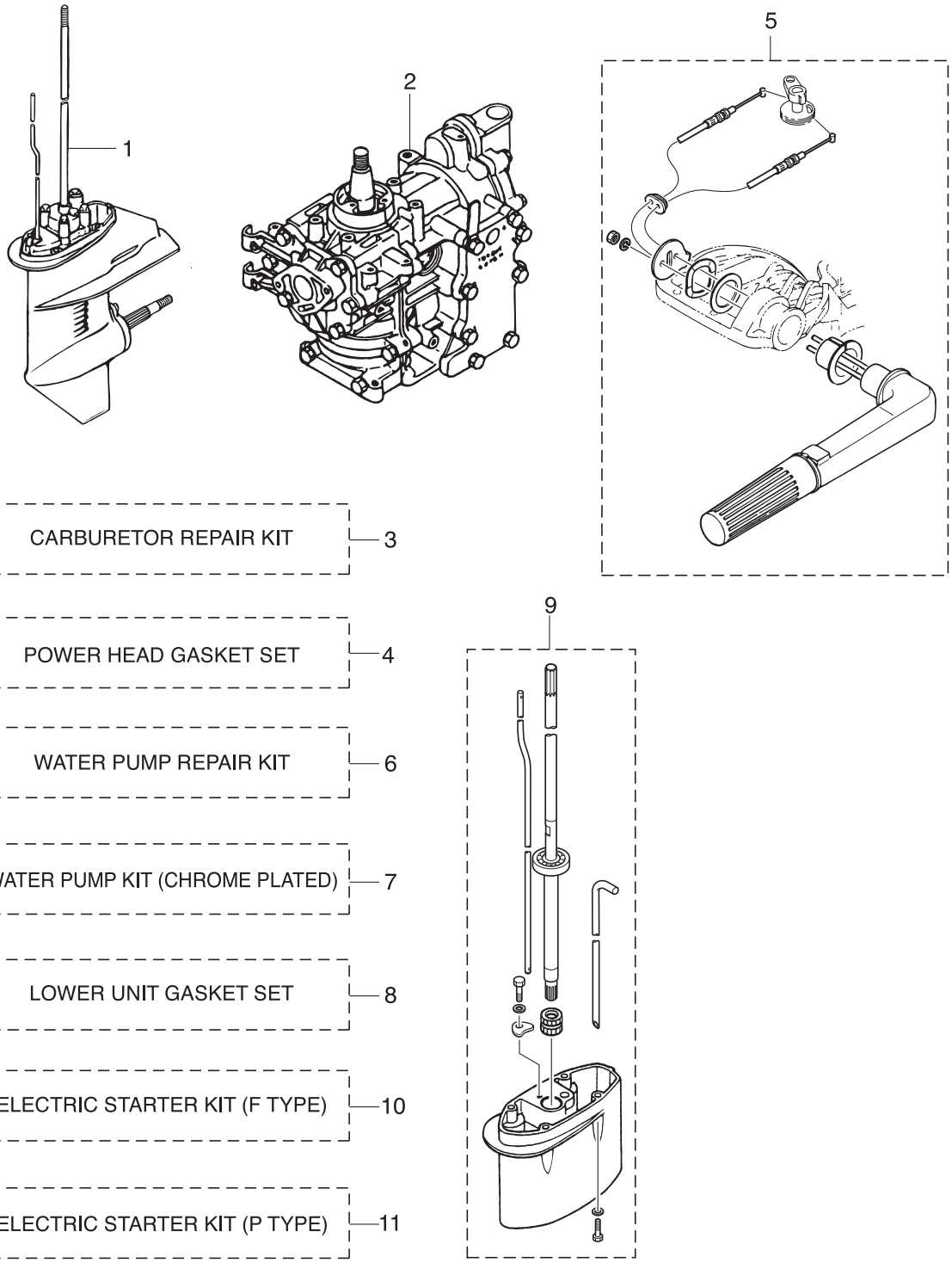
Ref.No.		Part No.	Description	Q'ty M6B	Q'ty M8B	Q'ty M9.8B	Remarks
18-1		312-72201-0	SAFETY ROPE φ4-1000	1	1	1	
18-2		369-72100-0	TOOL KIT	1	1	1	
18-3		346-76160-2	RECTIFIER KIT	1	1	1	for MF
18-4		3B2-06128-0	ALTERNATOR KIT	1	1	1	for MF
18-5		921521-6625	* SCREW	2	2	2	
18-6		369-76167-0	EXTENSION CORD (LIGHT) L=2000	1	1	1	for MF
18-7		3B7-72530-2	TACHOMETER ASSY	1	1	1	
18-8		3B7-72659-0	* METER BULB 12V-1.8W	1	1	1	
18-9		3B7-72656-0	* METER DAMPER	1	1	1	
18-10		3B7-72661-0	* FITTING PLATE	1	1	1	
18-11		930103-0500	* NUT	2	2	2	
18-12		941303-0500	* SPRING WASHER	2	2	2	
18-13		361-72539-0	TACHOMETER LEAD WIRE L=6000	1	1	1	
18-14		345-67169-0	GROMMET	1	1	1	
18-15	1	361-72543-0	SEPARATE CORD	1	1	1	Yellow
18-15	2	361-72542-0	SEPARATE CORD	1	1	1	White
18-16		3B2B05180-0	VERTICAL STARTER KIT	1	1	1	
18-17		3B2B05911-0	* VERTICAL STARTER GUIDE	1	1	1	
18-18		9101F4-0654	* BOLT	2	2	2	
18-19		940103-0600	* WASHER	2	2	2	
18-20		930103-0600	* NUT	2	2	2	
18-21		3B2-05912-0	* SEAL	1	1	1	
18-22	1	3B2-76097-0	LEAD WIRE		1	1	Brown for EP
18-22	2	3B2-76098-0	LEAD WIRE		1	1	Black for EP
18-23		336-60007-0	FLUSHING PLUG	1	1	1	

Fig. 19 ASSEMBLY • KIT PARTS



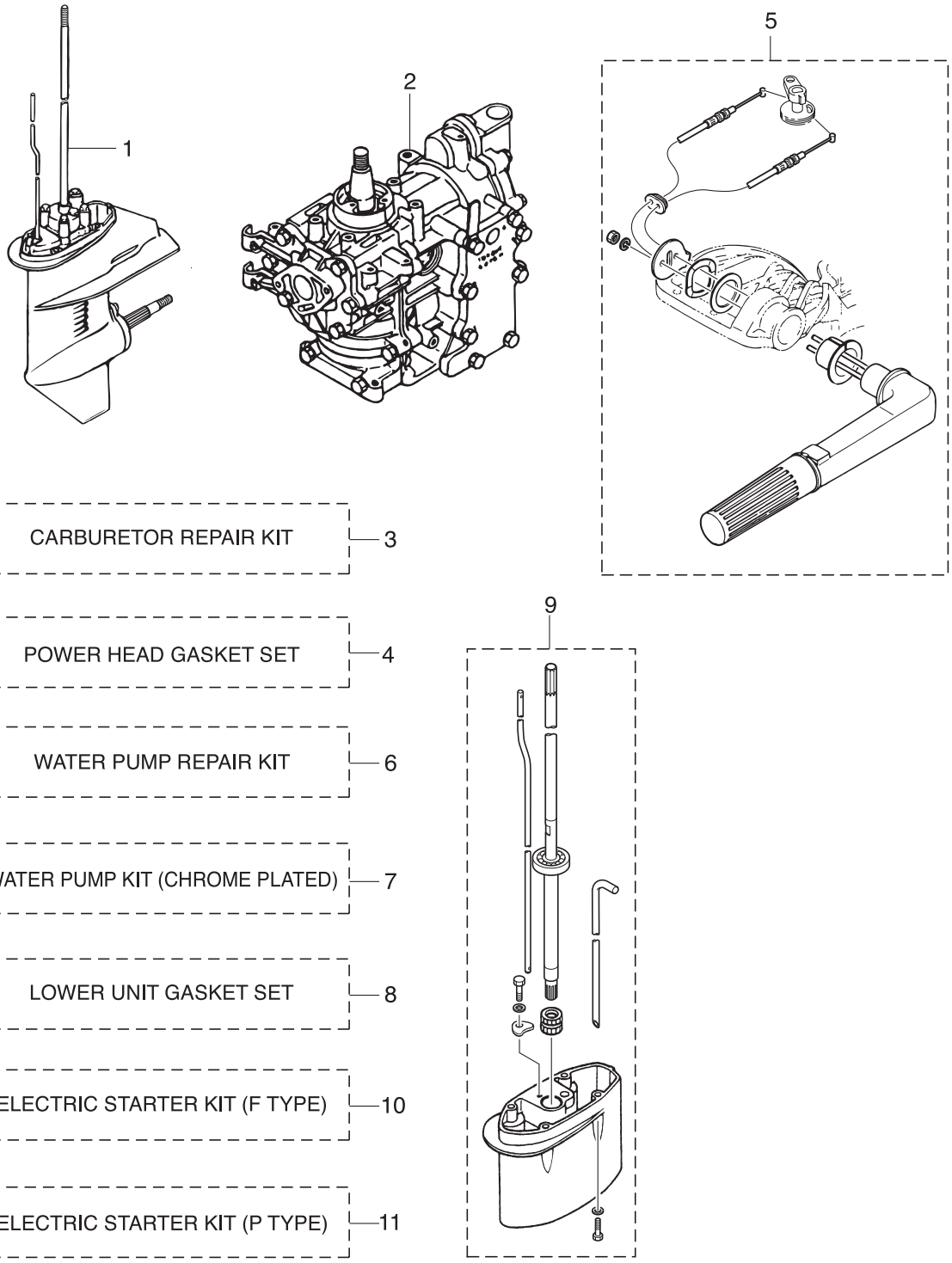
Ref.No.		Part No.	Description	Q'ty			Remarks
				M6B	M8B	M9.8B	
19-1	1	3B2Q87301-7	LOWER UNIT ASSY (S)	1	1	1	for Transom "S"
19-1	2	3B2Q87302-7	LOWER UNIT ASSY (L)	1	1	1	for Transom "L"
19-1	3	3B2Q87304-7	LOWER UNIT ASSY (UL)		1	1	for Transom "UL"
19-2	1	3B2B87090-7	ENGINE SHORT BLOCK KIT	1	1		for M8B, M6B
19-2	2	3K9B87090-6	ENGINE SHORT BLOCK KIT			1	for M9.8B
19-3	1	3B2-87122-0	CARBURETOR REPAIR KIT	1	1	1	
19-3	2	369-02011-0	* CARBURETOR GASKET	1	1	1	
19-3	3	369-03222-0	* FLOAT CHAMBER O-RING	1	1	1	
19-3	4	369-03293-1	* GASKET	1	1	1	
19-3	5	922503-6414	* SCREW	4	4	4	
19-3	6	369-03231-0	* FLOAT	1	1	1	
19-3	7	346-03232-0	* FLOAT ARM PIN	1	1	1	
19-3	8	3R3-03239-0	* FLOAT VALVE ASSY	1	1	1	Valve Pin
19-3	9	344-03244-0	* CLIP	1	1	1	
19-3	10	3F3-03234-0	* SCREW	1	1	1	
19-3	11	346-03256-0	* RUBBER CAP	1	1	1	
19-3	12	369-03303-0	* DIAPHRAGM A	1	1	1	
19-3	13	369-03306-0	* DIAPHRAGM B	1	1	1	
19-3	14	922553-6423	* SCREW	4	4	4	
19-3	15	369-03302-0	* PUMP COVER GASKET	1	1	1	
19-3	16	369-03307-0	* PUMP BODY GASKET	1	1	1	
19-3	17	369-03182-0	* CARBURETOR COVER GASKET	1	1	1	
19-3	18	369-03183-0	* CARBURETOR COVER GASKET	1	1	1	
19-3	19	369-03186-0	* SCREW	2	2	2	
19-4	1	3B2-87121-4	POWER HEAD GASKET SET	1	1		for M8B, M6B
19-4	2	3K9-87121-4	POWER HEAD GASKET SET			1	for M9.8B

Fig. 19 ASSEMBLY • KIT PARTS



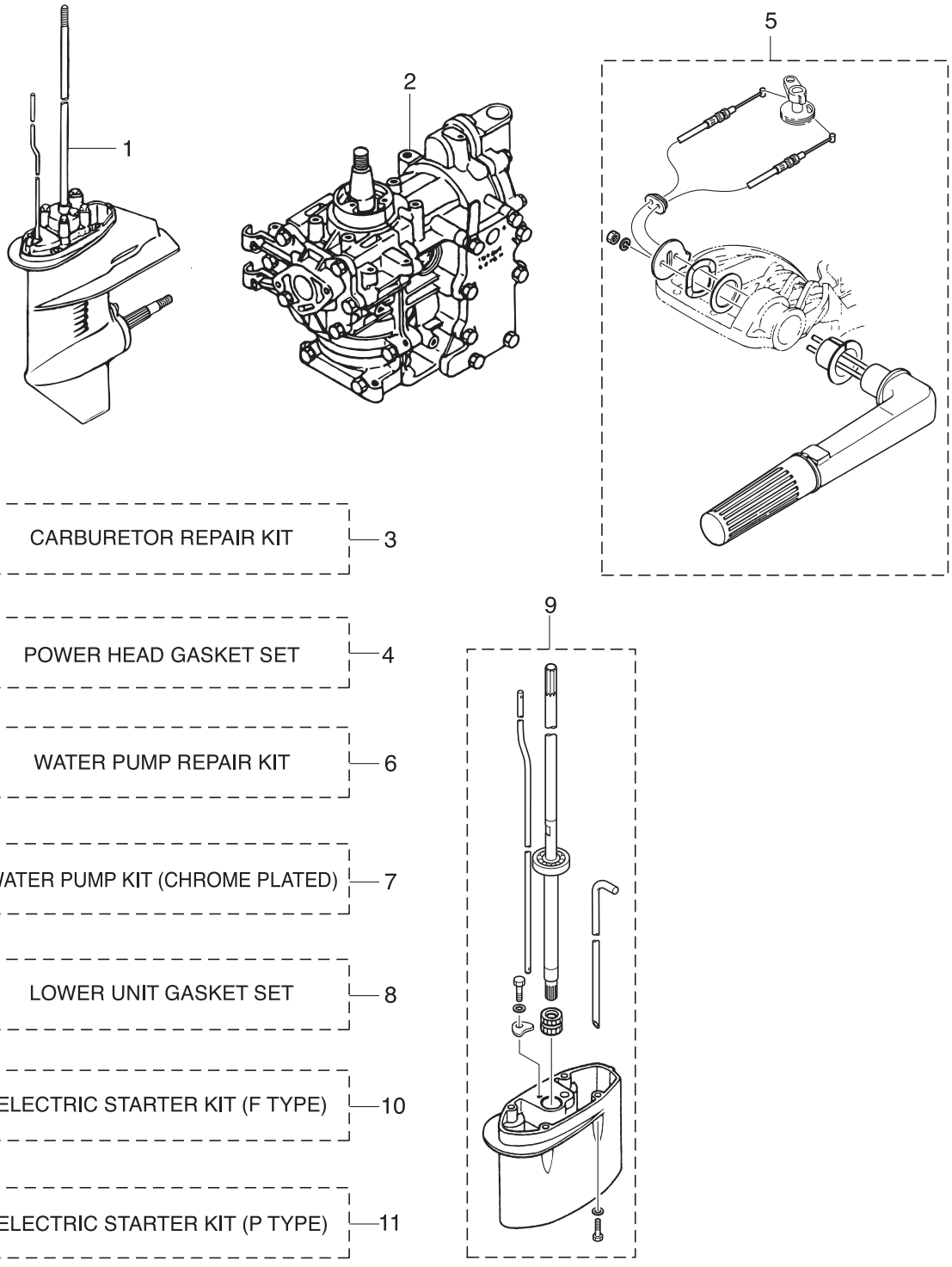
Ref.No.		Part No.	Description	Q'ty			Remarks
				M6B	M8B	M9.8B	
19-4	3	3B2-01005-1	* CYLINDER HEAD GASKET	1	1	1	
19-4	4	3B2-02305-2	* EXHAUST COVER GASKET	2	2		for M8B, M6B
19-4	5	3K9-02305-2	* EXHAUST COVER GASKET			2	for M9.8B
19-4	6	3B2-01214-1	* CRANKCASE HEAD GASKET	1	1	1	
19-4	7	3B2-01215-0	* OIL SEAL 12-28-5	2	2	2	Crankcase Head
19-4	8	3B2-00122-1	* OIL SEAL 20-40-7	1	1	1	Crankshaft (Lower)
19-4	9	3B2-01303-2	* ENGINE BASEMENT GASKET	1	1	1	
19-4	10	101-00121-0	* OIL SEAL 20-35-7	1	1	1	Crankshaft (Upper)
19-4	11	3B2-02104-1	* INTAKE MANIFOLD GASKET	1	1	1	
19-4	12	3B2-02105-1	* INTAKE MANIFOLD GASKET	1	1	1	
19-4	13	369-02011-0	* CARBURETOR GASKET	1	1	1	
19-5	1	3B2Q63000-2	TILLER HANDLE KIT	1	1	1	for EP⇒EF
19-5	2	3B2Q63003-2	* TILLER HANDLE ASSY	1	1	1	
19-5	3	3B2-63621-0	* GROMMET	1	1	1	
19-5	4	345-67117-0	* GROMMET 17-2.7	1	1	1	
19-5	5	353-67162-0	* GROMMET	1	1	1	
19-5	6	3B2-67187-0	* GROMMET	1	1	1	
19-6	1	3B2-87322-2	WATER PUMP REPAIR KIT	1	1	1	
19-6	2	3B2-65021-1	* WATER PUMP IMPELLER	1	1	1	
19-6	3	3B2-65022-0	* KEY ϕ3-11	1	1	1	
19-6	4	3B2-65011-0	* PUMP CASE LINER	1	1	1	
19-6	5	3B2-65025-0	* WATER PUMP GUIDE PLATE	1	1	1	
19-6	6	3B2-65018-2	* PUMP CASE GASKET	1	1	1	
19-6	7	3B2-65029-2	* GUIDE PLATE GASKET	1	1	1	
19-6	8	9161E3-0650	* BOLT	4	4	4	
19-6	9	940103-0600	* WASHER	4	4	4	
19-6	10	3B2-65020-1	* PUMP CASE GASKET (LOWER)	1	1	1	

Fig. 19 ASSEMBLY • KIT PARTS



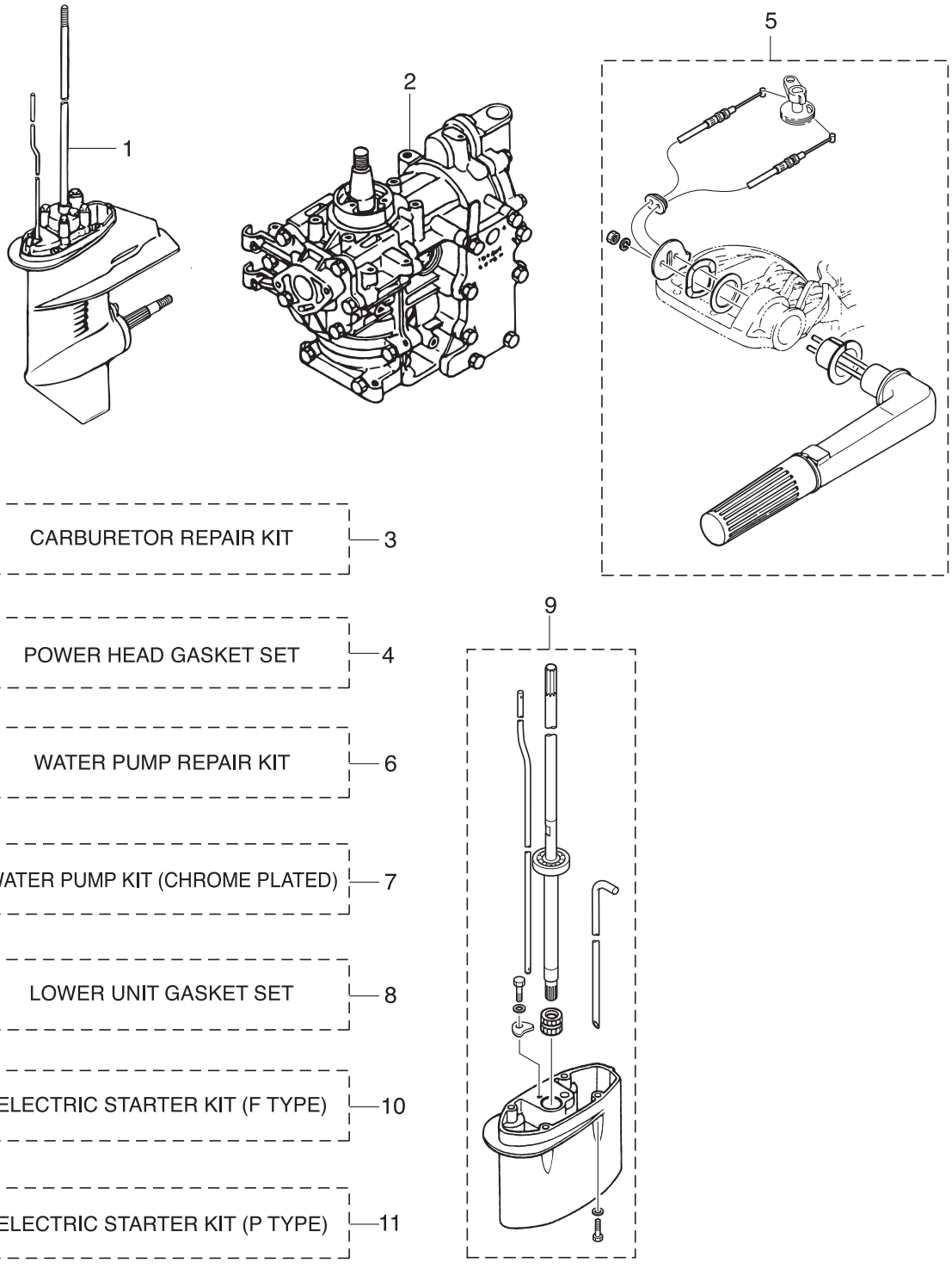
Ref.No.		Part No.	Description	Q'ty			Remarks
				M6B	M8B	M9.8B	
19-7	1	3B2-65231-2	WATER PUMP KIT (CHROME PLATED)	1	1	1	
19-7	2	3B2-65021-1	* WATER PUMP IMPELLER	1	1	1	
19-7	3	3B2-65238-0	* PUMP CASE LINER	1	1	1	Chrome Plated
19-7	4	3B2-65239-0	* WATER PUMP GUIDE PLATE	1	1	1	Chrome Plated
19-7	5	3B2-65018-2	* PUMP CASE GASKET	1	1	1	
19-7	6	3B2-65029-2	* GUIDE PLATE GASKET	1	1	1	
19-8	1	3B2-87321-4	LOWER UNIT GASKET SET	1	1	1	
19-8	2	3B2-61012-2	* DRIVE SHAFT HOUSING GASKET	1	1	1	
19-8	3	332-60006-0	* GASKET 8.1-15-1	3	3	3	
19-8	4	345-65015-0	* O-RING 3.2-47	1	1	1	Propeller Shaft Housing
19-8	5	369-60111-0	* OIL SEAL 15-28-10	1	1	1	Propeller Shaft
19-8	6	3B2-02312-2	* EXHAUST PIPE GASKET	1	1	1	
19-8	7	3B2-65018-2	* PUMP CASE GASKET	1	1	1	
19-8	8	3B2-65029-2	* GUIDE PLATE GASKET	1	1	1	
19-8	9	3B2-65020-1	* PUMP CASE GASKET (LOWER)	1	1	1	
19-8	10	309-60111-0	* OIL SEAL 12-24-8	1	1	1	Pump Case (Lower)
19-8	11	369-66021-1	* O-RING 2.5-4.9	1	1	1	Cam Rod
19-8	12	332-66032-0	* O-RING 2.4-15.4	1	1	1	Cam Rod Bushing
19-9	1	3B2Q87314-3	EXTENSION HOUSING KIT (UL)	1	1	1	for Transom "L"⇒"UL"
19-9	2	3B2Q61110-2	* EXTENSION HOUSING	1	1	1	
19-9	3	9101E3-5635	* BOLT	4	4	4	
19-9	4	3B2-60003-1	* DRIVE SHAFT BUSHING	1	1	1	
19-9	5	3V1-64332-0	* STOPPER	1	1	1	
19-9	6	9101E3-5612	* BOLT	2	2	2	
19-9	7	3B2-64309-1	* DRIVE SHAFT ASSY (UL)	1	1	1	
19-9	8	3B2-65120-0	* WATER PIPE (UL)	1	1	1	
19-9	9	3B2-66014-0	* CAM ROD (UL)	1	1	1	

Fig. 19 ASSEMBLY • KIT PARTS



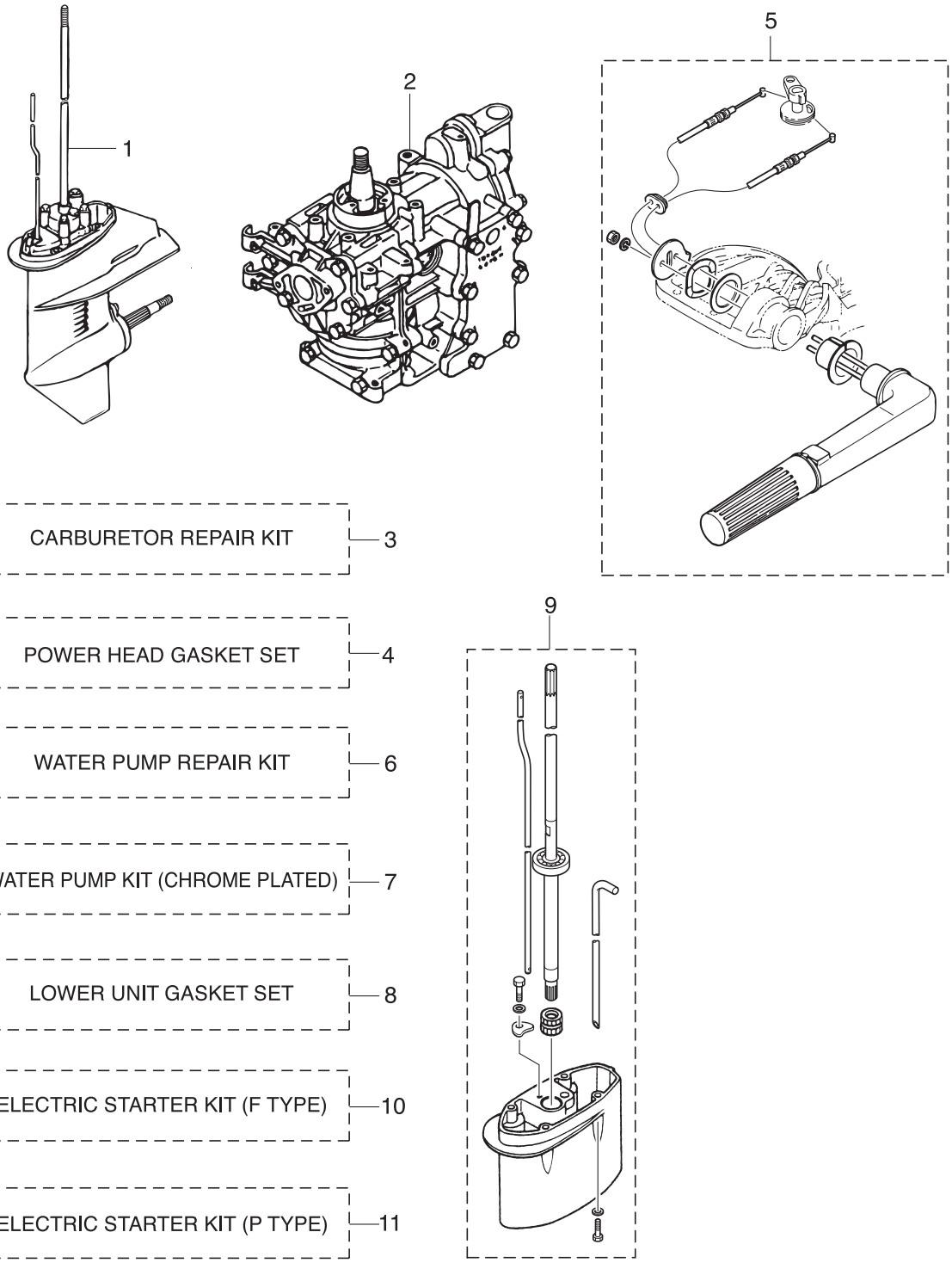
Ref.No.		Part No.	Description	Q'ty			Remarks
				M6B	M8B	M9.8B	
19-10	1	3B2-76400-3	ELECTRIC STARTER KIT (F)	1	1	1	for MF⇒EF
19-10	2	3B2-06194-1	* FLYWHEEL ASSY W/GEAR	1	1	1	
19-10	3	3B2-06123-1	* ALTERNATOR ASSY (80W)	1	1	1	
19-10	4	350-76010-0	* STARTER MOTOR ASSY	1	1	1	
19-10	5	916103-0830	* BOLT	2	2	2	
19-10	6	941303-0800	* SPRING WASHER	4	4	4	
19-10	7	350-76011-0	* STARTER MOTOR BRACKET	1	1	1	
19-10	8	910103-0825	* BOLT	2	2	2	
19-10	9	346-76040-0	* STARTER SOLENOID	1	1	1	
19-10	10	910103-6620	* BOLT	1	1	1	
19-10	11	930103-0600	* NUT	1	1	1	
19-10	12	398-76080-0	* NEUTRAL SWITCH	1	1	1	
19-10	13	398-76083-0	* NEUTRAL SWITCH ACTUATOR	1	1	1	
19-10	14	3B7-63731-0	* WASHER 12.5-24-1	1	1	1	
19-10	15	3B2-76060-0	* RECTIFIER COMPLETE	1	1	1	
19-10	16	921503-0525	* SCREW	1	1	1	
19-10	17	941303-0500	* SPRING WASHER	1	1	1	
19-10	18	930103-0500	* NUT	1	1	1	
19-10	19	398-06972-0	* CLAMP 6.5-67P	1	1	1	
19-10	20	309-06972-0	* CLAMP 6.5-47.5P	1	1	1	
19-10	21	9101F4-0610	* BOLT	1	1	1	
19-10	22	3B2-76120-1	* BATTERY CABLE L=2000	1	1	1	
19-10	23	3B2-76062-0	* FUSE WIRE ASSY L=355	1	1	1	
19-10	24	3B2-76147-2	* STARTER CABLE L=200	1	1	1	
19-10	25	3A3-76145-0	* TERMINAL CAP	2	2	2	
19-10	26	3B7-76145-0	* TERMINAL CAP	1	1	1	
19-10	27	345-06917-1	* CLAMP 9-20U	1	1	1	
19-10	28	3B2-76026-1	* MAIN SWITCH ASSY	1	1	1	

Fig. 19 ASSEMBLY • KIT PARTS



Ref.No.		Part No.	Description	Q'ty			Remarks
				M6B	M8B	M9.8B	
19-11	1	3B2-76100-2	ELECTRIC STARTER KIT (P)		1		M8B for MF⇒EP
19-11	2	3K9-76100-0	ELECTRIC STARTER KIT (P)			1	M9.8B for MF⇒EP
19-11	3	3B2-06194-1	* FLYWHEEL ASSY W/GEAR		1	1	
19-11	4	3B2-06123-1	* ALTERNATOR ASSY (80W)		1	1	
19-11	5	350-76010-0	* STARTER MOTOR ASSY		1	1	
19-11	6	916103-0830	* BOLT		2	2	
19-11	7	941303-0800	* SPRING WASHER		6	6	
19-11	8	350-76011-0	* STARTER MOTOR BRACKET		1	1	
19-11	9	910103-0825	* BOLT		2	2	
19-11	10	346-76040-0	* STARTER SOLENOID		1	1	
19-11	11	910103-6620	* BOLT		1	1	
19-11	12	930103-0600	* NUT		1	1	
19-11	13	3B2-76060-0	* RECTIFIER COMPLETE		1	1	
19-11	14	921503-0525	* SCREW		1	1	
19-11	15	941303-0500	* SPRING WASHER		1	1	
19-11	16	930103-0500	* NUT		1	1	
19-11	17	3B2-76120-1	* BATTERY CABLE L=2000		1	1	
19-11	18	3B2-76062-0	* FUSE WIRE ASSY L=355		1	1	
19-11	19	3B2-76147-2	* STARTER CABLE L=200		1	1	
19-11	20	3A3-76145-0	* TERMINAL CAP		2	2	
19-11	21	3B7-76145-0	* TERMINAL CAP		1	1	
19-11	22	309-06972-0	* CLAMP 6.5-47.5P		2	2	
19-11	23	9101F4-0610	* BOLT		1	1	
19-11	24	398-06972-0	* CLAMP 6.5-67P		1	1	
19-11	25	353-84398-0	* BAND 100		2	2	
19-11	26	345-67193-0	* GROMMET 16-2.5		1	1	
19-11	27	345-06917-1	* CLAMP 9-20U		1	1	
19-11	28	3B2-63624-0	* GROMMET		1	1	
19-11	29	345-67117-0	* GROMMET 17-2.7		1	1	

Fig. 19 ASSEMBLY • KIT PARTS



Ref.No.		Part No.	Description	Q'ty			Remarks
				M6B	M8B	M9.8B	
19-11	30	3B2-76166-0	* ASSIST CORD COMPLETE		1	1	
19-11	31	361-76050-0	* CHOKE SOLENOID		1	1	
19-11	32	921503-6408	* SCREW		3	3	
19-11	33	346-76057-0	* CHOKE SOLENOID HOOK		1	1	
19-11	34	951403-0312	* SPRING PIN 3-12		1	1	
19-11	35	3B2-76055-1	* CHOKE SOLENOID BRACKET		1	1	
19-11	36	9215E3-0510	* SCREW		2	2	
19-11	37	3B2-03202-1	* CARBURETOR ASSY (EP)		1		M8B for MF⇒EP
19-11	38	3K9-03202-0	* CARBURETOR ASSY (EP)			1	M9.8B for MF⇒EP
19-11	39	3B2-02412-0	* INTAKE SILENCER		1	1	

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