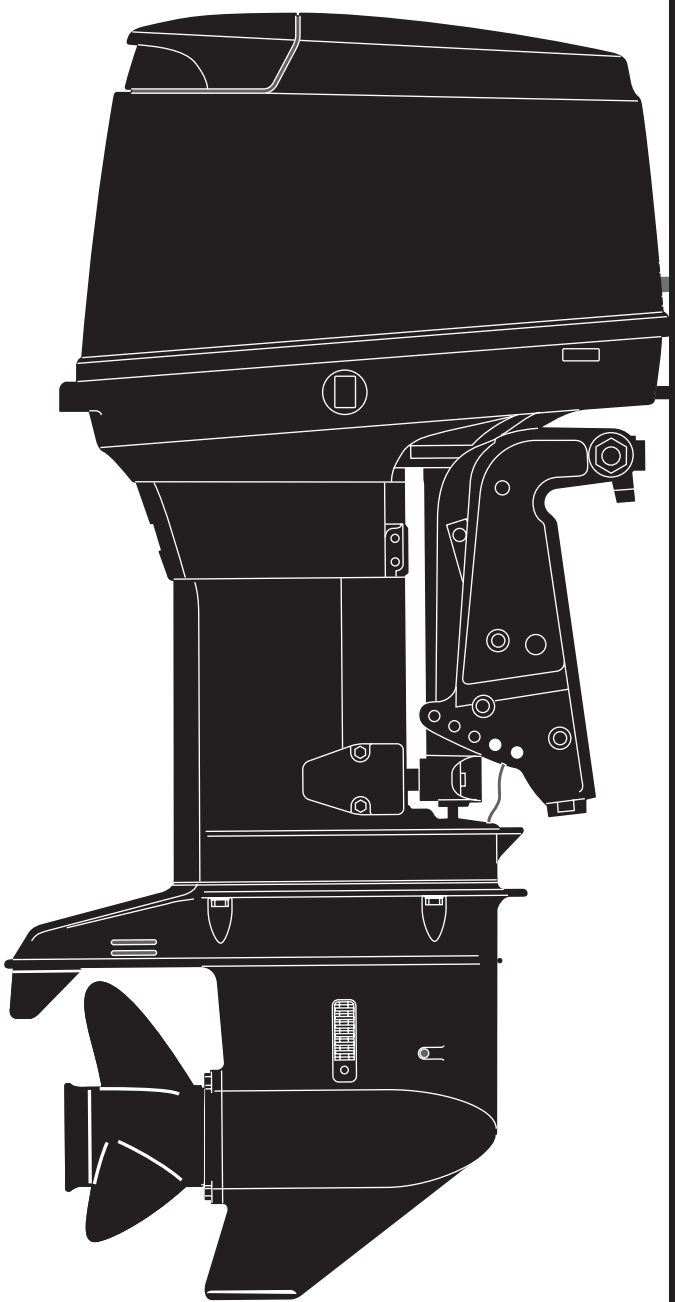
2013 PARTS CATALOG

TOHATSU



M 60C
70C

Serial Number 000001AC~

OB NO.002-21041-8
1301

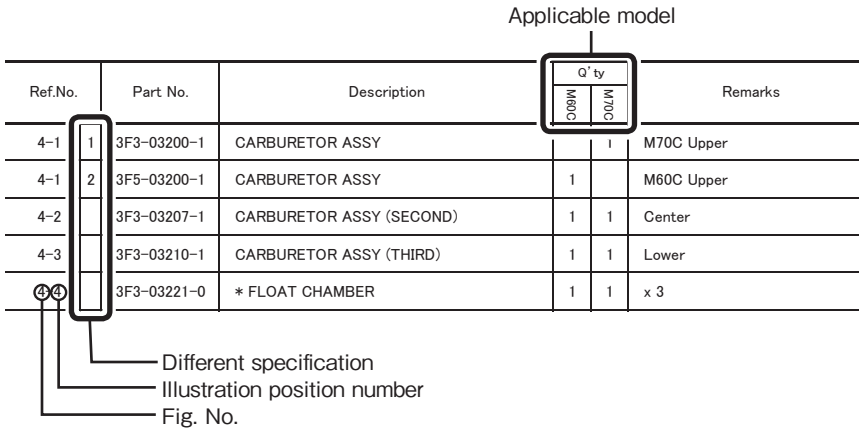
HOW TO USE THIS PARTS CATALOG

1. This Parts Catalog provides information available as of the end of January, 2013.

2. Please keep the Parts Catalog updated each time when receiving the Service Bulletin describing the addition, abolition and/or change of parts.

3. Actual shapes of parts may be different from the illustrations shown in this Parts Catalog because they are described only as a guide for searching parts.

4. One illustration is given more than one article number. Please confirm the sub-number, applicable model and remarks before ordering parts.



5. Given mark in (*) to part number shows assembly or kit part.

6. Marks in this Parts Catalog show.

STD	: Standard	OPT	: Optional Parts
O/S	: Over size	ASSY	: Assembly
DO	: Domestic Model	EX	: Export Model
A	: As required	EU	: European Union

7. Attention to order
   Please order painted parts in accordance with following.
   The parts that fourth figure of the parts number is (B), (Q) have painted.
   Present coloring of power head is black (B) and lower unit is aqua marine blue (Q).
   [Example]

ENGINE SHORT BLOCK KIT	LOWER UNIT ASSY (L)
3F3B87090-7	3N4Q87302-C
B: Black	Q: Aquamarine Blue

8. About dimensional identification of bolts, nuts and washers.
   BOLT 916129 - 0845
   0845: Length below neck, Diameter
   NUTS & WASHERS 940121 - 0600
   0600: Diameter

9. Hose, that is a standard part, is replaced with long hose.

HOSE 98AL - 40 - 350

Length

Diameter

HOSE/PIPE

Fig No		Part No.	Description	Bulk part No.	Bulk part	
					Inner Diameter (mm)	Length (m)
1-43		98AL-40-350	HOSE	98AL-401000	4	1
1-44		98AL-40-290	HOSE	98AL-401000	4	1
1-45		98AL-40-410	HOSE	98AL-401000	4	1
3-3		98AB-50-087	HOSE	98AB-501000	5	1
5-16		98AB-50-280	HOSE	98AB-501000	5	1
5-17		98AB-50-080	HOSE	98AB-501000	5	1
5-18		98AB-50-050	HOSE	98AB-501000	5	1
5-19		98AB-50-120	HOSE	98AB-501000	5	1
5-20		98AB-50-035	HOSE	98AB-501000	5	1
5-21		98AB-50-040	HOSE	98AB-501000	5	1
5-22		98AB-50-095	HOSE	98AB-501000	5	1
5-23		98AB-50-120	HOSE	98AB-501000	5	1
12-26		99AA-6-0450	PIPE	99AA-6-1000	6	1
12-27		99AA-6-0150	PIPE	99AA-6-1000	6	1
12-28		99AA-4-1000	PIPE	99AA-4-1000	4	1
14-20		98AB-90-040	HOSE	98AB-901000	9	1
14-61	1	98AL-40-800	HOSE	98AL-401000	4	1
14-61	2	98AL-40-920	HOSE	98AL-401000	4	1
22-21		98AB-50-480	HOSE	98AB-501000	5	1
25-6		98AB-70-700	HOSE	98AB-701000	7	1
25-7		98AB-701600	HOSE	98AB-701000 x2	7	1
28-35		98AB-70-090	HOSE	98AB-701000	7	1
29-32		98AB-506000	HOSE	98AB-501000 x6	5	1

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Fig. 1 CYLINDER・CRANKCASE

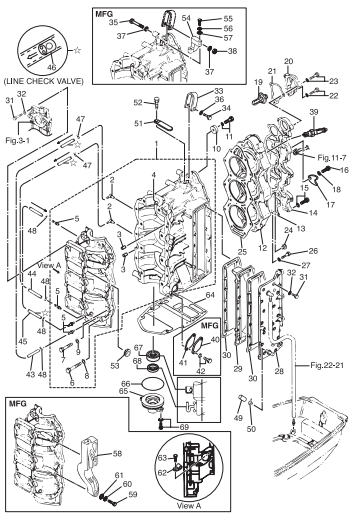


Fig. 2 PISTON・CRANK SHAFT

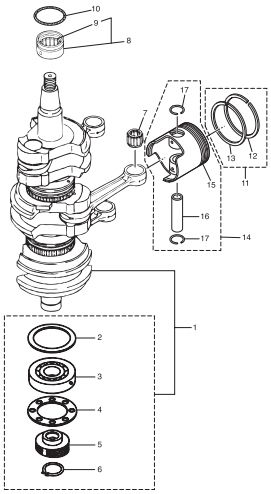


Fig. 3 INTAKE MANIFOLD・REED VALVE・INTAKE SILENCER

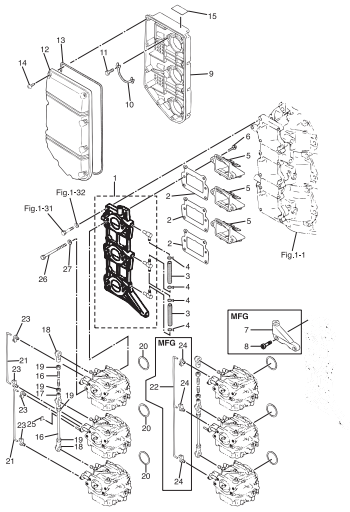


Fig. 4 CARBURETOR

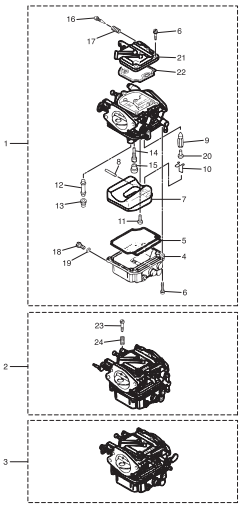


Fig. 5 FUEL LINE

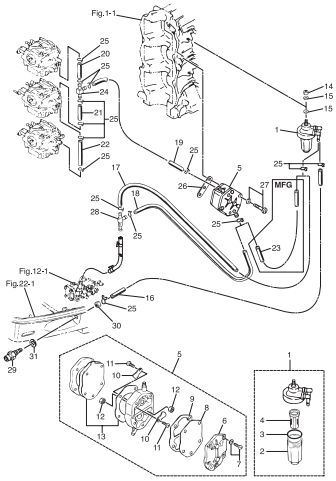


Fig. 6 THROTTLE

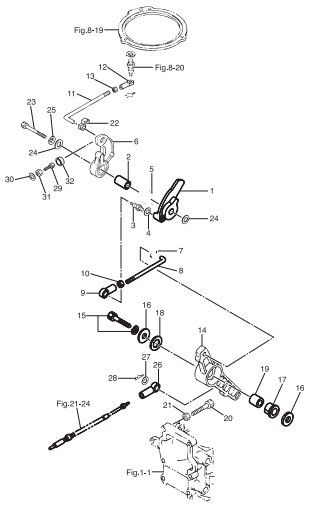


Fig. 7 RECOIL STARTER (MFG)

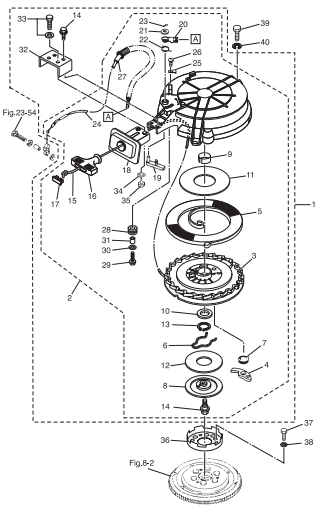


Fig. 8 MAGNETO

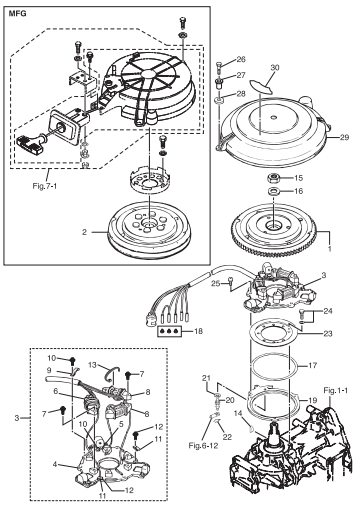


Fig. 9 ELECTRIC PARTS(C.D UNIT)

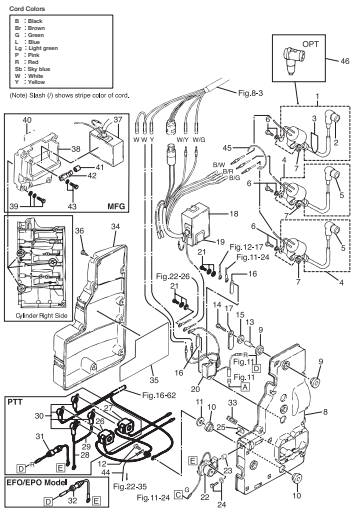


Fig. 10 ELECTRIC PARTS (STARTER MOTOR) EF/EP TYPE

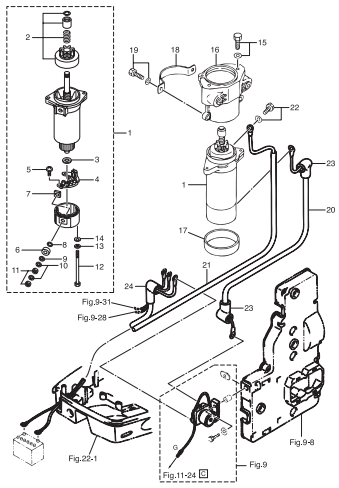


Fig. 11 ELECTRIC PARTS (DIAGRAM) EF/EP TYPE

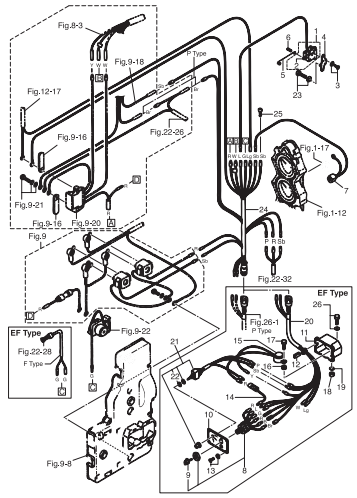


Fig. 12 OIL PUMP (AUTO MIXING) EF/EP TYPE

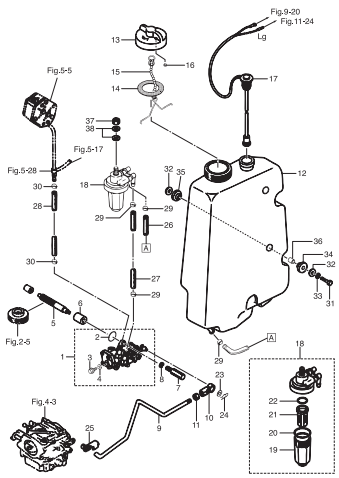


Fig. 13 DRIVE SHAFT HOUSING

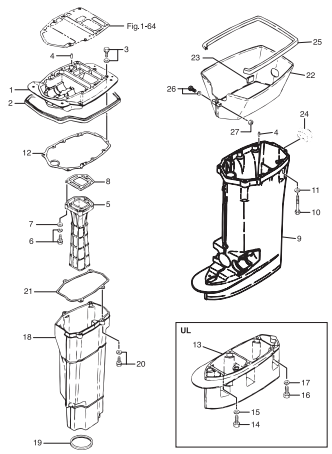


Fig. 14 GEAR CASE (DRIVE SHAFT)

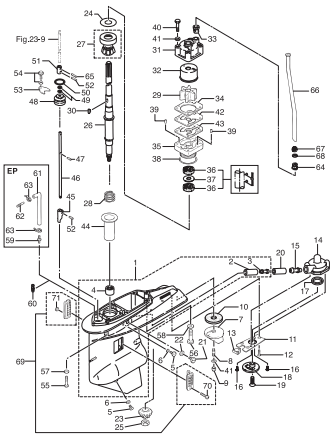


Fig. 15 GEAR CASE (PROPELLER SHAFT)

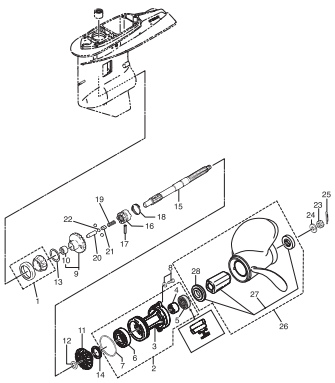


Fig. 16 BRACKET (POWER TRIM & TILT)

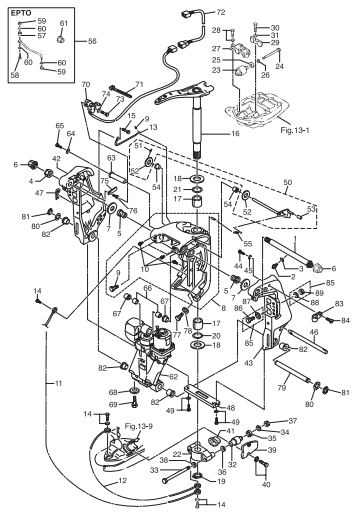


Fig. 17 POWER TRIM & TILT

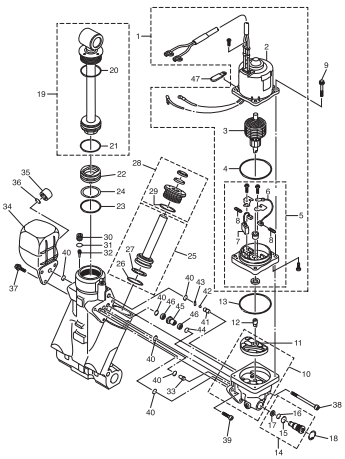


Fig. 18 GAS SHOCK ABSORBER (MFG MODEL)

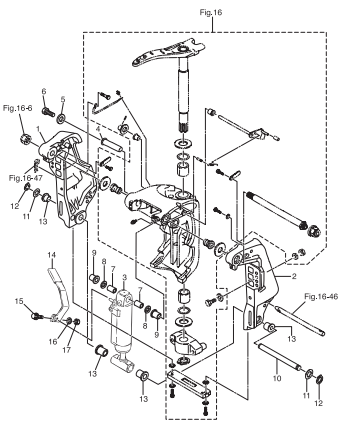


Fig. 19 BRACKET (MANUAL) EFO/EPO MODEL

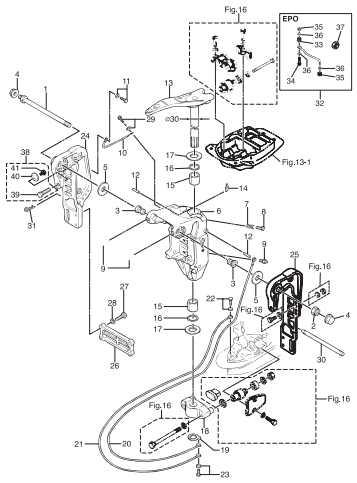


Fig. 20 MANUAL TILT (EFO/EPO MODEL)

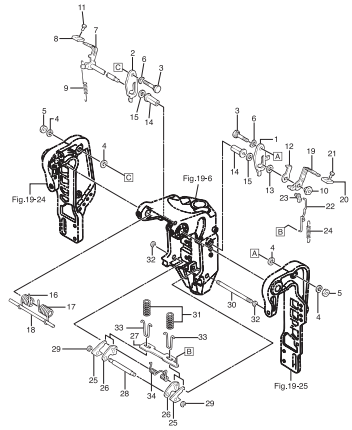


Fig. 21 TILLER HANDLE

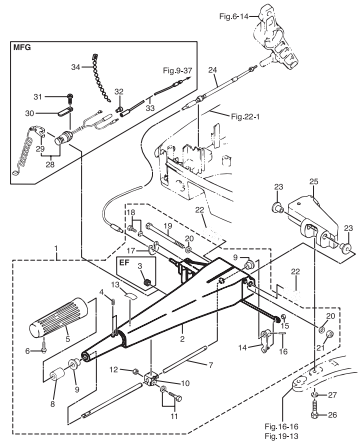


Fig. 22 BOTTOM COWL

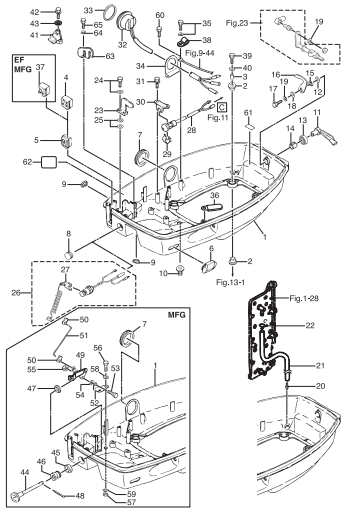


Fig. 23 SHIFT

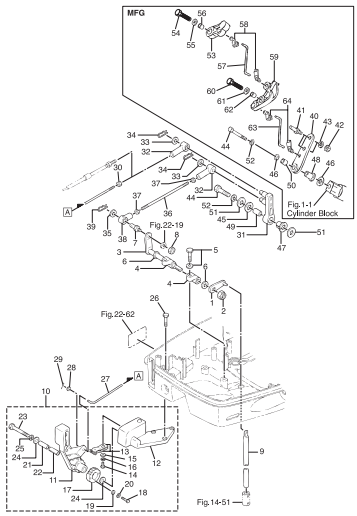


Fig. 24 TOP COWL

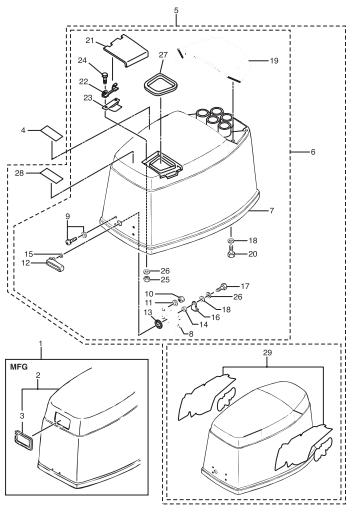


Fig. 25 FUEL TANK

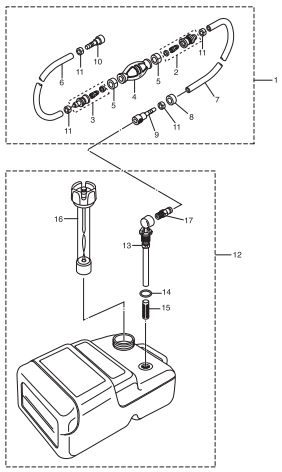


Fig. 26 COMPONENT PARTS OF REMOTE CONTROL

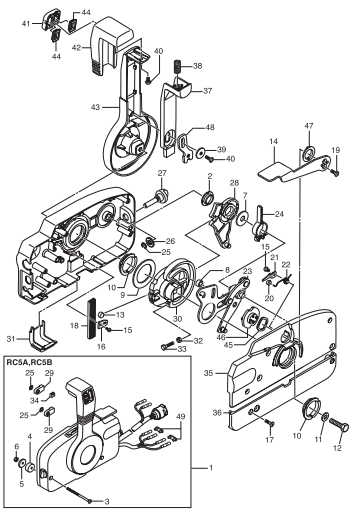


Fig. 27 COMPONENT PARTS OF REMOTE CONTROL (ELECTRIC PARTS)

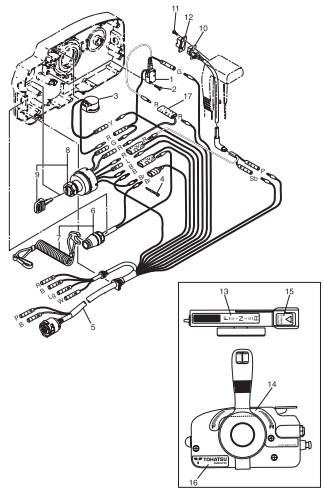


Fig. 28 ACCESSORIES

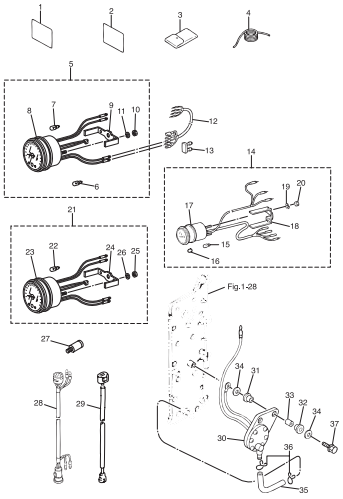


Fig. 29 OPTIONAL PARTS (1)

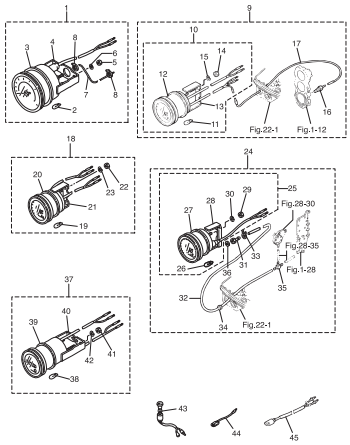


Fig. 30 OPTIONAL PARTS (2)

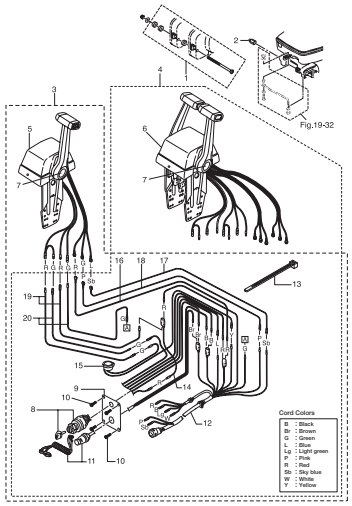


Fig. 31 ASSEMBLY・KIT PARTS

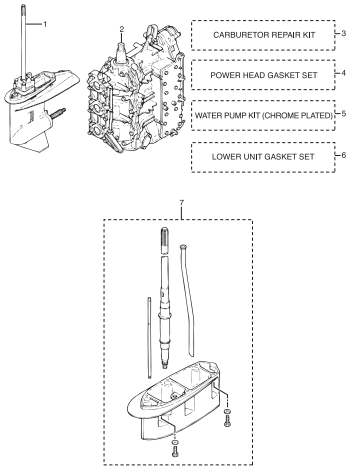
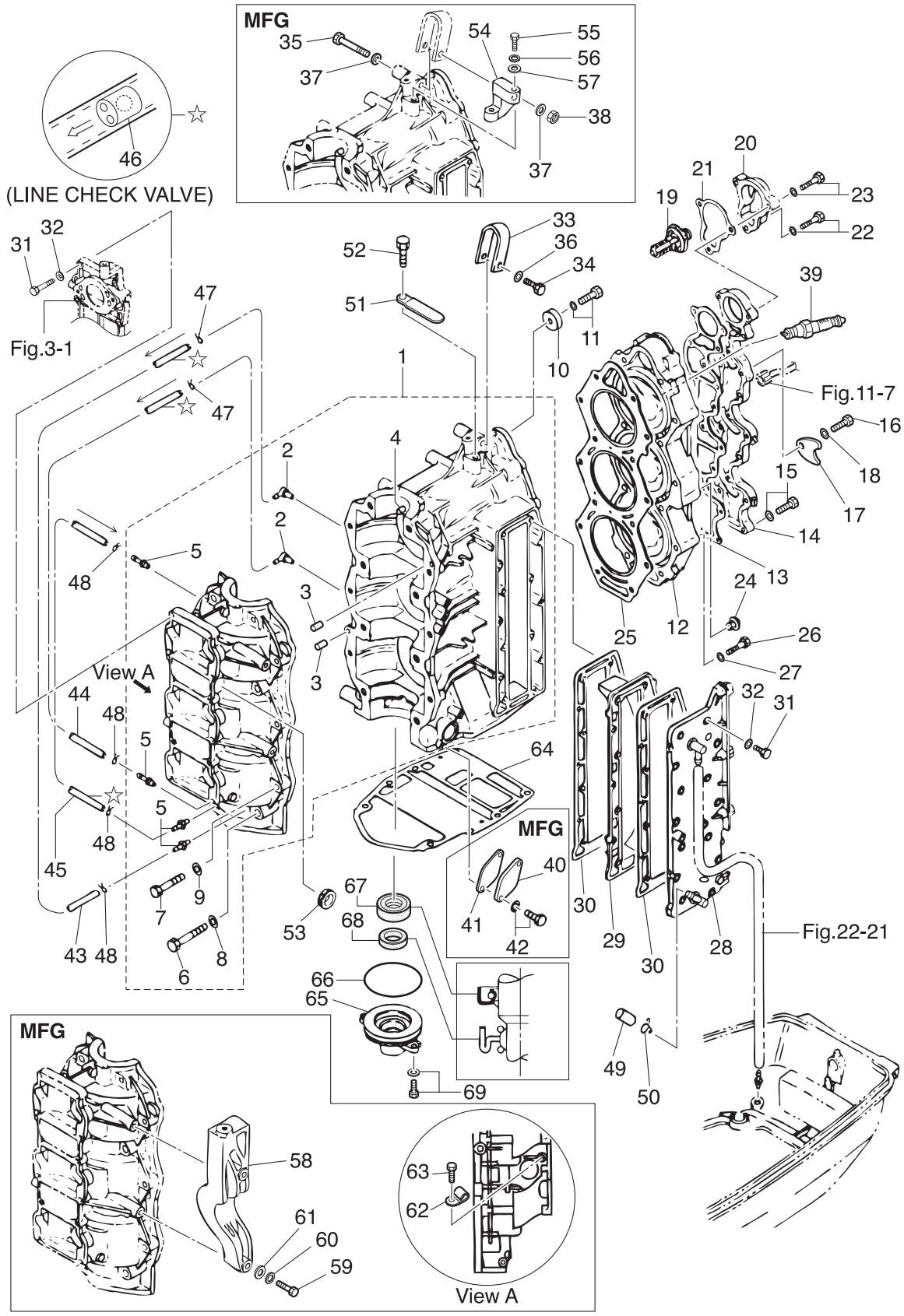
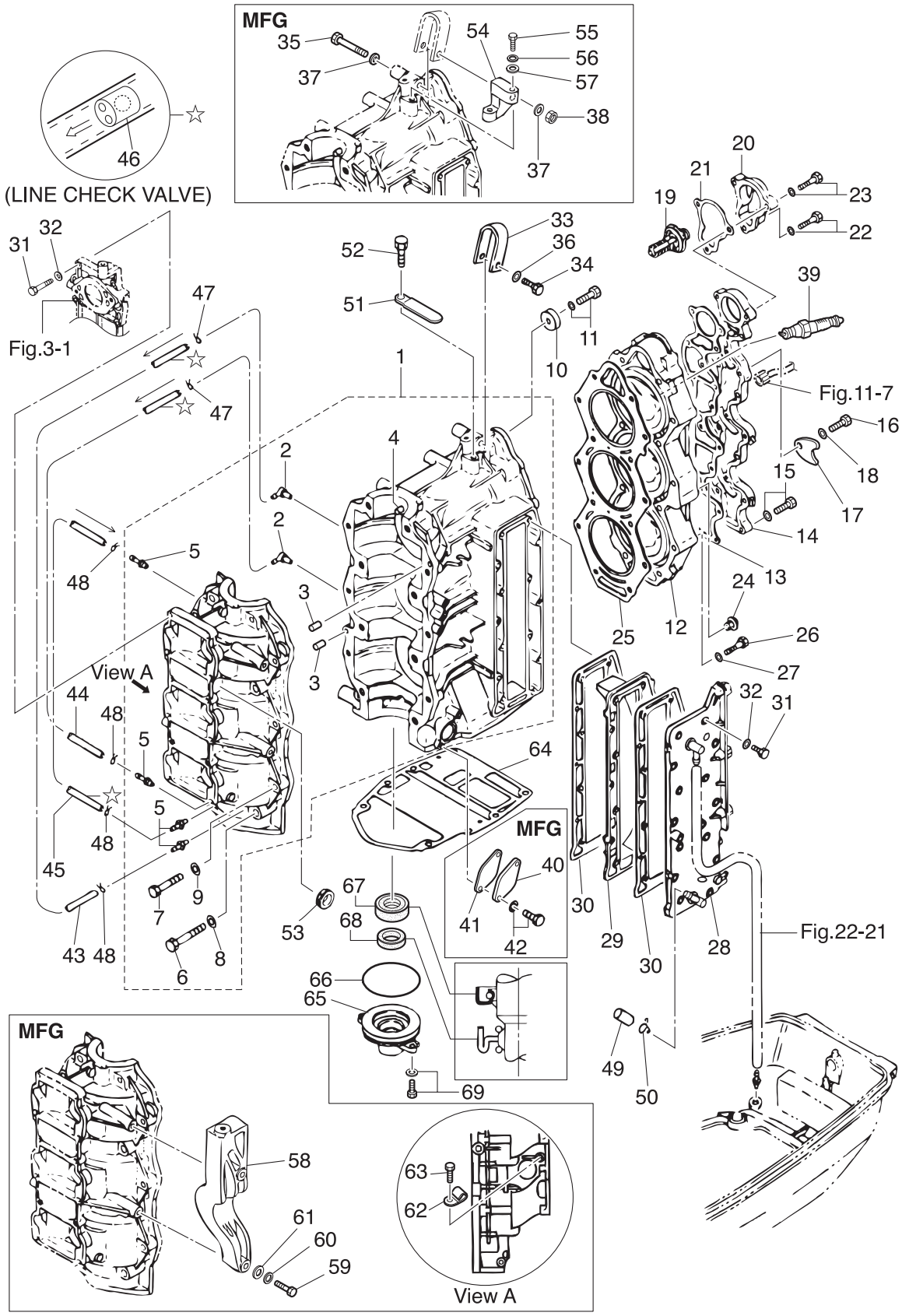


Fig. 1 CYLINDER • CRANK CASE



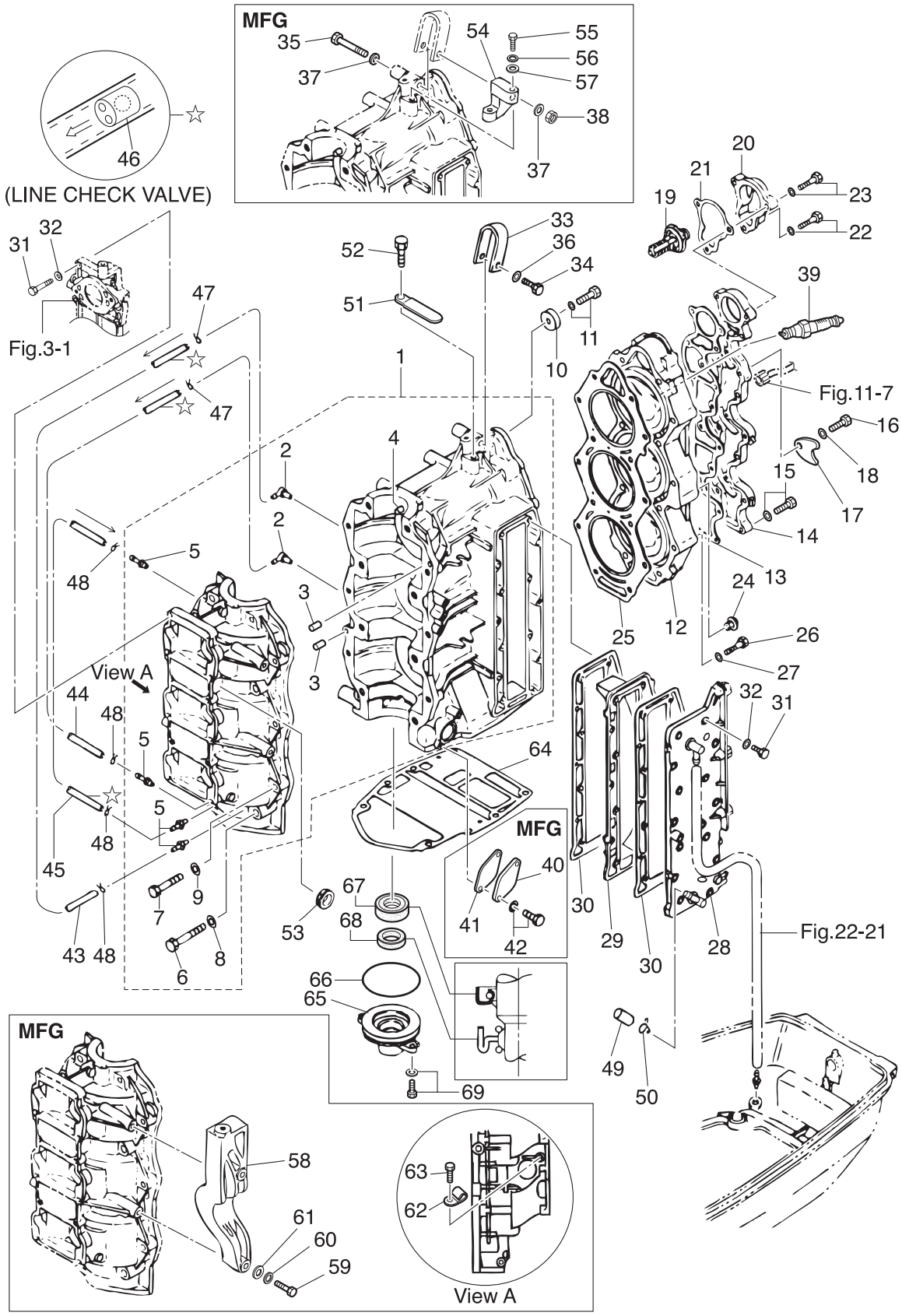
Ref.No.	Part No.	Description	Q'ty		Remarks
			M60C	M70C	
1-1	3F3B01100-1	CYL BLOCK & CRANKCASE ASSY	1	1	
1-2	393-01137-0	* NIPPLE	2	2	
1-3	345-01111-0	* DOWEL PIN 6-12	2	2	
1-4	345-00117-0	* DOWEL PIN	1	1	Main Bearing
1-5	393-01131-0	* NIPPLE 5.5-5	4	4	
1-6	3F3-01114-0	* BOLT 10-60	8	8	
1-7	916129-0845	* BOLT	6	6	
1-8	3B7-01116-0	* WASHER 10.5-20-3.2	8	8	
1-9	345-01015-0	* WASHER 8.5-19.5-3.2	6	6	
1-10	338-60218-2	ANODE	1	1	
1-11	910103-5620	BOLT	1	1	
1-12	3F3B01091-2	CYLINDER HEAD	1	1	
1-13	3F3-01024-2	CYLINDER HEAD COVER GASKET	1	1	
1-14	3F3B01021-1	CYLINDER HEAD COVER	1	1	
1-15	910121-5625	BOLT	13	13	
1-16	916124-0628	BOLT	1	1	
1-17	353-66024-0	STOPPER	1	1	
1-18	940121-0600	WASHER	1	1	
1-19	3C7-01030-0	THERMOSTAT	1	1	PRV 60°
1-20	3B7B01031-0	THERMOSTAT CAP	1	1	
1-21	353-01032-0	THERMOSTAT CAP GASKET	1	1	
1-22	9101E3-5625	BOLT	1	1	
1-23	9101E3-5640	BOLT	2	2	
1-24	3B7-01046-0	PLUG	1	1	
1-25	3F3-01005-1	CYLINDER HEAD GASKET	1	1	
1-26	9161F9-0860	BOLT	14	14	
1-27	345-01015-0	WASHER 8.5-19.5-3.2	14	14	
1-28	3F3B02300-2	EXHAUST COVER ASSY	1	1	
1-29	3F3B02302-0	EXHAUST COVER (INNER)	1	1	

Fig. 1 CYLINDER • CRANK CASE



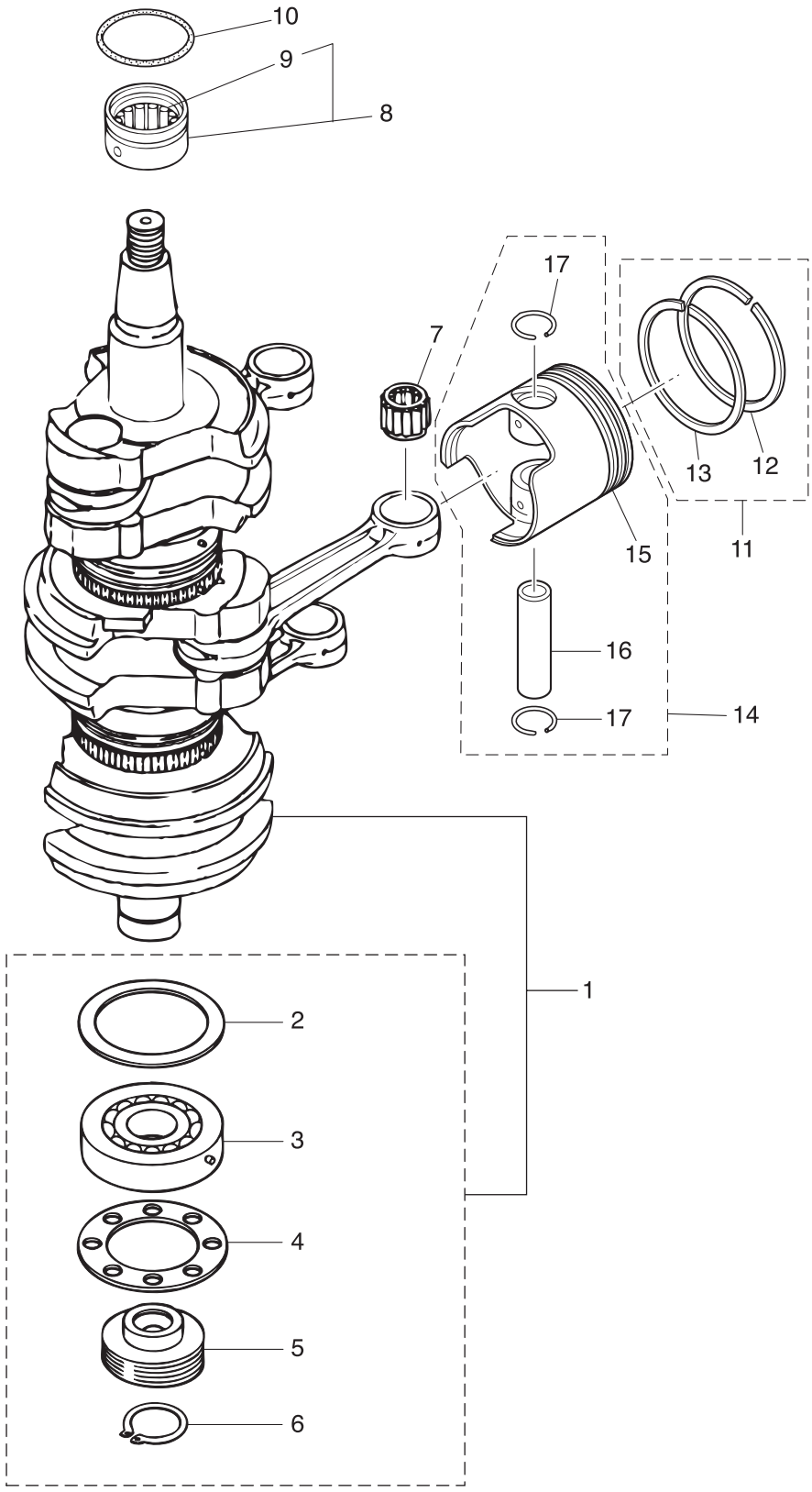
Ref.No.	Part No.	Description	Q'ty		Remarks
			M60C	M70C	
1-30	3F3-02305-2	EXHAUST COVER GASKET	2	2	
1-31	9161F4-0625	BOLT	26	26	Exhaust Cover Intake Manifold
1-32	940121-0600	WASHER	26	26	Exhaust Cover Intake Manifold
1-33	3C8-01513-1	HANGER	1	1	
1-34	9101F4-0835	BOLT	1	1	for EF/EP Type
1-35	9161F9-0860	BOLT		1	for MFG
1-36	940121-0800	WASHER	1	1	for EF/EP Type
1-37	345-01015-0	WASHER 8.5-19.5-3.2		2	for MFG
1-38	930103-0800	NUT		1	for MFG
1-39	9701-1-1016	SPARK PLUG (BR8HS10)	3	3	NGK
1-40	3C8-09081-1	COVER		1	for MFG
1-41	3C8-09082-2	GASKET		1	for MFG
1-42	910103-6616	BOLT		2	for MFG
1-43	98AL-40-350	HOSE	1	1	#1Cylinder-#3C/Case 98AL-401000
1-44	98AL-40-290	HOSE	1	1	#2Cylinder-#3C/Cace 98AL-401000
1-45	98AL-40-410	HOSE	1	1	#3C/Case-#1C/Case 98AL-401000
1-46	393-01160-0	CHECK VALVE	3	3	
1-47	3T5-01133-0	CLIP ϕ 8	2	2	
1-48	338-01133-0	CLIP ϕ 7	4	4	
1-49	3N4-01139-0	SEALING CAP	1	1	
1-50	3C7-02215-0	CLIP ϕ 12	1	1	
1-51	309-06972-0	CLAMP 6.5-47.5P	1	1	
1-52	910103-0612	BOLT	1	1	
1-53	3B7-76093-0	GROMMET 25-5	1	1	for EF/EP Type
1-54	3F5B05100-1	BRACKET		1	for MFG
1-55	9101F4-0630	BOLT		1	for MFG
1-56	941303-0600	SPRING WASHER		1	for MFG
1-57	940103-0600	WASHER		1	for MFG
1-58	3F5B05102-0	BRACKET		1	for MFG

Fig. 1 CYLINDER • CRANK CASE



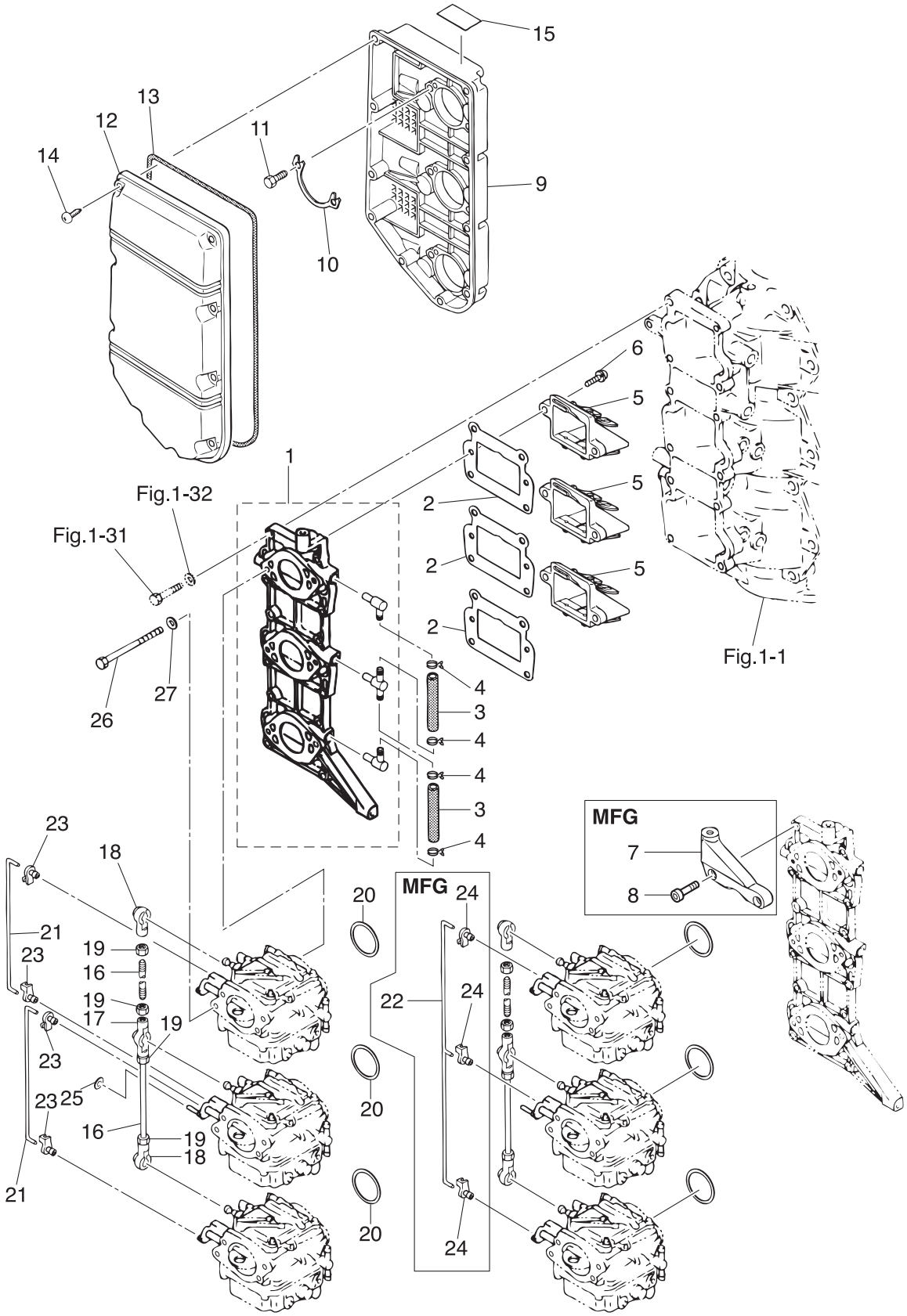
Ref.No.	Part No.	Description	Q'ty		Remarks
			M60C	M70C	
1-59	9101F4-0645	BOLT		2	for MFG
1-60	941303-0600	SPRING WASHER		2	for MFG
1-61	940103-0600	WASHER		2	for MFG
1-62	3P0-06915-0	CLAMP 6.5-11L		1	for MFG
1-63	910103-5612	BOLT		1	for MFG
1-64	3F3-01303-4	ENGINE BASEMENT GASKET	1	1	
1-65	3F3B01291-0	CRANKCASE HEAD	1	1	
1-66	151-00053-0	O-RING 2-66.5	1	1	
1-67	126-00121-0	OIL SEAL 30-45-8	1	1	
1-68	3F3-01215-0	OIL SEAL 16.8-28-8	1	1	
1-69	910103-5620	BOLT	2	2	

Fig. 2 PISTON • CRANK SHAFT



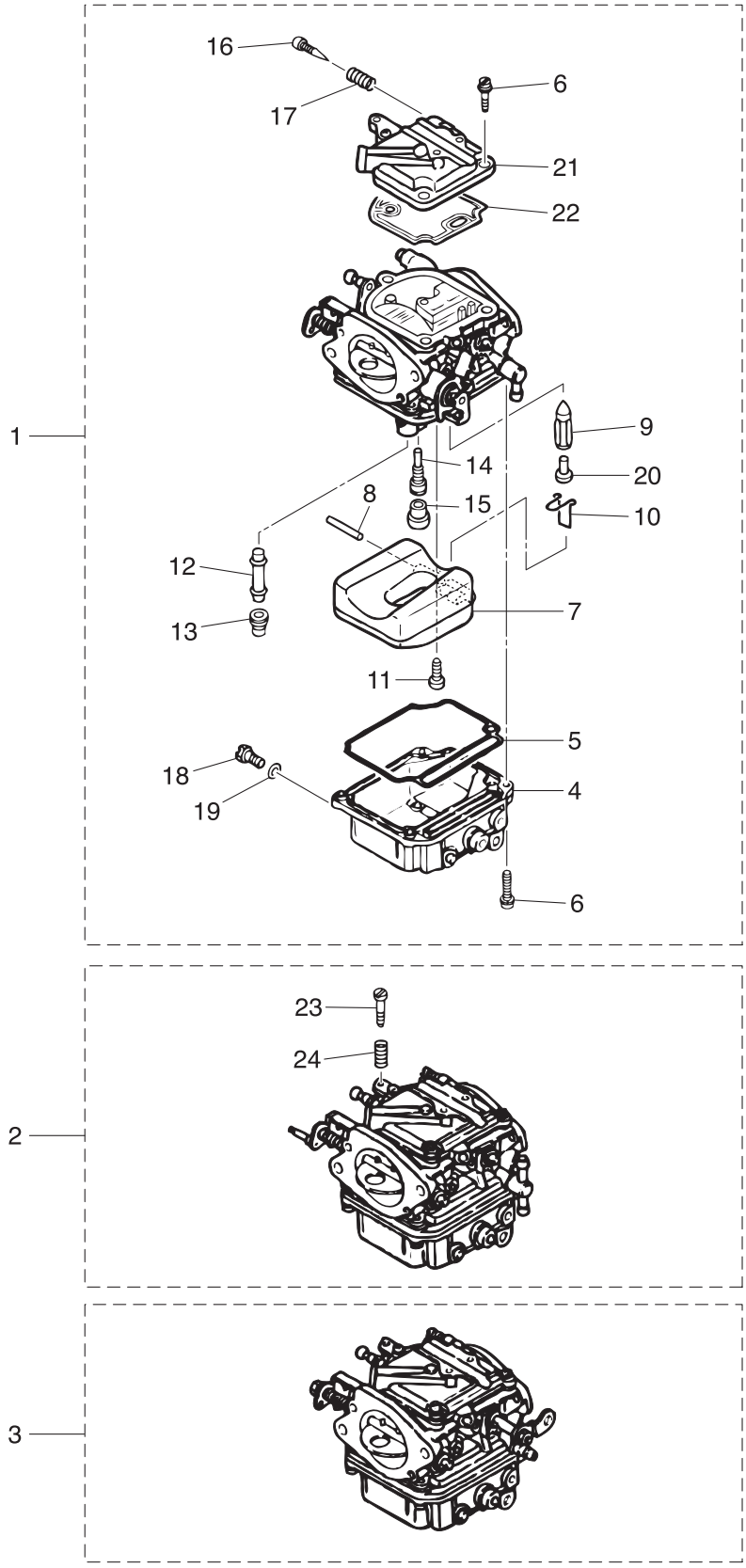
Ref.No.		Part No.	Description	Q'ty		Remarks
				M60C	M70C	
2-1		3N4-00069-1	CRANKSHAFT SUB-ASSY	1	1	
2-2		353-00115-0	* THRUST PLATE 59-78-2	1	1	
2-3		353-00118-0	* MAIN BEARING 6306	1	1	
2-4		3F3-00115-0	* THRUST PLATE 49-78-2	1	1	
2-5		3F3-09060-0	* OIL PUMP DRIVE GEAR	1	1	
2-6		945107-3000	* C-RING d=30	1	1	
2-7		3F3-00042-1	ROLLER BEARING 20-25-24	3	3	
2-8		353-00113-0	MAIN BEARING	1	1	
2-9		353-00121-0	* OIL SEAL 36.5-46-8	1	1	
2-10		353-00108-0	O-RING 2.4-44.7	1	1	
2-11	1	3N5-87123-0	PISTON RING SET	3	3	STD
2-11	2	3N5-87124-0	PISTON RING SET (0.5 O/S)	3	3	OPT
2-12	1	3F3-00011-2	* PISTON RING	1	1	STD 1st
2-12	2	3F3-00014-2	* PISTON RING (0.5 O/S)	1	1	OPT 1st
2-13	1	3F3-00012-1	* PISTON RING	1	1	STD 2nd
2-13	2	3F3-00015-1	* PISTON RING (0.5 O/S)	1	1	OPT 2nd
2-14	1	3N5-87130-0	PISTON REPAIR KIT	3	3	STD
2-14	2	3N5-87131-0	PISTON REPAIR KIT (0.5 O/S)	3	3	OPT
2-15	1	3F3-00001-0	* PISTON	1	1	STD
2-15	2	3F3-00004-0	* PISTON (0.5 O/S)	1	1	OPT
2-16		3F3-00021-1	* PISTON PIN	1	1	
2-17		353-00024-1	* PISTON PIN CLIP	2	2	

Fig. 3 INTAKE MANIFOLD • REED VALVE • INTAKE SILENCER



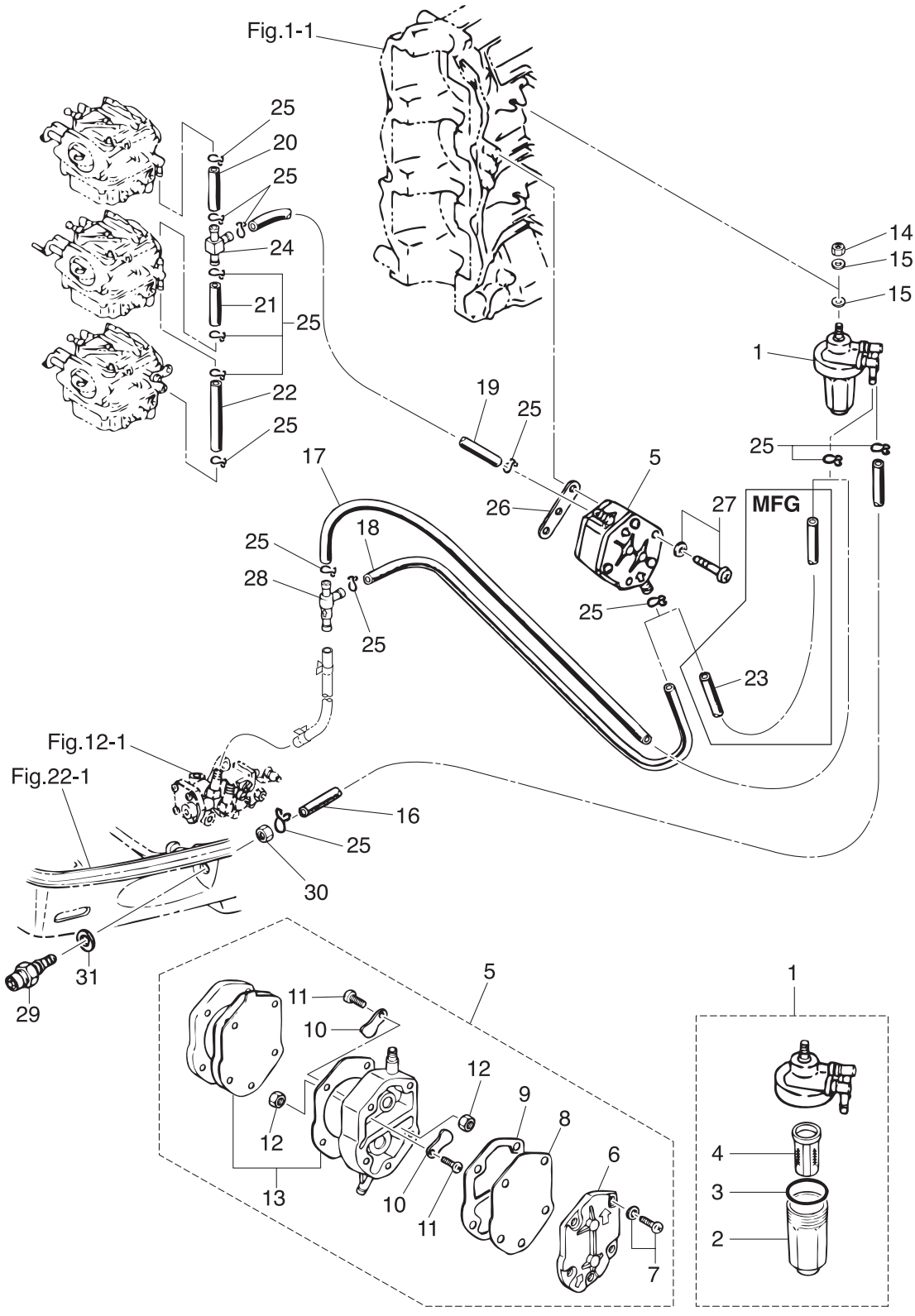
Ref.No.	Part No.	Description	Q'ty		Remarks
			M60C	M70C	
3-1	3F3B02020-1	INTAKE MANIFOLD ASSY	1	1	
3-2	3F3-02104-2	INTAKE MANIFOLD GASKET	3	3	
3-3	98AB-50-087	HOSE	2	2	98AB-501000
3-4	338-02215-0	CLIP ϕ 10	4	4	
3-5	3F3-02100-0	REED VALVE ASSY	3	3	
3-6	921521-6516	SCREW	6	6	
3-7	3F5B05101-0	BRACKET		1	for MFG
3-8	910299-0630	BOLT		2	for MFG
3-9	3F3-02411-1	INTAKE SILENCER	1	1	
3-10	3C8-02417-0	INTAKE SILENCER LOCK PLATE	3	3	
3-11	3C8-02420-0	BOLT 5-16	6	6	
3-12	3F3-02415-0	INTAKE SILENCER COVER	1	1	
3-13	3F3-02418-0	GASKET	1	1	Seal Rubber
3-14	3F3-02423-0	TAPPING SCREW 5-30	10	10	
3-15	3F3-72015-0	CHOKE DECAL	1	1	
3-16	3F3-63709-1	THROTTLE ROD 5-77	2	2	
3-17	3B7-05229-0	BALL JOINT CONNECTOR	1	1	
3-18	3B7-05243-0	BALL JOINT CONNECTOR	2	2	
3-19	930103-0500	NUT	4	4	
3-20	3F3-02012-0	O-RING 1.9-38.8	3	3	
3-21	3F3-67191-1	CHOKE ROD 3-97	2	2	for EF/EP Type
3-22	3F5-67191-1	CHOKE ROD		1	for MFG
3-23	346-67196-1	ROD SNAP 3-B	4	4	for EF/EP Type
3-24	346-67196-1	ROD SNAP 3-B		3	for MFG
3-25	3C7-03271-1	O-RING 1.5-2.5	1	1	for EF/EP Type
3-26	9161F1-0695	BOLT	6	6	
3-27	940121-0600	WASHER	6	6	

Fig. 4 CARBURETOR



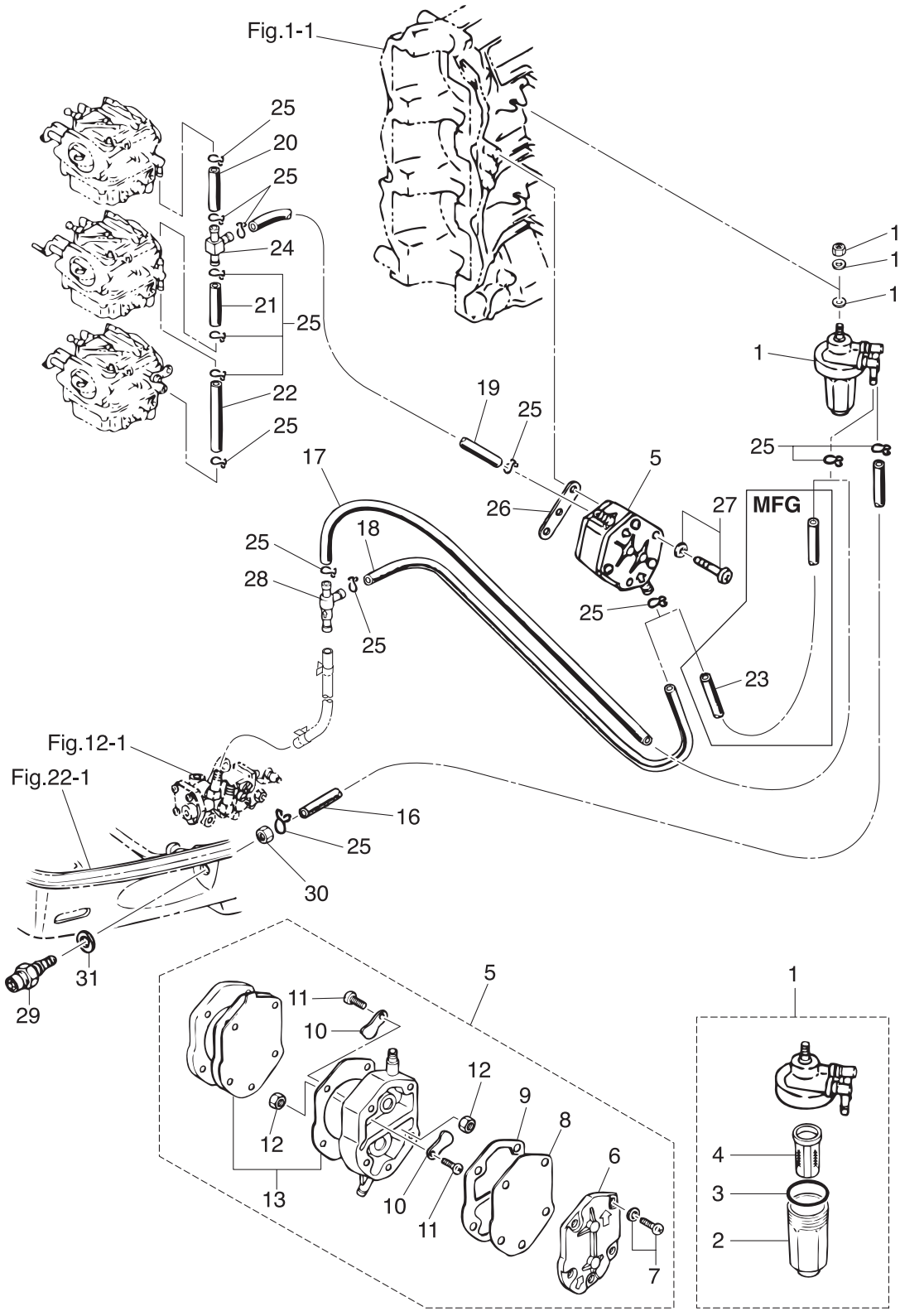
Ref.No.		Part No.	Description	Q'ty		Remarks
				M60C	M70C	
4-1	1	3F3-03200-1	CARBURETOR ASSY		1	M70C Upper
4-1	2	3F5-03200-1	CARBURETOR ASSY	1		M60C Upper
4-2		3F3-03207-1	CARBURETOR ASSY (SECOND)	1	1	Center
4-3		3F3-03210-1	CARBURETOR ASSY (THIRD)	1	1	Lower
4-4		3F3-03221-0	* FLOAT CHAMBER	1	1	x 3
4-5		3F3-03222-0	* FLOAT CHAMBER O-RING	1	1	x 3
4-6		922503-6414	* SCREW	7	7	Chamber, Coverx 3
4-7		3F3-03231-0	* FLOAT	1	1	x 3
4-8		3F3-03232-0	* FLOAT ARM PIN	1	1	x 3
4-9		3B7-03240-0	* FLOAT VALVE	1	1	x 3
4-10		344-03244-0	* CLIP	1	1	x 3
4-11		3F3-03234-0	* SCREW	1	1	x 3
4-12		3J5-03252-0	* MAIN NOZZLE	1	1	x 3
4-13	1	3K7-03251-0	* MAIN JET (#138)	1	1	Upper, Lowerx 2
4-13	2	3J5-03251-0	* MAIN JET (#140)	1	1	Centerx 1
4-14		3J5-03255-0	* SLOW JET (#72)	1	1	x 3
4-15		346-03256-0	* RUBBER CAP	1	1	x 3
4-16		346-03266-0	* PILOT SCREW	1	1	Upperx 1
4-17		353-03268-0	* SPRING	1	1	Upperx 1
4-18		345-03292-0	* DRAIN SCREW	1	1	x 3
4-19		336-03293-0	* O-RING	1	1	x 3
4-20		334-03242-0	* VALVE PIN	1	1	x 3
4-21		3F3-03181-0	* CARBURETOR COVER	1	1	x 3
4-22		3F3-03182-0	* CARBURETOR COVER GASKET	1	1	x 3
4-23		346-03265-0	* STOP SCREW	1	1	Centerx 1
4-24		346-03267-0	* SPRING	1	1	Centerx 1

Fig. 5 FUEL LINE



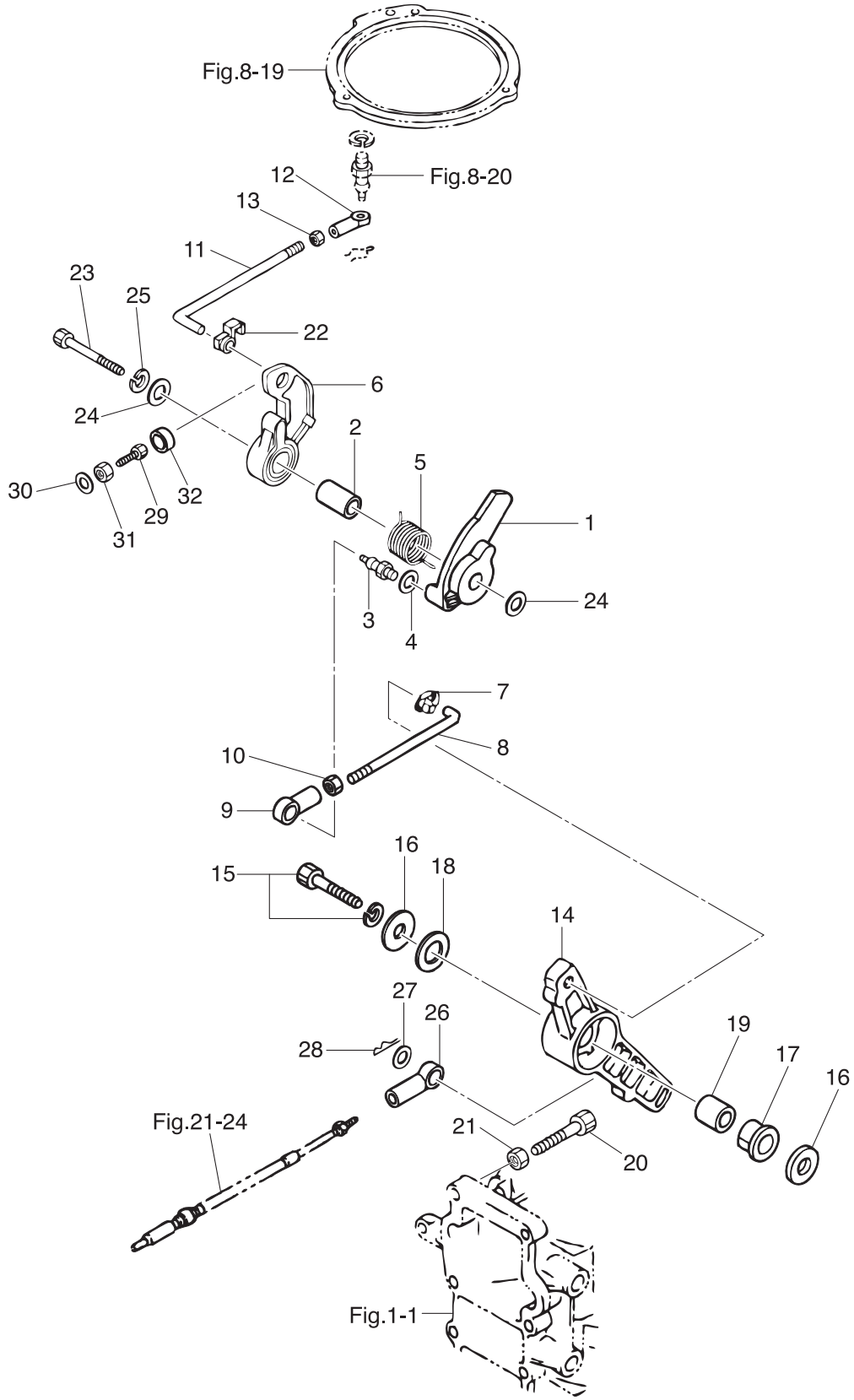
Ref.No.		Part No.	Description	Q'ty		Remarks
				M60C	M70C	
5-1		3AD-02230-0	FUEL FILTER ASSY	1	1	
5-2		3AD-02237-0	* CUP	1	1	
5-3		3AD-02235-0	* O-RING	1	1	
5-4		3AD-02234-0	* FILTER	1	1	
5-5		356-04000-1	FUEL PUMP ASSY	1	1	
5-6		334-04004-0	* PUMP COVER	1	1	
5-7		9225F2-6528	* SCREW	3	3	
5-8		334-04005-0	* PUMP DIAPHRAGM	1	1	
5-9		334-04007-0	* DIAPHRAGM GASKET	1	1	
5-10		356-04044-0	* CHECK VALVE	2	2	
5-11		921722-0306	* SCREW	2	2	
5-12		930222-0300	* NUT	2	2	
5-13		356-04030-0	* DIAPHRAGM GASKET SET	1	1	
5-14		930103-0800	NUT	1	1	
5-15		940103-0800	WASHER	2	2	
5-16		98AB-50-280	HOSE	1	1	Connecter-F/Filter 98AB-501000
5-17		98AB-50-080	HOSE	1	1	for EF/EP, F/Filter-C/Valve 98AB-501000
5-18		98AB-50-050	HOSE	1	1	for EF/EP, C/Valve-F/Pump 98AB-501000
5-19		98AB-50-120	HOSE	1	1	Fuel Pump-T-Nipple 98AB-501000
5-20		98AB-50-035	HOSE	1	1	T-Nipple-Carburetor1 98AB-501000
5-21		98AB-50-040	HOSE	1	1	T-Nipple-Carburetor2 98AB-501000
5-22		98AB-50-095	HOSE	1	1	Carburetor2-Carburetor3 98AB-501000
5-23		98AB-50-120	HOSE		1	for MFG, F/Filter-F/Pump 98AB-501000
5-24		394-70013-0	PIPE JOINT 4-4	1	1	
5-25	1	338-02215-0	CLIP ϕ 10		12	for MFG
5-25	2	338-02215-0	CLIP ϕ 10	14	14	for EF/EP Type
5-26		346-04901-2	GASKET	1	1	Fuel Pump
5-27		921503-6640	SCREW	2	2	
5-28		3C8-09075-0	CHECK VALVE COMPLETE	1	1	for EF/EP Type

Fig. 5 FUEL LINE



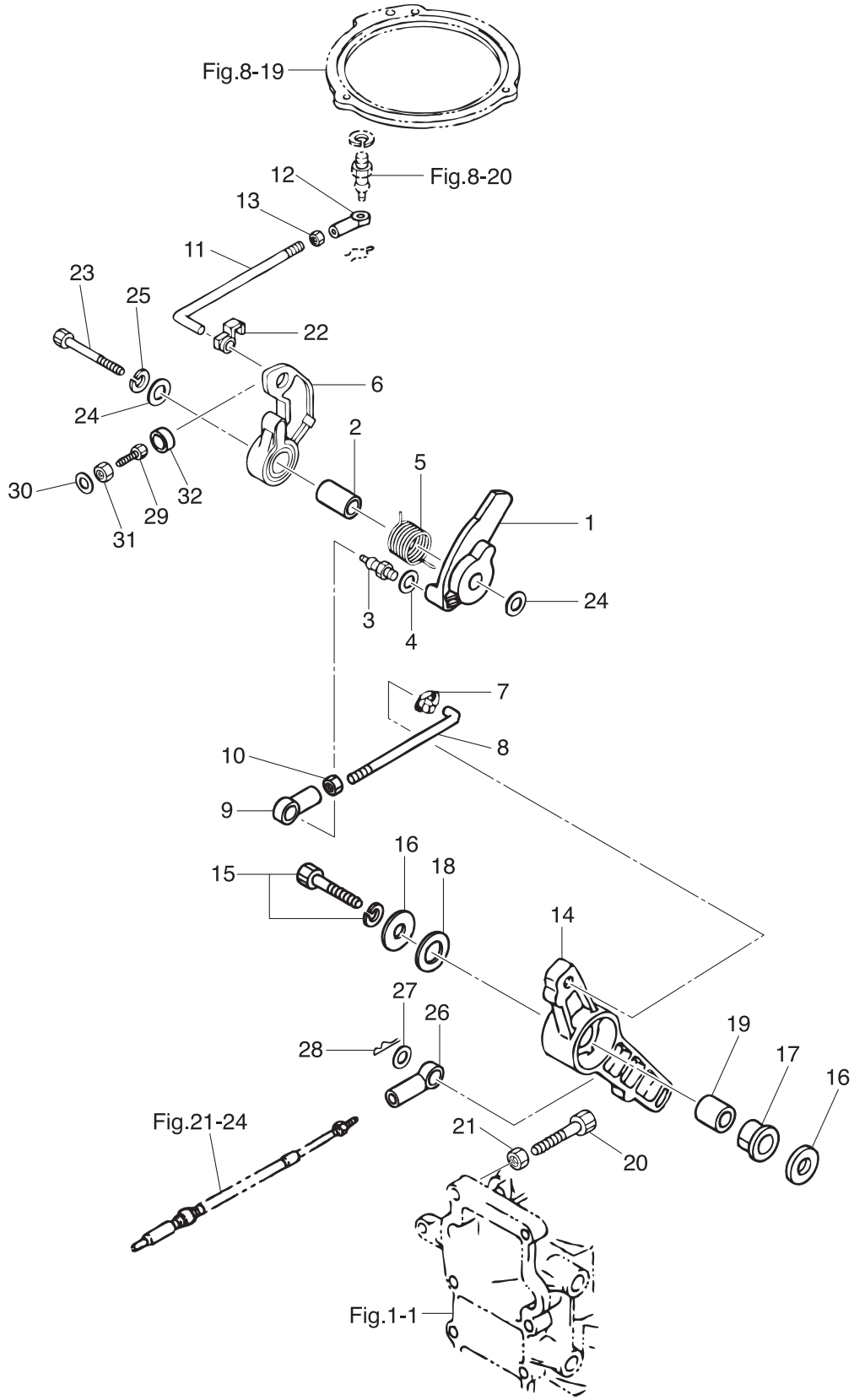
Ref.No.		Part No.	Description	Q'ty		Remarks
				M60C	M70C	
5-29		3B2-70260-1	FUEL CONNECTOR (MALE)	1	1	
5-30		931103-1000	NUT	1	1	
5-31		336-70112-0	GASKET 10.2-16-0.5	1	1	

Fig. 6 THROTTLE



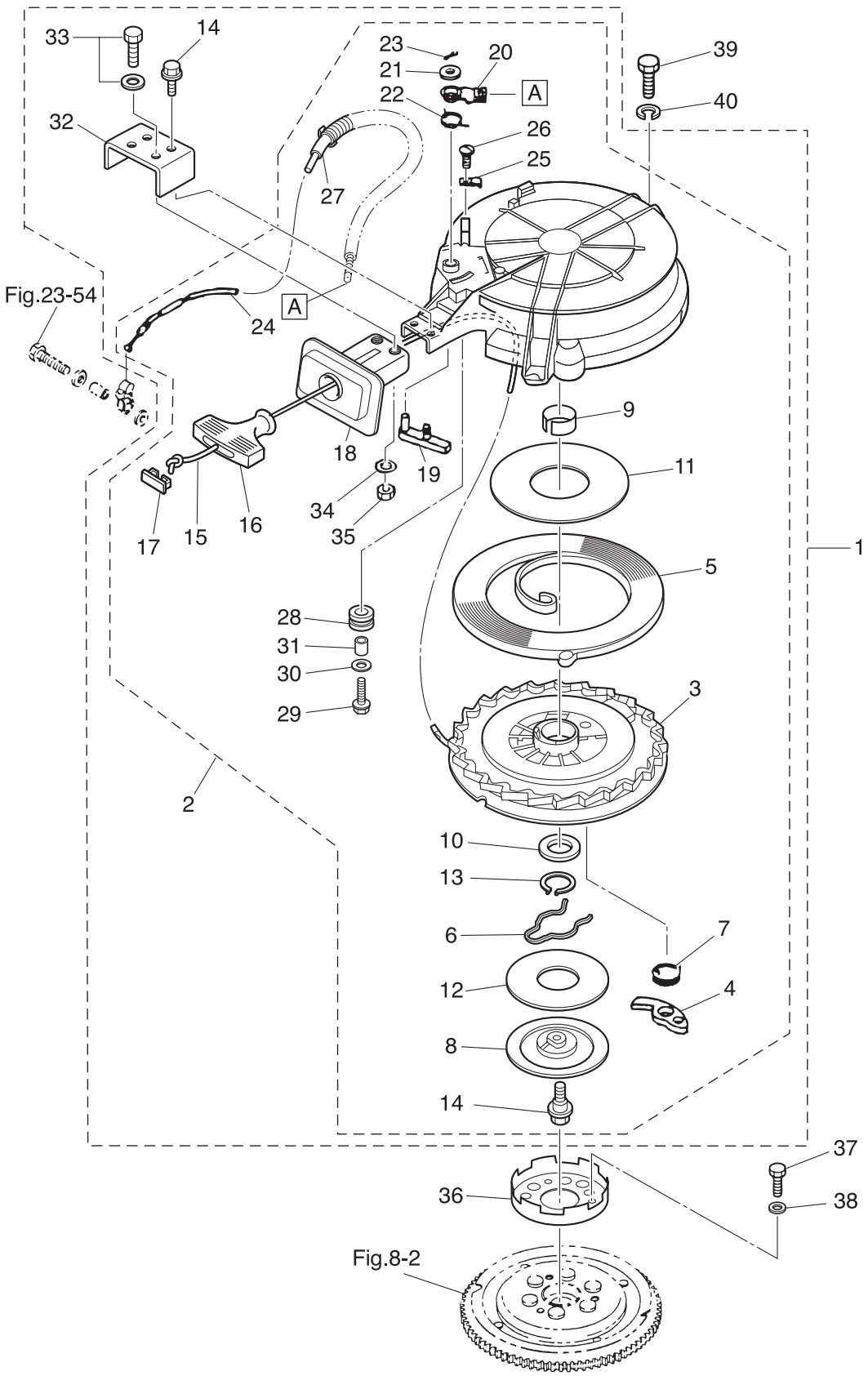
Ref.No.	Part No.	Description	Q'ty		Remarks
			M60C	M70C	
6-1	3F3-63718-0	THROTTLE CAM	1	1	
6-2	3B7-63721-0	COLLAR 8.4-12-26.3	1	1	
6-3	346-05228-1	BALL JOINT	1	1	
6-4	941303-0600	SPRING WASHER	1	1	
6-5	3N4-63727-0	SPRING	1	1	
6-6	3B7-63712-0	ADVANCER LEVER	1	1	
6-7	3C8-63733-0	ROD SNAP 5-3	1	1	
6-8	3C8-63715-1	ROD 5-118	1	1	
6-9	3B7-05243-0	BALL JOINT CONNECTOR	1	1	
6-10	930103-0500	NUT	1	1	
6-11	3F3-63715-2	ROD 5-136	1	1	
6-12	3B7-05243-0	BALL JOINT CONNECTOR	1	1	
6-13	930103-0500	NUT	1	1	
6-14	3F3B63711-0	ADVANCER ARM	1	1	
6-15	910103-6835	BOLT	1	1	
6-16	3B7-63730-0	WASHER 8.5-24-1.5	2	2	
6-17	3B7-63713-0	BUSHING 12-14-15.5	1	1	
6-18	3B7-63731-0	WASHER 12.5-24-1	1	1	
6-19	3B7-63732-1	COLLAR 8.4-12-17	1	1	
6-20	910103-0635	BOLT	1	1	
6-21	930103-0600	NUT	1	1	
6-22	3C8-63733-0	ROD SNAP 5-3	1	1	
6-23	910103-0845	BOLT	1	1	
6-24	940103-0800	WASHER	2	2	
6-25	941303-0800	SPRING WASHER	1	1	
6-26	3B7-83715-2	CABLE JOINT	1	1	
6-27	3AA-83719-0	WASHER 8.5-18-1.6	1	1	
6-28	951603-0800	SNAP PIN d=8	1	1	
6-29	910103-0630	BOLT	1	1	

Fig. 6 THROTTLE



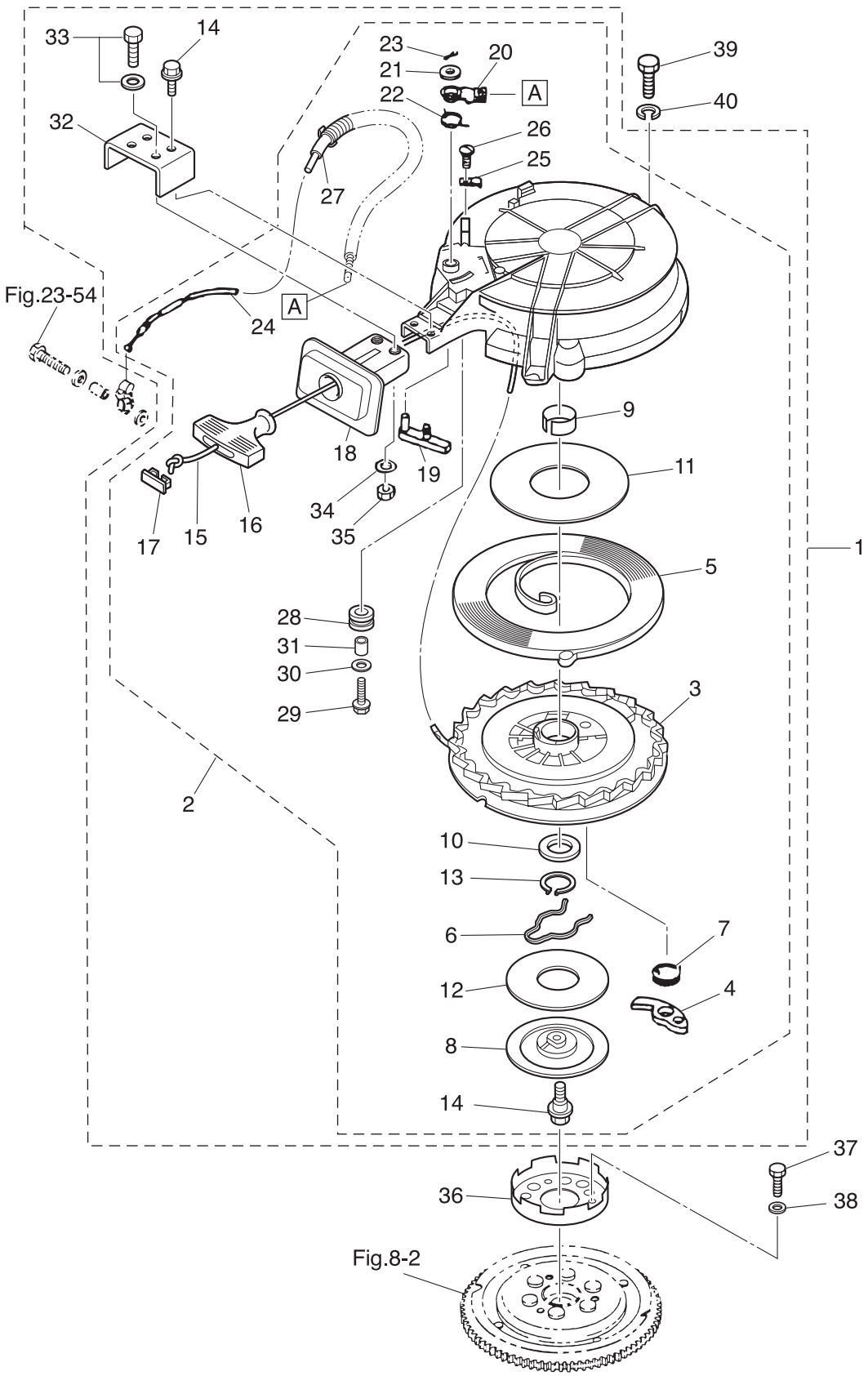
Ref.No.		Part No.	Description	Q'ty		Remarks
				M60C	M70C	
6-30		940103-0600	WASHER	1	1	
6-31		930103-0600	NUT	1	1	
6-32		3B7-63734-0	STOPPER DAMPER	1	1	

Fig. 7 RECOIL STARTER (MFG)



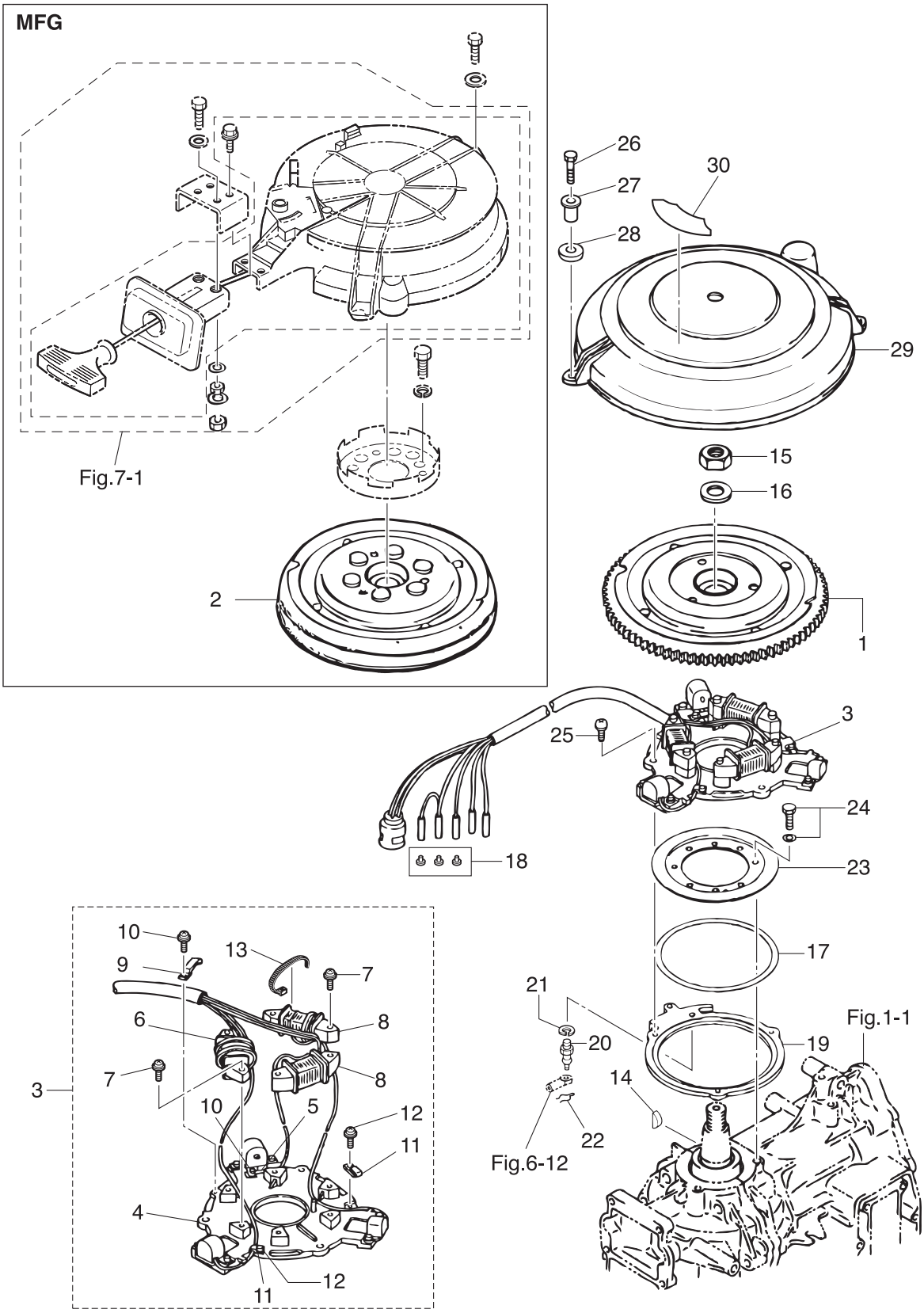
Ref.No.	Part No.	Description	Q'ty M60C	Q'ty M70C	Remarks
7-1	3F5-05090-1	RECOIL STARTER ASSY		1	
7-2	3C8-05090-2	* RECOIL STARTER ASSY		1	
7-3	3C8-05106-0	** REEL ASSY		1	
7-4	3C8-05003-0	** RATCHET		1	
7-5	3C8-05004-0	** STARTER SPRING		1	
7-6	3C8-05007-0	** FRICTION SPRING		1	
7-7	3C8-05012-0	** RETURN SPRING		1	
7-8	3C8-05006-0	** FRICTION PLATE		1	
7-9	3C8-05107-0	** BUSHING		1	
7-10	3C8-05108-0	** WASHER		1	
7-11	3C8-05023-0	** SLIDING PLATE		1	
7-12	3C8-05029-0	** SLIDING PLATE		1	
7-13	945127-2800	** C-RING		1	
7-14	3C8-05138-0	** BOLT		3	
7-15	3C8-05013-0	** STARTER ROPE ϕ6-2250		1	
7-16	3C8-05019-0	** STARTER HANDLE		1	
7-17	3R3-05131-0	** ROPE ANCHOR		1	
7-18	3C8-05014-1	** ROPE GUIDE		1	
7-19	3C8-05252-0	** STARTER LOCK		1	
7-20	3C8-05253-0	** STARTER LOCK CAM		1	
7-21	3C8-05237-0	** WASHER		1	
7-22	3C8-05216-0	** STARTER LOCK SPRING		1	
7-23	951503-1520	** SPLIT PIN		1	
7-24	3C8-05217-0	** STARTER LOCK WIRE		1	
7-25	3C8-05257-0	** CABLE HOLDER		1	
7-26	922432-0510	** SCREW		1	
7-27	3C8-05238-0	** PIPE		1	
7-28	3C8-05030-0	** STARTER ROLLER		1	
7-29	3C8-05031-0	** BOLT		1	

Fig. 7 RECOIL STARTER (MFG)



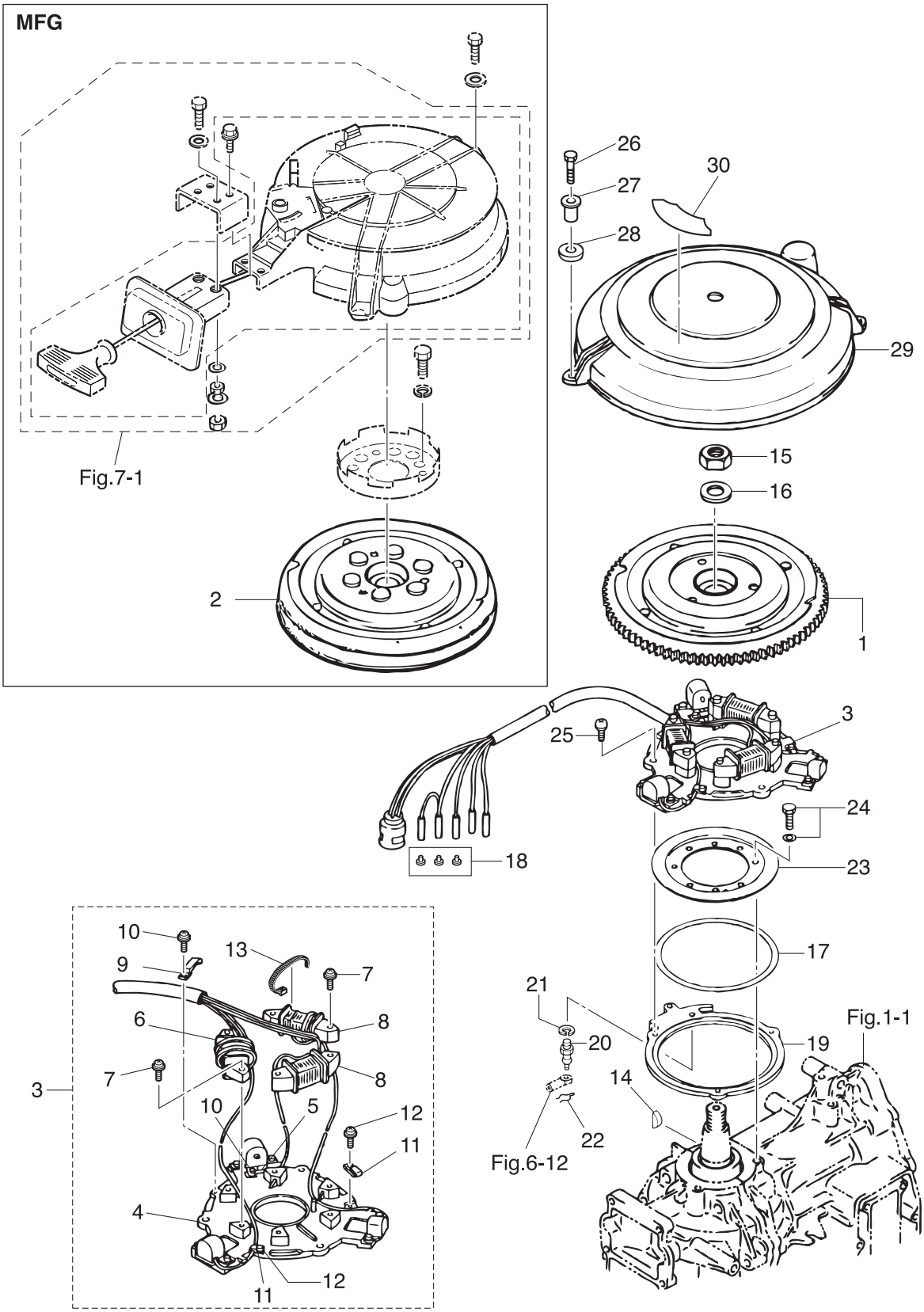
Ref.No.		Part No.	Description	Q'ty M60C	Q'ty M70C	Remarks
7-30		3C8-05032-0	** WASHER		1	
7-31		3C8-05033-0	** COLLAR		1	
7-32		3F5-05119-0	* BRACKET		1	
7-33		910103-6616	* BOLT		2	
7-34		940103-0600	* WASHER		2	
7-35		930103-0600	* NUT		2	
7-36		3C8-05901-1	STARTER PULLEY		1	
7-37		9101F4-0818	BOLT		3	
7-38		940103-0800	WASHER		3	
7-39		9101F4-0625	BOLT		3	
7-40		940103-0600	WASHER		3	

Fig. 8 MAGNETO



Ref.No.		Part No.	Description	Q'ty		Remarks
				M60C	M70C	
8-1		3N4-06101-0	FLYWHEEL W/RING GEAR	1	1	F4T407-71 for EF/EP Type
8-2		3N5-06189-0	FLYWHEEL W/RING		1	F4T407-72 for MFG
8-3		3N4-06103-1	COIL PLATE ASSY W/ALTERNATOR	1	1	
8-4		3N4-06130-0	* PULSAR COIL & PLATE ASSY	1	1	
8-5		3B7-06131-0	* PULSAR HOLDER	1	1	
8-6		3N4-06120-0	* EXCITER COIL	1	1	
8-7		921521-6630	* SCREW	6	6	
8-8		3N4-06123-0	* ALTERNATOR ASSY	2	2	
8-9		3B7-06135-0	* HOLDER	1	1	
8-10		921521-0406	* SCREW	2	2	
8-11		3B7-06132-0	* CLAMP	2	2	
8-12		921521-6406	* SCREW	2	2	
8-13		3B7-06133-0	* BAND	3	3	
8-14		334-00131-0	KEY	1	1	Magneto
8-15		353-00132-0	NUT 18-P1.5	1	1	
8-16		353-00133-0	WASHER 19-34-3	1	1	
8-17	1	3C8-63745-0	SHIM 110-122-0.15	A	A	
8-17	2	3C8-63746-0	SHIM 110-122-0.2	A	A	
8-17	3	3C8-63747-0	SHIM 110-122-0.25	A	A	
8-18		3A3-76037-0	CABLE TERMINAL PLUG		3	for MFG
8-19		3F3-63723-0	SETTING RING	1	1	
8-20		3B7-05244-0	BALL JOINT	1	1	
8-21		941303-0600	SPRING WASHER	1	1	
8-22		951703-0500	SNAP RETAINER d=5	1	1	
8-23		346-63722-2	GUIDE PLATE	1	1	
8-24		910121-6616	BOLT	3	3	
8-25		921503-6510	SCREW	3	3	
8-26		910103-0620	BOLT	3	3	for EF/EP Type
8-27		3GF-06304-0	COLLAR 9.1-16-10.8	3	3	for EF/EP Type

Fig. 8 MAGNETO



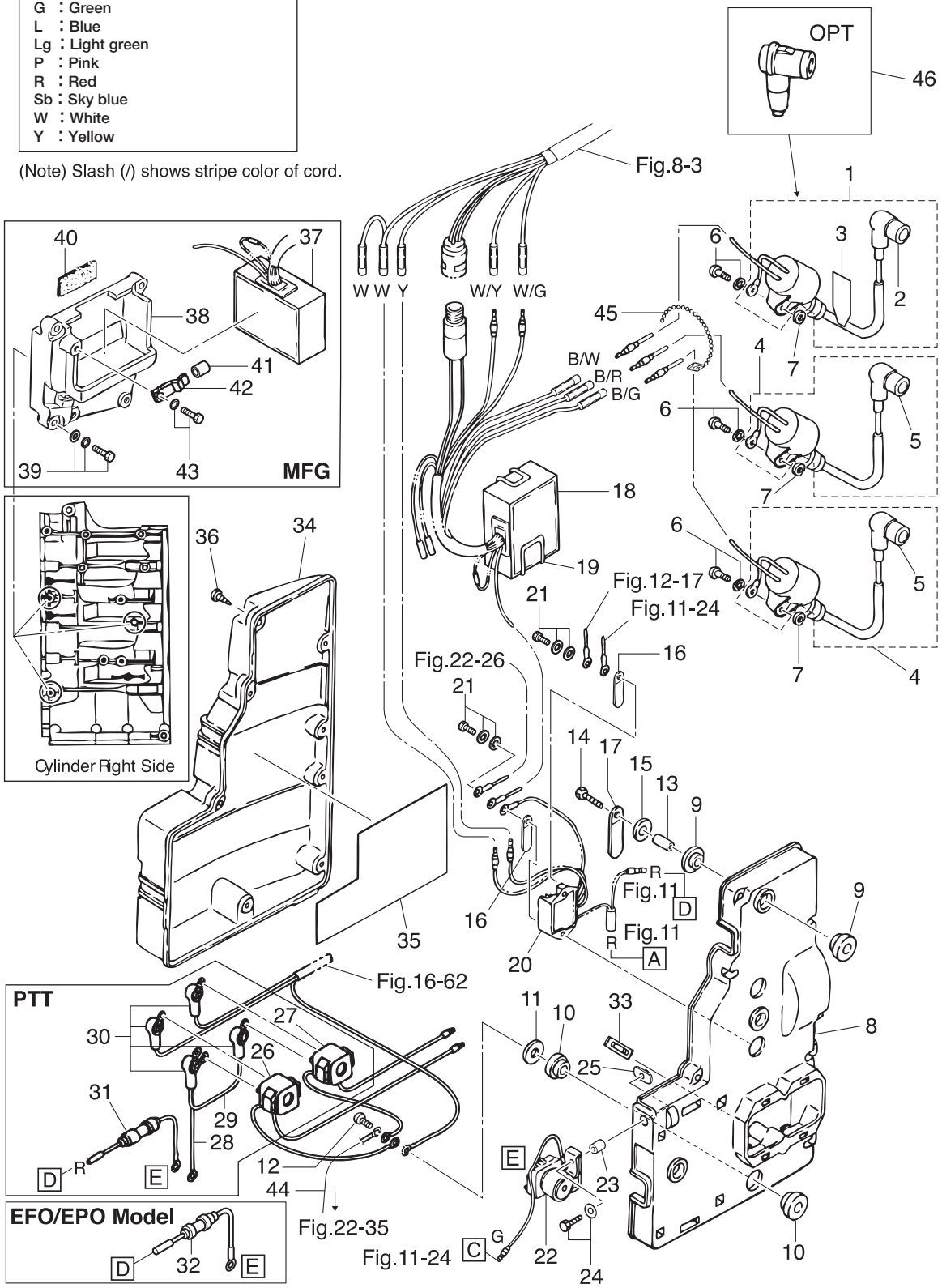
Ref.No.		Part No.	Description	Q'ty		Remarks
				M60C	M70C	
8-28		3B7-06305-0	RUBBER MOUNT 9-16-4.3	3	3	for EF/EP Type
8-29		3F3-06301-0	RING GEAR COVER	1	1	for EF/EP Type
8-30		3C7-72182-2	CAUTION DECAL (C)	1	1	for EF/EP Type

Fig. 9 ELECTRIC PARTS (C.D. UNIT)

Cord Colors

B	: Black
Br	: Brown
G	: Green
L	: Blue
Lg	: Light green
P	: Pink
R	: Red
Sb	: Sky blue
W	: White
Y	: Yellow

(Note) Slash (/) shows stripe color of cord.



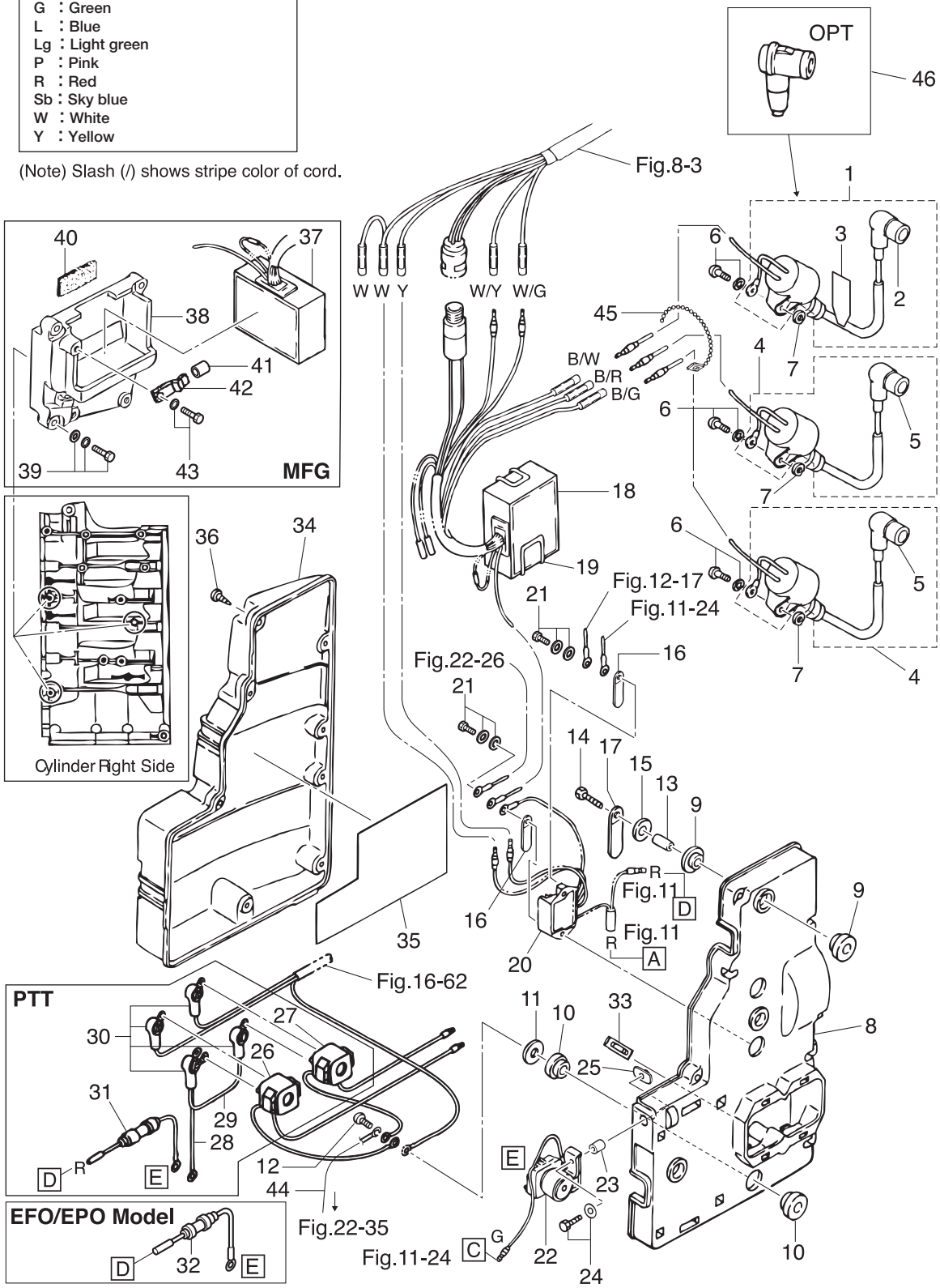
Ref.No.	Part No.	Description	Q'ty		Remarks
			M60C	M70C	
9-1	3C8-06048-0	IGNITION COIL ASSY W/LABEL	1	1	F6T530 #1
9-2	346-06999-0	* PLUG CAP W/RESISTANCE	1	1	
9-3	3C8-72181-0	* CAUTION DECAL (B)	1	1	
9-4	3C7-06040-0	IGNITION COIL W/R-CAP	2	2	F6T530 #2 & #3
9-5	346-06999-0	* PLUG CAP W/RESISTANCE	1	1	
9-6	910103-5620	BOLT	3	3	
9-7	151-33159-0	GASKET 6.2-11-1	3	3	
9-8	3F3-06901-1	BRACKET	1	1	for EF/EP Type
9-9	3F3-06920-0	RUBBER MOUNT 8.5-12-2	6	6	
9-10	345-67113-0	MOUNT 12-18-2.5	2	2	
9-11	346-67115-0	WASHER 6.5-21-1	1	1	
9-12	910103-0616	BOLT	1	1	
9-13	353-76079-0	COLLAR 6.2-9-9.3	3	3	
9-14	910103-0625	BOLT	3	3	
9-15	3C8-66308-0	WASHER 6-16-1.5	3	3	
9-16	309-06972-0	CLAMP 6.5-47.5P	2	2	
9-17	353-06972-0	CLAMP 7-80P	1	1	
9-18	3N4-06160-1	CD UNIT	1	1	F8T20573 for EF/EP Type
9-19	3B7-06165-0	CD UNIT BAND	1	1	
9-20	3B7-76065-5	RECTIFIER COMPLETE	1	1	for EF/EP Type
9-21	921503-7625	SCREW	2	2	
9-22	346-76040-0	STARTER SOLENOID	1	1	for EF/EP Type
9-23	346-67114-1	SPACER 6.2-9-15.7	1	1	
9-24	910103-6630	BOLT	1	1	
9-25	3F3-76042-2	NUT	1	1	
9-26	3C8-72580-0	PTT SOLENOID SWITCH (A)	1	1	UP for PTT Model
9-27	3C8-72581-0	PTT SOLENOID SWITCH (B)	1	1	DN for PTT Model
9-28	3C8-72583-1	SOLENOID SWITCH CORD (B) L=150	2	2	for PTT Model
9-29	3C7-72582-0	SOLENOID SWITCH CORD (A) L=220	2	2	for PTT Model

Fig. 9 ELECTRIC PARTS (C.D. UNIT)

Cord Colors

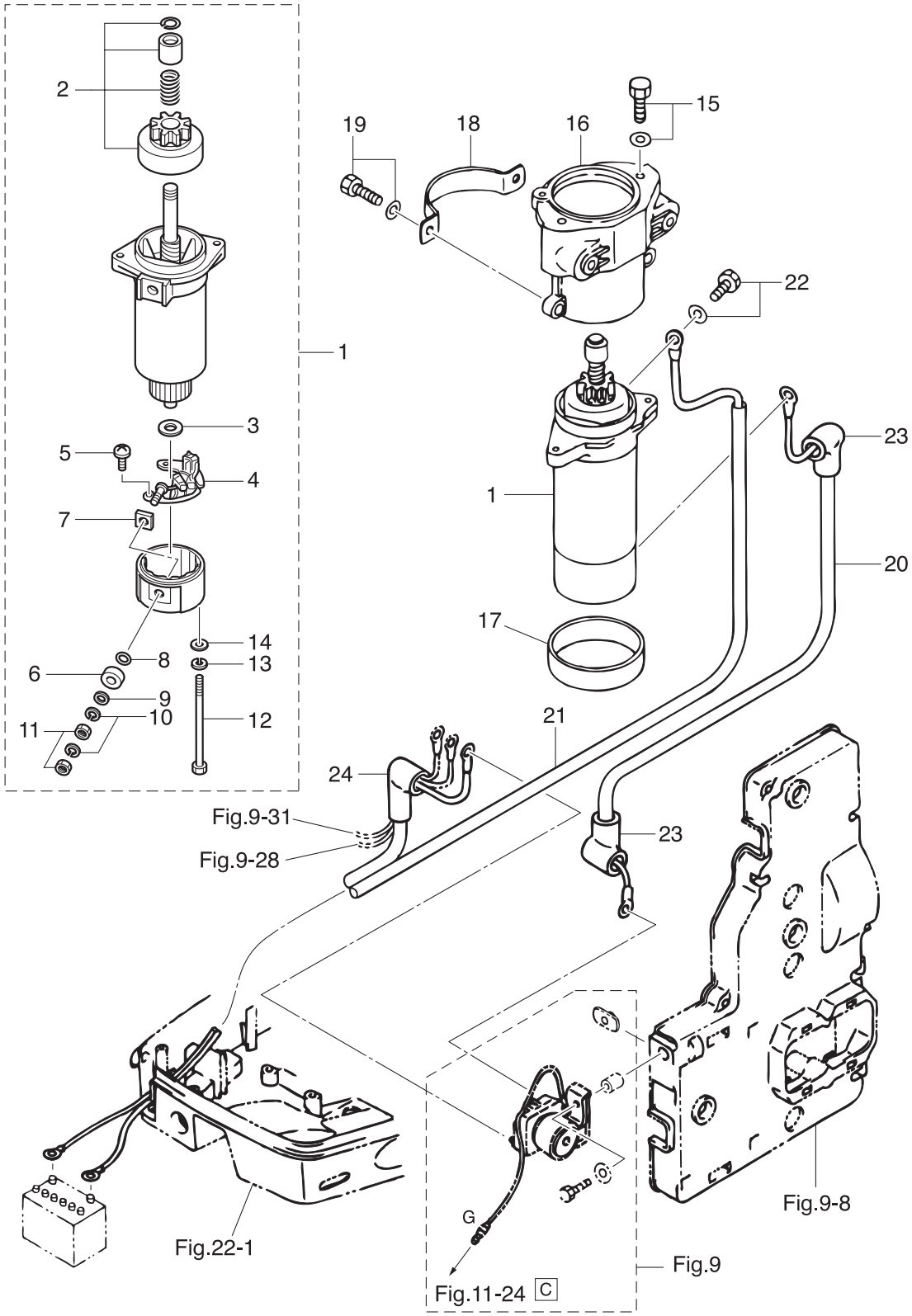
B	: Black
Br	: Brown
G	: Green
L	: Blue
Lg	: Light green
P	: Pink
R	: Red
Sb	: Sky blue
W	: White
Y	: Yellow

(Note) Slash (/) shows stripe color of cord.



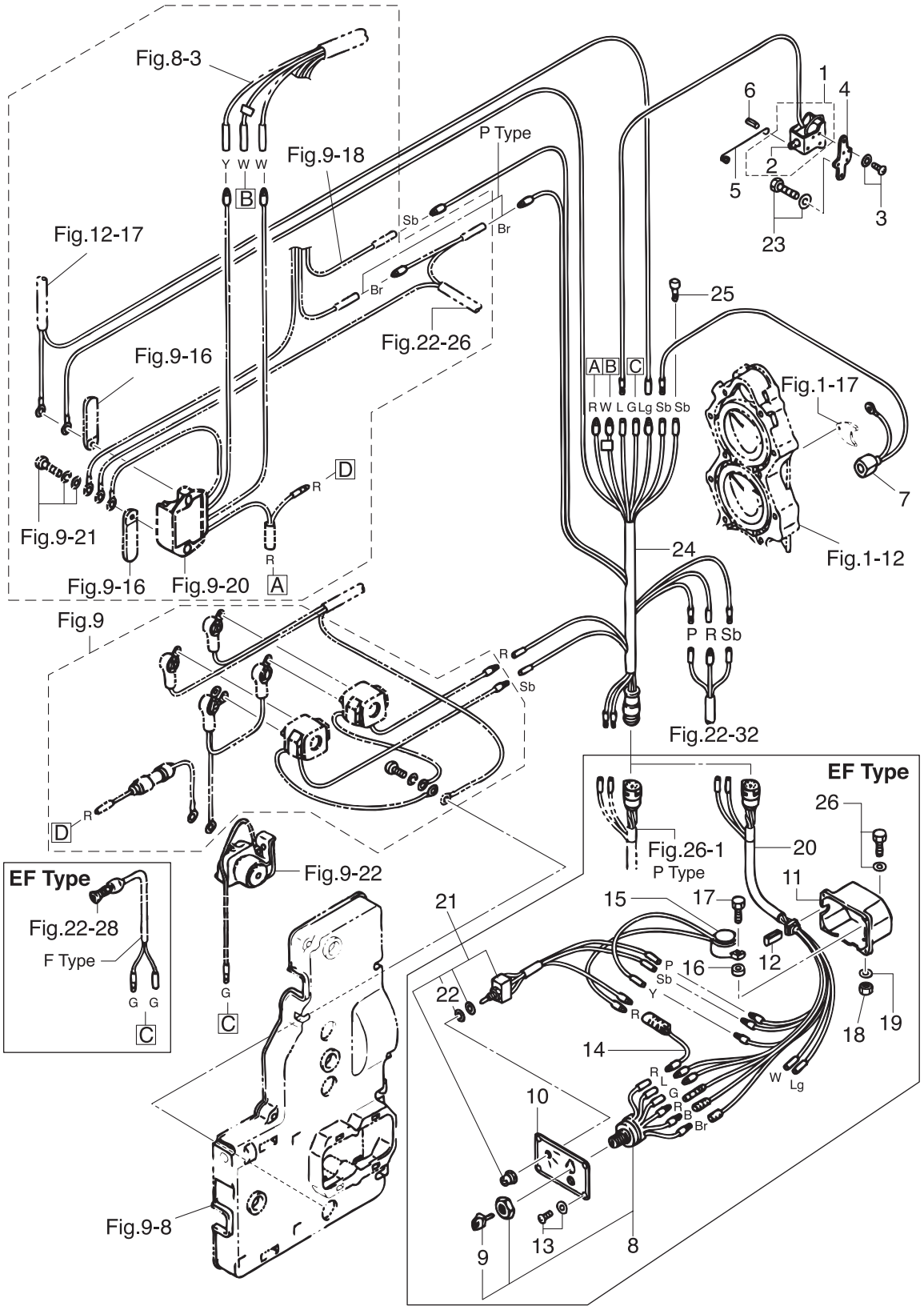
Ref.No.		Part No.	Description	Q'ty		Remarks
				M60C	M70C	
9-30		3A3-76145-0	TERMINAL CAP	4	4	for PTT Model
9-31		3C7-76062-1	FUSE WIRE ASSY L=450	1	1	for PTT Model
9-32		353-76062-1	FUSE WIRE ASSY L=900 20A	1	1	for EFO/EPO Model
9-33		353-76213-0	SPARE FUSE 20A	1	1	for EF/EP Type
9-34		3F3-06902-1	COVER	1	1	for EF/EP Type
9-35		3F3-72028-1	WIRING DIAGRAM DECAL	1	1	
9-36		3F3-02423-0	TAPPING SCREW 5-30	8	8	
9-37		3N4-06160-1	CD UNIT		1	F8T20573 for MFG
9-38		3F5B05205-0	BRACKET		1	for MFG
9-39		910103-7630	BOLT		3	for MFG
9-40		3F5-67216-0	DAMPER		5	for MFG
9-41		353-72544-1	FUEL COCK ROD HOSE		1	for MFG
9-42		3C8-66116-0	SHIFT LEVER STOPPER		1	for MFG
9-43		910103-5612	BOLT		1	for MFG
9-44		3N4-76142-1	GROUND CABLE L=270	1	1	Electric Bracket -Bottom Cowl
9-45		336-76091-0	LEAD WIRE BAND 100	1	1	
9-46		3C7-06921-0	PLUG CAP W/RESISTANCE	3	3	

Fig. 10 ELECTRIC PARTS (STARTER MOTOR) EF/EP TYPE



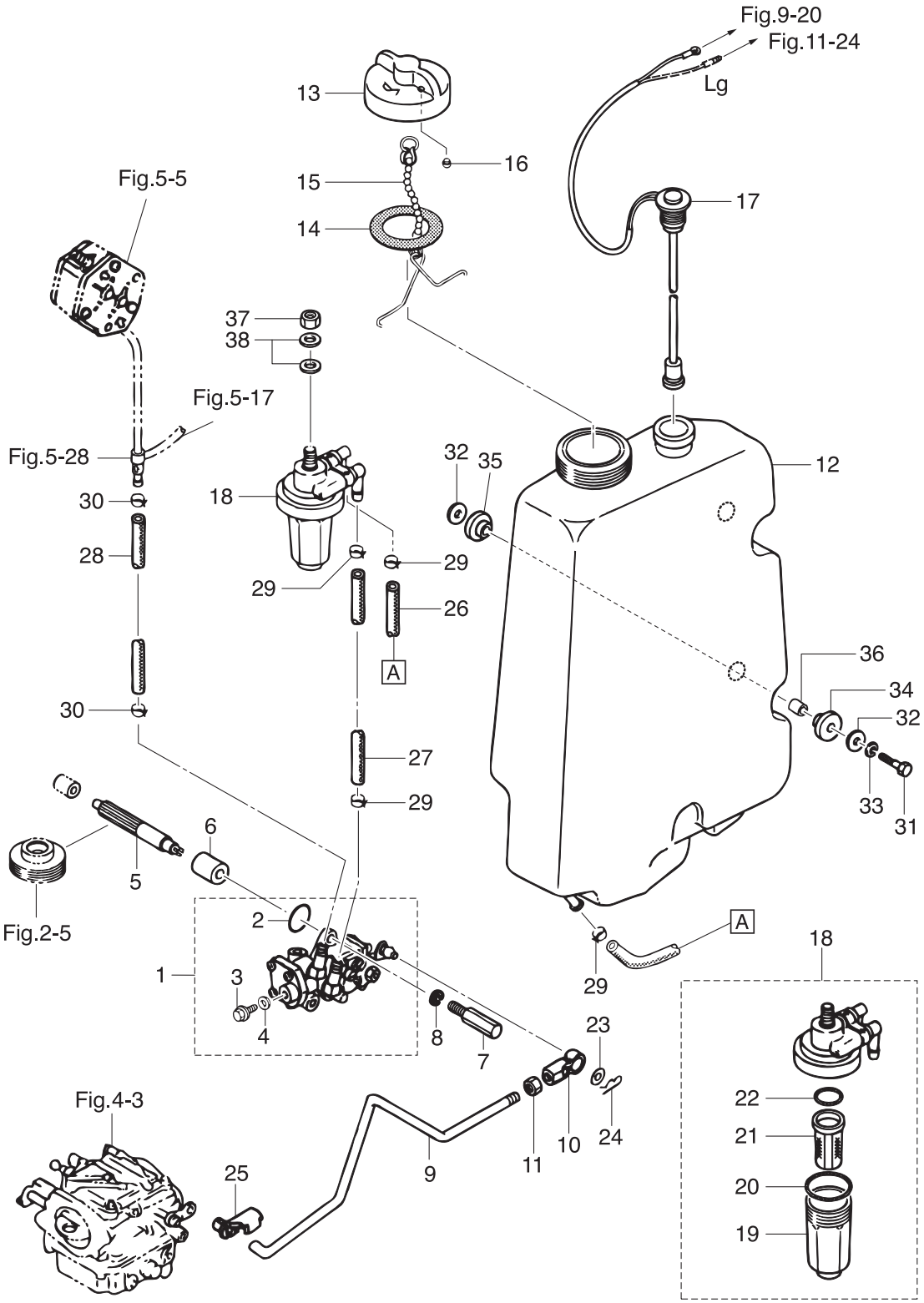
Ref.No.		Part No.	Description	Q'ty		Remarks
				M60C	M70C	
10-1		3C8-76010-1	STARTER MOTOR ASSY	1	1	for EF/EP Type
10-2		3C8-76015-0	* PINION ASSY	1	1	
10-3		3C8-75015-0	* WASHER	1	1	
10-4		3C8-75014-0	* BRUSH HOLDER ASSY	1	1	
10-5		921521-6408	* SCREW	2	2	
10-6		3C8-75016-0	* BUSHING	1	1	
10-7		3C8-75017-0	* BUSHING	1	1	
10-8		3C8-75018-0	* O-RING	1	1	
10-9		940103-0600	* WASHER	1	1	
10-10		941303-0600	* SPRING WASHER	2	2	
10-11		930203-0600	* NUT	2	2	
10-12		3C8-75019-0	* BOLT	2	2	
10-13		941321-0500	* SPRING WASHER	2	2	
10-14		940221-0500	* WASHER	2	2	
10-15		910103-6825	BOLT	2	2	
10-16		3F3B05101-1	BRACKET	1	1	
10-17		3C8-76007-0	DAMPER	1	1	
10-18		3F3-76009-0	STARTER MOTOR BAND	1	1	
10-19		910103-6830	BOLT	4	4	
10-20		334-76141-1	STARTER CABLE L=150	1	1	
10-21		3B7-76120-2	BATTERY CABLE L=3000	1	1	
10-22		910103-6612	BOLT	1	1	
10-23		3A3-76145-0	TERMINAL CAP	2	2	
10-24		3B7-76145-0	TERMINAL CAP	1	1	

Fig. 11 ELECTRIC PARTS (DIAGRAM) EF/EP TYPE



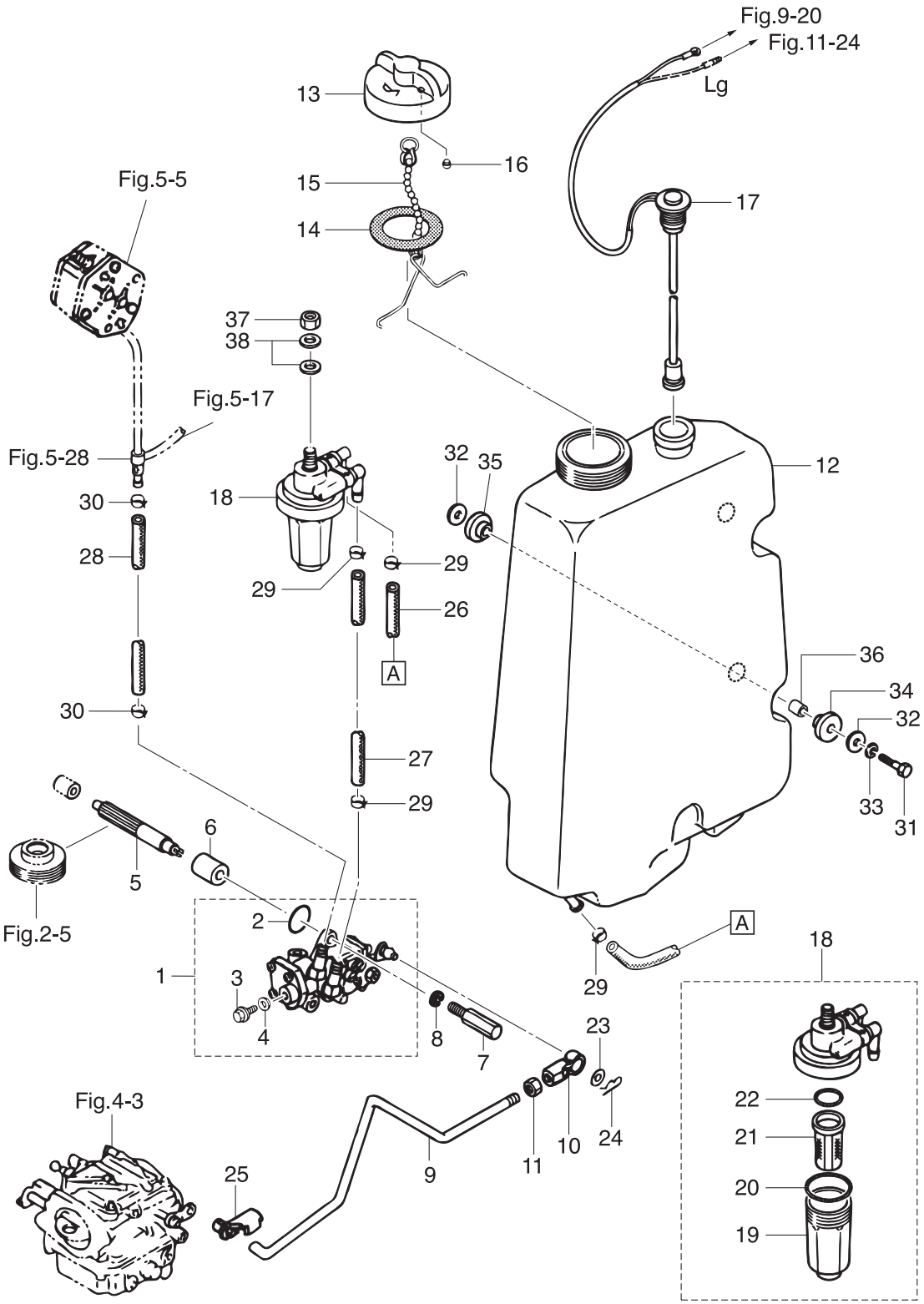
Ref.No.		Part No.	Description	Q'ty		Remarks
				M60C	M70C	
11-1		361-76050-0	CHOKE SOLENOID	1	1	
11-2		361-76073-0	* PLUNGER	1	1	
11-3		921503-6406	SCREW	3	3	
11-4		3C8-76055-0	CHOKE SOLENOID BRACKET	1	1	
11-5		3F3-76057-0	CHOKE SOLENOID HOOK	1	1	
11-6		951403-0312	SPRING PIN 3-12	1	1	
11-7		3N4-76172-1	OVERHEAT SENSOR ASSY	1	1	ALL
11-8		353-76020-3	MAIN SWITCH ASSY	1	1	for EF Type
11-9	1	3F3-76217-0	* MAIN SWITCH KEY No.301	A	A	
11-9	2	3F3-76218-0	* MAIN SWITCH KEY No.302	A	A	
11-9	3	3F3-76219-0	* MAIN SWITCH KEY No.303	A	A	
11-10	1	3B7-76201-0	MAIN SWITCH PANEL	1	1	for EFTO Model
11-10	2	3B7-76200-0	MAIN SWITCH PANEL	1	1	for EFO Model
11-11		3B7Q76032-2	SWITCH BOX	1	1	for EF Type
11-12		3B7-76035-0	COVER	1	1	for EF Type
11-13		921503-5510	SCREW	4	4	for EF Type
11-14		353-72546-0	ASSIST CORD (RED) L=200	1	1	for EFTO Model
11-15		3B7-76171-0	OVERHEAT BUZZER	1	1	for EF Type
11-16		3B7-06305-0	RUBBER MOUNT 9-16-4.3	1	1	for EF Type
11-17		910103-0525	BOLT	1	1	for EF Type
11-18		930103-0500	NUT	1	1	for EF Type
11-19		941303-0500	SPRING WASHER	1	1	for EF Type
11-20		3B7-76119-0	CORD ASSY L=2500	1	1	for EF Type
11-21		353-72570-1	PTT SWITCH ASSY	1	1	for EFTO Model
11-22		152-01612-0	* GASKET 12.1-17-0.5	1	1	for EFTO Model
11-23		910103-6616	BOLT	2	2	Choke Solenoid Bracket
11-24		3F3-76110-1	CORD ASSY	1	1	
11-25		3A3-76037-0	CABLE TERMINAL PLUG	1	1	
11-26		910103-6625	BOLT	2	2	for EF Type

Fig. 12 OIL PUMP (AUTO MIXING) EF/EP TYPE



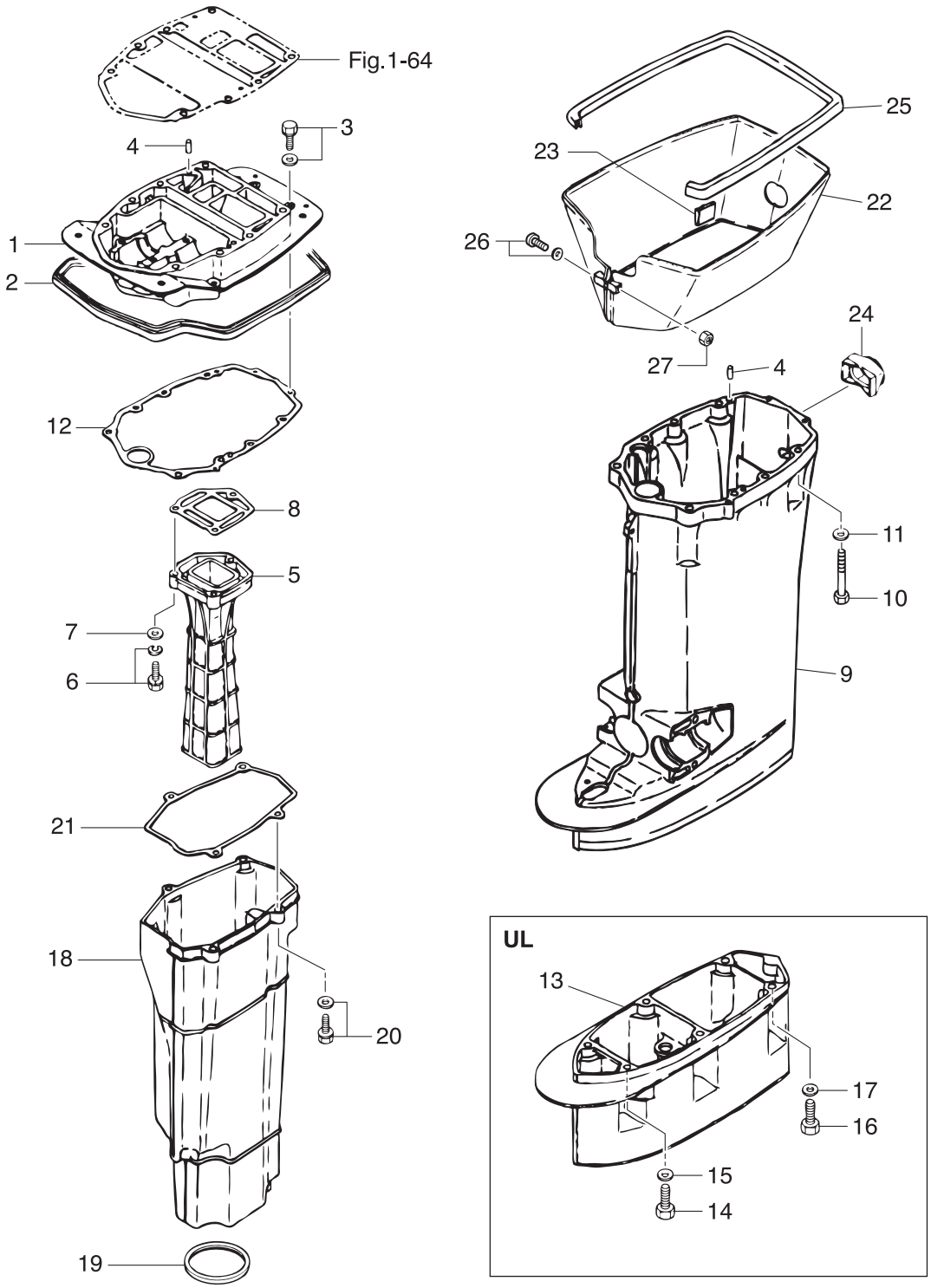
Ref.No.	Part No.	Description	Q'ty		Remarks
			M60C	M70C	
12-1	3F3-09000-1	OIL PUMP ASSY	1	1	
12-2	3B7-09002-0	* O-RING 1.6-19.2	1	1	
12-3	3B7-09004-0	* AIR VENT BOLT	1	1	
12-4	3B7-09006-0	* WASHER	1	1	
12-5	3F3-09065-0	OIL PUMP DRIVEN GEAR	1	1	
12-6	3F3-09069-0	BUSHING 8-20-20.8	1	1	
12-7	3C8-09050-1	OIL PUMP BOLT	2	2	
12-8	941303-0600	SPRING WASHER	2	2	
12-9	3F3-09053-2	OIL PUMP ROD	1	1	
12-10	3B7-05243-0	BALL JOINT CONNECTOR	1	1	
12-11	930103-0500	NUT	1	1	
12-12	3F3-71010-1	OIL TANK	1	1	
12-13	3C8-71015-0	OIL FILLER CAP	1	1	
12-14	3C8-71016-0	GASKET 36-52-2	1	1	
12-15	3C8-71017-0	CAP HOOK	1	1	
12-16	3C8-71018-0	OIL TANK CAP CHECK VALVE	1	1	
12-17	3F3-71020-1	OIL LEVEL SENSOR	1	1	
12-18	3C7-71030-0	OIL FILTER ASSY	1	1	
12-19	3B7-02237-0	* CUP	1	1	
12-20	3B7-02235-0	* O-RING	1	1	
12-21	3C7-71033-0	* FILTER	1	1	
12-22	3B7-02236-0	* O-RING	1	1	
12-23	3B7-05245-0	WASHER 5.3-12-0.8	1	1	
12-24	951603-0500	SNAP PIN d=5	1	1	
12-25	3B7-63733-0	ROD SNAP 5-2.5	1	1	
12-26	99AA-6-0450	PIPE	1	1	Oil Tank-Oil Filter 99AA-6-1000
12-27	99AA-6-0150	PIPE	1	1	Oil Filter-Oil Pump 99AA-6-1000
12-28	99AA-4-1000	PIPE	1	1	Oil Pump-Check Valve 99AA-4-1000
12-29	3AB-35143-0	CLIP ϕ 9.4	4	4	

Fig. 12 OIL PUMP (AUTO MIXING) EF/EP TYPE



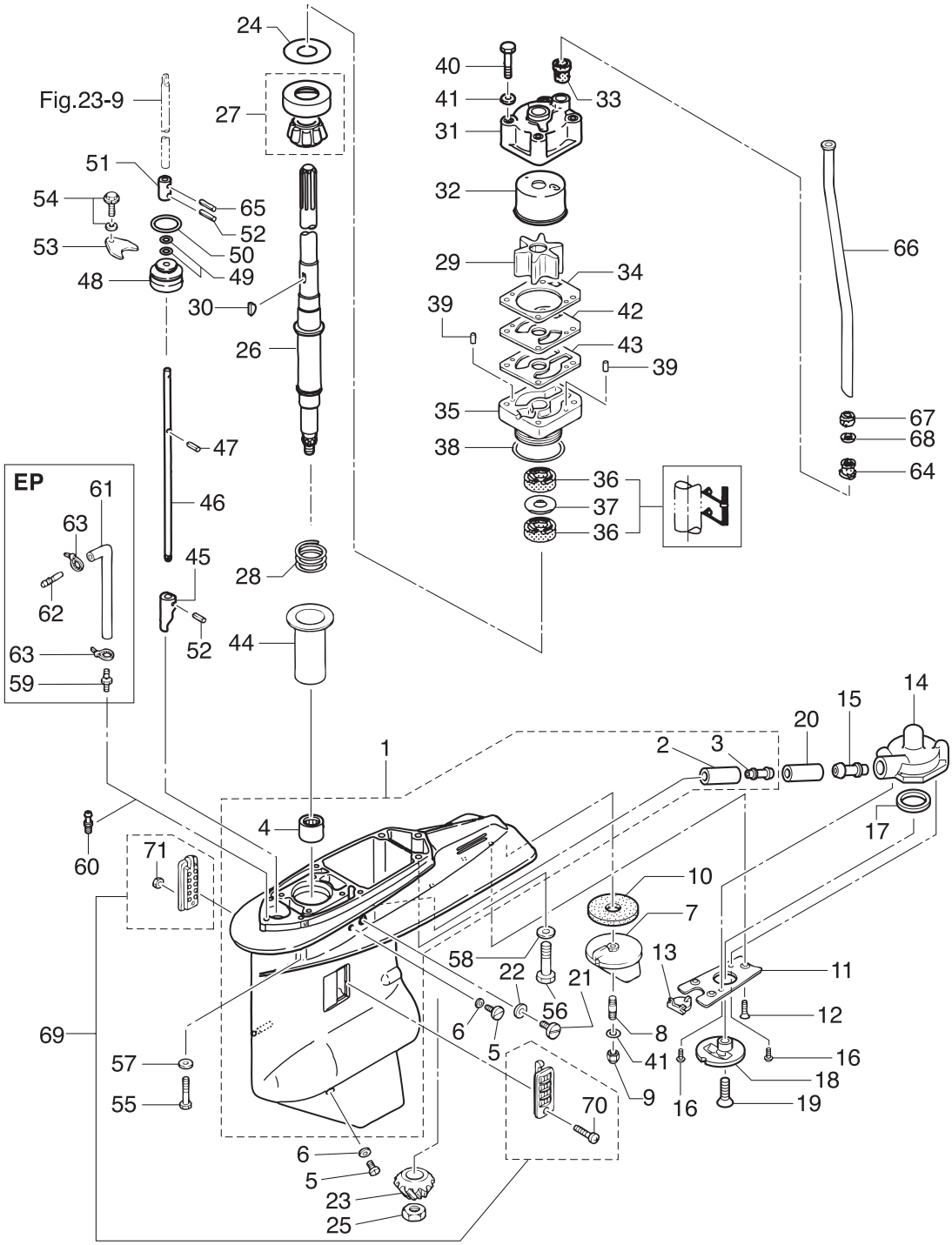
Ref.No.		Part No.	Description	Q'ty		Remarks
				M60C	M70C	
12-30		3C7-09056-1	CLIP ϕ 8.5	2	2	
12-31		910103-0630	BOLT	3	3	
12-32		346-67115-0	WASHER 6.5-21-1	6	6	
12-33		941303-0600	SPRING WASHER	3	3	
12-34		346-67113-0	MOUNT 8.5-14-2.5	3	3	
12-35		3B7-06920-0	RUBBER MOUNT 8.5-14-2.5	3	3	
12-36		346-67114-1	SPACER 6.2-9-15.7	3	3	
12-37		930103-0800	NUT	1	1	
12-38		940103-0800	WASHER	2	2	

Fig. 13 DRIVE SHAFT HOUSING



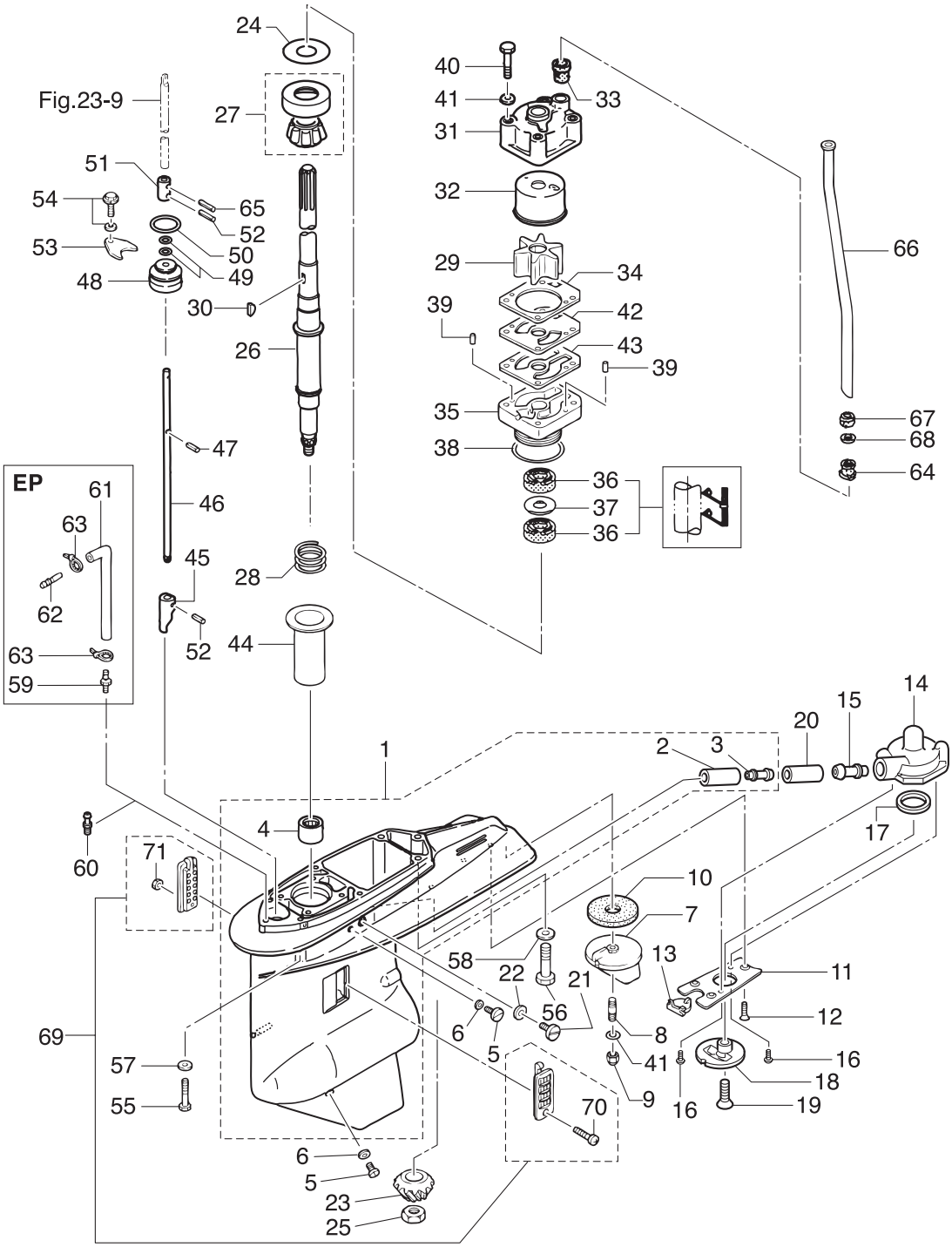
Ref.No.	Part No.	Description	Q'ty		Remarks
			M60C	M70C	
13-1	3F3Q01301-0	ENGINE BASEMENT	1	1	
13-2	3F3-67116-0	ENGINE BASEMENT SEAL L=870	1	1	
13-3	910103-5630	BOLT	3	3	
13-4	345-01111-0	DOWEL PIN 6-12	4	4	
13-5	3F3-02311-0	EXHAUST PIPE	1	1	
13-6	910103-6835	BOLT	3	3	
13-7	940103-0800	WASHER	3	3	
13-8	3F3-02312-2	EXHAUST PIPE GASKET	1	1	
13-9	3F3Q61192-0	DRIVE SHAFT HOUSING (L)	1	1	
13-10	3A3-61017-3	BOLT 8-100	8	8	
13-11	9402E3-0800	WASHER	8	8	
13-12	3F3-61012-2	DRIVE SHAFT HOUSING GASKET	1	1	
13-13	3B7Q61110-0	EXTENSION HOUSING		1	for Transom "UL"
13-14	3T1-60001-1	BOLT 8-35		4	for Transom "UL"
13-15	9402E3-0800	WASHER		4	for Transom "UL"
13-16	3B7-60001-5	BOLT 10-40		2	for Transom "UL"
13-17	9401E3-1000	WASHER		2	for Transom "UL"
13-18	3F3-61180-0	EXHAUST HOUSING	1	1	
13-19	3F3-61182-0	GROMMET	1	1	
13-20	910103-5835	BOLT	4	4	
13-21	3F3-61181-2	EXHAUST HOUSING GASKET	1	1	
13-22	3F3Q61210-0	APRON	1	1	
13-23	3C7-61216-0	PAD	2	2	Apron
13-24	3F3-61212-0	GROMMET	1	1	Apron
13-25	3F3-61213-0	SEAL	1	1	Apron
13-26	9215E3-5545	SCREW	1	1	
13-27	930403-0500	NYLON NUT 5-P0.8	1	1	

Fig. 14 GEAR CASE (DRIVE SHAFT)



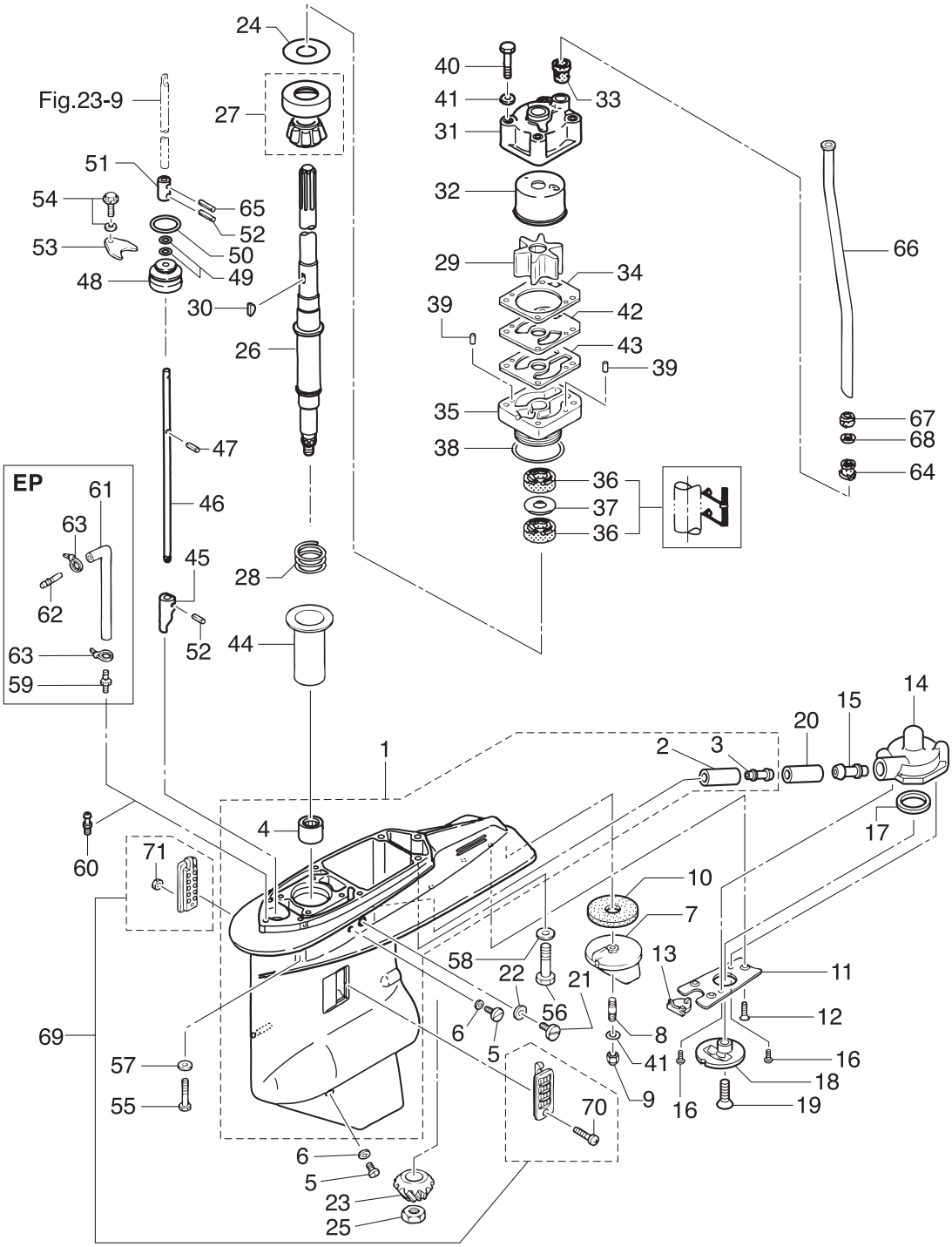
Ref.No.		Part No.	Description	Q'ty		Remarks
				M60C	M70C	
14-1		3N4Q60000-0	GEAR CASE ASSY	1	1	
14-2		3N4-60092-0	* SUB-WATER INLET PIPE	1	1	
14-3		3N4-60017-0	* NIPPLE	1	1	
14-4		3B7-60102-0	* ROLLER BEARING 25.4-33.3-31.8	1	1	
14-5		332-60005-2	PLUG 8-8	2	2	
14-6		332-60006-0	GASKET 8.1-15-1	2	2	
14-7		3B7-60217-1	TRIM TAB	1	1	
14-8		915303-0825	STUD	1	1	
14-9		930403-0800	NYLON NUT 8-P1.25	1	1	
14-10		3B7-60219-0	TRIM TAB GASKET	1	1	
14-11		3N4-60012-0	GEAR CASE PLATE	1	1	
14-12		9216E3-0614	SCREW	3	3	
14-13		3B7-60013-0	GEAR CASE PLATE PLUG	1	1	
14-14		3N4-60241-0	SUB-WATER INLET CASE	1	1	
14-15		3N4-60017-0	NIPPLE	1	1	
14-16		9215E3-0510	SCREW	2	2	
14-17		3N4-60243-0	WATER STRAINER GASKET 26-36-0.5	1	1	
14-18		369-60206-0	WATER STRAINER	1	1	
14-19		9218E3-0620	SCREW	1	1	
14-20		98AB-90-040	HOSE	1	1	98AB-901000
14-21		3B7-60015-1	PLUG	1	1	
14-22		3B7-60016-1	GASKET 10.1-15-1	1	1	
14-23		3J5-64020-0	BEVEL GEAR B	1	1	
14-24	1	353-64014-0	SHIM 52-60.5-0.3	A	A	
14-24	2	353-64015-0	SHIM 52-60.5-0.15	A	A	
14-24	3	353-64016-0	SHIM 52-60.5-0.1	A	A	
14-25		3B7-64027-0	NUT	1	1	
14-26	1	3J5-64302-1	DRIVE SHAFT (L)	1	1	for Transom "L"
14-26	2	3J5-64303-1	DRIVE SHAFT (UL)		1	for Transom "UL"

Fig. 14 GEAR CASE (DRIVE SHAFT)



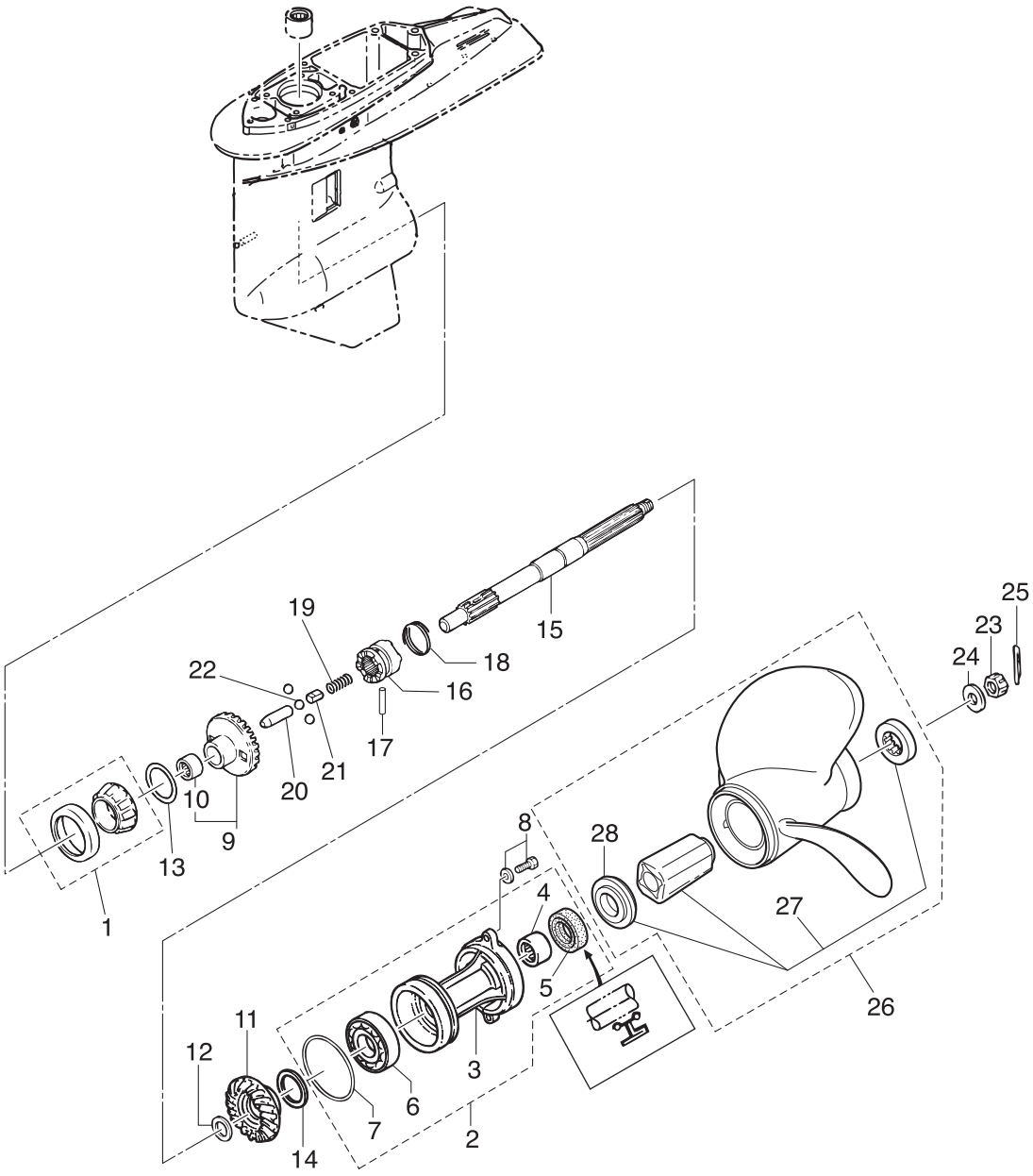
Ref.No.		Part No.	Description	Q'ty		Remarks
				M60C	M70C	
14-27		3B7-60213-0	TAPERED ROLLER BEARING 32305	1	1	
14-28		353-64327-0	DRIVE SHAFT SPRING	1	1	
14-29		3B7-65021-2	WATER PUMP IMPELLER	1	1	
14-30		3B7-65022-1	KEY	1	1	Pump Impeller
14-31		3B7-65016-0	PUMP CASE SUB-ASSY (UPPER)	1	1	
14-32		3B7-65238-0	PUMP CASE LINER	1	1	Chrome Plated
14-33		3B7-65014-0	WATER PIPE SEAL (LOWER)	1	1	
14-34		3B7-65018-0	PUMP CASE GASKET	1	1	
14-35		3J5-65017-1	PUMP CASE (LOWER)	1	1	
14-36		3C7-60223-1	OIL SEAL 22-42-7	2	2	
14-37		346-64084-0	SHIM 35-41.9-0.5	1	1	
14-38		3B7-65015-0	O-RING 3.1-54.4	1	1	
14-39		334-65012-0	DOWEL PIN 4-10	2	2	
14-40		9161E3-0880	BOLT	4	4	
14-41		940103-0800	WASHER	5	5	Pump Case (Upper) Trim Tab
14-42		3F3-65239-2	WATER PUMP GUIDE PLATE	1	1	Chrome Plated
14-43		3B7-65029-0	GUIDE PLATE GASKET	1	1	
14-44		3B7-64328-0	DRIVE SHAFT SPRING GUIDE	1	1	
14-45		3B7-66011-1	CLUTCH CAM	1	1	
14-46	1	3B7-66013-1	CAM ROD (L)	1	1	for Transom "L"
14-46	2	3B7-66014-1	CAM ROD (UL)		1	for Transom "UL"
14-47		951403-3510	SPRING PIN 3.5-10	1	1	
14-48		3B7-66031-1	CAM ROD BUSHING	1	1	
14-49		345-66021-0	O-RING 1.9-6.8	2	2	
14-50		3B7-66023-0	O-RING 3.5-27.7	1	1	
14-51		353-66241-1	SHIFT ROD JOINT	1	1	
14-52		951403-3516	SPRING PIN 3.5-16	2	2	Clutch Cam Shift Rod Joint
14-53		353-66024-0	STOPPER	1	1	
14-54		910103-6612	BOLT	1	1	

Fig. 14 GEAR CASE (DRIVE SHAFT)



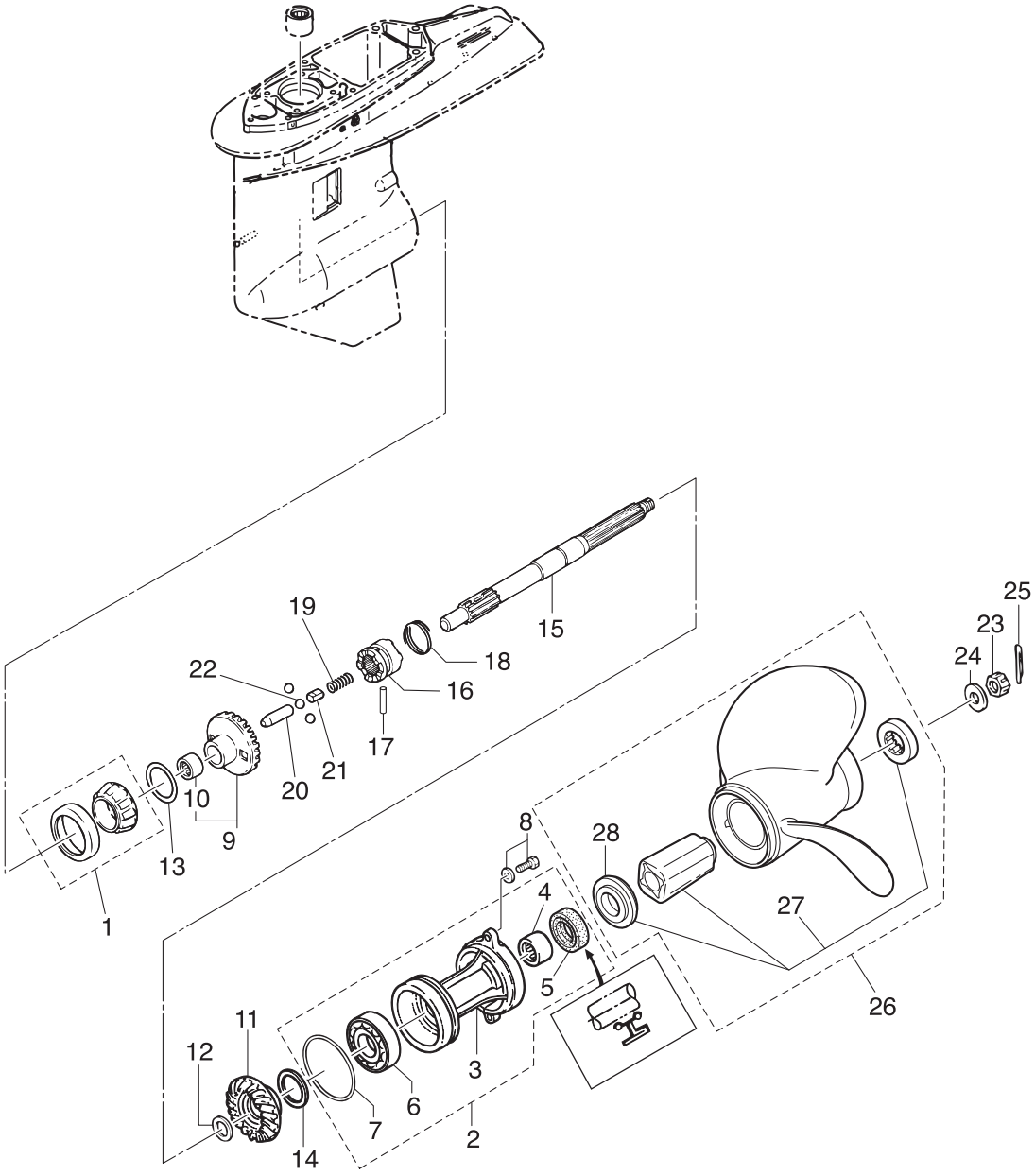
Ref.No.		Part No.	Description	Q'ty		Remarks
				M60C	M70C	
14-55		3T1-60001-1	BOLT 8-35	4	4	
14-56		3B7-60001-5	BOLT 10-40	2	2	
14-57		9402E3-0800	WASHER	4	4	
14-58		9402E3-1000	WASHER	2	2	
14-59		3C7-60017-0	NIPPLE 6-1/8	1	1	for EP Type
14-60		3B7-60027-0	PLUG 6-1/8	1	1	for EF Type & MFG
14-61	1	98AL-40-800	HOSE	1	1	EP for Transom "L" 98AL-401000
14-61	2	98AL-40-920	HOSE		1	EP for Transom "UL" 98AL-401000
14-62		3C7-60018-0	NIPPLE 6-6	1	1	for EP Type
14-63		353-84398-0	BAND 100	2	2	for EP Type
14-64		346-65204-0	WATER PIPE AUXILIARY MOUNT	1	1	Water Pipe Locking Rubber
14-65		951403-3516	SPRING PIN 3.5-16	1	1	
14-66	1	3F3-65110-0	WATER PIPE (L)	1	1	for Transom "L"
14-66	2	3F3-65120-0	WATER PIPE (UL)		1	for Transom "UL"
14-67		345-65206-0	WATER PIPE SEAL (UPPER)	1	1	
14-68		345-65205-0	COLLAR 18-20-4.5	1	1	
14-69		3C7-60205-1	WATER STRAINER SET	1	1	
14-70		921503-0445	* SCREW	1	1	
14-71		930403-0400	* NYLON NUT 4-P0.7	1	1	

Fig. 15 GEAR CASE (PROPELLER SHAFT)



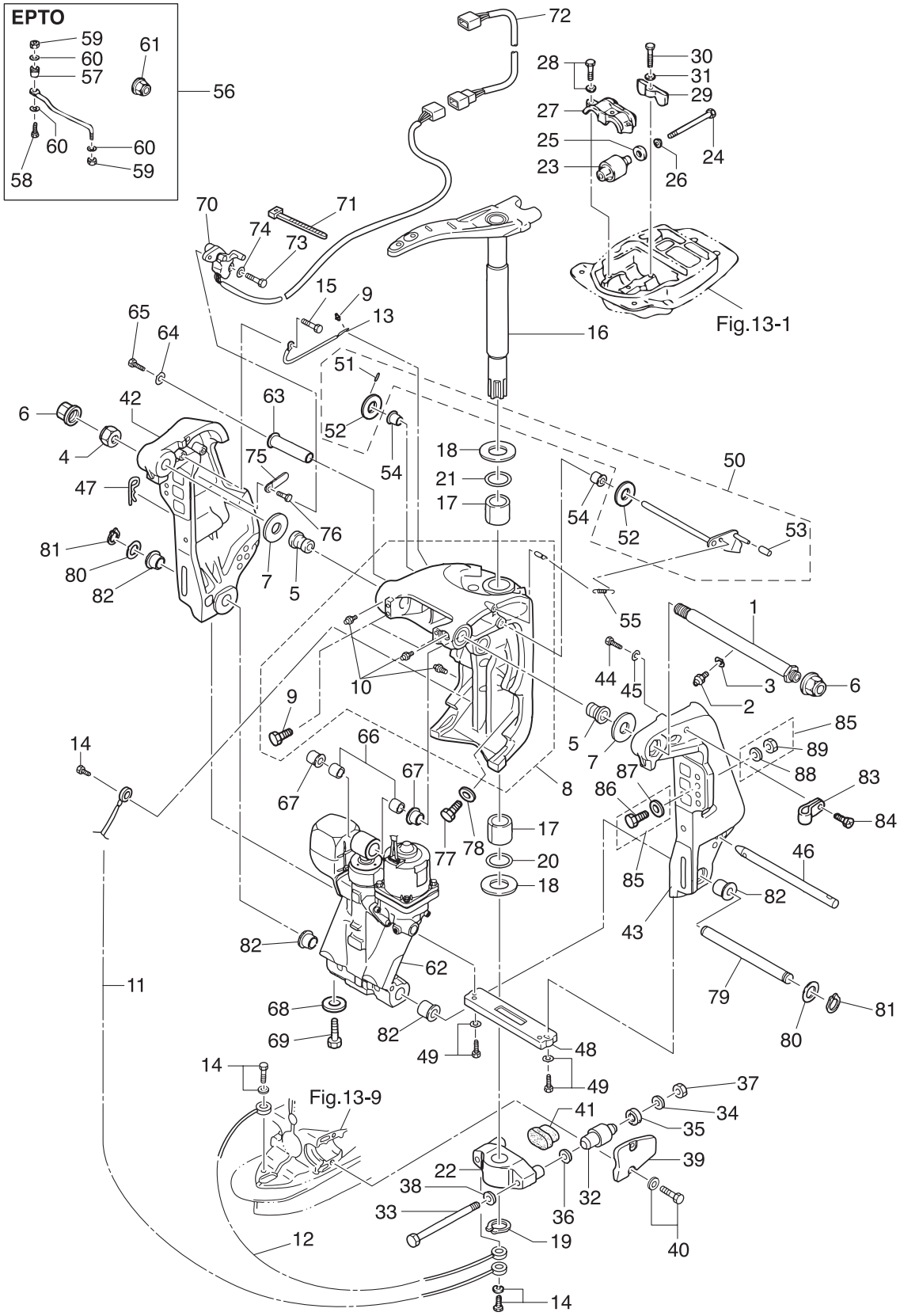
Ref.No.		Part No.	Description	Q'ty		Remarks
				M60C	M70C	
15-1		3C7-60215-0	TAPERED ROLLER BEARING 30209	1	1	
15-2		3B7Q87323-1	PROPELLER SHAFT HOUSING ASSY	1	1	
15-3		3B7Q60101-1	* PROPELLER SHAFT HOUSING	1	1	
15-4		3B7-60211-0	* ROLLER BEARING 30-40-30	1	1	
15-5		3B7-60111-0	* OIL SEAL 30-50-12	1	1	
15-6		9601-0-6208	* BALL BEARING 6208	1	1	
15-7		3B7-60103-0	* O-RING 3.1-94.4	1	1	
15-8		3C7-60108-2	PRE-COATED BOLT 8-30	2	2	
15-9		3J5-64010-0	BEVEL GEAR ASSY (A)	1	1	
15-10		3B7-64011-0	* ROLLER BEARING 25-32-26	1	1	
15-11		3Y7-64093-0	BEVEL GEAR C	1	1	Line=4
15-12	1	3B7-64032-0	WASHER t=3.2	A	A	
15-12	2	3B7-64034-0	WASHER t=3.0	A	A	
15-12	3	3B7-64035-0	WASHER t=2.8	A	A	
15-13	1	3B7-64015-0	SHIM 47-57-0.15	A	A	
15-13	2	3B7-64016-0	SHIM 47-57-0.1	A	A	
15-14	1	3B7-64036-0	SHIM 42-50-0.15	A	A	
15-14	2	3B7-64037-0	SHIM 42-50-0.1	A	A	
15-15		3B7-64211-0	PROPELLER SHAFT	1	1	
15-16		3T1-64215-2	CLUTCH	1	1	
15-17		3B7-64218-0	PIN	1	1	
15-18		3B7-64219-1	SNAP	1	1	
15-19		346-64221-0	SPRING	1	1	
15-20		3T1-64223-0	PUSH ROD	1	1	
15-21		3T1-64222-0	SPRING RETAINER L=30.5	1	1	
15-22		3T1-64224-0	BALL	3	3	
15-23		353-64121-0	PROPELLER NUT	1	1	
15-24		345-64124-0	WASHER 17-32-3	1	1	
15-25		951503-0325	SPLIT PIN 3-25	1	1	

Fig. 15 GEAR CASE (PROPELLER SHAFT)



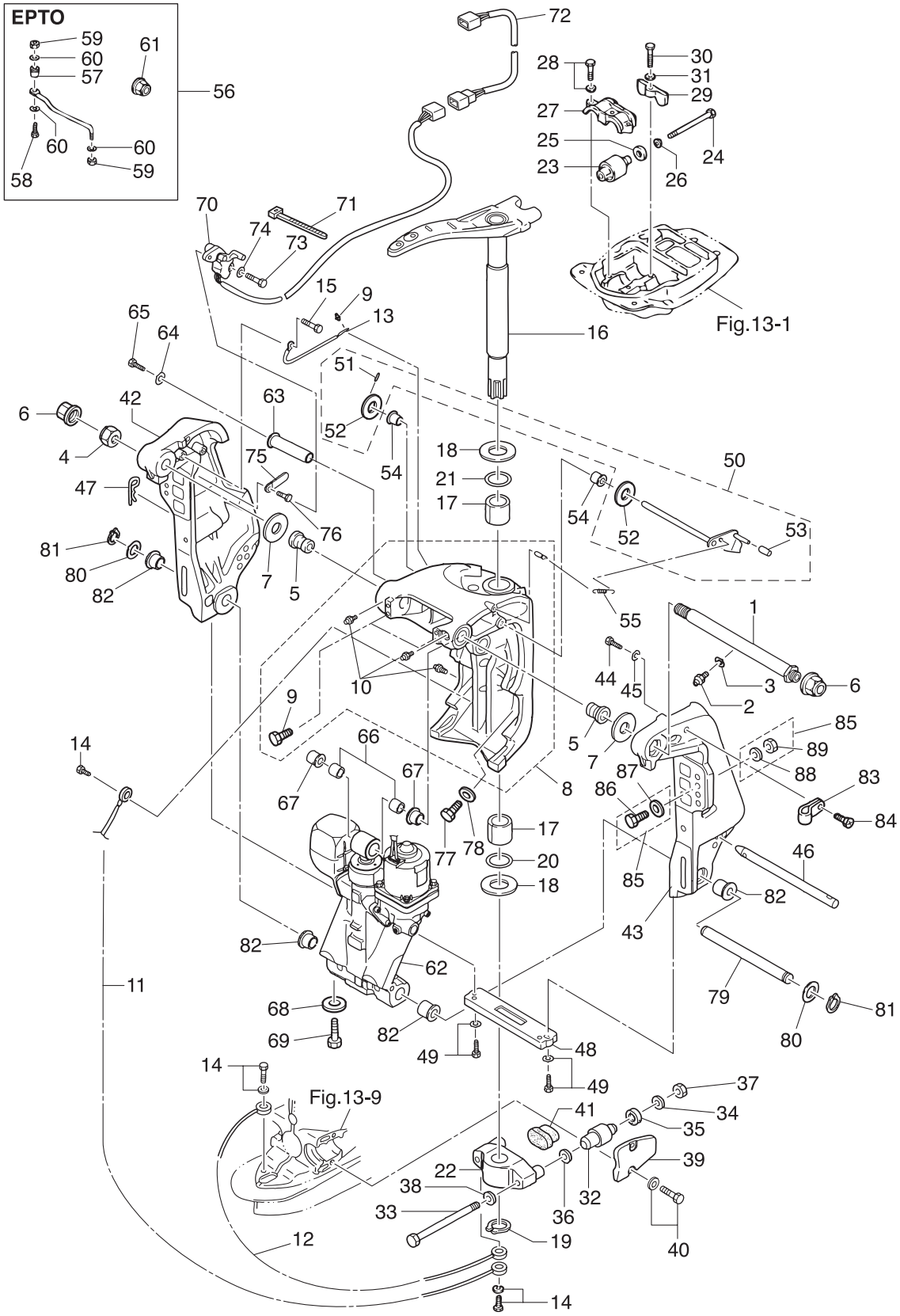
Ref.No.		Part No.	Description	Q'ty		Remarks
				M60C	M70C	
15-26	1	3HKB64518-0	PROPELLER ASSY (9″)	1	1	OPT 3 x 356 x 229
15-26	2	3HKB64523-0	PROPELLER ASSY (11″)	1	1	OPT 3 x 356 x 279
15-26	3	3HKB64527-0	PROPELLER ASSY (13″)	1	1	OPT 3 x 349 x 330
15-26	4	3HKB64532-0	PROPELLER ASSY (15″)	1	1	STD 3 x 343 x 381
15-26	5	3HKB64536-0	PROPELLER ASSY (17″)	1	1	OPT 3 x 337 x 432
15-26	6	3HKB64541-0	PROPELLER ASSY (19″)	1	1	OPT 3 x 335 x 483
15-26	7	3HKB64545-0	PROPELLER ASSY (21″)	1	1	OPT 3 x 335 x 533
15-27		3HK-64238-0	* PROPELLER HUB KIT	1	1	
15-28		3HK-64235-0	** FORWARD THRUST WASHER	1	1	

Fig. 16 BRACKET (POWER TRIM & TILT)



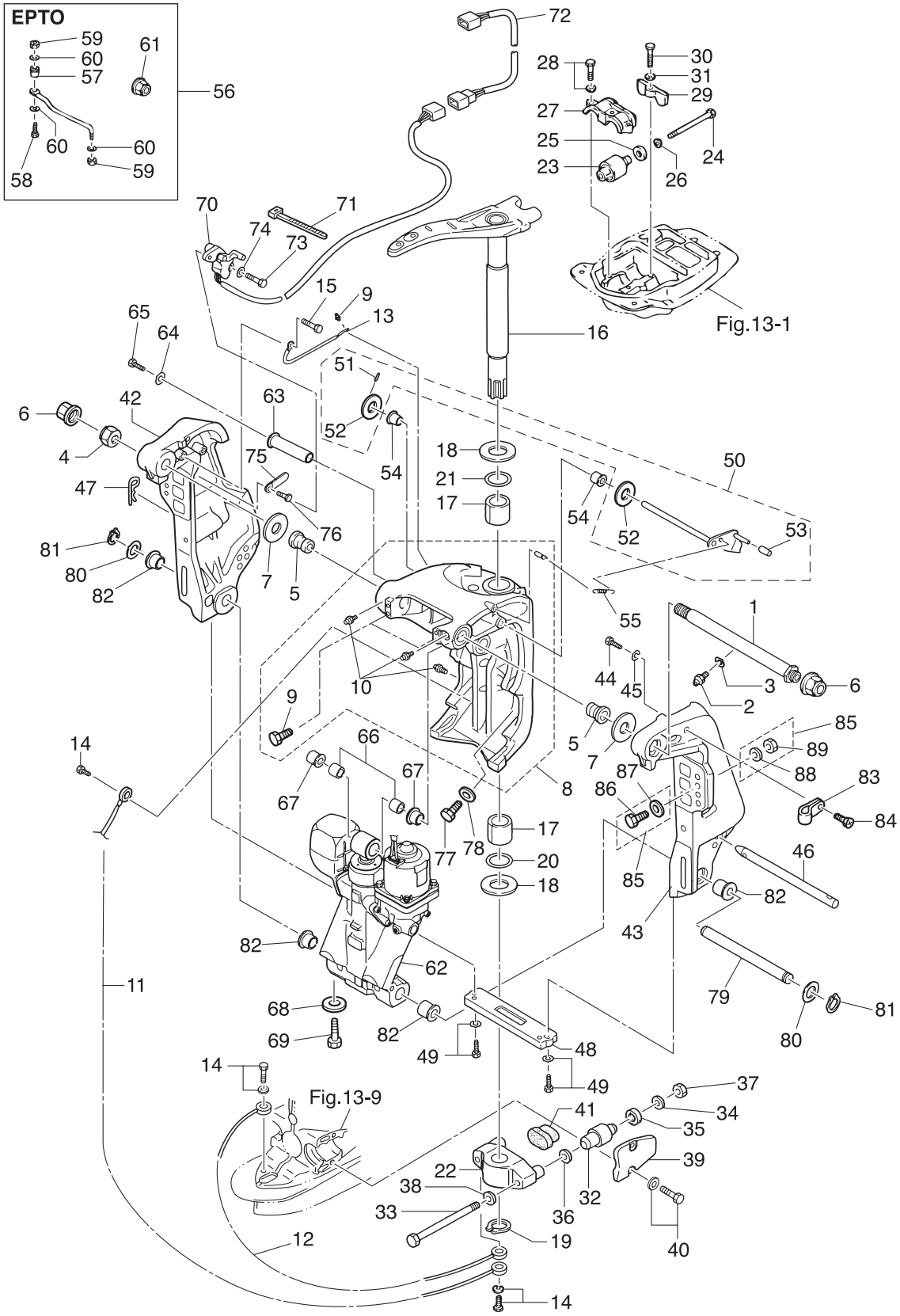
Ref.No.		Part No.	Description	Q'ty		Remarks
				M60C	M70C	
16-1		3E0-62191-1	SWIVEL BRACKET SHAFT ASSY	1	1	
16-2		344-67177-1	GREASE FITTING	1	1	
16-3		940103-0600	WASHER	1	1	
16-4		346-62124-1	NYLON NUT 7/8-14	1	1	
16-5		3E0-62126-0	BUSHING 25.6-28.6-40	2	2	
16-6		346-62127-0	CAP NUT	2	2	
16-7		3E0-62116-1	WASHER 25.7-50-1	2	2	
16-8		3E0Q62313-3	SWIVEL BRACKET ASSY	1	1	
16-9		9101E3-5612	* BOLT	4	4	
16-10		344-67177-1	* GREASE FITTING	4	4	
16-11		3C8-62396-1	GROUND L=210	1	1	Mount Bracket -Swivel Bracket
16-12		3A3-62396-1	GROUND L=110	1	1	Mount Bracket -Drive Shaft Housing
16-13		398-62396-1	GROUND L=130	1	1	Swivel Bracket -Clamp Bracket
16-14		9101E3-5612	BOLT	3	3	
16-15		9101E3-5612	BOLT	1	1	
16-16	1	3B7Q62010-2	STEERING SHAFT ASSY	1	1	for EPTO Model
16-16	2	3F3Q62010-1	STEERING SHAFT ASSY	1	1	for EFTO/MFG Model
16-17		3B7-62417-0	BUSHING 32-40-45	2	2	
16-18		3B7-62423-1	THRUST PLATE (UPPER)	2	2	
16-19		945103-3200	C-RING d=32	1	1	
16-20		3B7-62415-0	O-RING 4.5-32	1	1	
16-21		3B7-62414-0	SEAL RING	1	1	
16-22		3F3Q61411-2	MOUNT BRACKET	1	1	
16-23		3B7-61301-0	RUBBER MOUNT (UPPER)	2	2	
16-24		3B7-61307-2	BOLT 7/16-115	2	2	
16-25		3C7-61338-0	DAMPER 21-36-5	2	2	
16-26		3B7-61335-0	WASHER 11.5-32-3	2	2	
16-27		3B7-61341-1	MOUNT HOLDING PLATE (UPPER)	1	1	Rubber Mount Cap
16-28		9101E3-5835	BOLT	3	3	

Fig. 16 BRACKET (POWER TRIM & TILT)



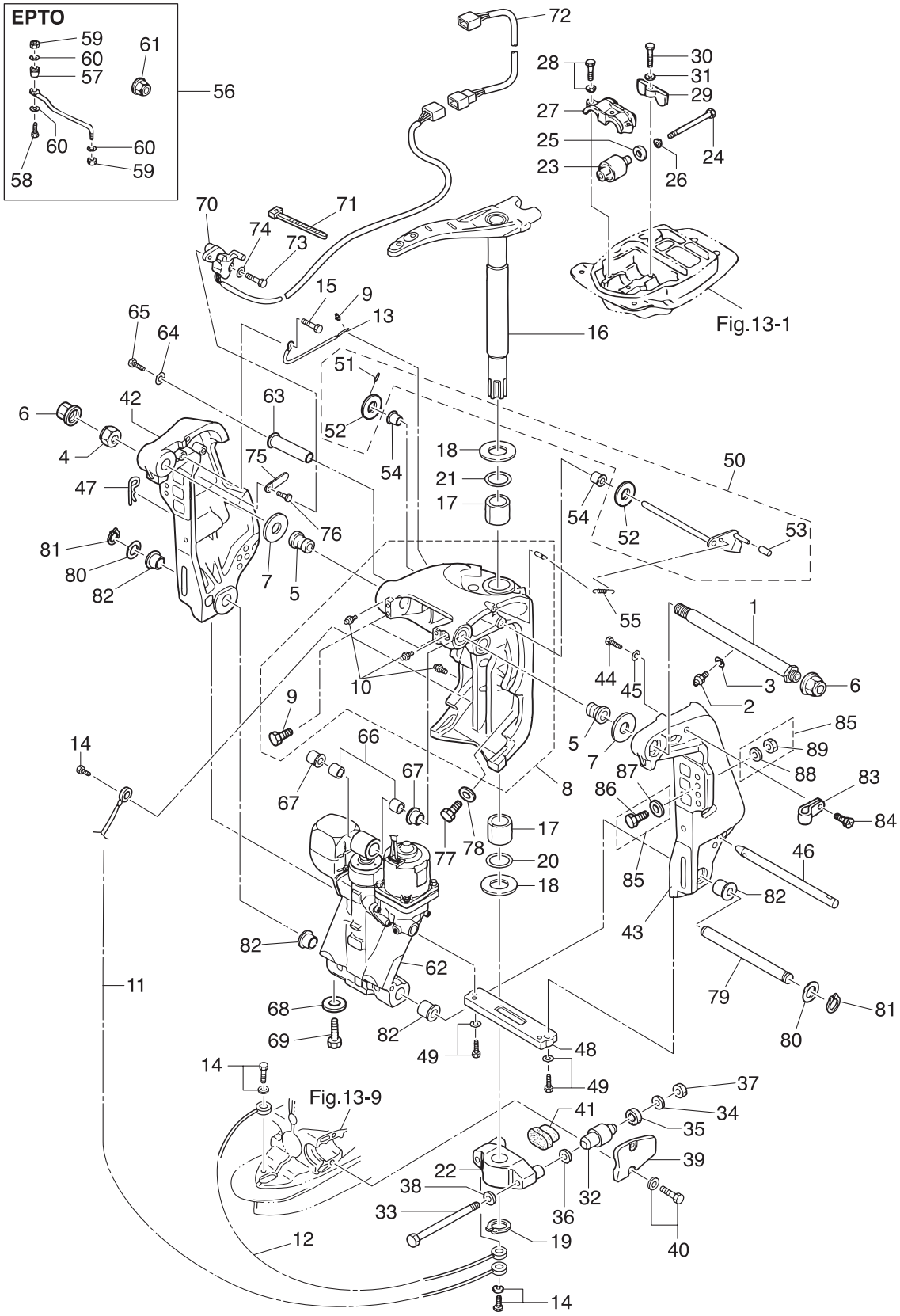
Ref.No.	Part No.	Description	Q'ty		Remarks
			M60C	M70C	
16-29	3B7-61339-0	DAMPER (UPPER)	1	1	
16-30	910103-0625	BOLT	1	1	
16-31	3C8-66308-0	WASHER 6-16-1.5	1	1	
16-32	353-61302-2	RUBBER MOUNT (LOWER)	2	2	
16-33	353-61321-3	BOLT	2	2	
16-34	353-61334-0	WASHER 13-34-3	2	2	
16-35	3C7-61338-0	DAMPER 21-36-5	2	2	
16-36	353-61315-1	WASHER 12.2-25-2	2	2	
16-37	3B7-61324-0	NUT 12-P1.5	2	2	
16-38	9402E3-1200	WASHER	2	2	
16-39	3B7Q61342-0	MOUNT HOLDING PLATE (LOWER)	2	2	Rubber Mount Cap
16-40	3N4-61343-0	BOLT 8-25	4	4	
16-41	353-61336-0	DAMPER (LOWER)	1	1	
16-42	3E0Q62112-0	CLAMP BRACKET (R)	1	1	Starboard Side
16-43	3E0Q62113-1	CLAMP BRACKET (L)	1	1	Port Side
16-44	9102E3-1020	BOLT	1	1	
16-45	9402E3-1000	WASHER	1	1	
16-46	3E0-62121-1	THRUST ROD	1	1	
16-47	3B7-62129-1	PIN	1	1	
16-48	3C7-60218-2	ANODE	1	1	
16-49	910103-6630	BOLT	2	2	
16-50	3Y9-62431-1	TILT STOPPER ASSY	1	1	
16-51	951403-3516	* SPRING PIN 3.5-16	1	1	
16-52	3T1-61315-0	* WASHER 10.5-18-2	2	2	
16-53	3Y9-62433-0	* TILT STOPPER GRIP	1	1	
16-54	353-63207-0	COLLAR 10.2-12-12	2	2	
16-55	3E0-62473-1	TILT STOPPER SPRING	1	1	
16-56	3E0-84905-0	DRAG LINK ASSY	1	1	for EP Model
16-57	3E0-84914-0	* SPACER	1	1	

Fig. 16 BRACKET (POWER TRIM & TILT)



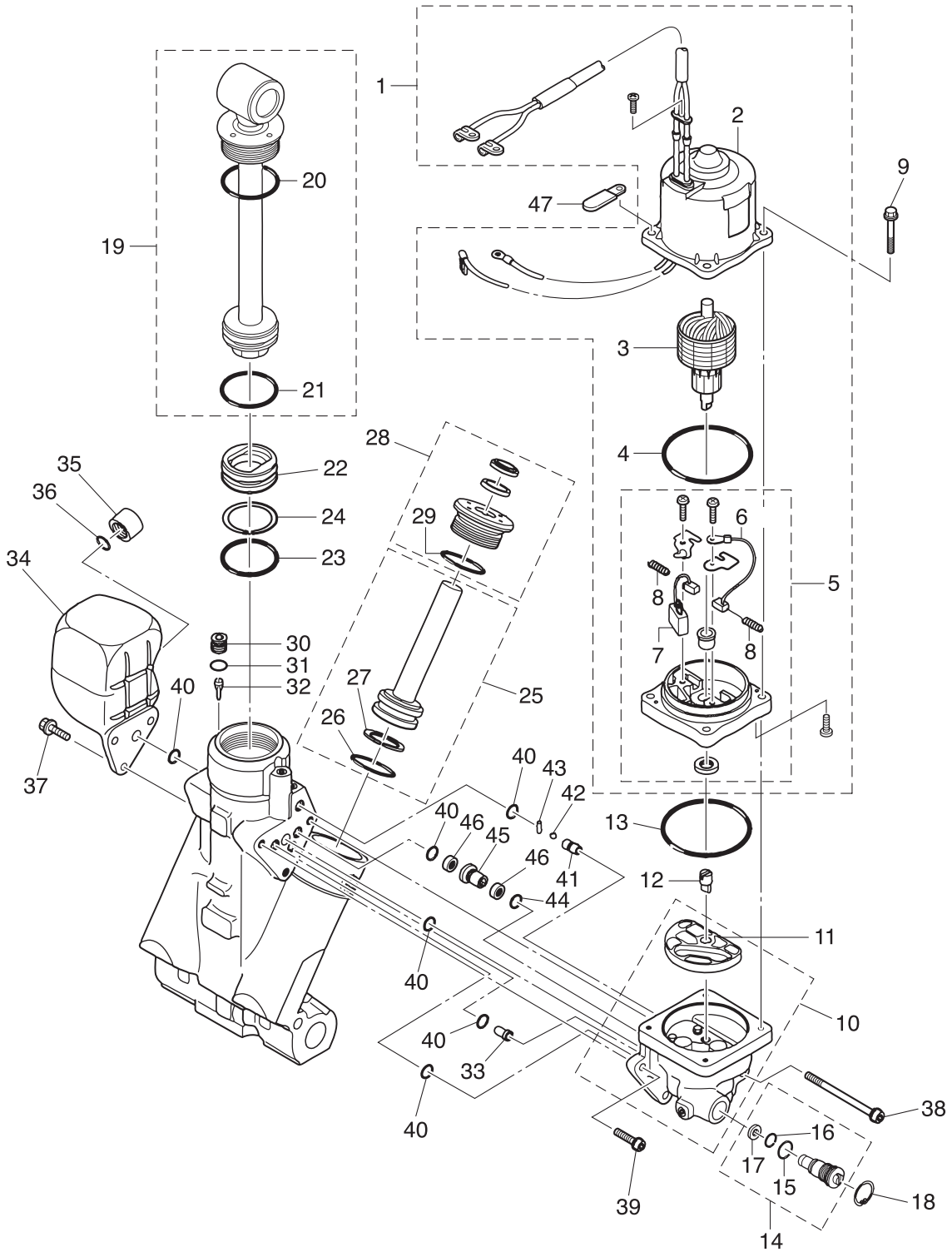
Ref.No.	Part No.	Description	Q'ty		Remarks
			M60C	M70C	
16-58	3E0-84917-0	* BOLT 3/8-50	1	1	
16-59	353-84918-0	* NYLON NUT 3/8-24UNF	2	2	
16-60	353-84916-0	* WASHER 9.6-18-2	3	3	
16-61	3F3-84908-0	* SEAL RING	1	1	
16-62	3E0-77150-1	PTT ASSY	1	1	see Fig.17
16-63	3C8-77071-1	CYLINDER PIN (UPPER)	1	1	
16-64	345-05122-1	WASHER 6.5-23-1.5	1	1	
16-65	9101E3-0612	BOLT	1	1	
16-66	3C8-77075-0	BUSHING 18-24-19	2	2	
16-67	3E0-77076-0	BUSHING 18-20-20.5	2	2	
16-68	369-60218-1	ANODE	1	1	
16-69	910103-5616	BOLT	1	1	
16-70	3T1-72574-0	TRIM SENSOR L=1700	1	1	for EPTO Model
16-71	353-84398-0	BAND100	2	2	for EPTO Model
16-72	3T1-72573-0	EXTENSION CORD (TRIM SENSOR) L=6000	1	1	for EPTO Model
16-73	910103-0620	BOLT	2	2	for EPTO Model
16-74	3C8-66308-0	WASHER 6-16-1.5	2	2	for EPTO Model
16-75	309-06972-0	CLAMP 6.5-47.5P	1	1	for EPTO Model
16-76	910103-0612	BOLT	1	1	for EPTO Model
16-77	3B7-77085-1	BOLT 12-20 P1.75	2	2	
16-78	940103-1200	WASHER	2	2	
16-79	3E0-77101-1	CYLINDER PIN (LOWER)	1	1	
16-80	346-62412-1	WASHER 22.6-30-2	2	2	
16-81	945103-2200	C-RING d=22	2	2	
16-82	3E0-77103-0	BUSHING 22-25.4-23.5	4	4	
16-83	345-06915-0	CLAMP 6.5-14L	1	1	
16-84	921503-5612	SCREW	1	1	
16-85	3C8-72120-0	RIGGING BOLT SET	1	1	
16-86	3C7-62133-2	* BOLT 12-105 P1.25	4	4	

Fig. 16 BRACKET (POWER TRIM & TILT)



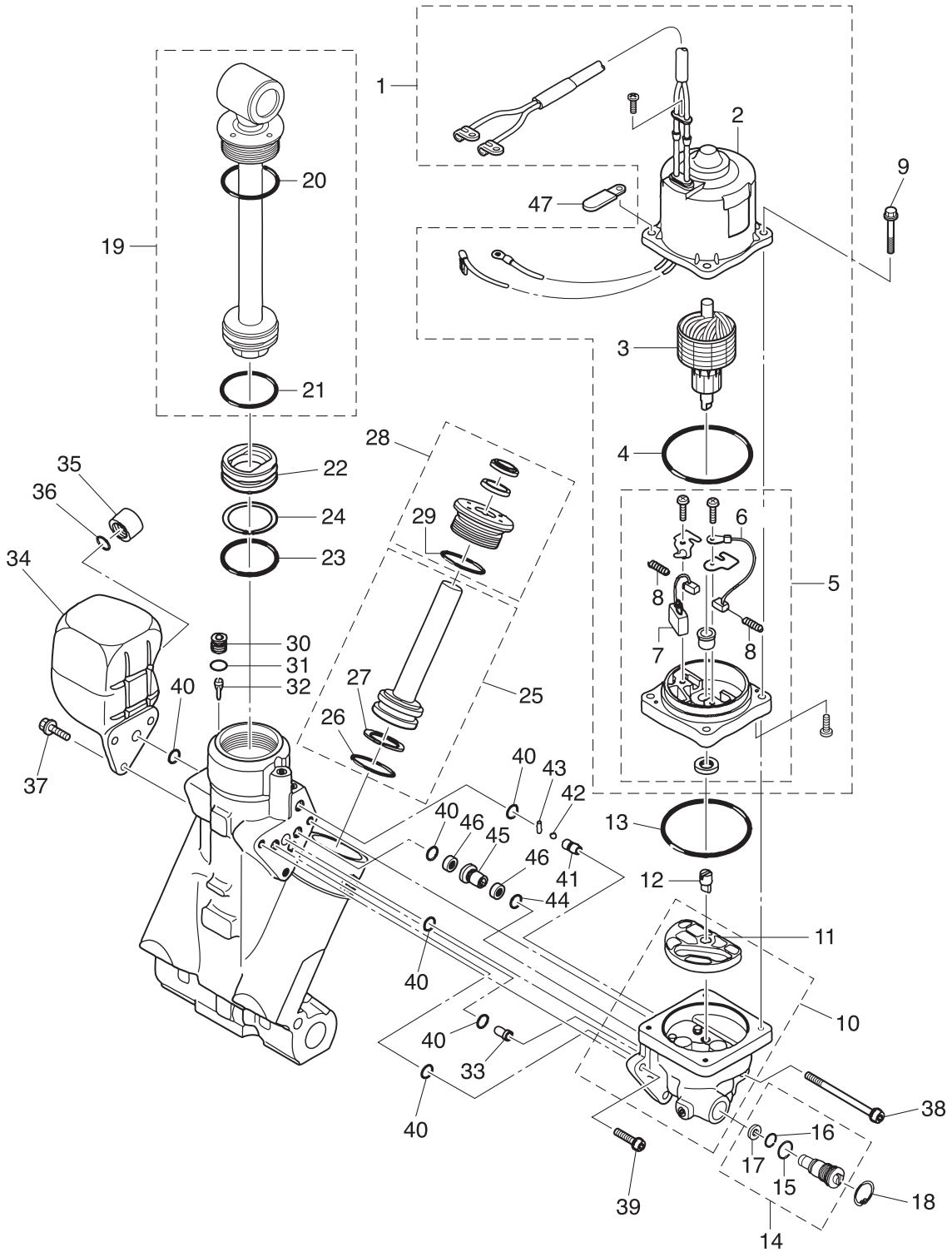
Ref.No.		Part No.	Description	Q'ty		Remarks
				M60C	M70C	
16-87		353-61334-0	* WASHER 13-34-3	4	4	
16-88		940103-1200	* WASHER	4	4	
16-89		3C7-62139-1	* NUT 12-P1.25	4	4	

Fig. 17 POWER TRIM & TILT



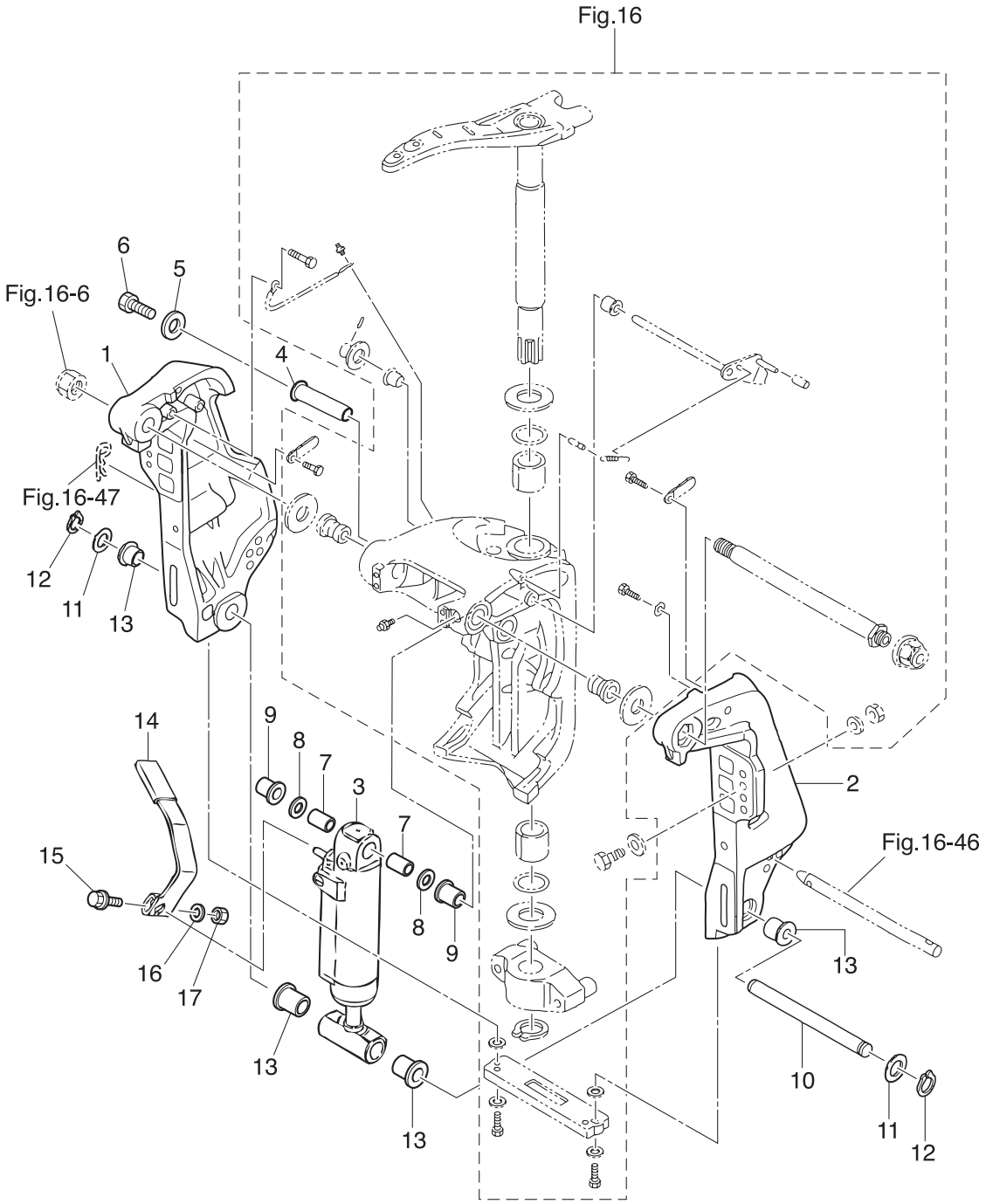
Ref.No.	Part No.	Description	Q'ty		Remarks
			M60C	M70C	
17-1	3E0-77180-2	MOTOR ASSY	1	1	
17-2	3E0-77195-0	* YOKE ASSY	1	1	
17-3	3E0-77190-0	* ARMATURE ASSY	1	1	
17-4	353-77182-1	* O-RING	1	1	
17-5	3E0-77192-0	* MOTOR BRACKET ASSY	1	1	
17-6	3E0-77183-0	** BRUSH	1	1	
17-7	353-77191-0	** BREAKER	1	1	
17-8	3E0-77184-0	** BRUSH SPRING	2	2	
17-9	3E0-77199-1	BOLT	4	4	
17-10	3E0-77430-1	PUMP	1	1	
17-11	3E0-77434-0	* FILTER	1	1	
17-12	3E0-77163-0	COUPLING	1	1	
17-13	3B7-77167-0	O-RING 1.8-69.6	1	1	
17-14	3E0-77176-1	MANUAL VALVE	1	1	
17-15	3B7-77411-0	* O-RING	1	1	
17-16	3E0-77407-0	* O-RING	1	1	
17-17	3E0-77408-0	* BACK-UP RING	1	1	
17-18	9450E3-1800	C-RING	1	1	
17-19	3E0-77365-1	PISTON ROD ASSY	1	1	
17-20	3E0-77383-0	* O-RING	1	1	
17-21	3B7-77375-0	* O-RING	1	1	
17-22	3B7-77377-1	FREE PISTON	1	1	
17-23	3B7-77375-0	O-RING	1	1	
17-24	3B7-77376-0	BACK-UP RING	1	1	
17-25	3E0-77388-0	TRIM PISTON ASSY	2	2	
17-26	3B7-77392-0	* O-RING	2	2	
17-27	3B7-77393-0	* BACK-UP RING	2	2	
17-28	3E0-77395-0	ROD GUIDE SUB-ASSY	2	2	
17-29	3E0-77398-0	* O-RING	2	2	

Fig. 17 POWER TRIM & TILT



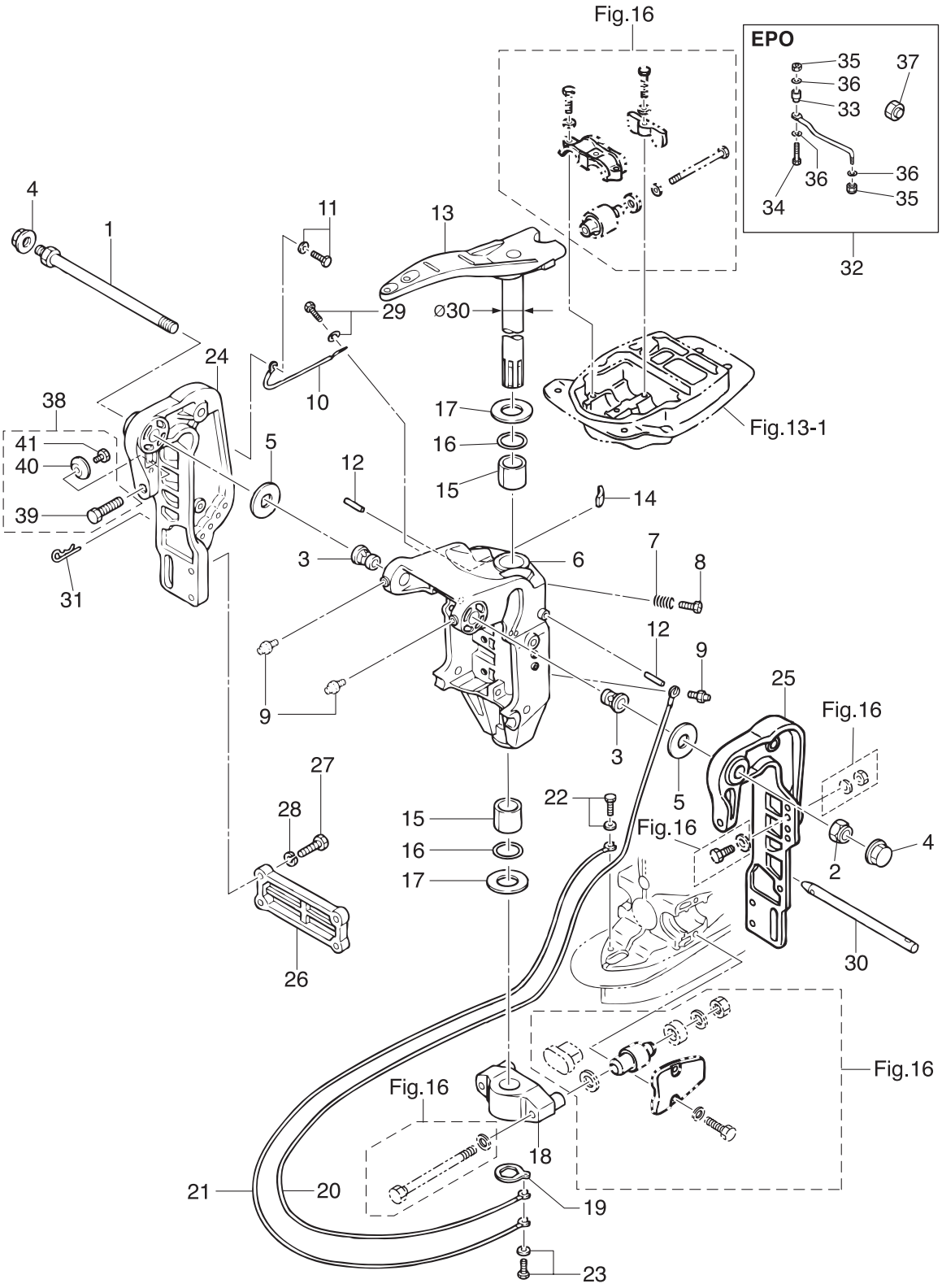
Ref.No.	Part No.	Description	Q'ty		Remarks
			M60C	M70C	
17-30	3E0-77472-1	PLUG	1	1	
17-31	3B7-77179-0	O-RING	1	1	
17-32	3E0-77475-0	FILTER	1	1	
17-33	3E0-77479-0	ORIFICE	1	1	
17-34	3E0-77165-0	RESERVE TANK	1	1	
17-35	3E0-77168-0	CAP	1	1	
17-36	3E0-77169-0	O-RING	1	1	
17-37	3E0-77159-1	BOLT	3	3	
17-38	3E0-77431-1	BOLT	1	1	
17-39	3E0-77432-1	BOLT	2	2	
17-40	3E0-77167-0	O-RING	6	6	
17-41	3E0-77557-0	ORIFICE	1	1	
17-42	3E0-77558-0	BALL	1	1	
17-43	3E0-77559-0	PIN	1	1	
17-44	3B7-77169-0	O-RING	1	1	
17-45	3E0-77453-0	VALVE SEAT	1	1	
17-46	3E0-77456-0	FILTER	2	2	
17-47	309-06972-0	CLAMP 6.5-47.5P	1	1	EPTO Model

Fig. 18 GAS SHOCK ABSORBER (MFG MODEL)



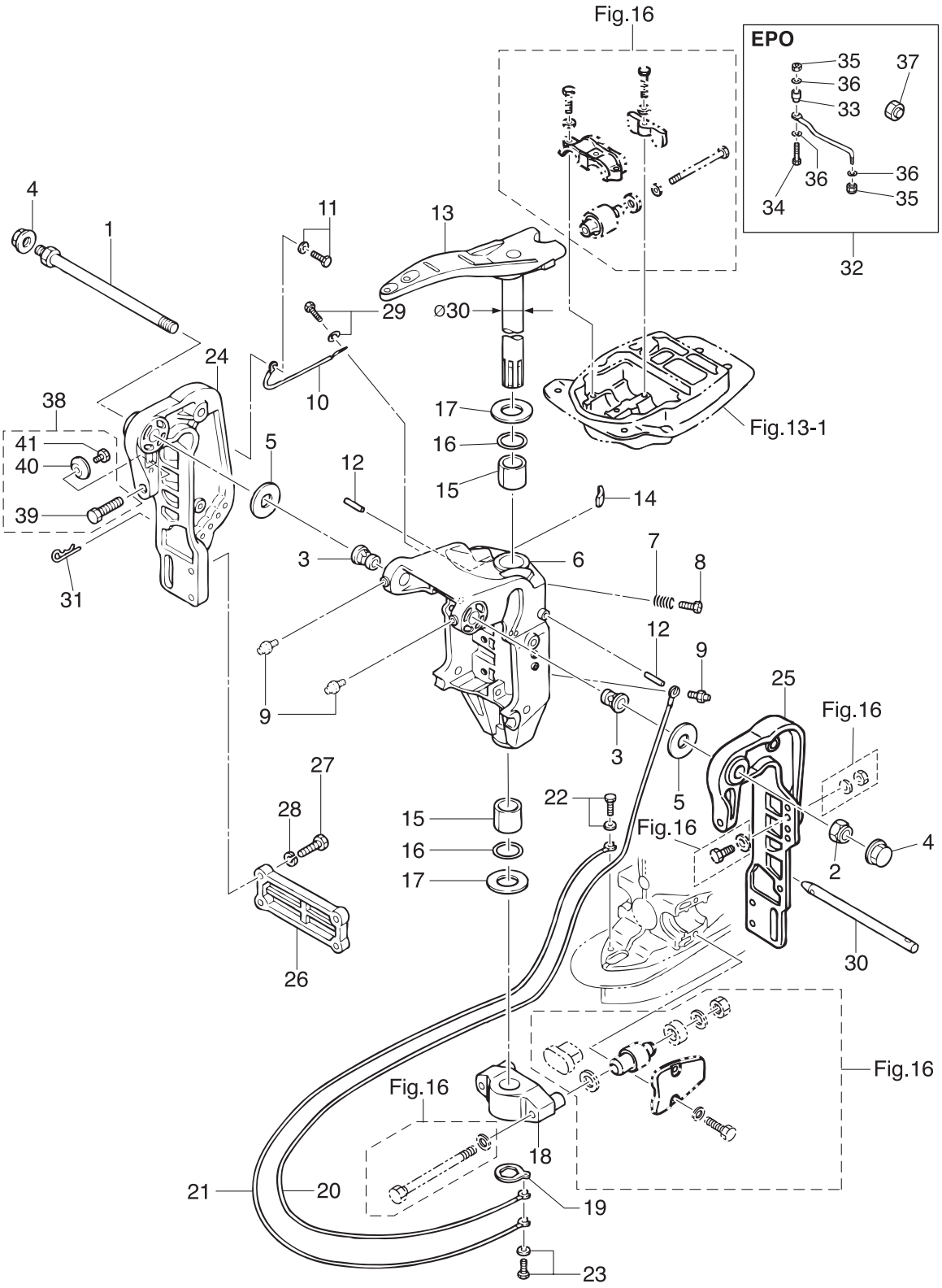
Ref.No.		Part No.	Description	Q'ty		Remarks
				M60C	M70C	
18-1		3N4Q62112-0	CLAMP BRACKET (R)		1	Starboard Side
18-2		3N4Q62113-0	CLAMP BRACKET (L)		1	Port Side
18-3		3N4Q77601-0	GAS SHOCK ABSORBER		1	
18-4		3C8-77071-1	CYLINDER PIN (UPPER)		1	
18-5		345-05122-1	WASHER 6.5-23-1.5		1	
18-6		9101E3-0612	BOLT		1	
18-7		3N4-77075-0	BUSHING 18-24-17		2	
18-8		3C8-77111-1	WASHER 19-34-3		2	
18-9		3E0-77076-0	BUSHING 18-20-20.5		2	
18-10		3E0-77101-1	CYLINDER PIN (LOWER)		1	
18-11		346-62412-1	WASHER 22.6-30-2		2	
18-12		945103-2200	C-RING d=22		2	
18-13		3E0-77103-0	BUSHING 22-25.4-23.5		4	
18-14		3N4-66311-0	REVERSE LOCK LEVER		1	
18-15		3V2-60001-0	BOLT 6-35		1	
18-16		9401E3-0600	WASHER		1	
18-17		930103-0600	NUT		1	

Fig. 19 BRACKET (MANUAL) EFO/EPO MODEL



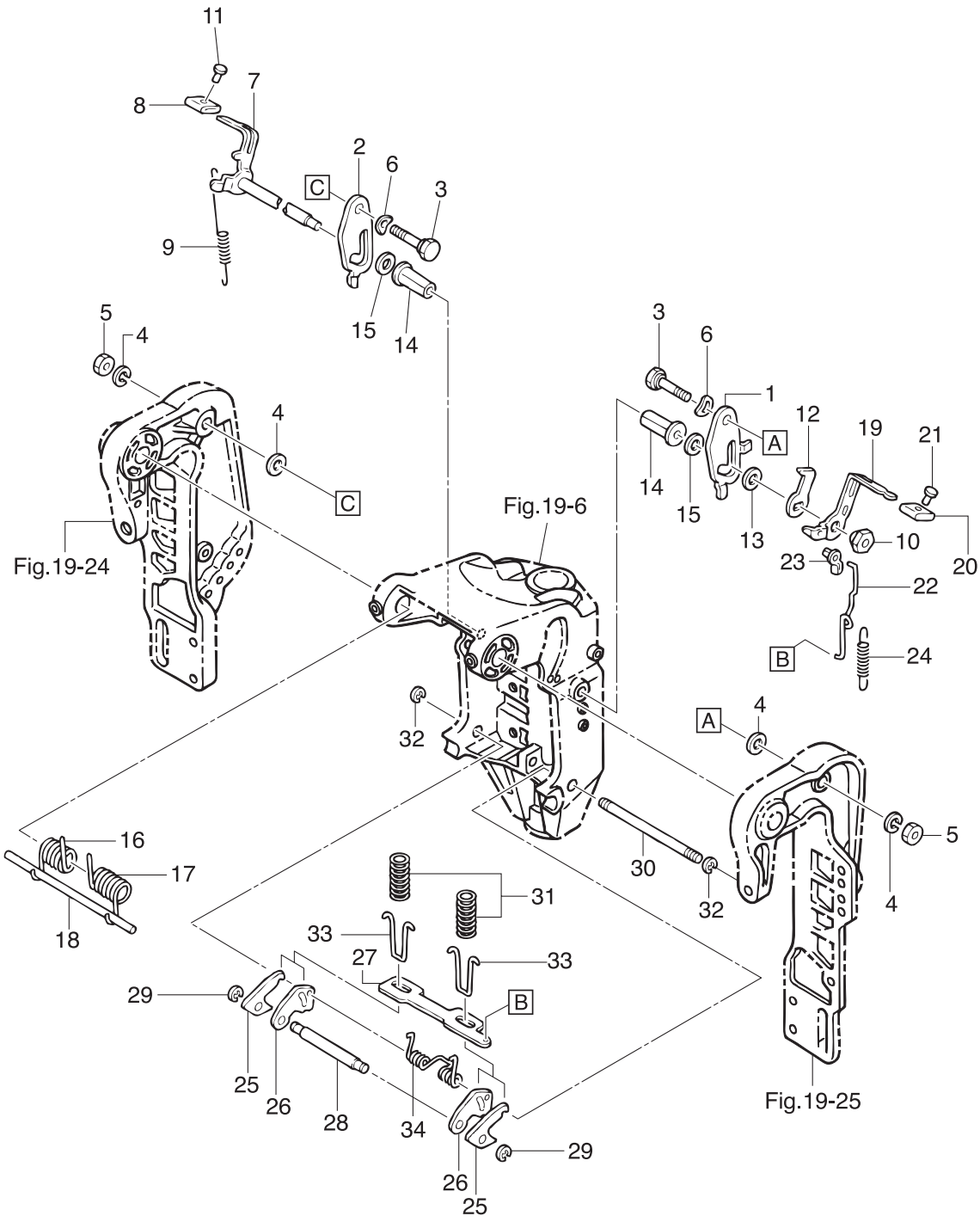
Ref.No.	Part No.	Description	Q'ty		Remarks
			M60C	M70C	
19-1	3N4-62191-0	SWIVEL BRACKET SHAFT ASSY	1	1	
19-2	346-62124-1	NYLON NUT 7/8-14	1	1	
19-3	3A3-62126-0	BUSHING 22.5-25.4-27	2	2	
19-4	346-62127-0	CAP NUT	2	2	
19-5	353-62116-1	WASHER 22.5-54-1	2	2	
19-6	353Q62312-3	SWIVEL BRACKET	1	1	
19-7	346-62421-1	FRICTION SPRING	1	1	
19-8	9101E3-0830	BOLT	1	1	
19-9	344-67177-1	GREASE FITTING	3	3	
19-10	3A3-62396-1	GROUND L=110	1	1	Swivel Bracket -Clamp Bracket
19-11	9101E3-5612	BOLT	1	1	
19-12	951103-0536	PARALLEL PIN	2	2	
19-13	353Q62010-1	STEERING SHAFT ASSY ϕ30	1	1	
19-14	345-62441-0	FRICTION PIECE	1	1	
19-15	353-62417-0	BUSHING 30-36-41	2	2	
19-16	353-62415-0	O-RING 3.5-29.7	2	2	
19-17	353-62423-1	THRUST PLATE (UPPER) 31-50-2	2	2	
19-18	3F3Q61410-1	MOUNT BRACKET	1	1	
19-19	353-61412-0	LOCK PLATE	1	1	
19-20	3A3-62396-1	GROUND L=110	1	1	Mount Bracket -Swivel Bracket
19-21	3A3-62396-1	GROUND L=110	1	1	Mount Bracket -Drive Shaft Housing
19-22	9101E3-5612	BOLT	1	1	
19-23	9101E3-5612	BOLT	1	1	
19-24	353Q62112-5	CLAMP BRACKET (R)	1	1	Starboard Side
19-25	353Q62113-3	CLAMP BRACKET (L)	1	1	Port Side
19-26	353Q62114-1	PLATE	1	1	
19-27	911103-1035	BOLT 10-P1.25	4	4	
19-28	941303-1000	SPRING WASHER	4	4	
19-29	9101E3-5612	BOLT	1	1	

Fig. 19 BRACKET (MANUAL) EFO/EPO MODEL



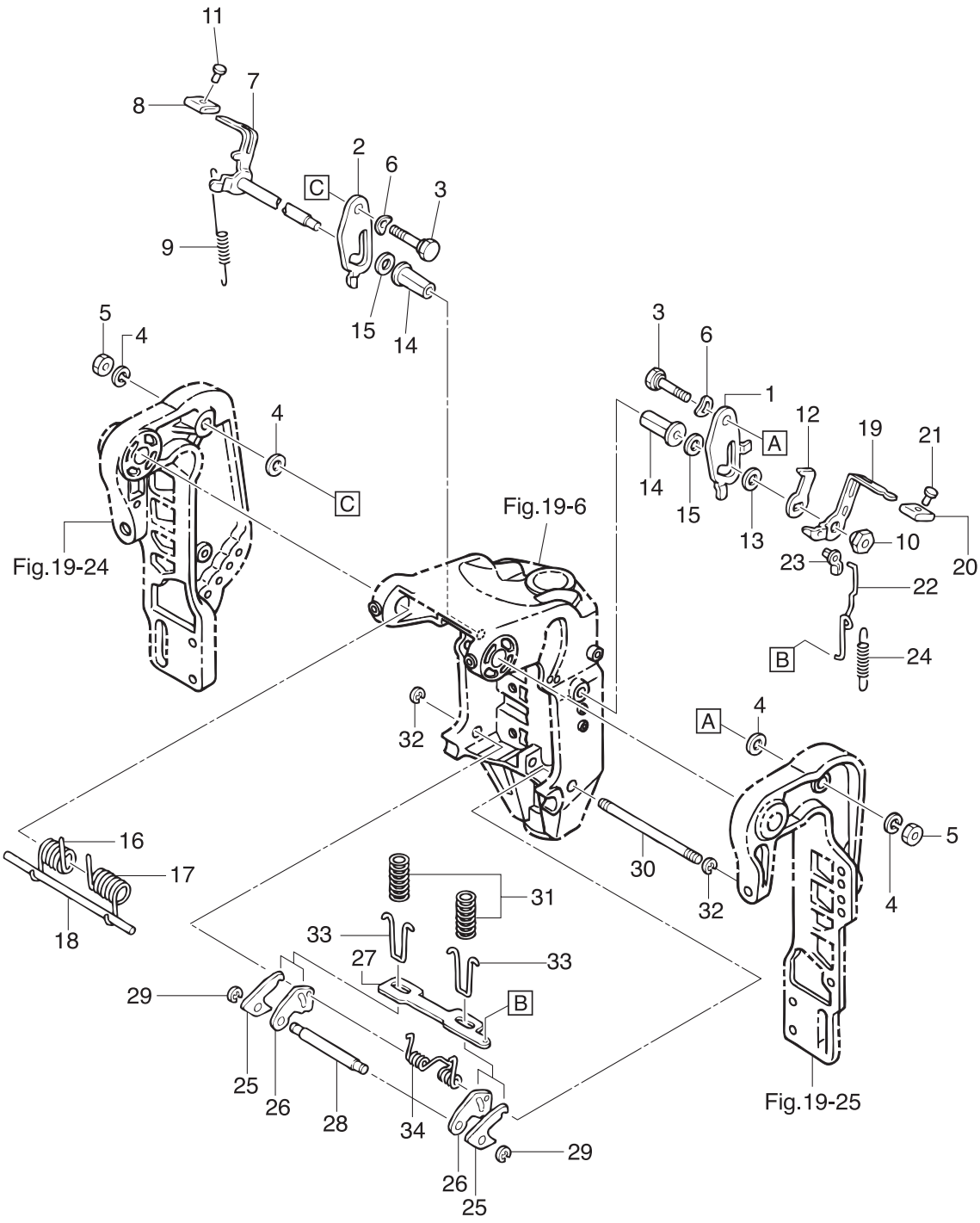
Ref.No.	Part No.	Description	Q'ty		Remarks
			M60C	M70C	
19-30	3A3-62121-1	THRUST ROD	1	1	
19-31	3B7-62129-1	PIN	1	1	
19-32	3B7-84905-1	DRAG LINK ASSY	1		for EPO Model
19-33	3B7-84914-0	* SPACER	1		
19-34	3B7-84917-0	* BOLT 3/8-55	1		
19-35	353-84918-0	* NYLON NUT 3/8-24UNF	2		
19-36	353-84916-0	* WASHER 9.6-18-2	3		
19-37	3F3-84908-0	* SEAL RING	1		
19-38	3N4-77217-0	CLAMP SCREW KIT	2	2	
19-39	3N4-62106-0	* CLAMP SCREW	1	1	
19-40	332-62101-1	* CLAMP SCREW PAD	1	1	
19-41	3C8-62107-0	* SHOULDER BOLT	1	1	

Fig. 20 MANUAL TILT (EFO/EPO MODEL)



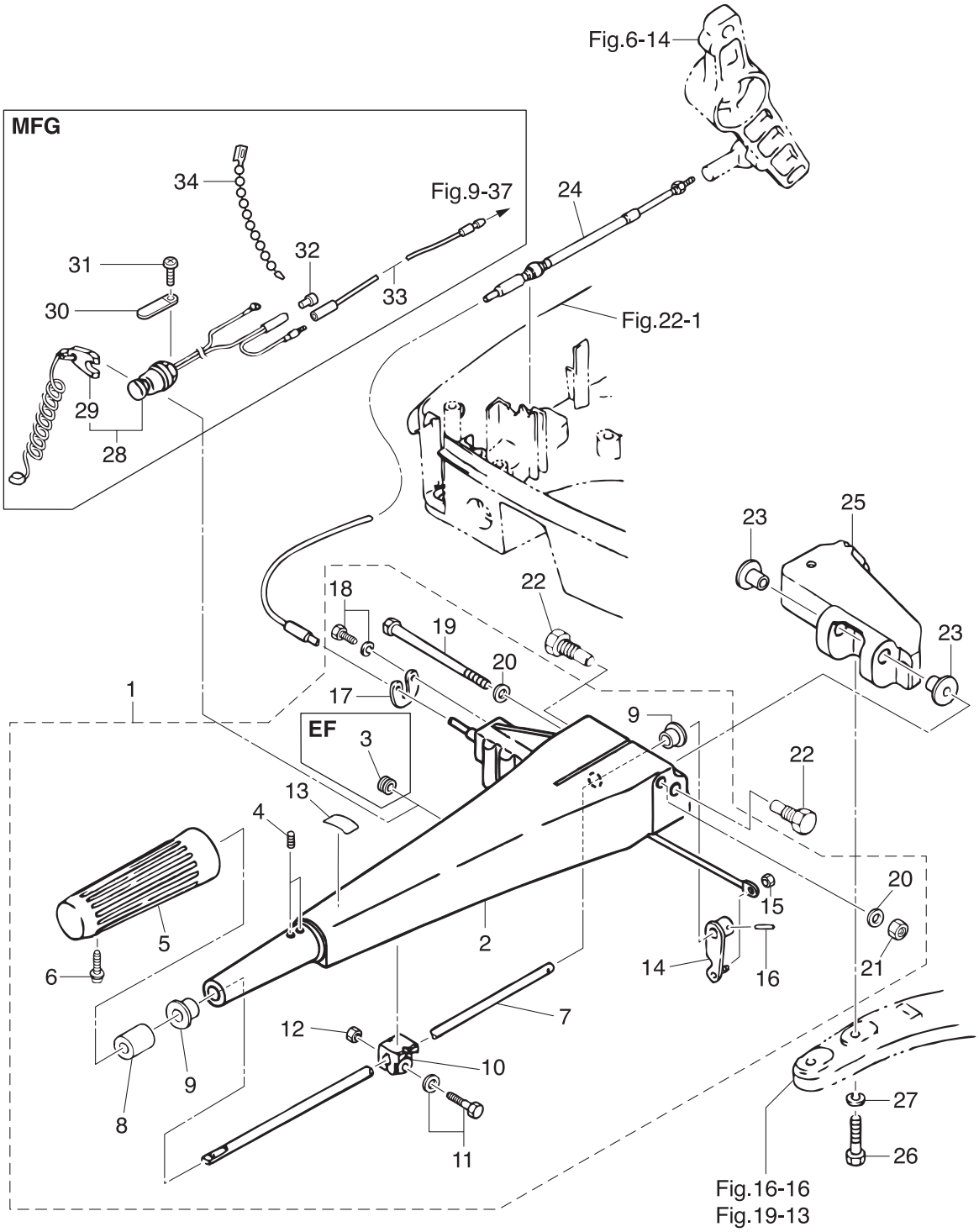
Ref.No.	Part No.	Description	Q'ty		Remarks
			M60C	M70C	
20-1	353-62454-0	TILT STOPPER (L)	1	1	
20-2	353-62451-0	TILT STOPPER (R)	1	1	
20-3	353-62452-1	BOLT	2	2	
20-4	9401E3-1200	WASHER	4	4	
20-5	931103-1200	NUT	2	2	
20-6	941403-1800	WAVE WASHER d=18	2	2	
20-7	3F3-62431-0	REVERSE LOCK LEVER (R)	1	1	
20-8	353-66333-0	REVERSE LOCK LEVER GRIP	1	1	
20-9	353-62434-0	SPRING	1	1	
20-10	353-62456-0	NUT	1	1	
20-11	346-66334-0	STOPPER	1	1	
20-12	353-62436-0	TILT STOPPER LEVER	1	1	
20-13	334-61315-0	WASHER 10.5-22.3	1	1	
20-14	353-62135-0	BUSHING 12.2-16-46	2	2	
20-15	353-62136-0	WASHER 12.5-30-0.5	2	2	
20-16	353-62141-0	TILT ASSISTANT SPRING (R)	1	1	
20-17	353-62142-0	TILT ASSISTANT SPRING (L)	1	1	
20-18	353-62143-0	TILT ASSISTANT SHAFT	1	1	
20-19	3F3-66311-0	REVERSE LOCK LEVER	1	1	
20-20	346-66333-0	REVERSE LOCK LEVER GRIP	1	1	
20-21	346-66334-0	STOPPER	1	1	
20-22	353-66312-0	REVERSE LOCK LINK	1	1	
20-23	345-05223-1	ROD SNAP 3.5-2	1	1	
20-24	353-66323-0	REVERSE LOCK LEVER SPRING	1	1	
20-25	353-66322-0	REVERSE LOCK	2	2	
20-26	353-66313-1	REVERSE LOCK ARM	2	2	
20-27	353-66327-0	REVERSE LOCK PLATE	1	1	
20-28	353-66314-0	PIN	1	1	
20-29	945303-0400	E-RING d=4	2	2	

Fig. 20 MANUAL TILT (EFO/EPO MODEL)



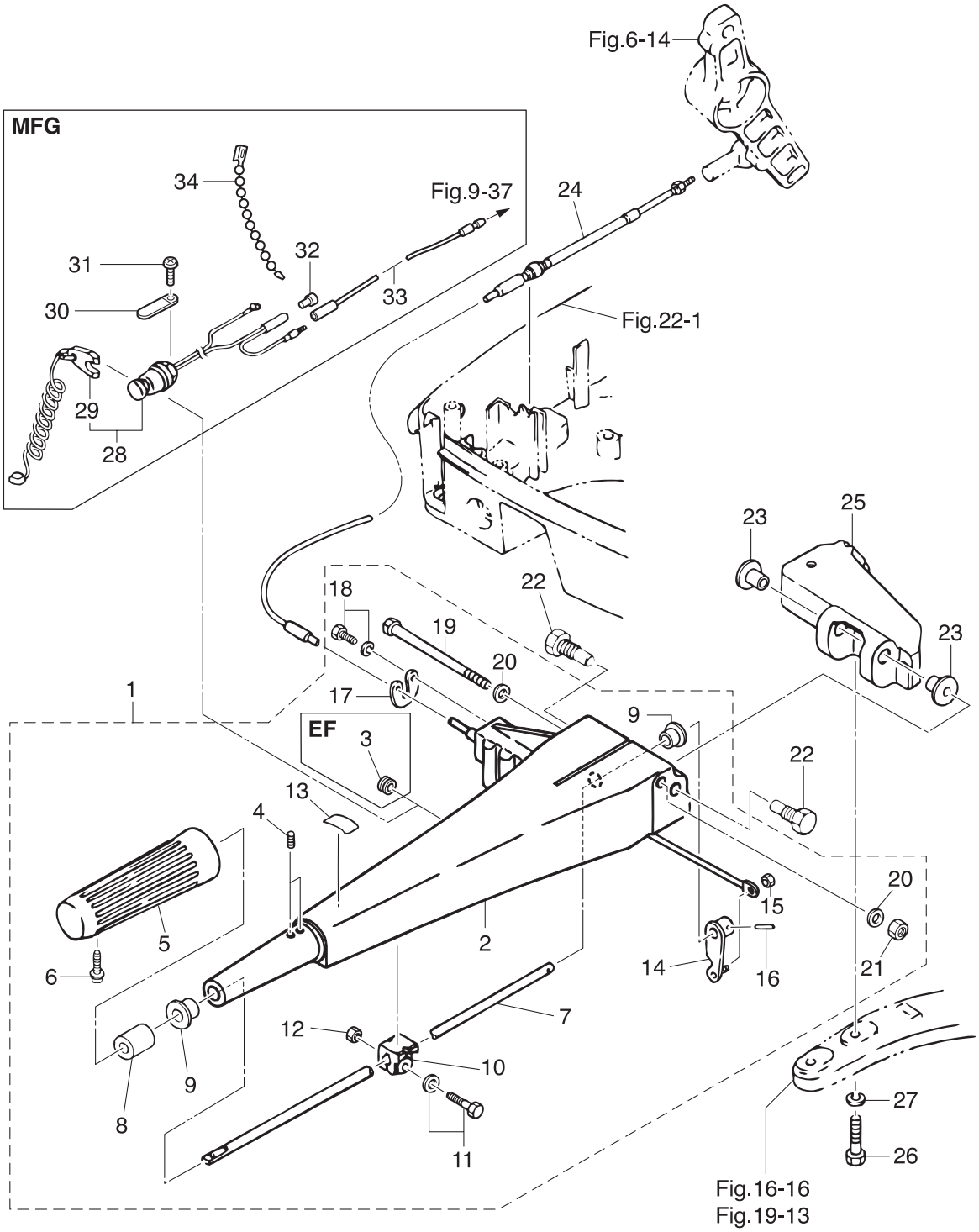
Ref.No.		Part No.	Description	Q'ty		Remarks
				M60C	M70C	
20-30		353-66321-1	REVERSE LOCK ROD	1	1	
20-31		353-66315-0	REVERSE LOCK SPRING	2	2	
20-32		945303-0500	E-RING d=5	2	2	
20-33		353-66335-0	HOOK	2	2	
20-34		353-66332-0	REVERSE LOCK SPRING (ARM)	1	1	

Fig. 21 TILLER HANDLE



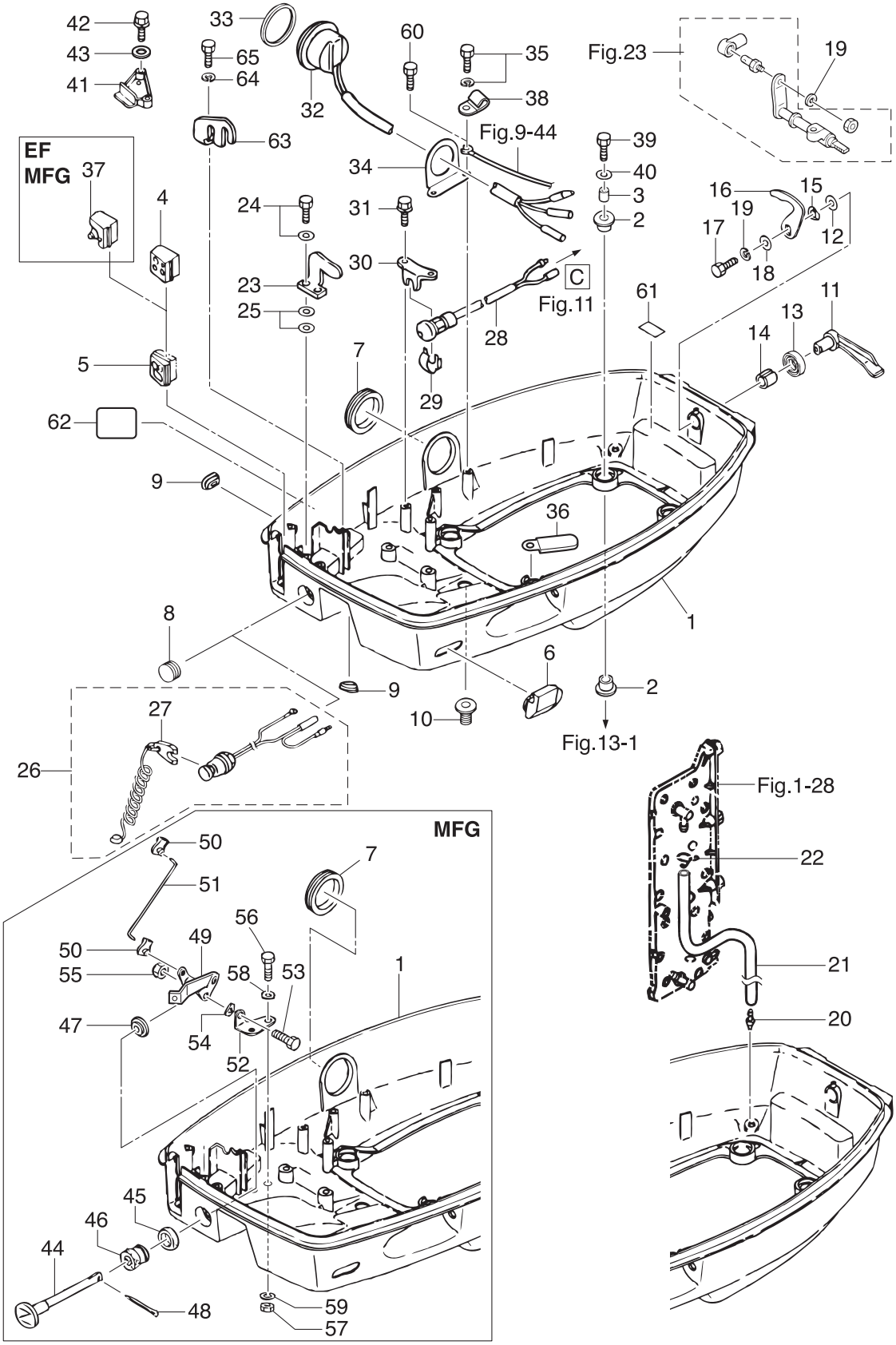
Ref.No.		Part No.	Description	Q'ty		Remarks
				M60C	M70C	
21-1	1	3N4Q63005-2	TILLER HANDLE SUB-ASSY	1	1	for EF Type with Grommet
21-1	2	3N5Q63005-2	TILLER HANDLE SUB-ASSY		1	for MFG without Grommet
21-2		3F5Q63011-1	* TILLER HANDLE	1	1	
21-3		345-67117-0	* GROMMET 17-2.7	1	1	for EF Type
21-4		353-63029-0	* SCREW	2	2	
21-5		350-63012-2	* GRIP	1	1	
21-6		920803-0520	* SCREW	1	1	
21-7		3B7-63041-0	* THROTTLE SHAFT	1	1	
21-8		345-63048-0	* THROTTLE SHAFT DAMPER	1	1	
21-9		350-63046-0	* BUSHING 8.4-10-11	2	2	
21-10		3B2-63035-1	* FRICTION PIECE	1	1	
21-11		910103-5620	* BOLT	1	1	
21-12		930103-0600	* NUT	1	1	
21-13		369-72019-1	* THROTTLE DECAL	1	1	
21-14		3B7-63068-0	* LEVER	1	1	
21-15		930403-0400	* NYLON NUT 4-P0.7	1	1	
21-16		951403-0316	* SPRING PIN 3-16	1	1	
21-17		3B7-63604-0	* THROTTLE CABLE HOLDER	1	1	
21-18		9101E3-5512	* BOLT	2	2	
21-19		3B7-63203-1	* BOLT 8-105	1	1	
21-20		9401E3-0800	* WASHER	2	2	
21-21		930403-0800	* NYLON NUT 8-P1.25	1	1	
21-22		353-63201-2	BOLT	2	2	
21-23		353-63207-0	COLLAR 10.2-12-12	2	2	
21-24		3F3-63600-1	THROTTLE WIRE	1	1	
21-25		3B7Q63051-1	STEERING BRACKET	1	1	
21-26		9161F4-0845	BOLT	2	2	
21-27		941303-0800	SPRING WASHER	2	2	
21-28		3C8-06820-0	STOP SWITCH ASSY		1	for MFG

Fig. 21 TILLER HANDLE



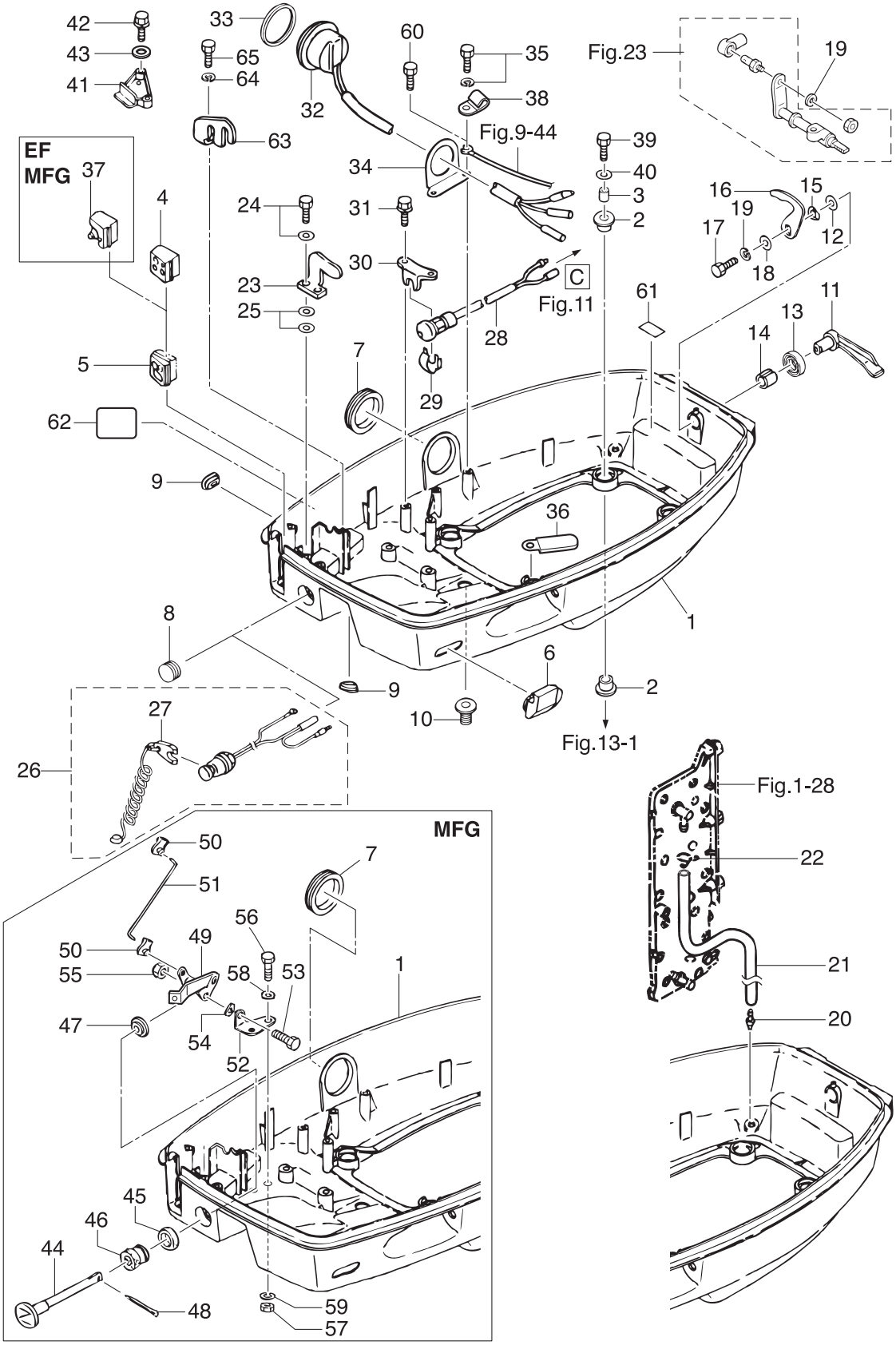
Ref.No.		Part No.	Description	Q'ty		Remarks
				M60C	M70C	
21-29		353-06821-0	* STOP SWITCH LANYARD ASSY		1	for MFG
21-30		309-06972-0	CLAMP 6.5-47.5P		1	for MFG
21-31		921503-0610	SCREW		1	for MFG
21-32		3A3-76037-0	CABLE TERMINAL PLUG		1	for MFG
21-33		3F5-06982-0	STOP SWITCH ASSIST CORD		1	Brown for MFG
21-34		336-76091-0	LEAD WIRE BAND 100		1	for MFG

Fig. 22 BOTTOM COWL



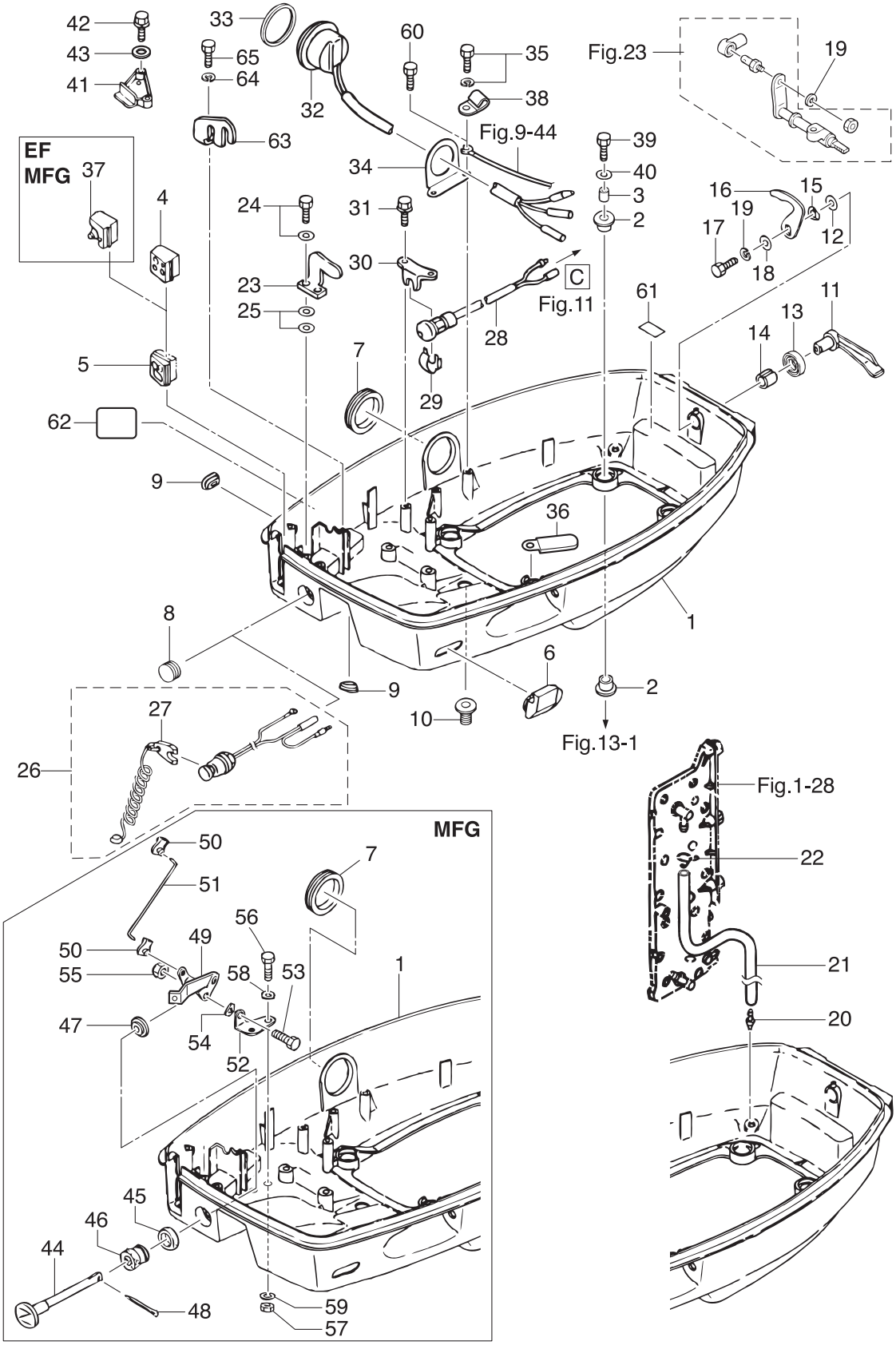
Ref.No.	Part No.	Description	Q'ty		Remarks
			M60C	M70C	
22-1	3F3Q67100-1	BOTTOM COWL	1	1	
22-2	345-67113-0	MOUNT 12-18-2.5	8	8	
22-3	3C7-67114-1	SPACER 8.4-12-17	4	4	
22-4	3F3-83732-0	GROMMET	1	1	for EP Type
22-5	3F3-76116-0	GROMMET	1	1	
22-6	3B7-77156-0	GROMMET	1	1	
22-7	3F3-72618-0	GROMMET	1	1	for EFO/EPO /MFG Model
22-8	345-67117-0	GROMMET 17-2.7	1	1	for EP Type
22-9	3B2-63624-0	GROMMET	2	2	
22-10	345-66226-0	GROMMET 17-3	1	1	
22-11	3C8Q67141-0	HOOK LEVER	1	1	
22-12	3C8-67146-0	WASHER 14-22-1	1	1	
22-13	338-67147-0	SEAL RING 13.8-22-3.7	1	1	
22-14	369-67105-0	HOOK LEVER BUSHING	1	1	
22-15	941403-1400	WAVE WASHER d=14	1	1	
22-16	3C8-67142-1	COVER HOOK	1	1	
22-17	910103-0612	BOLT	1	1	
22-18	3C8-66308-0	WASHER 6-16-1.5	1	1	
22-19	941303-0600	SPRING WASHER	2	2	Cover Hook Shift Lever Shaft
22-20	3BA-01138-0	NIPPLE	1	1	
22-21	98AB-50-480	HOSE	1	1	98AB-501000
22-22	338-02215-0	CLIP ϕ 10	1	1	
22-23	353-67512-0	COVER STAY (FRONT)	1	1	
22-24	910103-6618	BOLT	2	2	
22-25	940103-0600	WASHER	4	4	
22-26	3C8-06820-0	STOP SWITCH ASSY	1	1	for EF Type
22-27	353-06821-0	* STOP SWITCH LANYARD ASSY	1	1	
22-28	3C8-76080-1	NEUTRAL SWITCH	1	1	for EF Type
22-29	398-76083-0	NEUTRAL SWITCH ACTUATOR	1	1	for EF Type

Fig. 22 BOTTOM COWL



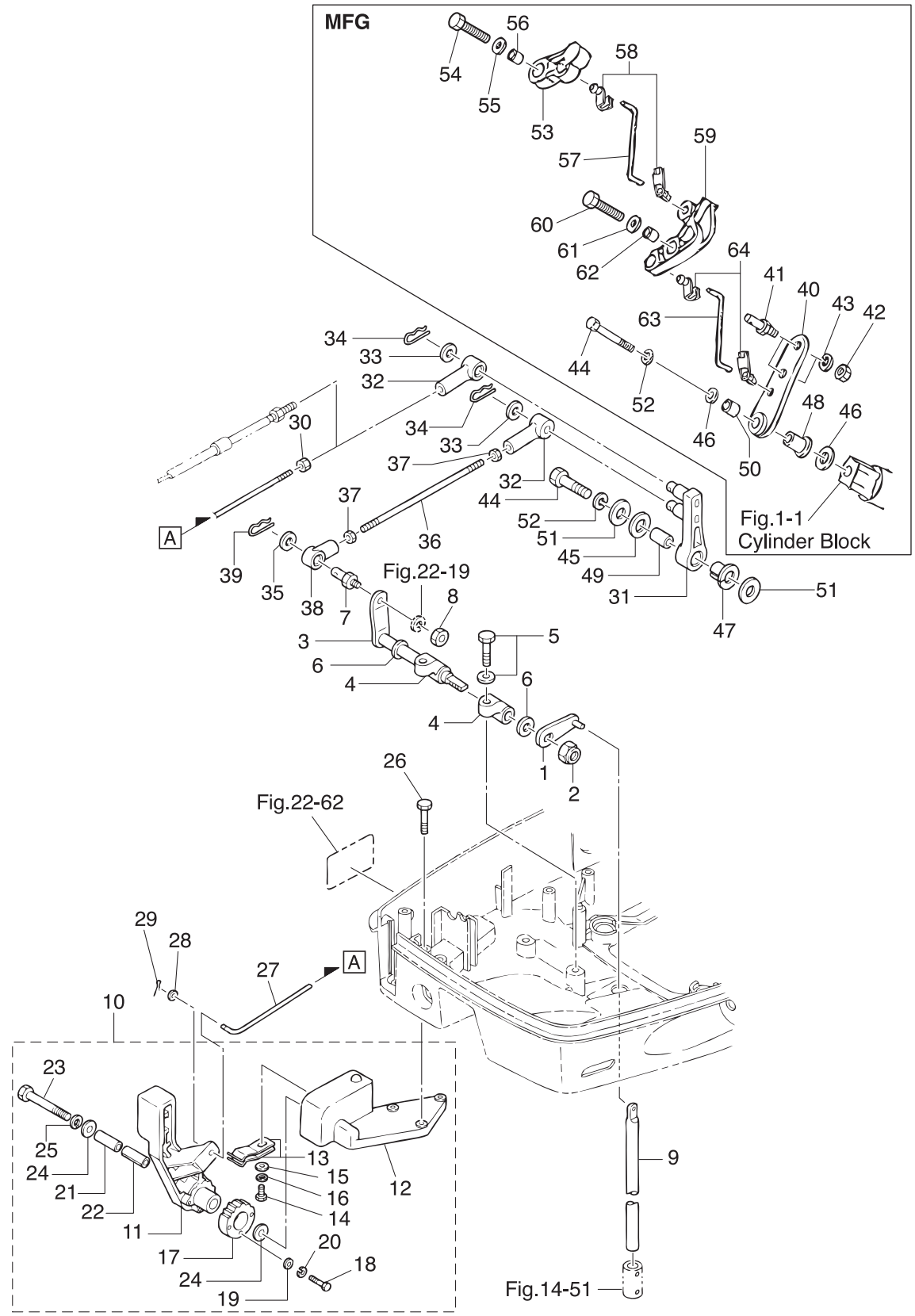
Ref.No.	Part No.	Description	Q'ty		Remarks
			M60C	M70C	
22-30	3A3-76081-1	NEUTRAL SWITCH BRACKET	1	1	for EF Type
22-31	910103-6616	BOLT	1	1	for EF Type
22-32	3F3-72615-0	PTT SWITCH ASSY	1	1	for PTT Model
22-33	3F3-72616-1	GASKET	1	1	for PTT Model
22-34	3F3-72617-1	PTT SWITCH ASSY BRACKET	1	1	for PTT Model
22-35	910103-6614	BOLT	2	2	for PTT Model
22-36	309-06972-0	CLAMP 6.5-47.5P	1	1	
22-37	3F3-66226-0	GROMMET	1	1	for EF Type & MFG
22-38	345-06971-0	CLAMP 9-12U	1	1	for PTT Model
22-39	9101E3-0835	BOLT	4	4	
22-40	3B7-63730-0	WASHER 8.5-24-1.5	4	4	
22-41	3F3Q76118-0	CLAMP	1	1	
22-42	910103-6625	BOLT	2	2	
22-43	940103-0600	WASHER	2	2	
22-44	346-67151-1	CHOKE ROD		1	for MFG
22-45	3F5-67104-0	SPACER		1	for MFG
22-46	346-67104-0	CHOKE ROD BUSHING		1	for MFG
22-47	346-63721-0	BUSHING 6.2-16-5		1	for MFG
22-48	951503-0212	SPLIT PIN 2-12		1	for MFG
22-49	3F5-67152-0	CHOKE LEVER		1	for MFG
22-50	346-67196-1	ROD SNAP 3-B		2	for MFG
22-51	3F5-67192-1	CHOKE ROD 3-67.5		1	for MFG
22-52	346-67153-0	CHOKE LEVER BRACKET		1	for MFG
22-53	910103-0614	BOLT		1	for MFG
22-54	941403-0600	WAVE WASHER d=6		1	for MFG
22-55	930403-0600	NYLON NUT 6-P1.0		1	for MFG
22-56	910103-0614	BOLT		2	for MFG
22-57	930103-0600	NUT		2	for MFG
22-58	941303-0600	SPRING WASHER		2	for MFG

Fig. 22 BOTTOM COWL



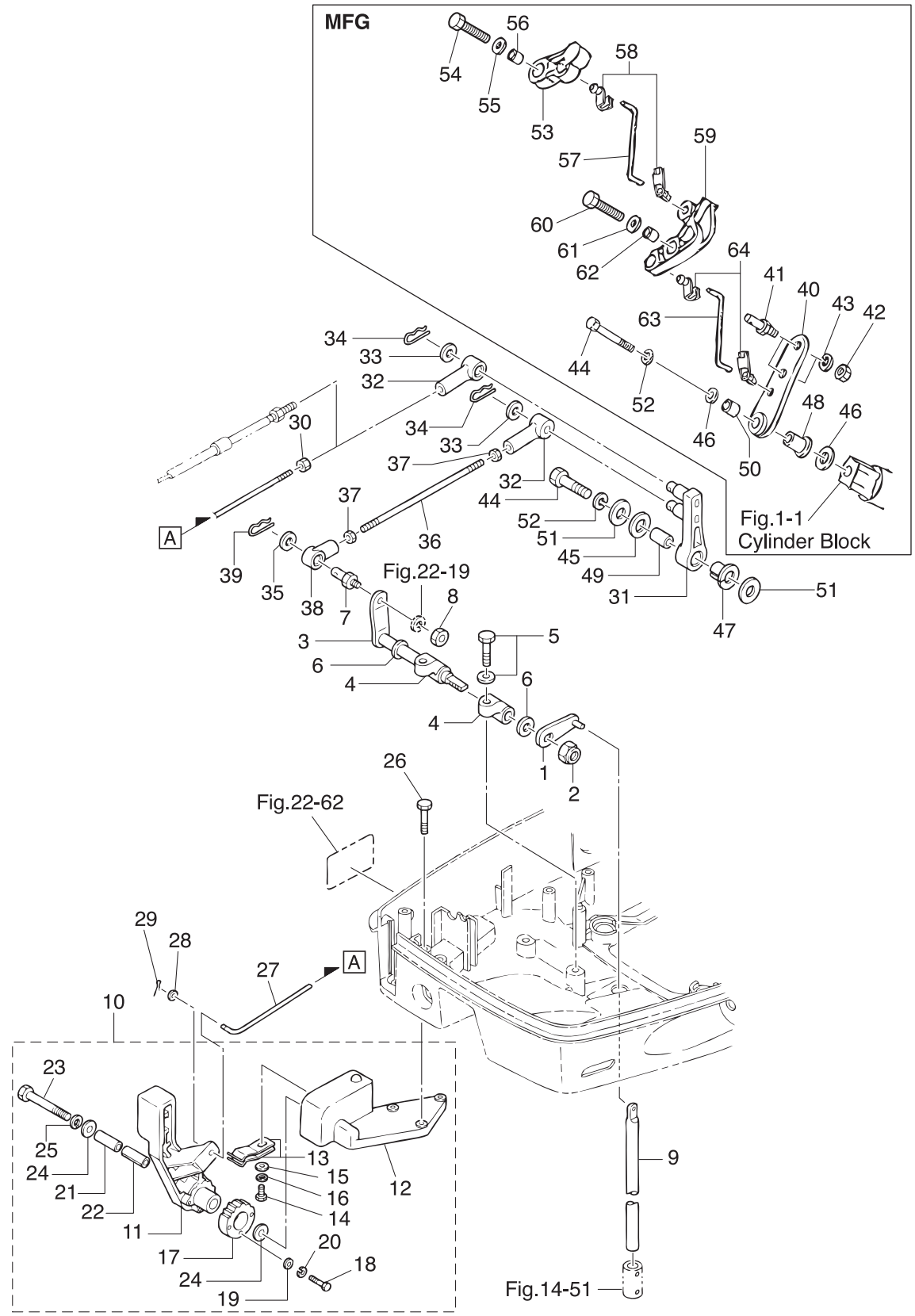
Ref.No.	Part No.	Description	Q'ty		Remarks
			M60C	M70C	
22-59	940103-0600	WASHER		2	for MFG
22-60	910103-0612	BOLT	1	1	for EFO/EPO /MFG Model
22-61	3A3-72026-0	SPARK PLUG DECAL (BR8HS10)	1	1	
22-62	353-72013-0	CLUTCH DECAL	1	1	for EF Type & MFG
22-63	353-83820-0	CLIP	1	1	
22-64	941303-0600	SPRING WASHER	1	1	
22-65	910103-0616	BOLT	1	1	

Fig. 23 SHIFT



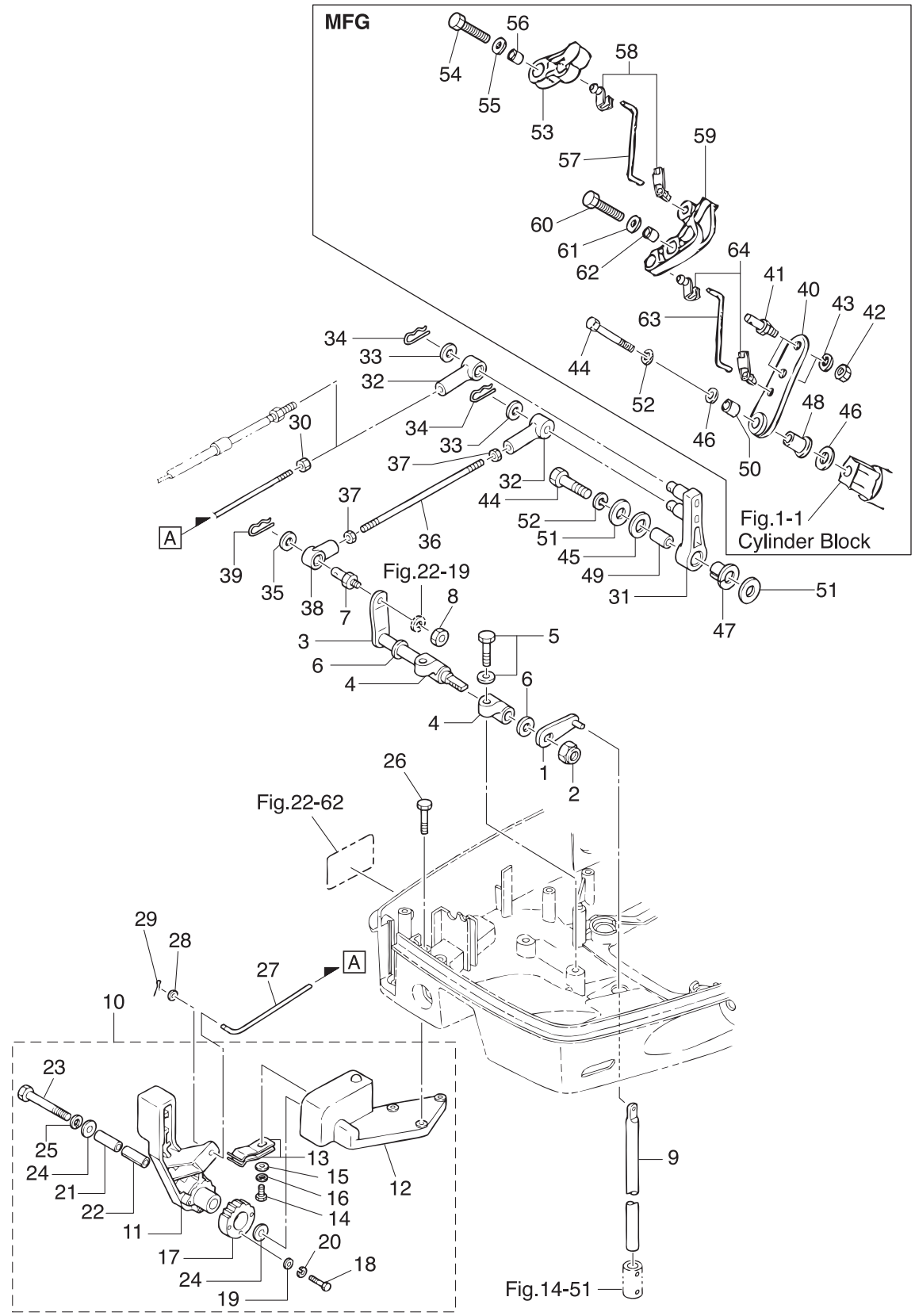
Ref.No.	Part No.	Description	Q'ty		Remarks
			M60C	M70C	
23-1	3T9-66110-0	SHIFT ROD LEVER	1	1	
23-2	930403-1000	NYLON NUT 10-P1.5	1	1	
23-3	3B7-66225-0	SHIFT LEVER SHAFT	1	1	
23-4	353-66145-1	HOLDER	2	2	
23-5	3T1-60108-0	PRE-COATED BOLT 8-25	2	2	
23-6	332-61315-0	WASHER 10.5-18-1.5	2	2	
23-7	353-83728-1	PIN	1	1	
23-8	930103-0600	NUT	1	1	
23-9	353-66215-1	SHIFT ROD (L)	1	1	
23-10	3B7Q80403-0	SHIFT LEVER COMPLETE	1	1	for EF Type & MFG
23-11	3B7Q66110-0	* SHIFT LEVER	1	1	
23-12	3B7Q66115-0	* SHIFT LEVER STOP BRACKET	1	1	
23-13	3B2-66113-0	* SHIFT LEVER STOPPER	2	2	
23-14	910103-0616	* BOLT	1	1	
23-15	940103-0600	* WASHER	1	1	
23-16	941303-0600	* SPRING WASHER	1	1	
23-17	3B7-66121-0	* SHIFT LEVER STOPPER	1	1	
23-18	910103-0420	* BOLT	3	3	
23-19	940103-0400	* WASHER	3	3	
23-20	941303-0400	* SPRING WASHER	3	3	
23-21	3B7-66124-0	* COLLAR 8.1-10.5-31.7	1	1	
23-22	346-62437-0	* BUSHING 10.2-12-29.5	1	1	
23-23	910103-0855	* BOLT	1	1	
23-24	940103-0800	* WASHER	2	2	
23-25	941303-0800	* SPRING WASHER	1	1	
23-26	910103-5620	BOLT	3	3	for EF Type & MFG
23-27	3F3-66134-0	SHIFT LEVER ROD	1	1	for EF Type & MFG
23-28	940103-0500	WASHER	1	1	for EF Type & MFG
23-29	951503-0212	SPLIT PIN 2-12	1	1	for EF Type & MFG

Fig. 23 SHIFT



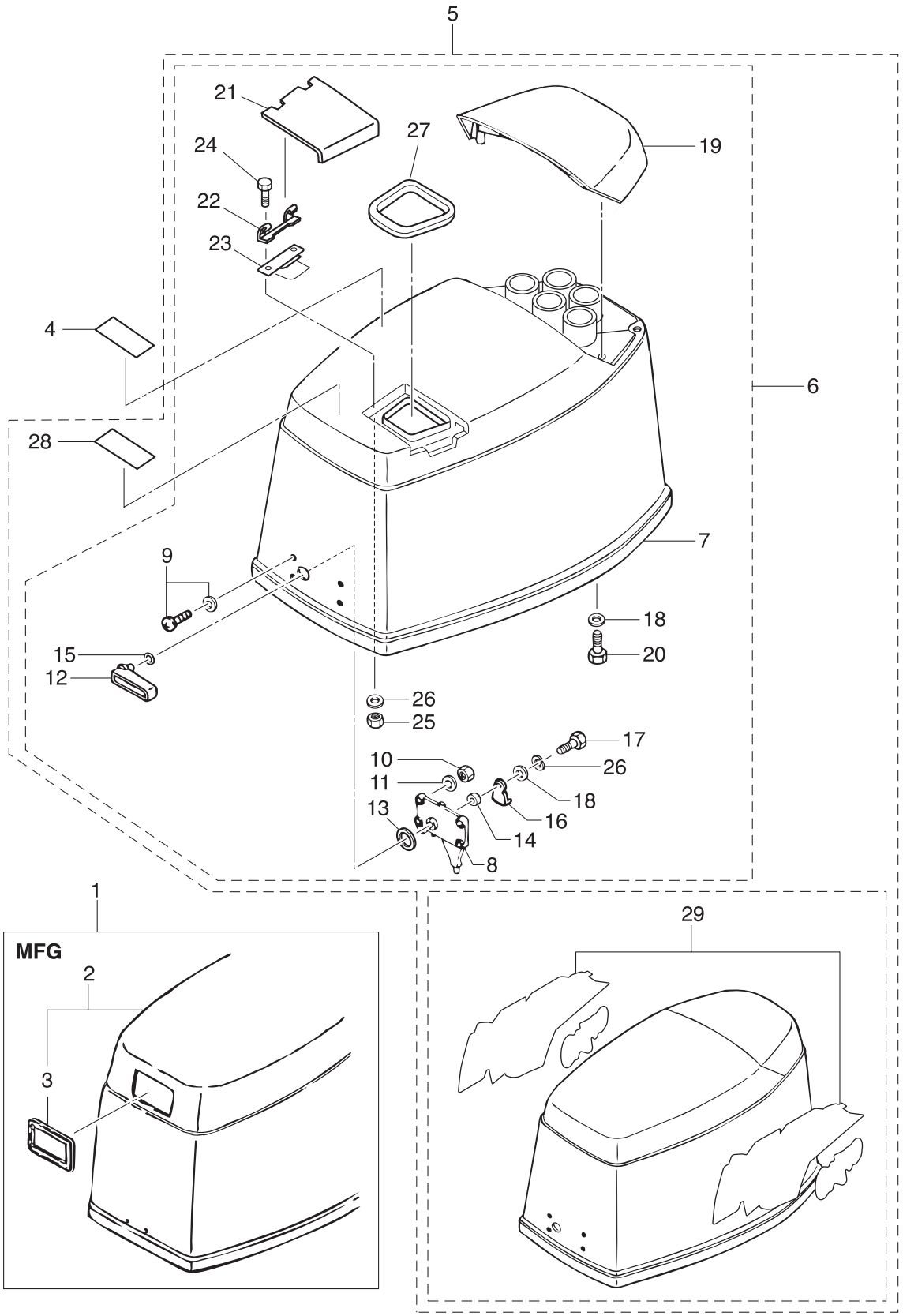
Ref.No.	Part No.	Description	Q'ty		Remarks
			M60C	M70C	
23-30	3B2-83865-0	NUT 10-32UNF	1	1	for EF Type & MFG
23-31	3B7-66122-2	SHIFT ARM	1	1	for EF/EP Type
23-32	3B7-83715-2	CABLE JOINT	2	2	
23-33	3AA-83719-0	WASHER 8.5-18-1.6	2	2	
23-34	951603-0800	SNAP PIN d=8	2	2	
23-35	3AA-83719-0	WASHER 8.5-18-1.6	1	1	
23-36	3F3-05222-0	STARTER LOCK ROD 5-70	1	1	
23-37	3B2-83865-0	NUT 10-32UNF	2	2	
23-38	3A3-83715-0	CABLE JOINT	1	1	
23-39	951603-0800	SNAP PIN d=8	1	1	
23-40	3F5-66122-0	SHIFT ARM		1	for MFG
23-41	3F5-83728-0	PIN		2	for MFG
23-42	930103-0600	NUT		2	for MFG
23-43	941303-0600	SPRING WASHER		2	for MFG
23-44	910103-0835	BOLT	1	1	ALL
23-45	3B7-63731-0	WASHER 12.5-24-1	1	1	for EF/EP Type
23-46	940103-0800	WASHER		2	for MFG
23-47	3B7-63713-0	BUSHING 12-14-15.5	1	1	for EF/EP Type
23-48	345-05212-0	BUSHING 10-10.9-11		1	for MFG
23-49	3B7-63732-1	COLLAR 8.4-12-17	1	1	for EF/EP Type
23-50	348-05232-0	COLLAR 8-10-13		1	for MFG
23-51	3B7-63730-0	WASHER 8.5-24-1.5	2	2	for EF/EP Type
23-52	941303-0800	SPRING WASHER	1	1	
23-53	3C8-05211-0	STARTER LOCK ARM		1	for MFG
23-54	9101F4-0625	BOLT		1	for MFG
23-55	940103-0600	WASHER		1	for MFG
23-56	353-76079-0	COLLAR 6.2-9-9.3		1	for MFG
23-57	3F5-05222-0	STARTER LOCK ROD 3.5-51		1	for MFG
23-58	3C8-05223-0	ROD SNAP 3.5-4		2	for MFG

Fig. 23 SHIFT



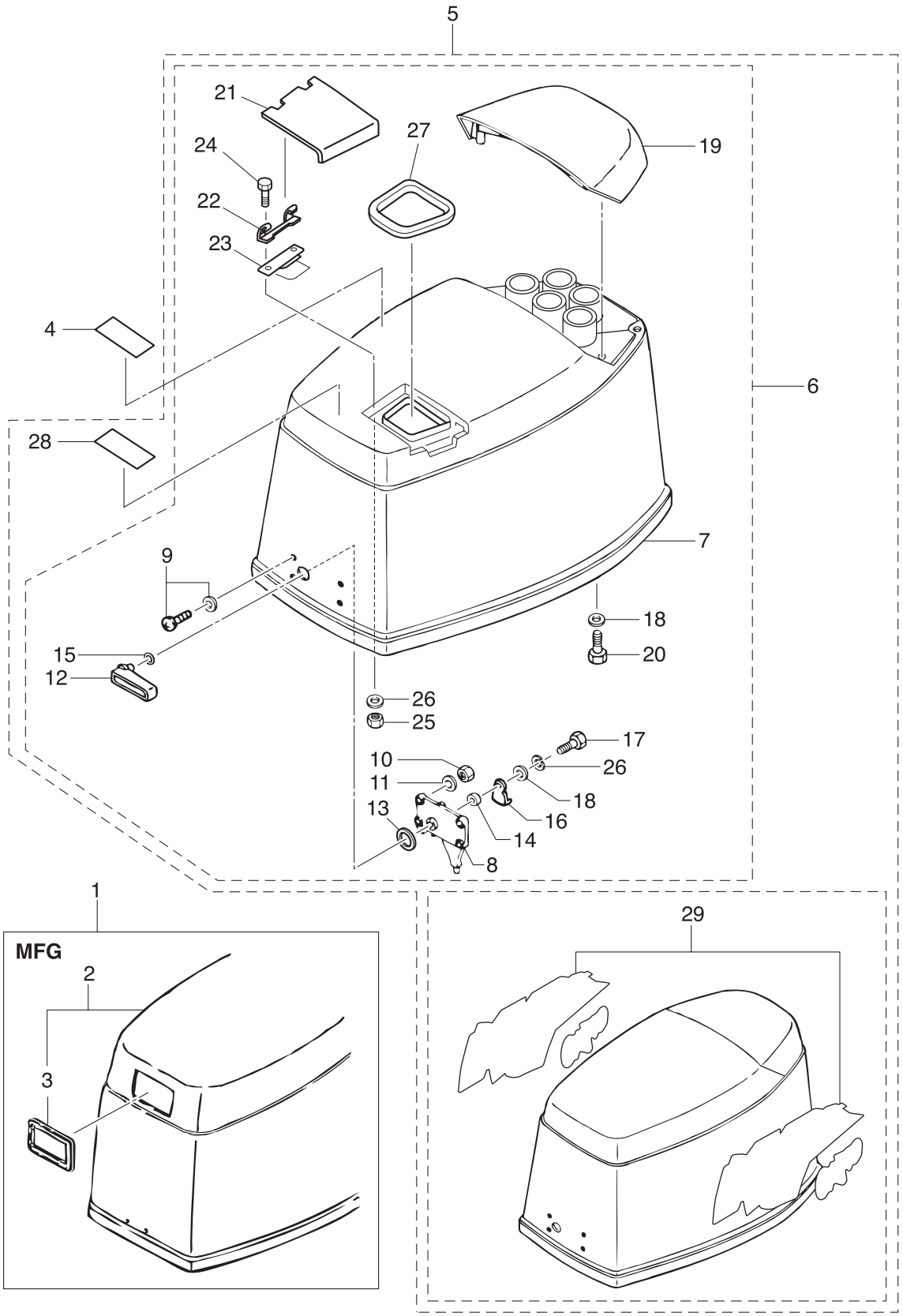
Ref.No.		Part No.	Description	Q'ty		Remarks
				M60C	M70C	
23-59		3C8-05213-0	THROTTLE LIMITER ARM		1	for MFG
23-60		9101F4-0625	BOLT		1	for MFG
23-61		940103-0600	WASHER		1	for MFG
23-62		353-76079-0	COLLAR 6.2-9-9.3		1	for MFG
23-63		3F5-05221-0	THROTTLE LIMITER ROD 3.5-63.5		1	for MFG
23-64		3C8-05223-0	ROD SNAP 3.5-4		2	for MFG

Fig. 24 TOP COWL



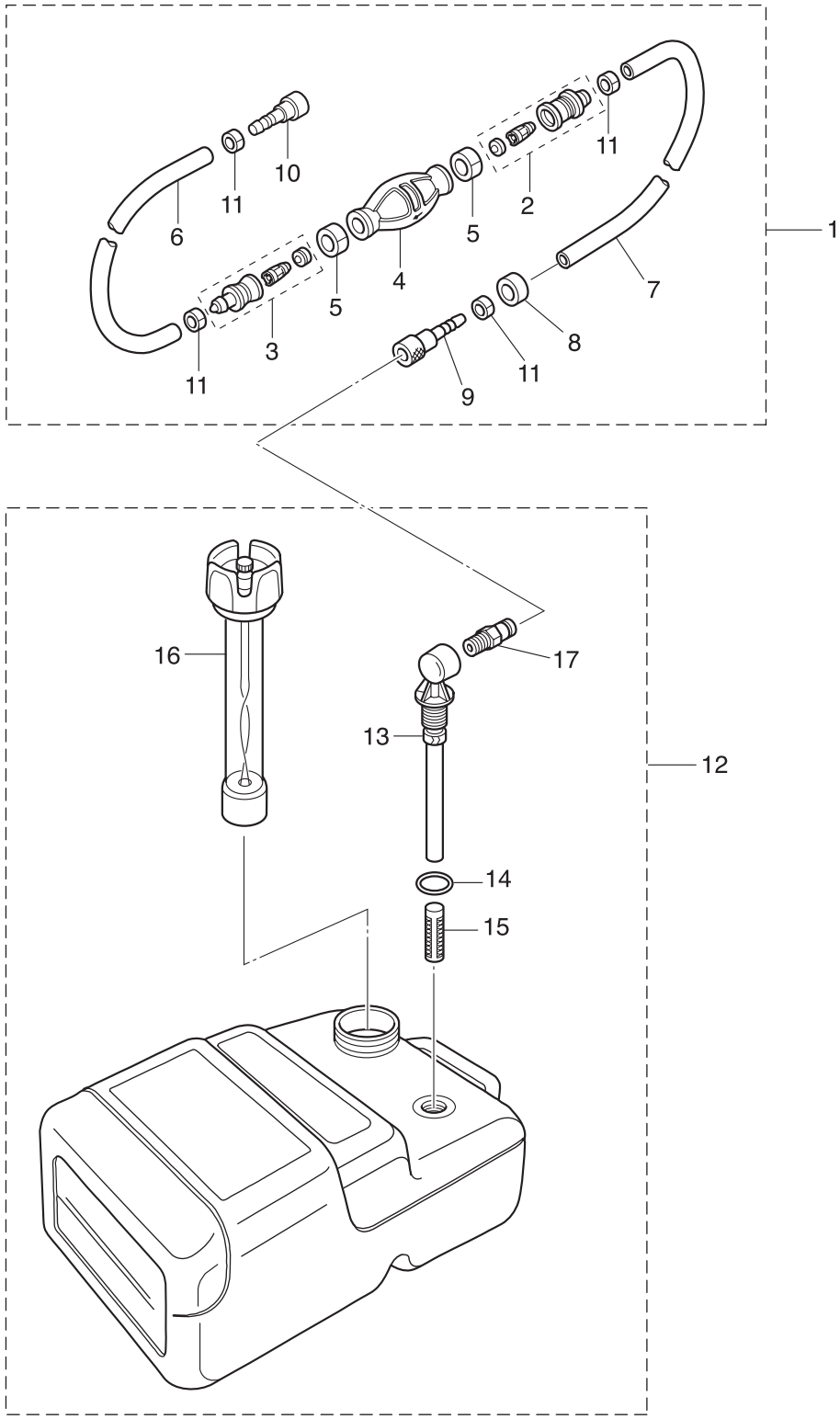
Ref.No.		Part No.	Description	Q'ty		Remarks
				M60C	M70C	
24-1		3F5Q67510-4	TOP COWL ASSY		1	for MFG
24-2		3N4Q67640-1	* TOP COWL SUB-ASSY		1	for MFG
24-3		344-67503-0	** STARTER SEAL		1	for MFG
24-4		3T1-72043-0	OIL CAUTION DECAL	1	1	for EF/EP Type
24-5		3N4Q67645-2	TOP COWL ASSY	1	1	for EF/EP Type
24-6		3N5Q67640-0	* TOP COWL SUB-ASSY	1	1	
24-7		3F3-67501-0	** TOP COWL SEAL L=1700	1	1	
24-8		353-67517-1	** LOCATING BRACKET	1	1	
24-9		921703-5520	** SCREW	4	4	
24-10		930103-0500	** NUT	4	4	
24-11		941303-0500	** SPRING WASHER	4	4	
24-12		353Q67141-0	** HOOK LEVER	1	1	
24-13		353-67147-1	** SEAL RING	1	1	
24-14		353-67105-0	** HOOK LEVER BUSHING 12-14-12	1	1	
24-15		338-62435-0	** O-RING1.5-9.5	1	1	
24-16		353-67142-1	** COVER HOOK	1	1	
24-17		910103-0616	** BOLT	1	1	
24-18		3C8-66308-0	** WASHER 6-16-1.5	5	5	Tilt Handl Hook Lever
24-19		3F3Q67521-2	** TILT HANDLE (M70C/60C)	1	1	
24-20		910103-0630	** BOLT	4	4	
24-21		3E3Q67210-1	** FILLER LID	1	1	
24-22		3B7-67211-0	** FILLER LID HINGE	1	1	
24-23		3C8-67212-1	** SPRING	1	1	
24-24		910103-0614	** BOLT	2	2	
24-25		930103-0600	** NUT	2	2	
24-26	1	941303-0600	** SPRING WASHER		1	Hook Lever for MFG
24-26	2	941303-0600	** SPRING WASHER	3	3	Hook Lever Filler Lid
24-27		3F3-67213-1	** SEAL L=263	1	1	
24-28		3C7-72180-3	* CAUTION DECAL (A)	1	1	

Fig. 24 TOP COWL



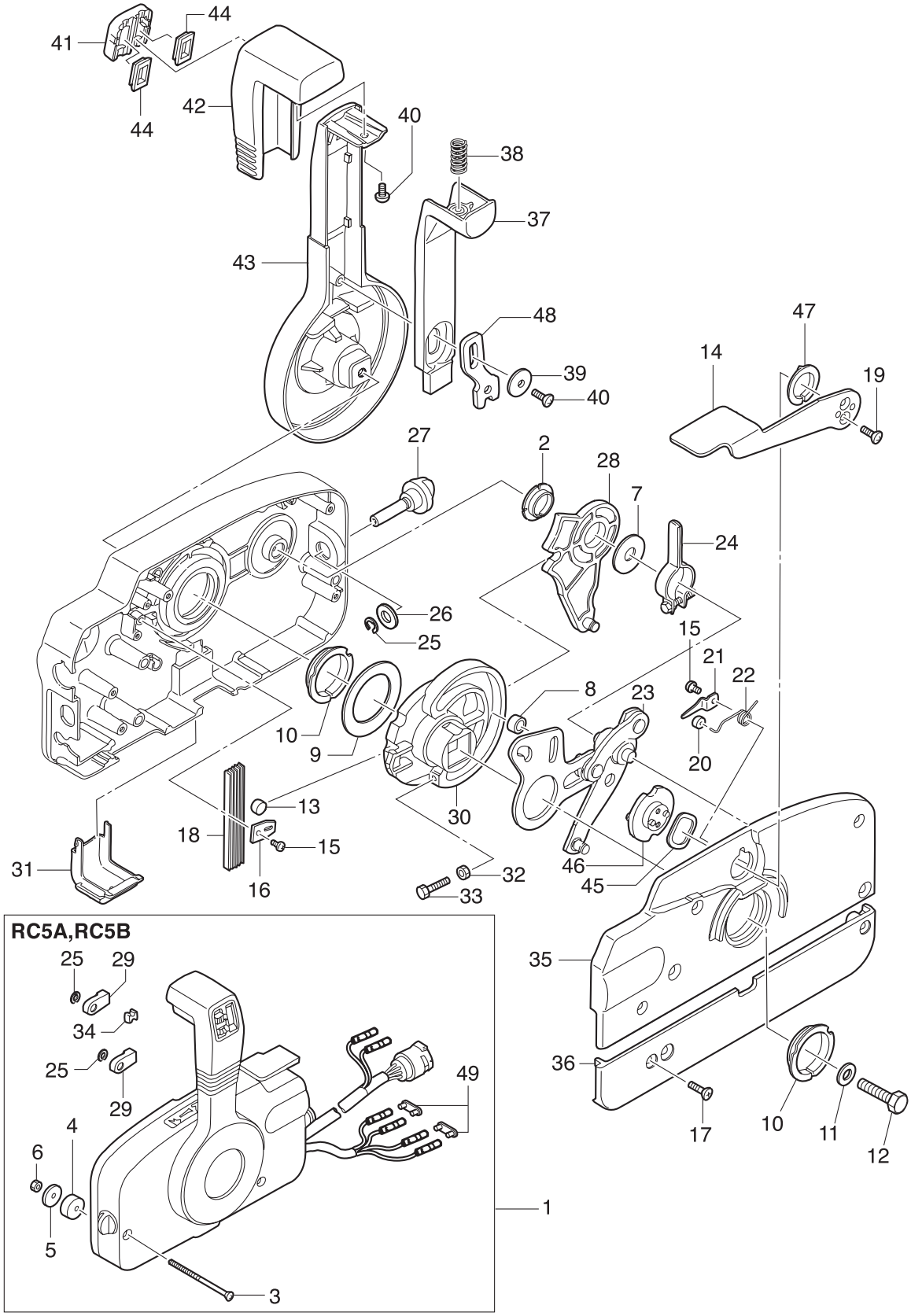
Ref.No.		Part No.	Description	Q'ty		Remarks
				M60C	M70C	
24-29	1	3N5-87802-1	* DECAL SET (M60C)	1		60ps
24-29	2	3N4-87802-1	* DECAL SET (M70C)		1	70ps

Fig. 25 FUEL TANK



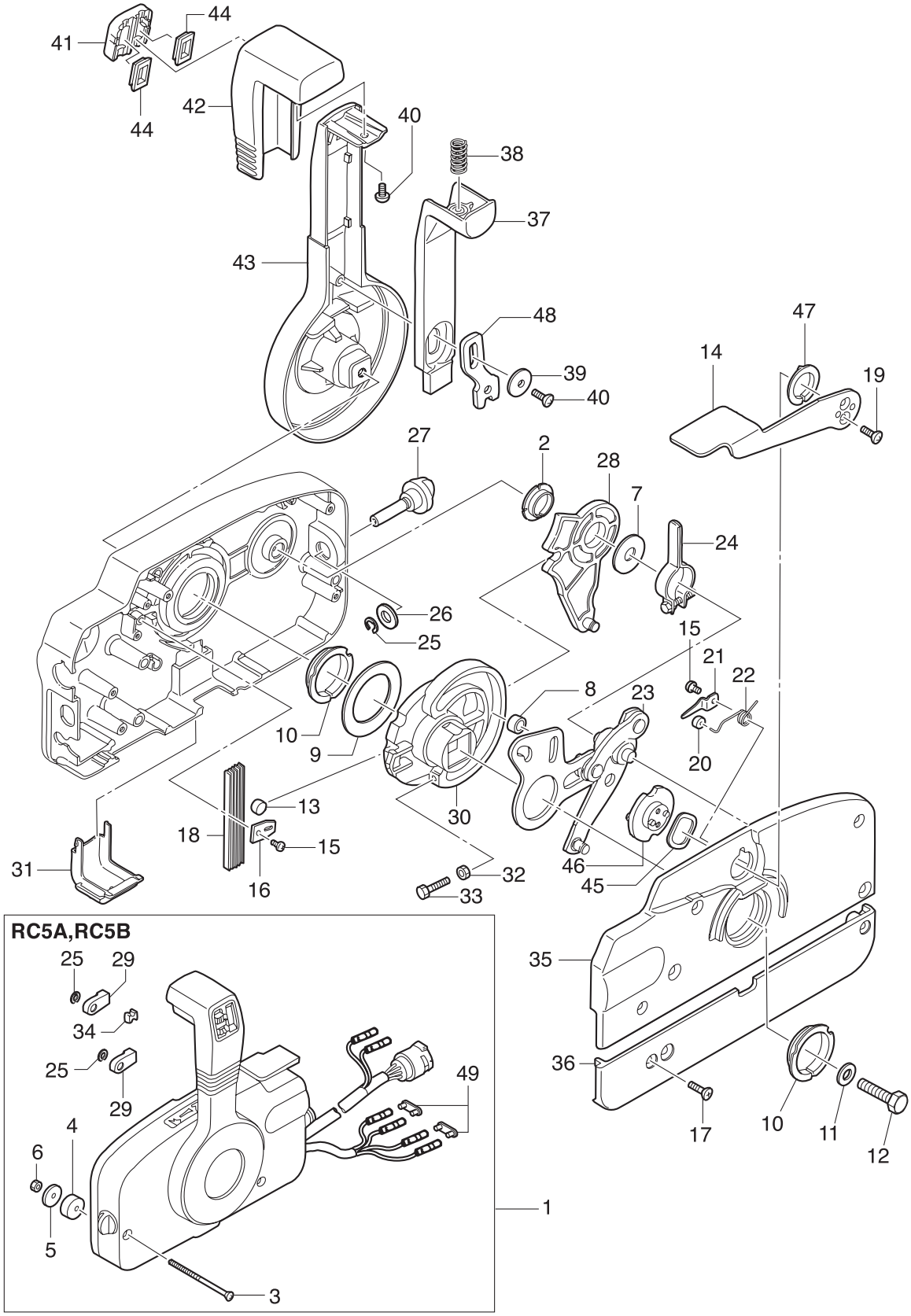
Ref.No.		Part No.	Description	Q'ty		Remarks
				M60C	M70C	
25-1		3B7-70200-4	PRIMER BULB ASSY	1	1	
25-2		3C7-70220-1	* JOINT ASSY (INLET)	1	1	
25-3		3C7-70224-1	* JOINT ASSY (OUTLET)	1	1	
25-4		3C7-70211-1	* PRIMER BULB	1	1	
25-5		3C7-70217-0	* CLAMP	2	2	
25-6		98AB-70-700	* HOSE	1	1	98AB-70100
25-7		98AB-701600	* HOSE	1	1	98AB-70100 x2
25-8		3B7-70280-1	* FUEL CONNECTOR MARK	1	1	
25-9		3GF-70281-0	* FUEL CONNECTOR	1	1	
25-10		3GF-70250-0	* FUEL CONNECTOR	1	1	
25-11		332-70201-0	* CLAMP	4	4	
25-12		3C7-70177-1	FUEL TANK ASSY 25L	1	1	
25-13		3C7-70155-0	* PICK-UP ELBOW ASSY (25L)	1	1	
25-14		3C7-70199-0	* O-RING	1	1	
25-15		3C7-70113-0	* FILTER	1	1	
25-16		3C7-70050-1	* FUEL GAUGE VENT CAP ASSY (25L)	1	1	
25-17		3E0-70270-0	* QUICK-CONNECTOR (MALE)	1	1	

Fig. 26 COMPONENT PARTS OF REMOTE CONTROL



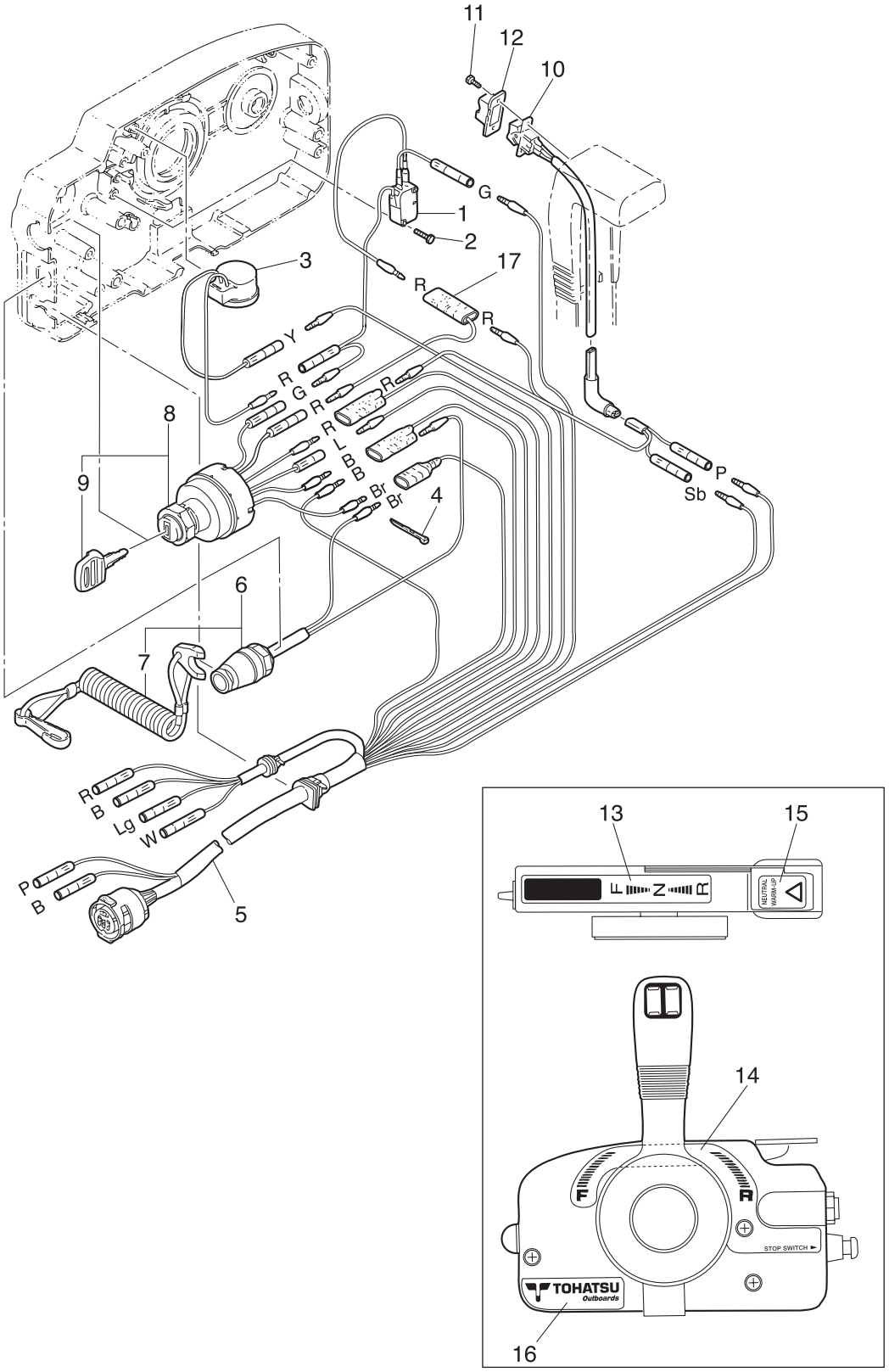
Ref.No.		Part No.	Description	Q'ty		Remarks
				M60C	M70C	
26-1	1	3ACQ84330-0	REMOTE CONTROL HEAD ASSY (RC5A)	1	1	RC5A for EPTO Model
26-1	2	3B7Q84340-3	REMOTE CONTROL HEAD ASSY (RC5B)	1	1	RC5B for EPO Model
26-2		3A3-84432-0	* BUSHING	1	1	
26-3		3A3-84375-0	* SCREW	3	3	
26-4		3A3-84374-0	* SPACER	3	3	
26-5		353-84371-0	* WASHER	3	3	
26-6		930103-0600	* NUT	3	3	
26-7		3A3-84383-0	* WASHER	1	1	
26-8		3A3-84421-0	* ROLLER	1	1	
26-9		3A3-84422-0	* THRUST PLATE	1	1	
26-10		3A3-84431-0	* BUSHING	2	2	
26-11		940103-0800	* WASHER	1	1	
26-12		3A3-84442-0	* BOLT	1	1	
26-13		353-84388-0	* DETENT ROLLER	1	1	
26-14		3B7Q84312-0	* FREE THROTTLE LEVER	1	1	
26-15		921503-0406	* SCREW	2	2	
26-16		3A3-84423-0	* DETENT RETAINER	1	1	
26-17		921603-0518	* SCREW	5	5	
26-18		3A3-84307-0	* DETENT SPRING	5	5	
26-19		921603-0512	* SCREW	2	2	
26-20		3A3-84424-0	* FREE THROTTLE ROLLER	1	1	
26-21		3A3-84426-0	* ROLLER RETAINER	1	1	
26-22		3A3-84425-0	* FREE THROTTLE SPRING	1	1	
26-23		3A3-84365-1	* THROTTLE ARM	1	1	
26-24		3A3-84428-0	* THROTTLE FRICTION ARM	1	1	
26-25		945303-0600	* E-RING d=6	3	3	
26-26		353-84394-0	* WASHER	1	1	
26-27		3A3-84427-0	* ADJUST SCREW	1	1	
26-28		3A3-84381-0	* SHIFT GEAR ASSY	1	1	

Fig. 26 COMPONENT PARTS OF REMOTE CONTROL



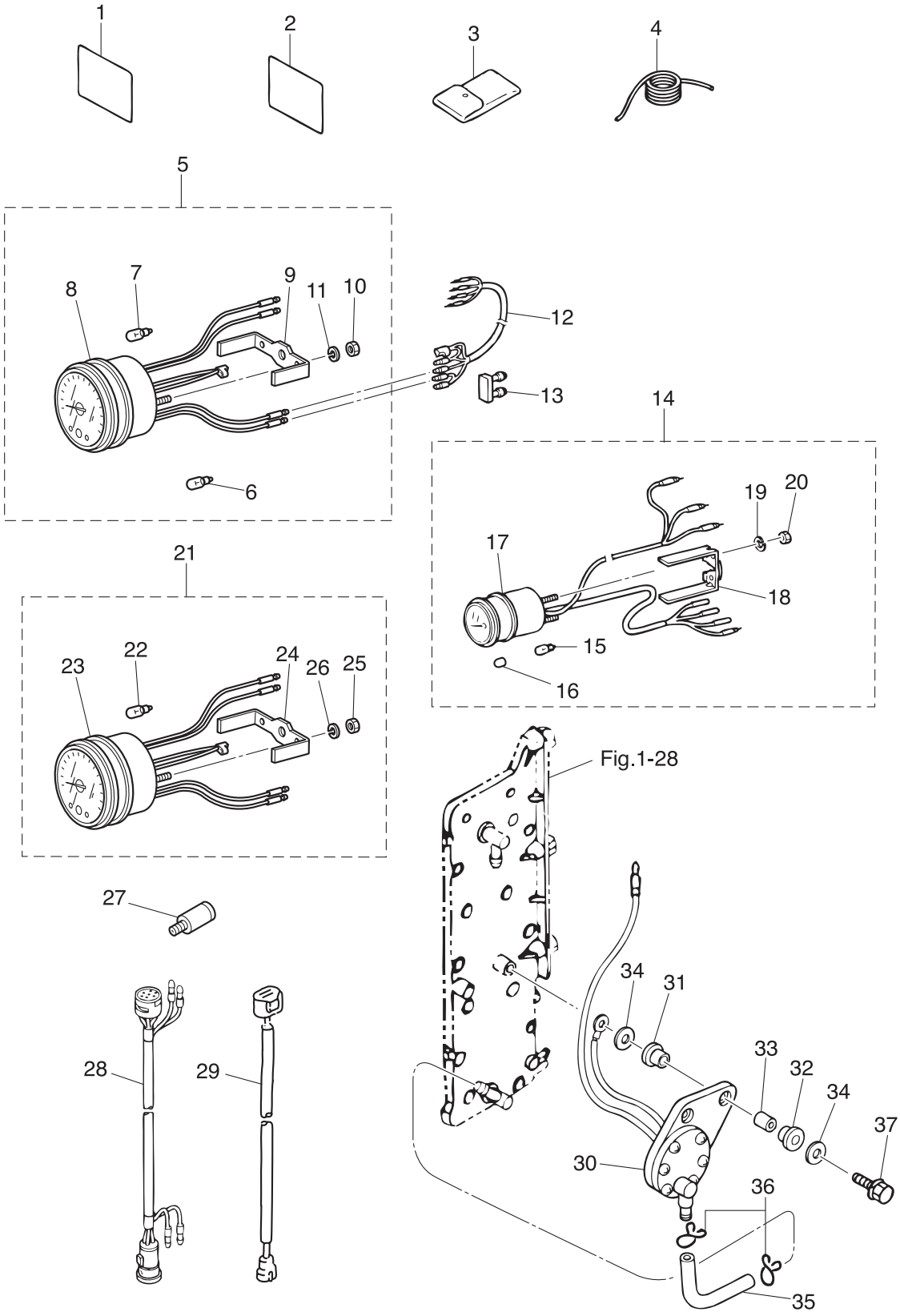
Ref.No.		Part No.	Description	Q'ty		Remarks
				M60C	M70C	
26-29		3A3-83314-2	* CABLE TERMINAL	2	2	
26-30		3A3-84364-2	* DRIVE GEAR	1	1	
26-31		3A3-84429-0	* WIRE COVER	1	1	
26-32		930103-0500	* NUT	1	1	
26-33		910103-0525	* BOLT	1	1	
26-34		3A3-84376-0	* GROMMET	1	1	
26-35		3B7Q84441-0	* REAR HOUSING	1	1	
26-36		3B7Q84366-0	* REAR PANEL	1	1	
26-37		3A3-84401-0	* NEUTRAL LOCK ARM	1	1	
26-38		3A3-84403-0	* NEUTRAL LOCK SPRING	1	1	
26-39		3A3-84407-0	* WASHER	1	1	
26-40		921503-0510	* SCREW	2	2	
26-41		3A3-84451-0	* TILT SWITCH COVER	1	1	
26-42		3A3-84404-0	* GRIP	1	1	
26-43		3B7Q84343-0	* CONTROL LEVER	1	1	
26-44	1	3A3-84452-0	* TILT SWITCH PLUG	2	2	RC5B for EPO Model
26-44	2	3A3-84452-0	* TILT SWITCH PLUG	1	1	RC5A for EPTO Model
26-45		3A3-84368-0	* WAVE WASHER	1	1	
26-46		3A3-84391-0	* FREE THROTTLE DRUM	1	1	
26-47		3A3-84435-0	* BUSHING	1	1	
26-48		3A3-84406-0	* PLATE	1	1	
26-49		353-76037-0	* CABLE TERMINAL PLUG	2	2	RC5B for EPO Model

Fig. 27 COMPONENT PARTS OF REMOTE CONTROL (ELECTRIC PARTS)



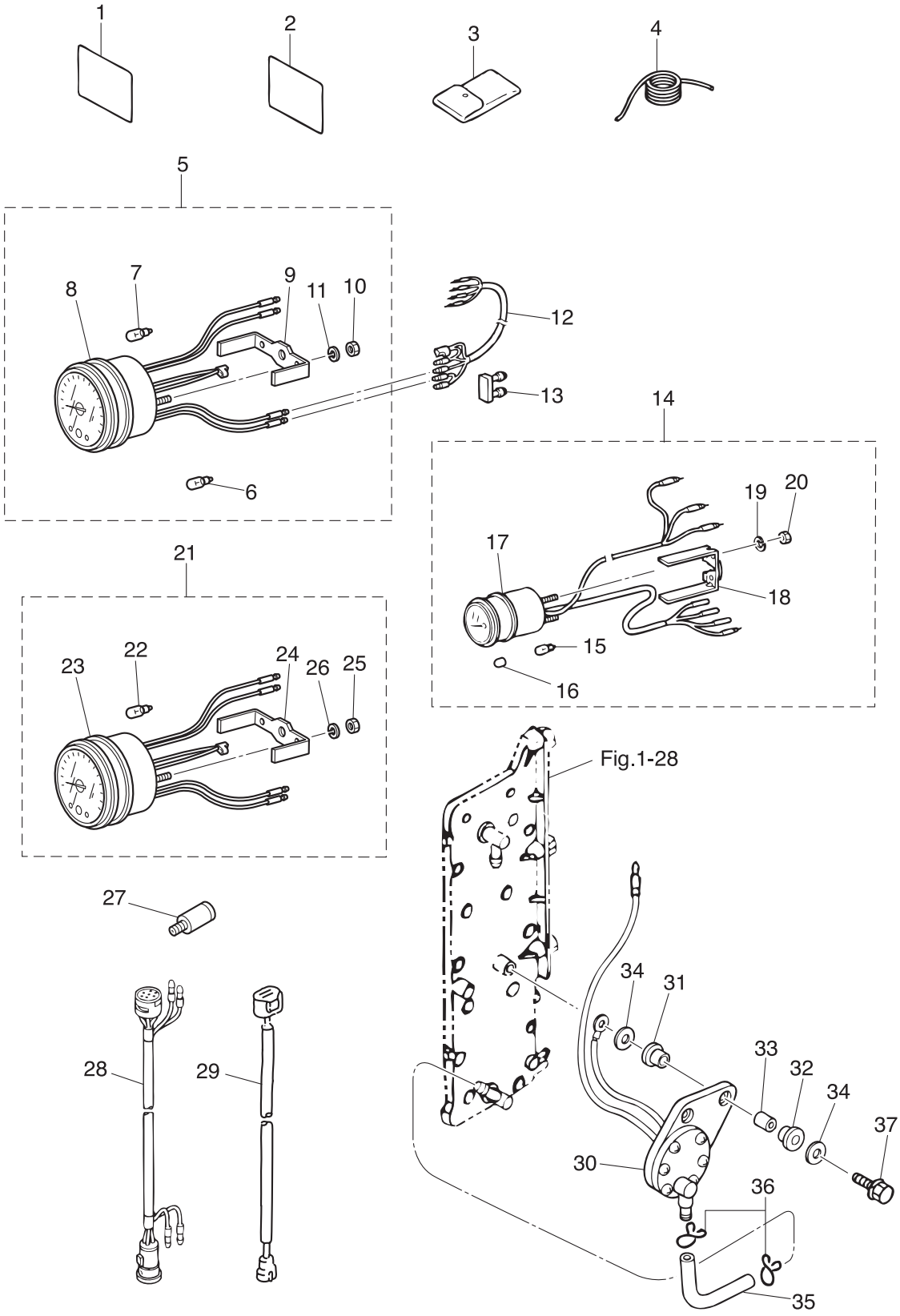
Ref.No.		Part No.	Description	Q'ty		Remarks
				M60C	M70C	
27-1		3A3-76086-1	NEUTRAL SWITCH (REMOTE CONT)	1	1	
27-2		921503-0315	SCREW	2	2	
27-3		3C8-76171-0	OVERHEAT BUZZER	1	1	
27-4		3A3-84398-0	BAND	2	2	
27-5		3A3-76115-1	CORD ASSY L=6200	1	1	
27-6		3A3-06830-0	STOP SWITCH ASSY	1	1	
27-7		353-06821-0	* STOP SWITCH LANYARD ASSY	1	1	
27-8		353-76020-3	MAIN SWITCH ASSY	1	1	
27-9	1	3F3-76217-0	* MAIN SWITCH KEY No.301	A	A	
27-9	2	3F3-76218-0	* MAIN SWITCH KEY No.302	A	A	
27-9	3	3F3-76219-0	* MAIN SWITCH KEY No.303	A	A	
27-10		3A3-72560-0	PTT SWITCH ASSY	1	1	RC5A for EPTO Model
27-11		921503-0206	SCREW	2	2	RC5A for EPTO Model
27-12		3A3-72591-0	PTT SWITCH COVER	1	1	RC5A for EPTO Model
27-13		3N5-84336-0	SHIFT POSITION DECAL	1	1	
27-14		3N5-84465-0	SHIFT POSITION SIDE DECAL	1	1	
27-15		3N5-84331-0	DECAL (LEVER)	1	1	
27-16		3N5-84333-0	DECAL (TOHATSU)	1	1	
27-17		353-72546-0	ASSIST CORD (RED) L=200	1	1	

Fig. 28 ACCESSORIES



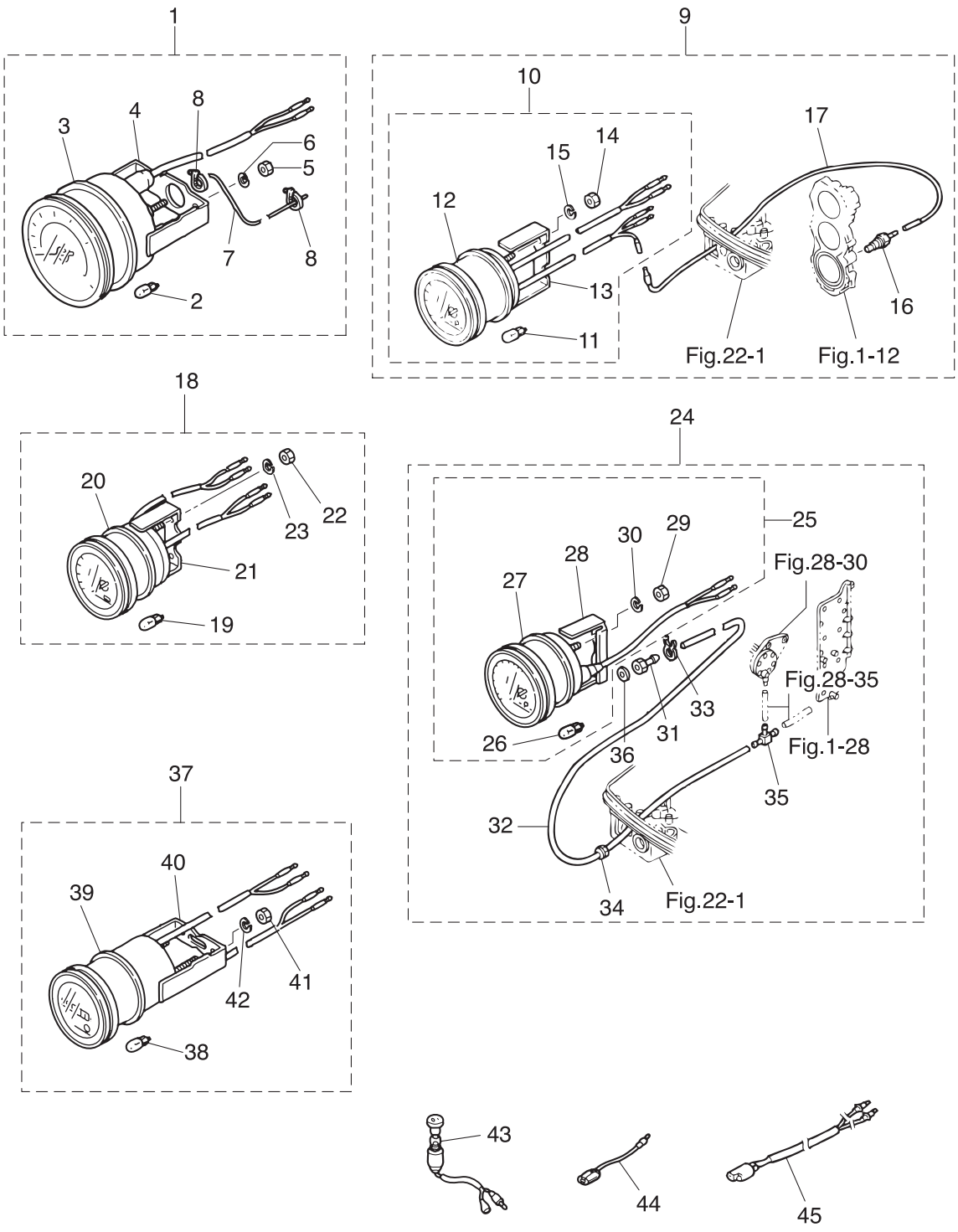
Ref.No.	Part No.	Description	Q'ty		Remarks
			M60C	M70C	
28-1	3F5-72050-0	BUZZER CAUTION DECAL		1	for MFG
28-2	3B7-72043-0	OIL CAUTION DECAL	1	1	for EF/EP Type
28-3	3C8-72100-1	TOOL KIT	1	1	
28-4	3B7-72201-0	SAFETY ROPE ϕ 6-1600	1	1	
28-5	3N8-72640-1	TACHOMETER W/OIL LAMP	1	1	for EF/EP Type
28-6	3B7-72658-0	* OIL BULB 12V-1.7W	1	1	for EF/EP Type
28-7	3B7-72659-0	* METER BULB 12V-1.8W	1	1	
28-8	3B7-72656-0	* METER DAMPER	1	1	
28-9	3B7-72661-0	* FITTING PLATE	1	1	
28-10	930103-0500	* NUT	2	2	
28-11	941303-0500	* SPRING WASHER	2	2	
28-12	3A3-72537-1	METER LEAD WIRE L=2000	1	1	for EP Type
28-13	353-76037-0	CABLE TERMINAL PLUG	1	1	for EP Type
28-14	3T1-72571-0	TRIM METER ASSY	1	1	for EPTO Model
28-15	3T1-72659-0	* METER BULB 12V-1.7W	1	1	
28-16	3T1-72653-0	* METER BULB CAP	1	1	
28-17	3B7-72655-0	* METER DAMPER	1	1	
28-18	3T1-72665-0	* FITTING PLATE	1	1	
28-19	941303-0400	* SPRING WASHER	2	2	
28-20	930203-0400	* NUT	2	2	
28-21	3B7-72530-2	TACHOMETER ASSY		1	OPT for MFG
28-22	3B7-72659-0	* METER BULB 12V-1.8W		1	
28-23	3B7-72656-0	* METER DAMPER		1	
28-24	3B7-72661-0	* FITTING PLATE		1	
28-25	930103-0500	* NUT		2	
28-26	941303-0500	* SPRING WASHER		2	
28-27	3B7-60007-0	FLUSHING PLUG	1	1	
28-28	3A3-76114-0	EXTENSION CORD L=2000	1	1	10P
28-29	3Z4-72573-0	EXTENSION CORD (TRIM SENSOR) L=2000	1	1	for EPTO Model

Fig. 28 ACCESSORIES



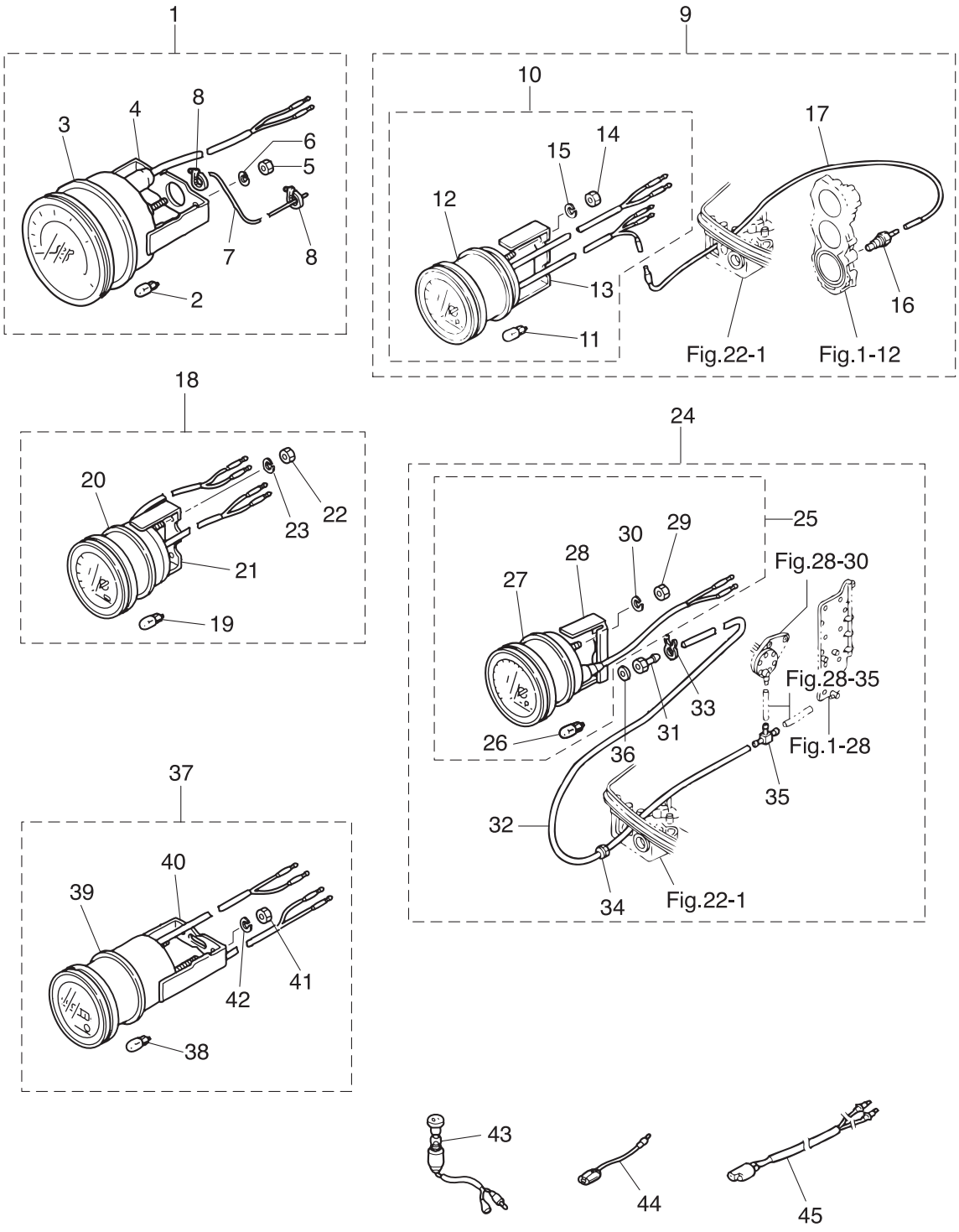
Ref.No.		Part No.	Description	Q'ty		Remarks
				M60C	M70C	
28-30		3F3-76180-0	PRESSURE SWITCH ASSY	1	1	
28-31		346-67113-0	MOUNT 8.5-14-2.5	2	2	
28-32		3B7-06920-0	RUBBER MOUNT 8.5-14-2.5	2	2	
28-33		346-67114-1	SPACER 6.2-9-15.7	2	2	
28-34		346-67115-0	WASHER 6.5-21-1	2	2	
28-35		98AB-70-090	HOSE	1	1	98AB-701000
28-36		338-02215-0	CLIP ϕ 10	2	2	
28-37		910103-6630	BOLT	2	2	

Fig. 29 OPTIONAL PARTS (1)



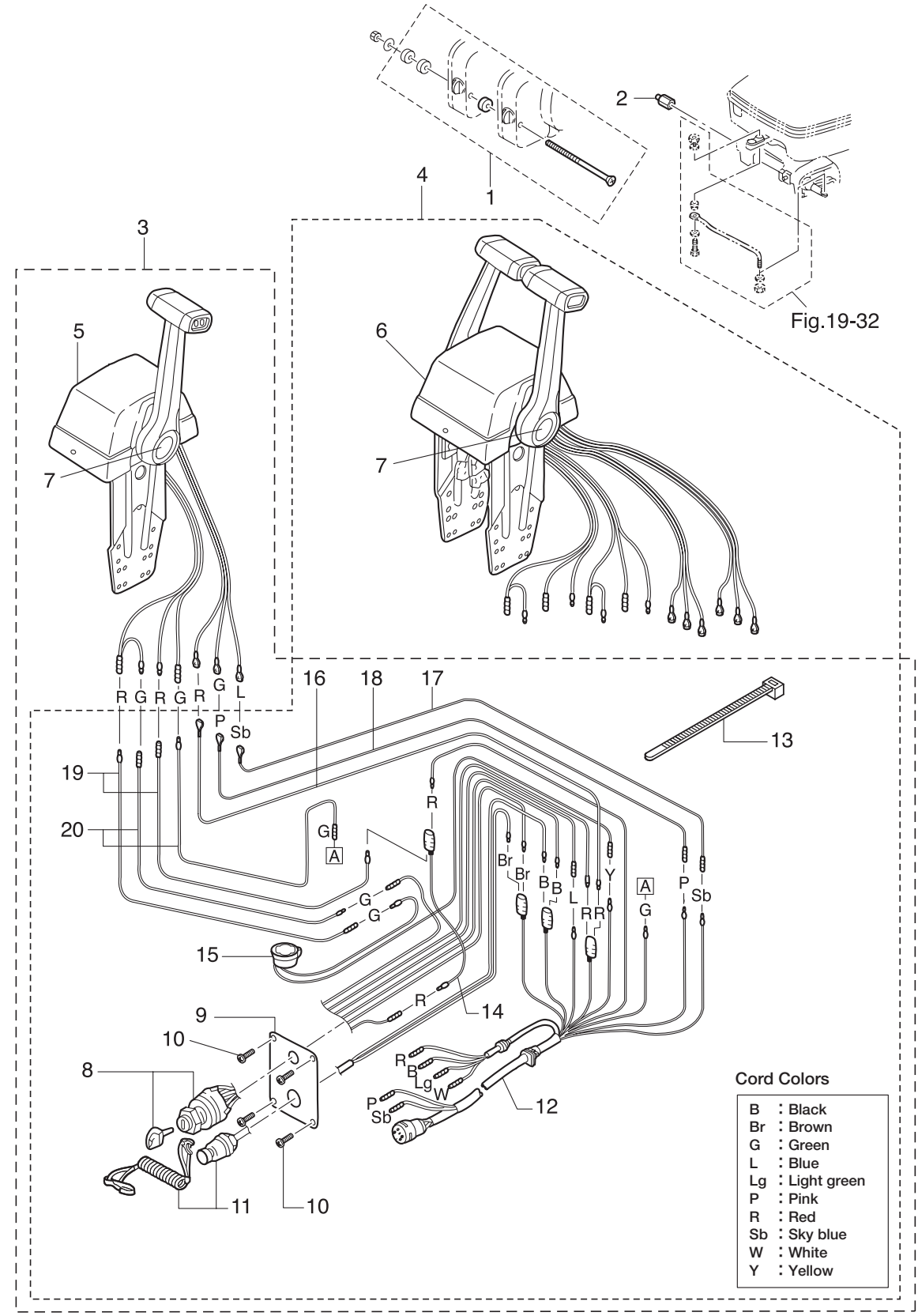
Ref.No.		Part No.	Description	Q'ty		Remarks
				M60C	M70C	
29-1	1	3E0-72649-0	SPEEDOMETER ASSY (75MPH)	1	1	
29-1	2	3E0-72648-0	SPEEDOMETER ASSY (50MPH)	1	1	
29-2		3B7-72659-0	* METER BULB 12V-1.8W	1	1	
29-3		3B7-72656-0	* METER DAMPER	1	1	
29-4		3B7-72661-0	* FITTING PLATE	1	1	
29-5		930203-0500	* NUT	2	2	
29-6		941303-0500	* SPRING WASHER	2	2	
29-7		3B7-72650-0	* SPEEDOMETER TUBE L=6000	1	1	
29-8		3B7-72651-0	* SPEEDOMETER BAND	2	2	
29-9		3E0-72526-0	WATER TEMPERATURE METER KIT	1	1	
29-10		3E0-72597-0	* WATER TEMPERATURE METER ASSY	1	1	
29-11		3B7-72657-0	** METER BULB 12V-1.7W	1	1	
29-12		3B7-72655-0	** METER DAMPER	1	1	
29-13		3B7-72662-0	** FITTING PLATE	1	1	
29-14		930203-0400	** NUT	2	2	
29-15		941303-0400	** SPRING WASHER	2	2	
29-16		3B7-72514-0	* WATER TEMPERATURE SENSOR	1	1	
29-17		3B7-72518-0	* LEAD WIRE L=7700	1	1	
29-18		3E0-72529-0	VOLTMETER ASSY	1	1	
29-19		3B7-72657-0	* METER BULB 12V-1.7W	1	1	
29-20		3B7-72655-0	* METER DAMPER	1	1	
29-21		3B7-72662-0	* FITTING PLATE	1	1	
29-22		930203-0400	* NUT	2	2	
29-23		941303-0400	* SPRING WASHER	2	2	
29-24		3E0-72527-0	WATER PRESSURE METER KIT	1	1	
29-25		3E0-72598-0	* WATER PRESSURE METER ASSY	1	1	
29-26		3B7-72657-0	** METER BULB 12V-1.7W	1	1	
29-27		3B7-72655-0	** METER DAMPER	1	1	
29-28		3B7-72663-0	** FITTING PLATE	1	1	

Fig. 29 OPTIONAL PARTS (1)



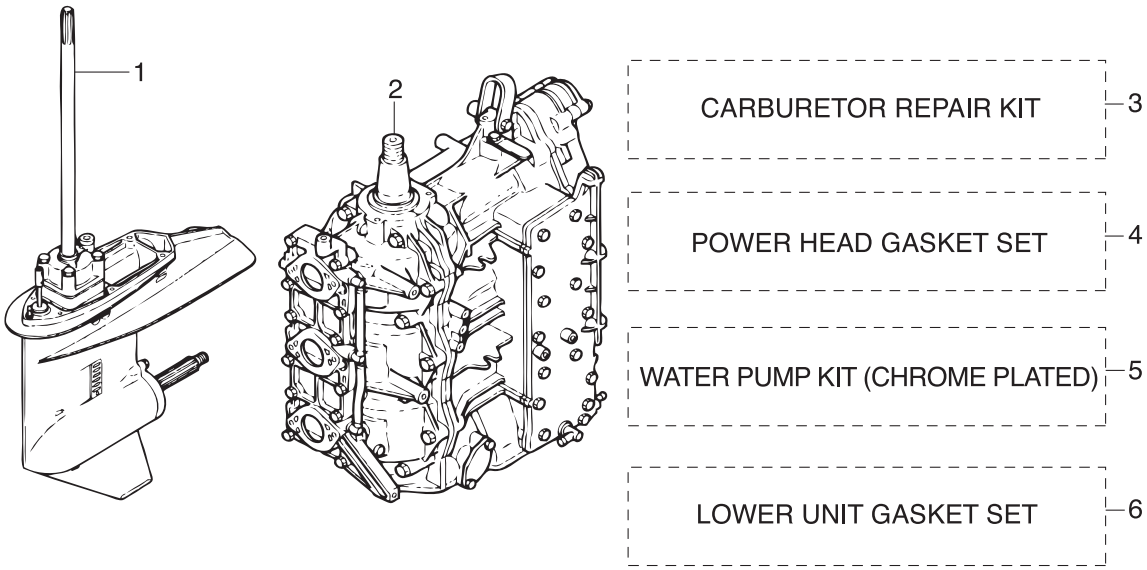
Ref.No.		Part No.	Description	Q'ty M60C	Q'ty M70C	Remarks
29-29		930203-0500	** NUT	2	2	
29-30		941303-0500	** SPRING WASHER	2	2	
29-31		3B7-72641-0	* WATER PRESSURE METER NIPPLE	1	1	
29-32		98AB-506000	* HOSE	1	1	98AB-501000 x6
29-33		338-02215-0	* CLIP ϕ 10	1	1	
29-34		345-67193-0	* GROMMET 16-2.5	1	1	
29-35		394-70013-0	* PIPE JOINT 4-4	1	1	
29-36		121-33159-0	* GASKET 2-8-1	1	1	
29-37		3E0-72524-0	HOUR METER ASSY	1	1	
29-38		3B7-72657-0	* METER BULB 12V-1.7W	1	1	
29-39		3B7-72655-0	* METER DAMPER	1	1	
29-40		3B7-72664-0	* FITTING PLATE	1	1	
29-41		930203-0400	* NUT	2	2	
29-42		941303-0400	* SPRING WASHER	2	2	
29-43		353-72521-1	METER LAMP SWITCH	1	1	
29-44	1	353-72547-0	ASSIST CORD (BLU) L=200	1	1	
29-44	2	353-72548-0	ASSIST CORD (BLK) L=200	1	1	
29-44	3	353-72546-0	ASSIST CORD (RED) L=200	1	1	
29-45		361-72539-0	TACHOMETER LEAD WIRE L=6000	1	1	for EF Type & MFG

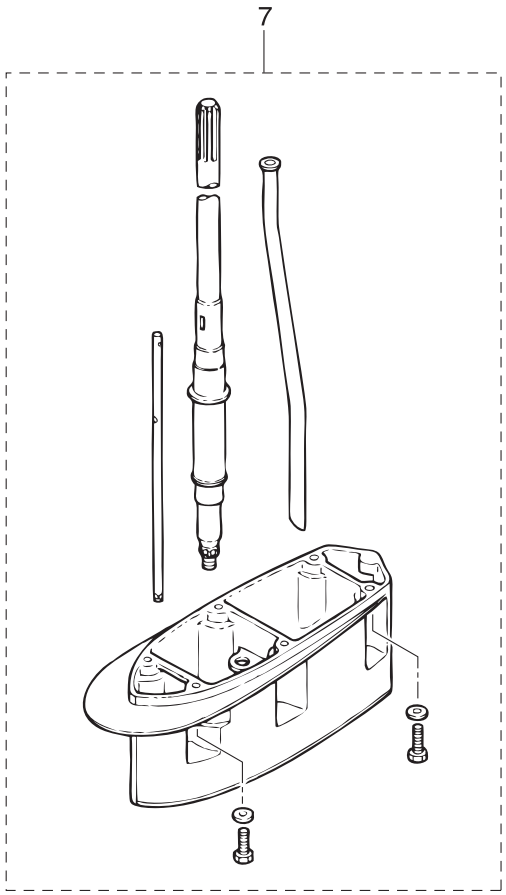
Fig. 30 OPTIONAL PARTS (2)



Ref.No.		Part No.	Description	Q'ty		Remarks
				M60C	M70C	
30-1		3A3-81301-0	TWIN REMOTE CONTROL KIT	1	1	for Twin Outboards
30-2		353-84904-0	DRAG LINK SPACER	1	1	
30-3		3B7-84490-3	CONTROL HEAD ASSY (TOP-SINGLE)	1	1	for Single
30-4		3B7-84540-3	CONTROL HEAD ASSY (TOP-TWIN)	1	1	for Twin
30-5		3C7-84480-1	* REMOTE CONT HEAD (TOP-SINGLE)	1	1	for Single
30-6		3C7-84520-1	* REMOTE CONT HEAD (TOP-TWIN)	1	1	for Twin
30-7		3Z5-84462-0	** DECAL (TOHATSU)	1	1	for Single
30-7		3Z5-84462-0	** DECAL (TOHATSU)	2	2	for Twin
30-8		353-76020-3	* MAIN SWITCH ASSY	1	1	Single x1,Twin x2
30-9		805-76201-1	* MAIN SWITCH PANEL	1	1	Single x1,Twin x2
30-10		921146-4516	* SCREW	4	4	Single x4,Twin x8
30-11		3A3-06830-0	* STOP SWITCH ASSY	1	1	Single x1,Twin x2
30-12		3A3-76115-1	* CORD ASSY L=6200	1	1	Single x1,Twin x2
30-13		178-34147-0	* BAND 200	1	1	Single x1,Twin x2
30-14		353-72546-0	* ASSIST CORD (RED) L=200	1	1	Single x1,Twin x2
30-15		3C8-76171-0	* OVERHEAT BUZZER	1	1	Single x1,Twin x2
30-16		3C7-84475-0	* PTT SWITCH CORD	1	1	Red Single x1,Twin x2
30-17		3C7-84476-0	* PTT SWITCH CORD	1	1	Sky Blue Single x1,Twin x2
30-18		3C7-84477-0	* PTT SWITCH CORD	1	1	Pink Single x1,Twin x2
30-19		3C7-84470-1	* NEUTRAL SWITCH CORD	2	2	Red Single x2,Twin x4
30-20		3C7-84471-1	* NEUTRAL SWITCH CORD	2	2	Green Single x2,Twin x4

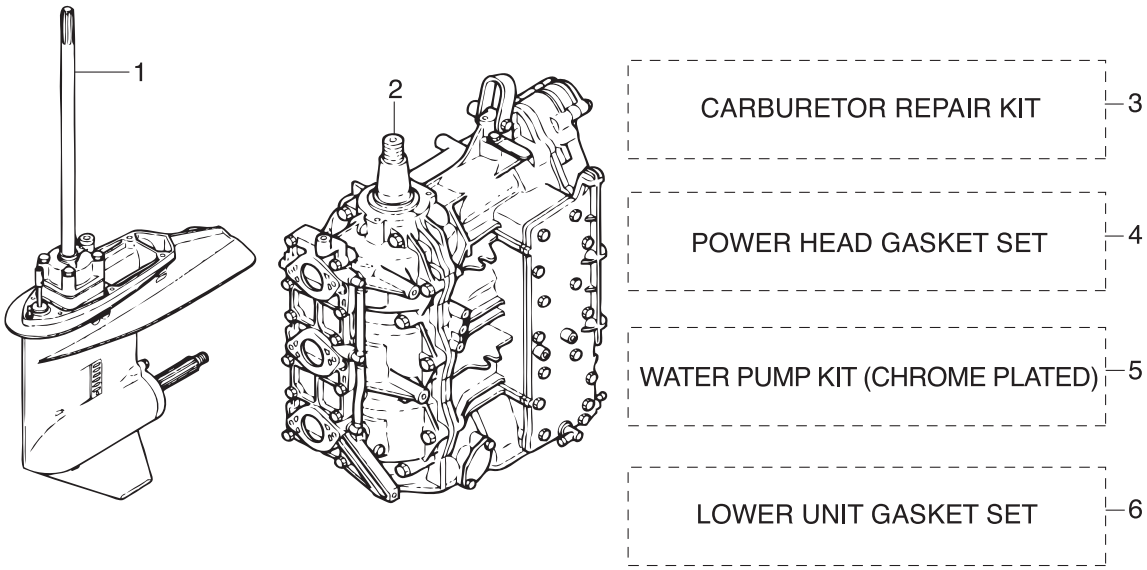
Fig. 31 ASSEMBLY • KIT PARTS

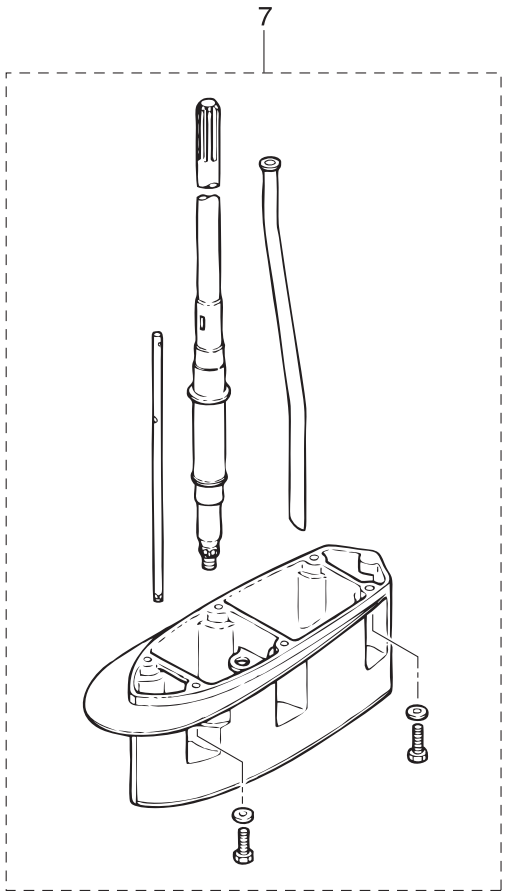




Ref.No.		Part No.	Description	Q'ty		Remarks
				M60C	M70C	
31-1	1	3N4Q87302-E	LOWER UNIT ASSY (L)	1	1	for Transom "L"
31-1	2	3N4Q87304-E	LOWER UNIT ASSY (UL)		1	for Transom "UL"
31-2		3F3B87090-9	ENGINE SHORT BLOCK KIT	1	1	
31-3	1	3F3-87122-1	CARBURETOR REPAIR KIT	1	1	
31-3	2	3F3-02012-0	* O-RING 1.9-38.8	3	3	
31-3	3	3F3-03222-0	* FLOAT CHAMBER O-RING	3	3	
31-3	4	922503-6414	* SCREW	12	12	
31-3	5	3F3-03231-0	* FLOAT	3	3	
31-3	6	3F3-03232-0	* FLOAT ARM PIN	3	3	
31-3	7	3B7-03240-0	* FLOAT VALVE	3	3	
31-3	8	344-03244-0	* CLIP	3	3	
31-3	9	3F3-03234-0	* SCREW	3	3	
31-3	10	346-03256-0	* RUBBER CAP	3	3	
31-3	11	3F3-03182-0	* CARBURETOR COVER GASKET	1	1	
31-3	12	336-03293-0	* O-RING	3	3	
31-3	13	334-03242-0	* VALVE PIN	3	3	
31-4	1	3F3-87121-9	POWER HEAD GASKET SET	1	1	
31-4	2	3F3-01005-1	* CYLINDER HEAD GASKET	1	1	
31-4	3	3F3-01024-2	* CYLINDER HEAD COVER GASKET	1	1	
31-4	4	353-01032-0	* THERMOSTAT CAP GASKET	1	1	
31-4	5	151-00053-0	* O-RING 2-66.5	1	1	Crankcase Head
31-4	6	126-00121-0	* OIL SEAL 30-45-8	1	1	Crankshaft (Lower)
31-4	7	3F3-01215-0	* OIL SEAL 16.8-28-8	1	1	Crankcase Head
31-4	8	3F3-02305-2	* EXHAUST COVER GASKET	2	2	
31-4	9	3C8-09082-2	* GASKET	1	1	for MFG
31-4	10	353-00108-0	* O-RING 2.4-44.7	1	1	Crankshaft (Upper)

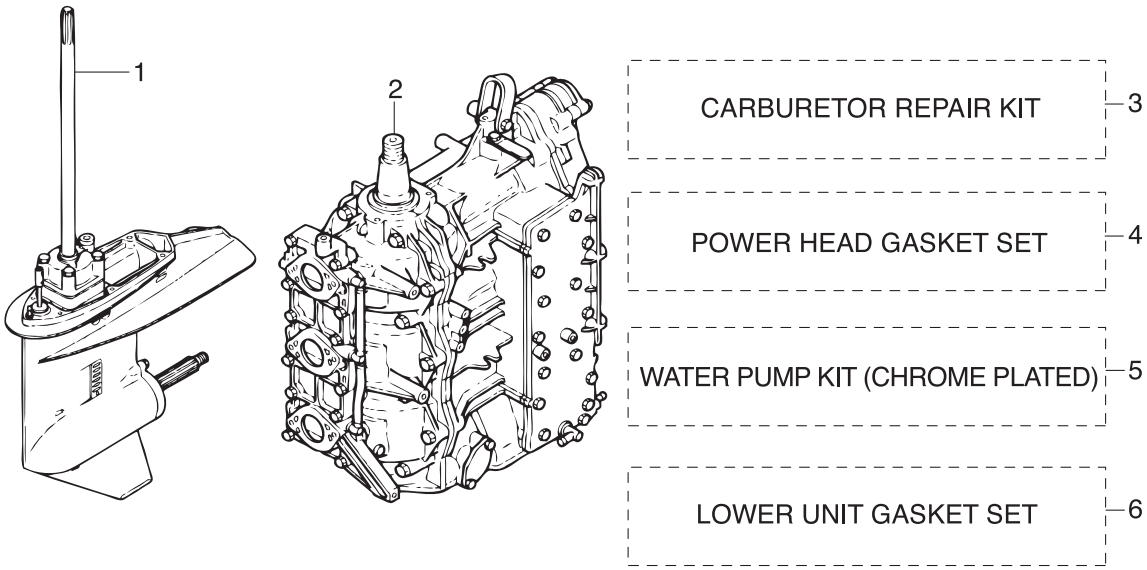
Fig. 31 ASSEMBLY • KIT PARTS

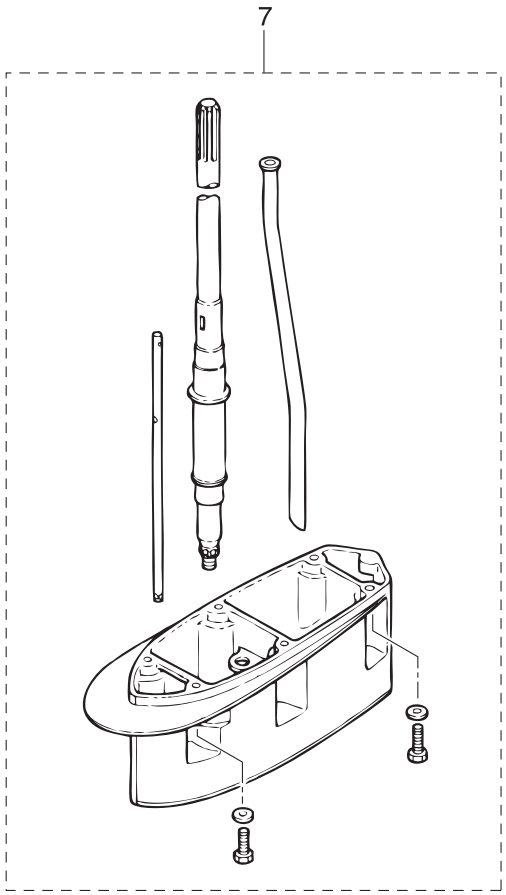




Ref.No.		Part No.	Description	Q'ty		Remarks
				M60C	M70C	
31-4	11	3F3-02104-2	* INTAKE MANIFOLD GASKET	3	3	
31-4	12	3F3-02418-0	* GASKET	1	1	
31-4	13	3F3-02012-0	* O-RING 1.9-38.8	3	3	Carburetor
31-4	14	3B7-09002-0	* O-RING 1.6-19.2	1	1	except MFG
31-4	15	346-04901-2	* GASKET	1	1	
31-4	16	3B7-02235-0	* O-RING	2	2	except MFG Oil Filter
31-4	17	3B7-02236-0	* O-RING	2	2	except MFG Oil Filter
31-4	18	151-33159-0	* GASKET 6.2-11-1	3	3	Ignition Coil
31-4	19	3C8-71016-0	* GASKET 36-52-2	1	1	Oil Filler Cap
31-4	20	3F3-01303-4	* ENGINE BASEMENT GASKET	1	1	
31-5	1	3F3-65231-2	WATER PUMP KIT (CHROME PLATED)	1	1	
31-5	2	3B7-65021-2	* WATER PUMP IMPELLER	1	1	
31-5	3	3B7-65238-0	* PUMP CASE LINER	1	1	Chrome Plated
31-5	4	3B7-65018-0	* PUMP CASE GASKET	1	1	
31-5	5	3F3-65239-2	* WATER PUMP GUIDE PLATE	1	1	Chrome Plated
31-5	6	3B7-65029-0	* GUIDE PLATE GASKET	1	1	
31-6	1	3N4-87321-2	LOWER UNIT GASKET SET	1	1	
31-6	2	3F3-61012-2	* DRIVE SHAFT HOUSING GASKET	1	1	
31-6	3	3F3-02312-2	* EXHAUST PIPE GASKET	1	1	
31-6	4	3F3-61181-2	* EXHAUST HOUSING GASKET	1	1	
31-6	5	332-60006-0	* GASKET 8.1-15-1	2	2	Oil Plug
31-6	6	3B7-60016-1	* GASKET 10.1-15-1	1	1	Water Plug
31-6	7	3B7-65018-0	* PUMP CASE GASKET	1	1	
31-6	8	3B7-65029-0	* GUIDE PLATE GASKET	1	1	
31-6	9	3C7-60223-1	* OIL SEAL 22-42-7	2	2	Pump Case (Lower)
31-6	10	3B7-65015-0	* O-RING 3.1-54.4	1	1	Pump Case (Lower)
31-6	11	345-66021-0	* O-RING 1.9-6.8	2	2	Cam Rod

Fig. 31 ASSEMBLY • KIT PARTS





Ref.No.		Part No.	Description	Q'ty		Remarks
				M60C	M70C	
31-6	12	3B7-66023-0	* O-RING 3.5-27.7	1	1	Cam Rod Bushing
31-6	13	3B7-60103-0	* O-RING 3.1-94.4	1	1	Propeller Shaft Housing
31-6	14	3B7-60111-0	* OIL SEAL 30-50-12	1	1	Propeller Shaft
31-6	15	3B7-60219-0	* TRIM TAB GASKET	1	1	
31-7	1	3N4Q87314-2	EXTENSION HOUSING KIT (UL)	1	1	for Transom "L"⇒"UL"
31-7	2	3B7Q61110-0	* EXTENSION HOUSING	1	1	
31-7	3	3T1-60001-1	* BOLT 8-35	4	4	
31-7	4	9402E3-0800	* WASHER	4	4	
31-7	5	3B7-60001-5	* BOLT 10-40	2	2	
31-7	6	9401E3-1000	* WASHER	2	2	
31-7	7	3J5-64303-1	* DRIVE SHAFT (UL)	1	1	
31-7	8	3F3-65120-0	* WATER PIPE (UL)	1	1	
31-7	9	3B7-66014-1	* CAM ROD (UL)	1	1	

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