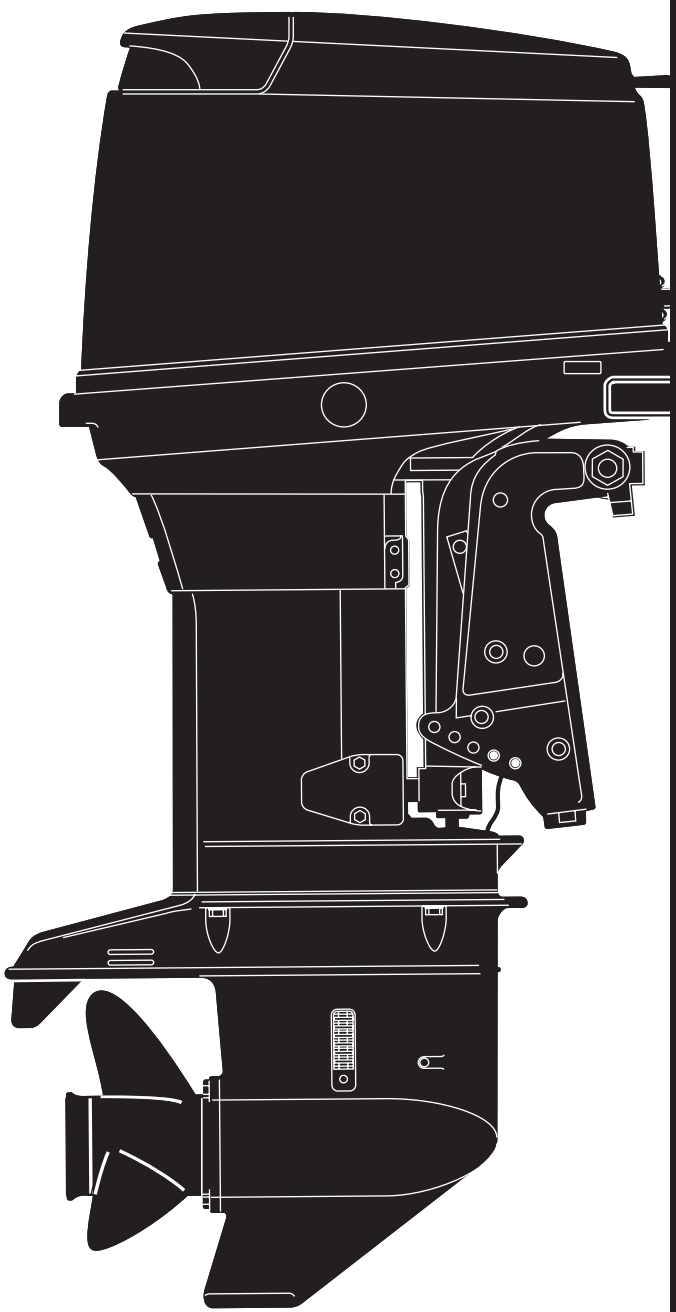
2013 PARTS CATALOG

TOHATSU



M 70CX

Serial Number 000001AC~

OB NO.002-21041X8
1301

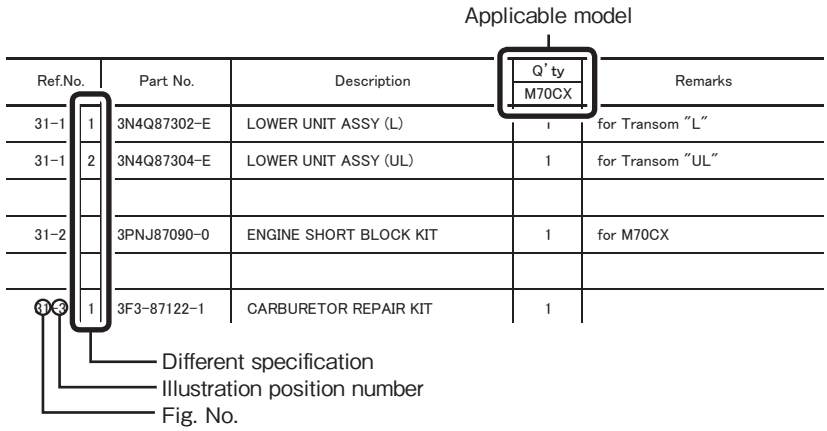
HOW TO USE THIS PARTS CATALOG

1. This Parts Catalog provides information available as of the end of January, 2013.

2. Please keep the Parts Catalog updated each time when receiving the Service Bulletin describing the addition, abolition and/or change of parts.

3. Actual shapes of parts may be different from the illustrations shown in this Parts Catalog because they are described only as a guide for searching parts.

4. One illustration is given more than one article number. Please confirm the sub-number, applicable model and remarks before ordering parts.
   In addition, because the illustration shares it with other models; of the entry number jump, and there is a missing number.



5. Given mark in (∗) to part number shows assembly or kit part.

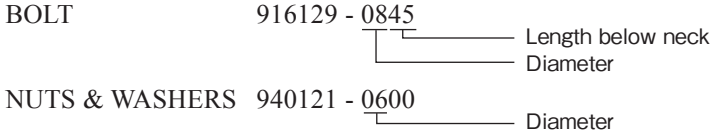
6. Marks in this Parts Catalog show.

STD	: Standard	OPT	: Optional Parts
O/S	: Over size	ASSY	: Assembly
DO	: Domestic Model	EX	: Export Model
A	: As required	EU	: European Union

7. Attention to order
   Please order painted parts in accordance with following.
   The parts that fourth figure of the parts number is (B), (Q) have painted.
   Present coloring of power head is black (B) and lower unit is aqua marine blue (Q).
   [Example]

ENGINE SHORT BLOCK KIT	LOWER UNIT ASSY (L)
3F3B87090-7	3N4Q87302-C
B: Black	Q: Aquamarine Blue

8. About dimensional identification of bolts, nuts and washers.



9. Hose, that is a standard part, is replaced with long hose.

HOSE 98AL - 40 - 350

40: Diameter
350: Length

HOSE/PIPE

Fig No	Part No.	Description	Bulk part No.	Bulk part	
				Inner Diameter (mm)	Length (m)
1-37	98AL-40-350	HOSE	98AL-401000	4	1
1-39	98AL-40-310	HOSE	98AL-401000	4	1
1-40	98AL-40-030	HOSE	98AL-401000	4	1
1-41	98AL-40-260	HOSE	98AL-401000	4	1
1-42	98AL-40-050	HOSE	98AL-401000	4	1
3-3	98AB-50-087	HOSE	98AB-501000	5	1
5-16	98AB-50-280	HOSE	98AB-501000	5	1
5-17	98AB-50-120	HOSE	98AB-501000	5	1
5-18	98AB-50-035	HOSE	98AB-501000	5	1
5-19	98AB-50-040	HOSE	98AB-501000	5	1
5-20	98AB-50-095	HOSE	98AB-501000	5	1
5-21	98AB-50-120	HOSE	98AB-501000	5	1
14-20	98AB-90-040	HOSE	98AB-901000	9	1
22-19	98AB-50-480	HOSE	98AB-50-480	5	1
25-6	98AB-70-700	HOSE	98AB-701000	7	1
25-7	98AB-701600	HOSE	98AB-701000 x 2	7	1
28-18	98AB-70-090	HOSE	98AB-701000	7	1
29-32	98AB-506000	HOSE	98AB-501000 x 6	5	1

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Fig. 1 CYLINDER・CRANK CASE

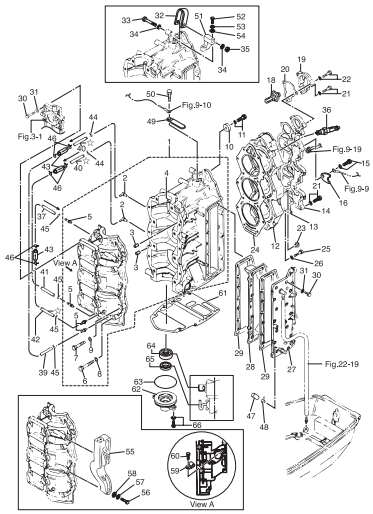


Fig. 2 PISTON・CRANK SHAFT

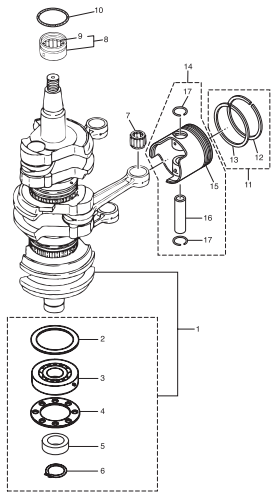


Fig. 3 INTAKE MANIFOLD・REED VALVE・INTAKE SILENCER

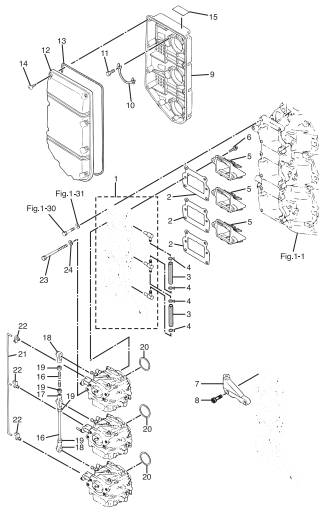


Fig. 4 CARBURETOR

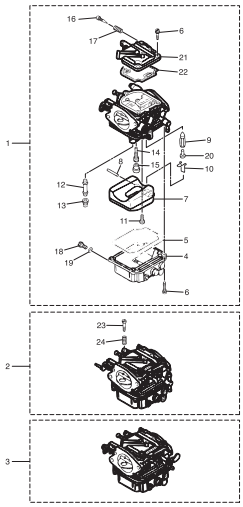


Fig. 5 FUEL LINE

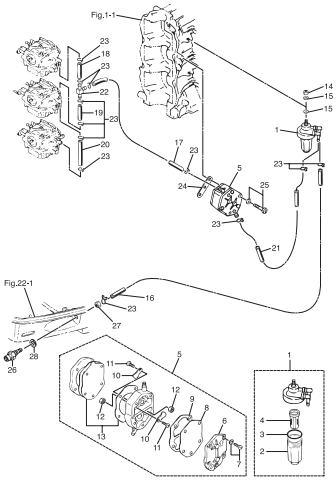


Fig. 6 THROTTLE

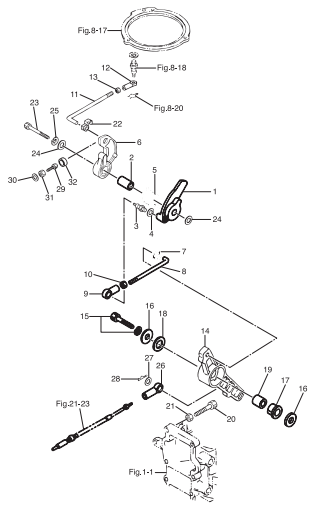


Fig. 7 RECOIL STARTER

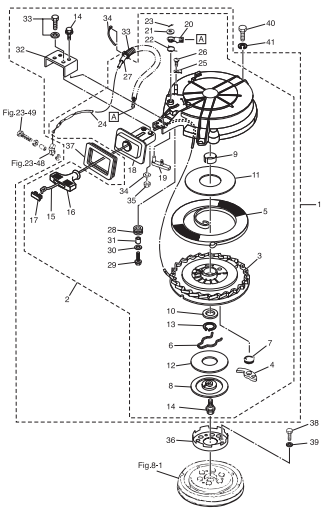


Fig. 8 MAGNETO

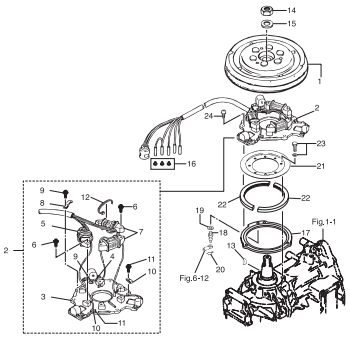


Fig. 9 ELECTRIC PARTS (C.D.UNIT)

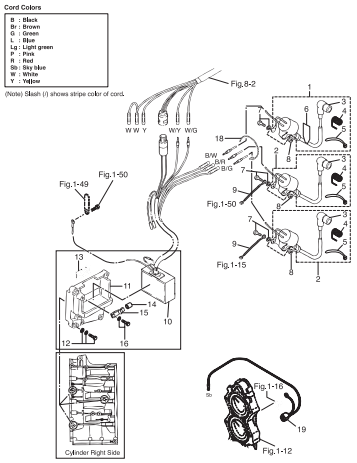


Fig. 13 DRIVE SHAFT HOUSING

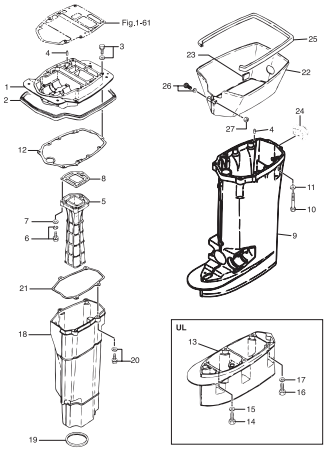


Fig. 14 GEAR CASE (DRIVE SHAFT)

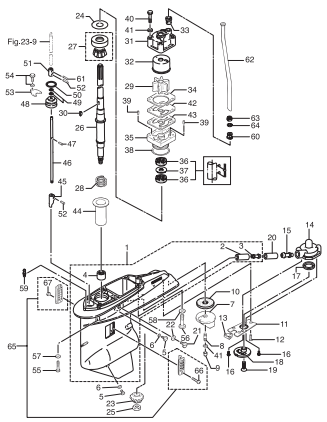


Fig. 15 GEAR CASE (PROPELLER SHAFT

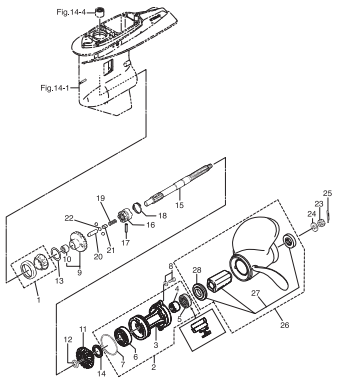


Fig. 16 BRACKET

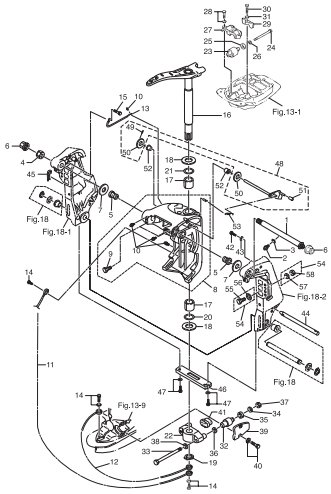


Fig. 18 GAS SHOCK ABSORBER

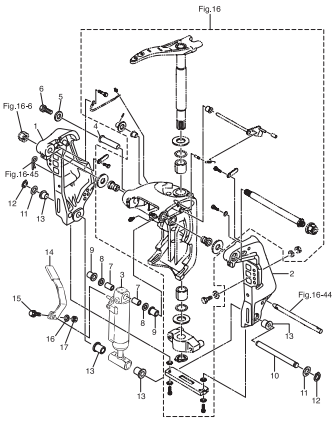


Fig. 21 TILLER HANDLE

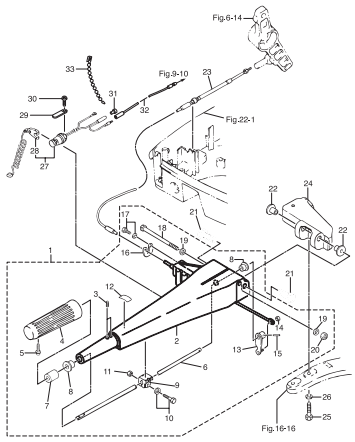


Fig. 22 BOTTOM COWL

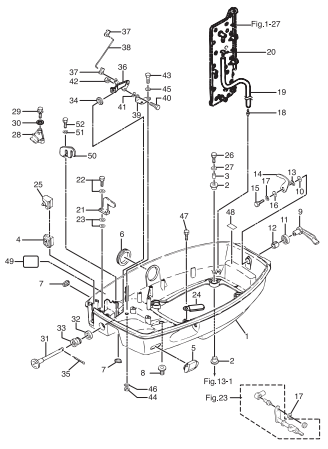


Fig. 23 SHIFT

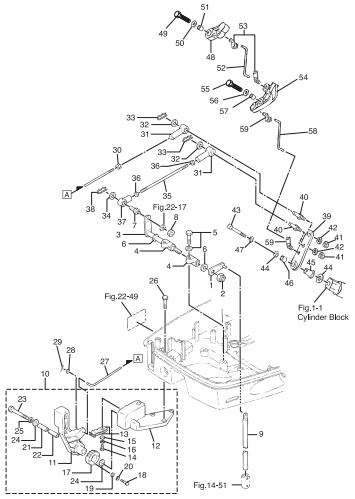


Fig. 24 TOP COWL

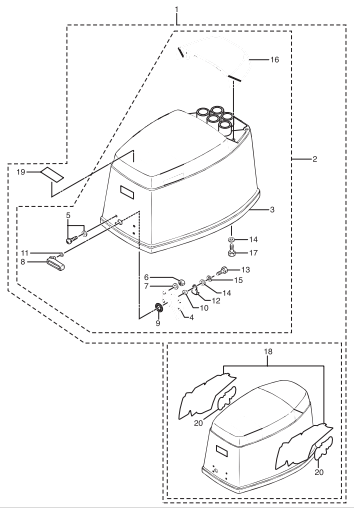


Fig. 25 FUEL TANK

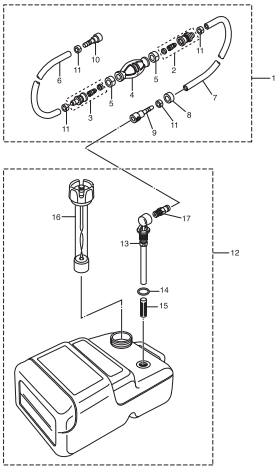


Fig. 28 ACCESSORIES

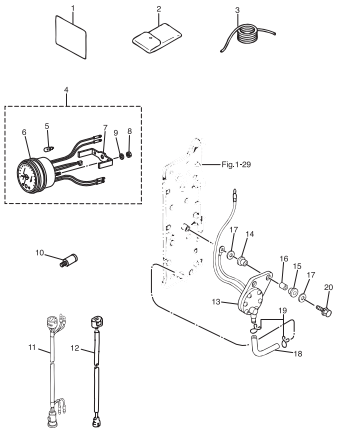


Fig. 29 OPTIONAL PARTS (1)

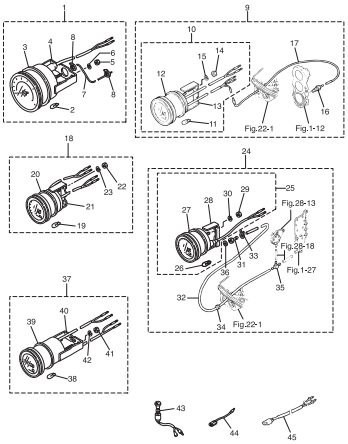
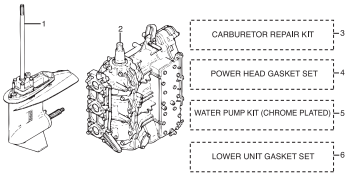


Fig. 31 ASSEMBLY • KIT PARTS



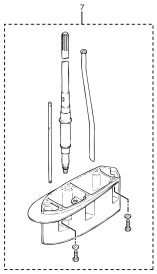
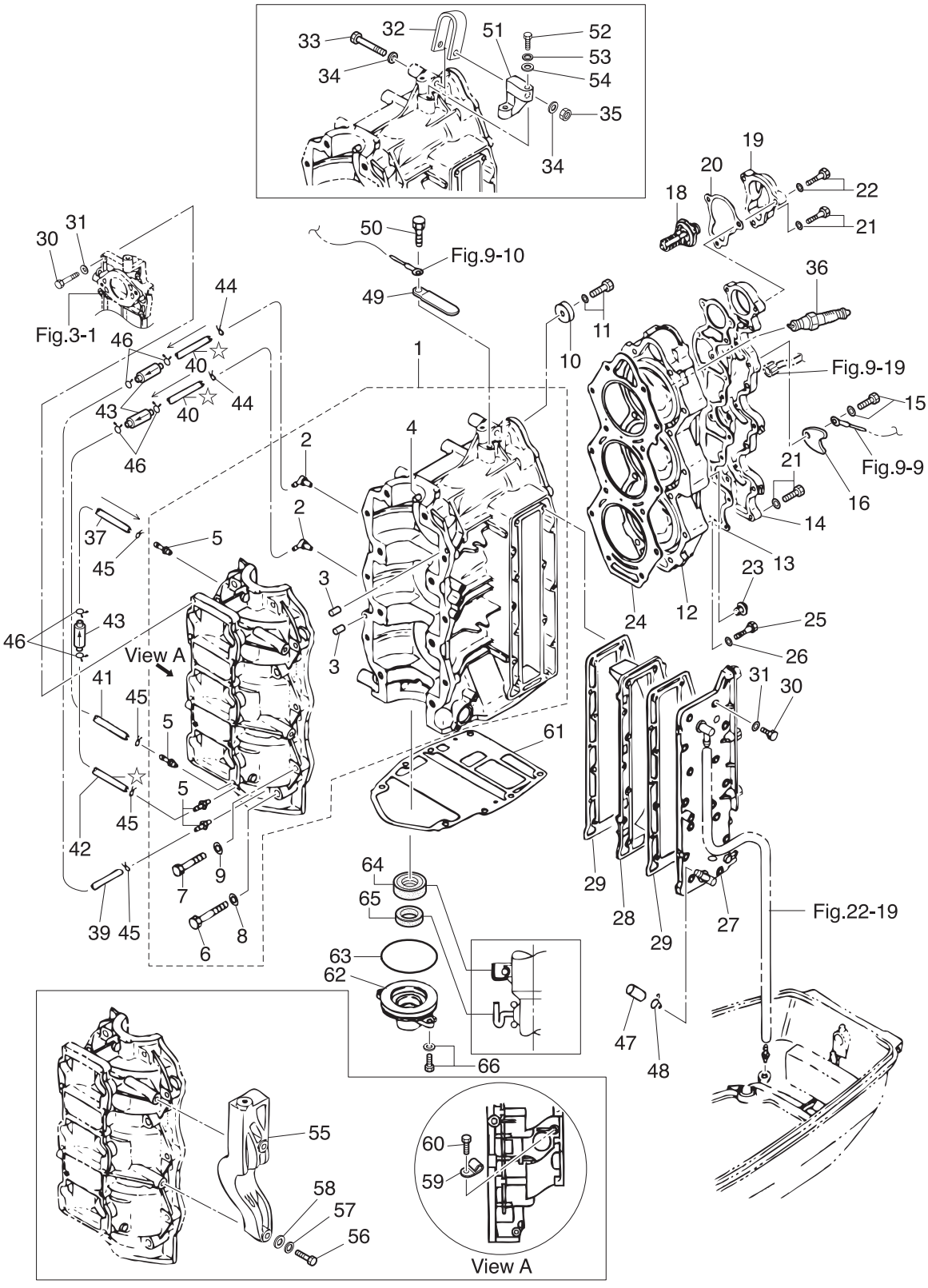
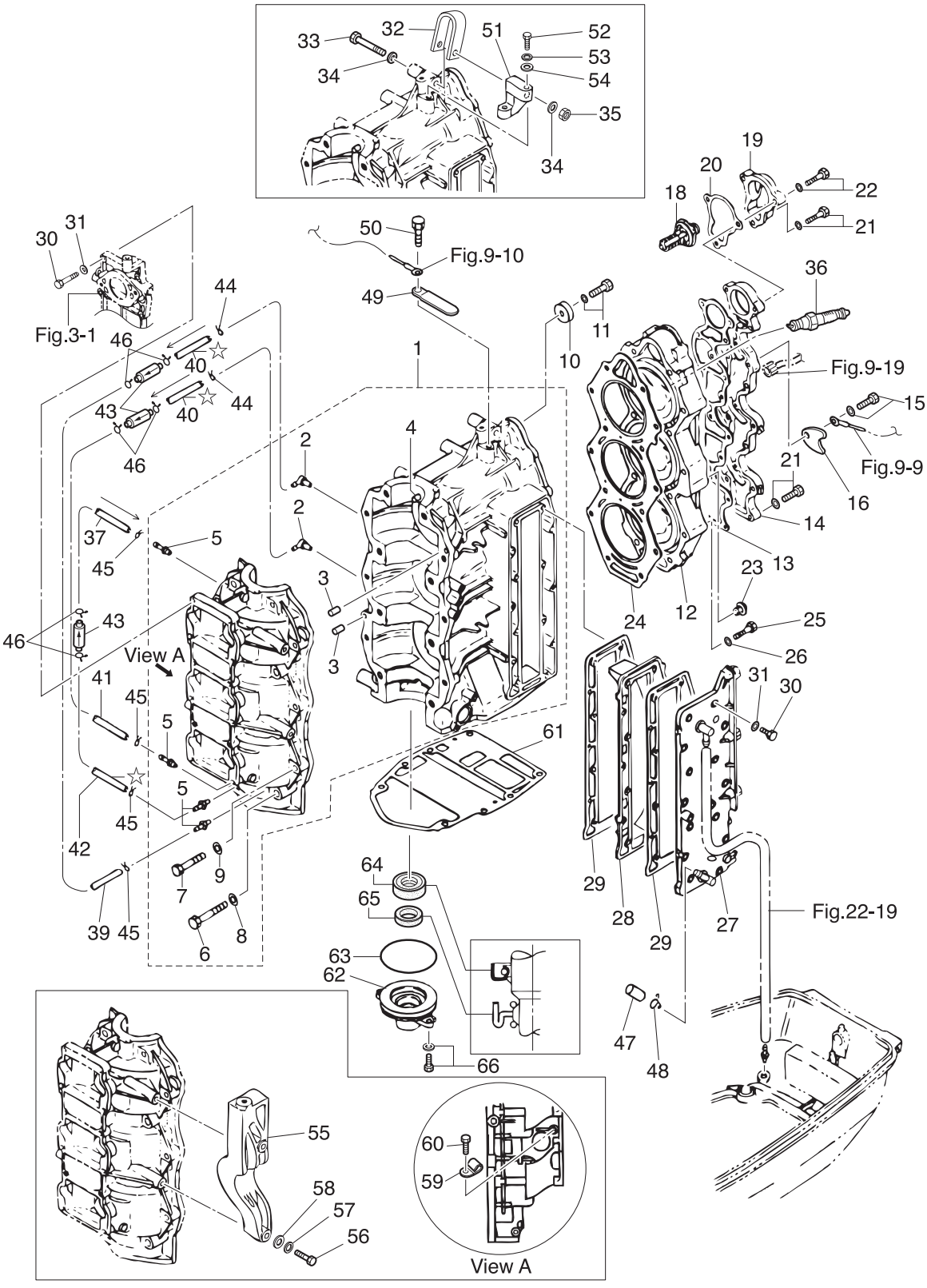


Fig. 1 CYLINDER • CRANK CASE



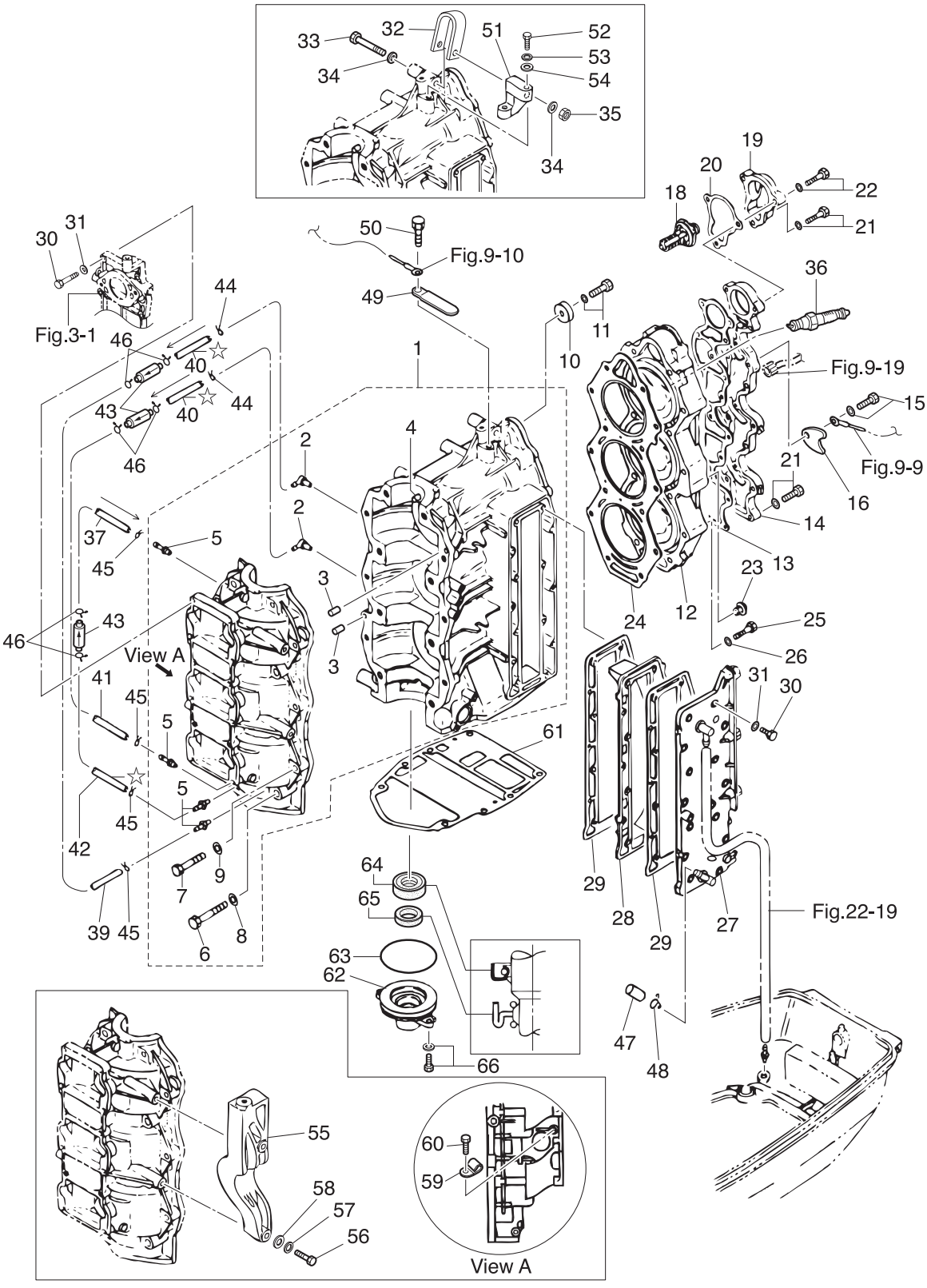
Ref.No.	Part No.	Description	Q'ty M70CX	Remarks
1-1	3PNJ01100-1	CYL BLOCK & CRANKCASE ASSY	1	Gray for M70CX
1-2	393-01137-0	* NIPPLE	2	
1-3	345-01111-0	* DOWEL PIN 6-12	2	
1-4	345-00117-0	* DOWEL PIN	1	Main Bearing
1-5	393-01131-0	* NIPPLE 5.5-5	4	
1-6	3F3-01114-0	* BOLT 10-60	8	
1-7	916129-0845	* BOLT	6	
1-8	3B7-01116-0	* WASHER 10.5-20-3.2	8	
1-9	345-01015-0	* WASHER 8.5-19.5-3.2	6	
1-10	338-60218-2	ANODE	1	
1-11	910103-5620	BOLT	1	
1-12	3PNJ01091-0	CYLINDER HEAD	1	M70CX
1-13	3F3-01024-2	CYLINDER HEAD COVER GASKET	1	
1-14	3F3J01021-1	CYLINDER HEAD COVER	1	
1-15	910103-7630	BOLT	1	
1-16	353-66024-0	STOPPER	1	
1-18	3C7-01030-0	THERMOSTAT	1	PRV 60°
1-19	3B7J01031-0	THERMOSTAT CAP	1	Gray for M70CX
1-20	353-01032-0	THERMOSTAT CAP GASKET	1	
1-21	9101E3-5625	BOLT	14	
1-22	9101E3-5640	BOLT	2	
1-23	3B7-01046-0	PLUG	1	
1-24	3F3-01005-1	CYLINDER HEAD GASKET	1	
1-25	3N4-01012-0	CYLINDER HEAD BOLT	14	
1-26	3C8-01015-0	WASHER 8.5-19.5-3.2	14	
1-27	3F3J02300-2	EXHAUST COVER ASSY	1	M70CX
1-28	3F3J02302-0	EXHAUST COVER (INNER)	1	M70CX
1-29	3F3-02305-2	EXHAUST COVER GASKET	2	
1-30	9161F9-0625	BOLT	26	Exhaust Cover Intake Manifold

Fig. 1 CYLINDER • CRANK CASE



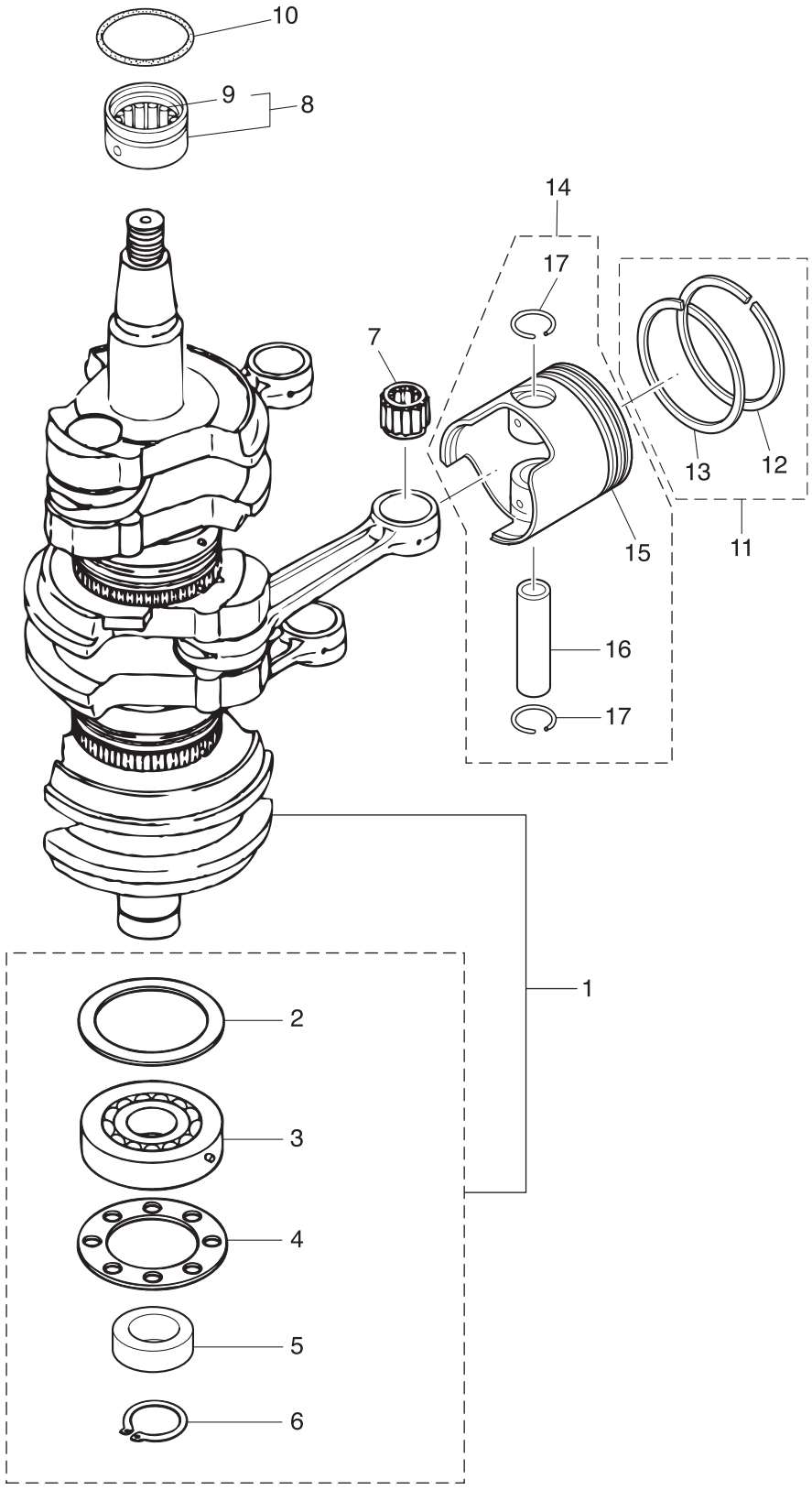
Ref.No.	Part No.	Description	Q'ty M70CX	Remarks
1-31	9401E3-0600	WASHER	26	Exhaust Cover Intake Manifold
1-32	3C8-01513-1	HANGER	1	
1-33	9161F9-0860	BOLT	1	for MFG
1-34	3C8-01015-0	WASHER 8.5-19.5-3.2	2	for MFG
1-35	930103-0800	NUT	1	for MFG
1-36	9701-1-1009	SPARK PLUG (B8HS10)	3	NGK
1-37	98AL-40-350	HOSE	1	#1Cylinder-#3C/Case 98AL-401000
1-39	98AL-40-310	HOSE	1	for M70CX 98AL-401000 #2Cyl-#3C/Case
1-40	98AL-40-030	HOSE	2	for M70CX 98AL-401000 #2Cyl-#3C/Case
1-41	98AL-40-260	HOSE	1	for M70CX 98AL-401000 #2Cyl-#3C/Case
1-42	98AL-40-050	HOSE	1	for M70CX 98AL-401000 #3Cyl-#1C/Case
1-43	3LC-01160-0	CHECK VALVE	3	for M70CX
1-44	3T5-01133-0	CLIP ϕ8	2	
1-45	338-01133-0	CLIP ϕ7	4	
1-46	369-70098-2	CLIP ϕ7	6	for M70CX
1-47	3N4-01139-0	SEALING CAP	1	
1-48	3C7-02215-0	CLIPϕ12	1	
1-49	309-06972-0	CLAMP 6.5-47.5P	1	
1-50	910103-0612	BOLT	1	
1-51	3F5-05100-2	BRACKET	1	for MFG
1-52	9101F4-0630	BOLT	1	for MFG
1-53	941303-0600	SPRING WASHER	1	for MFG
1-54	940103-0600	WASHER	1	for MFG
1-55	3F5-05102-1	BRACKET	1	for MFG
1-56	9101F4-0645	BOLT	2	for MFG
1-57	941303-0600	SPRING WASHER	2	for MFG
1-58	940103-0600	WASHER	2	for MFG
1-59	3P0-06915-0	CLAMP 6.5-11L	1	for MFG
1-60	910103-5612	BOLT	1	for MFG

Fig. 1 CYLINDER • CRANK CASE



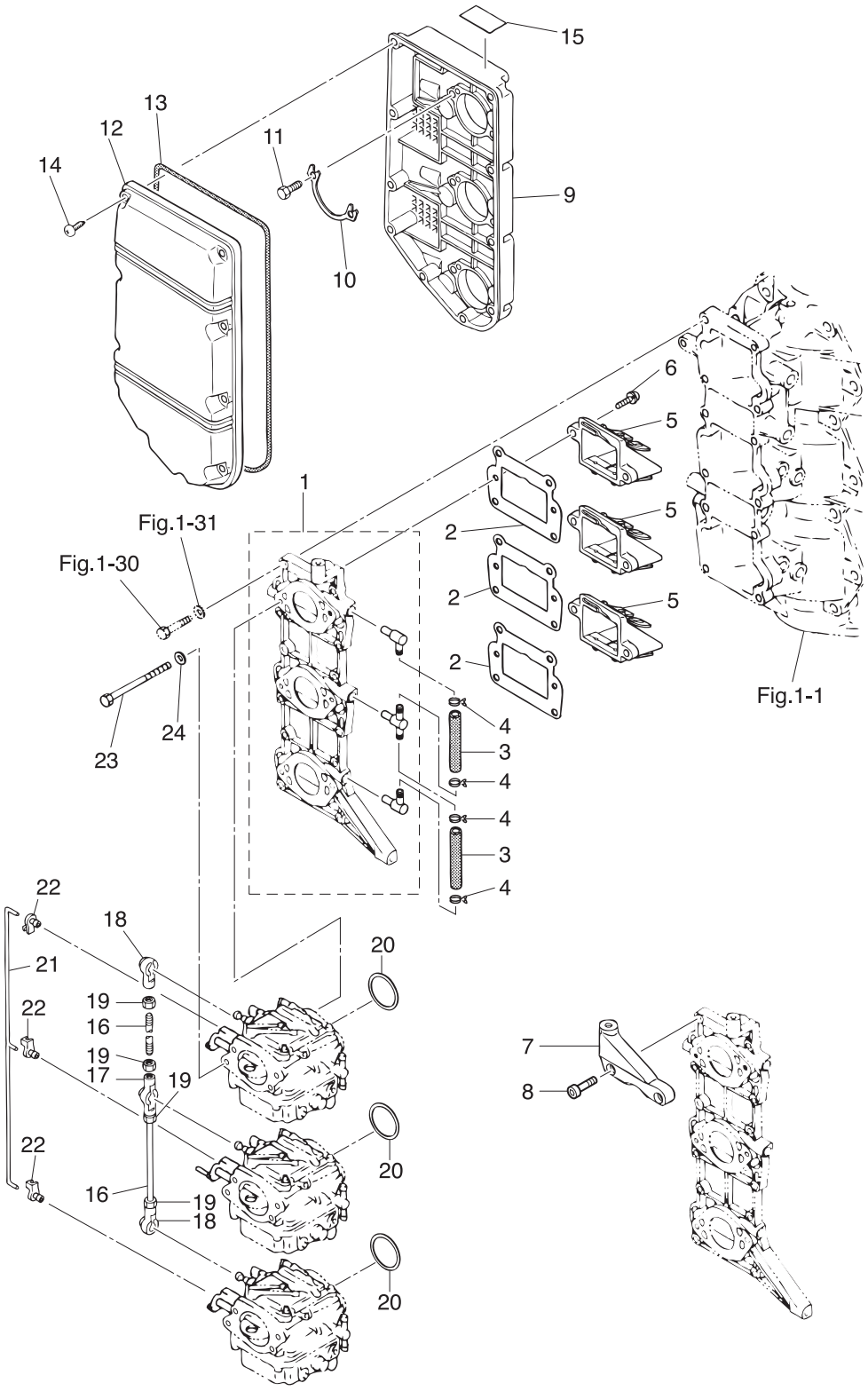
Ref.No.		Part No.	Description	Q'ty	Remarks
				M70CX	
1-61		3F3-01303-4	ENGINE BASEMENT GASKET	1	
1-62		3F3B01291-0	CRANKCASE HEAD	1	
1-63		151-00053-0	O-RING 2-66.5	1	
1-64		126-00121-0	OIL SEAL 30-45-8	1	
1-65		3F3-01215-0	OIL SEAL 16.8-28-8	1	
1-66		910103-5620	BOLT	2	

Fig. 2 PISTON • CRANK SHAFT



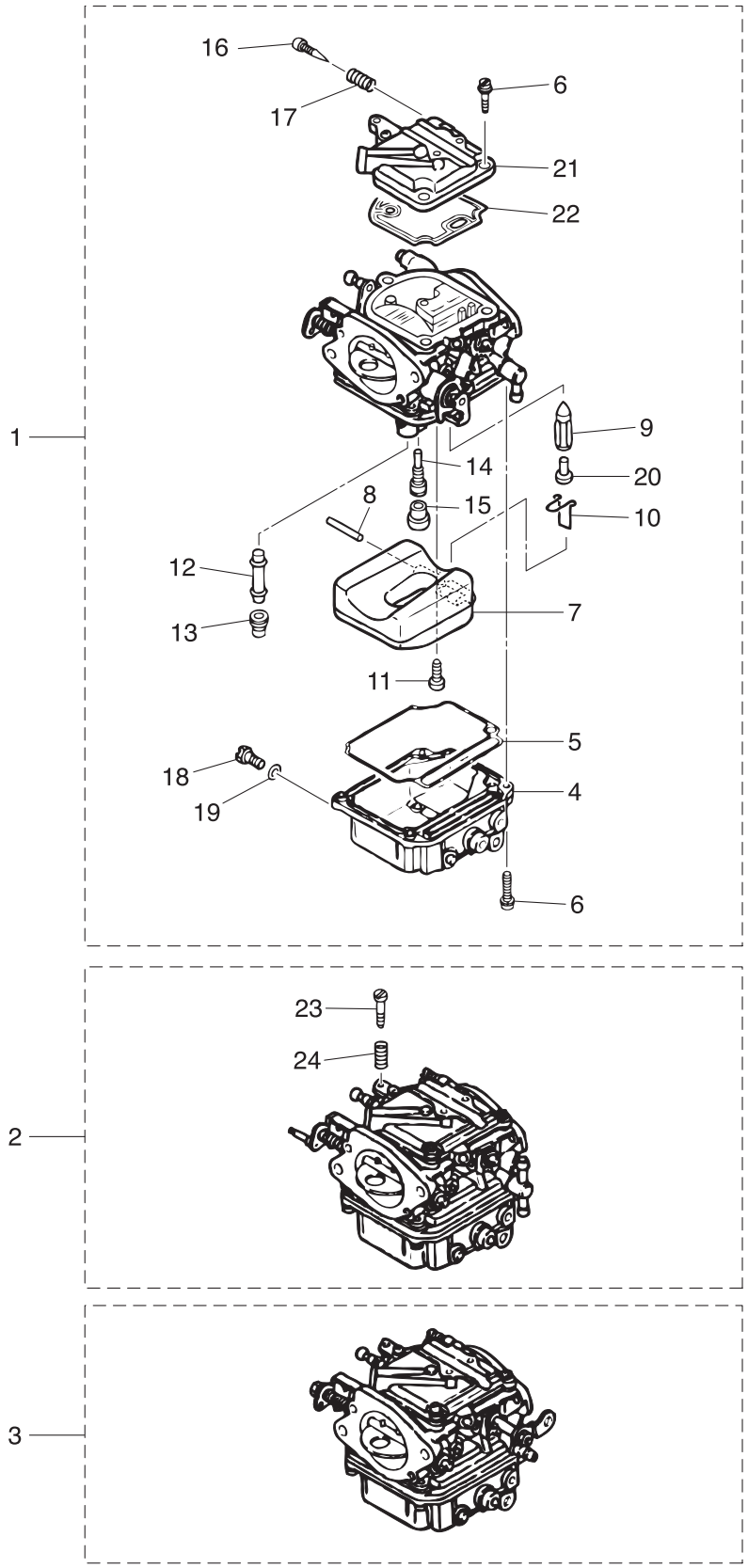
Ref.No.		Part No.	Description	Q'ty	Remarks
				M70CX	
2-1		3PN-00069-0	CRANKSHAFT SUB-ASSY	1	for M70CX
2-2		353-00115-0	* THRUST PLATE 59-78-2	1	
2-3		353-00118-0	* MAIN BEARING 6306	1	
2-4		3F3-00115-0	* THRUST PLATE 49-78-2	1	
2-5		3PN-00119-0	*SPACER	1	
2-6		945107-3000	* C-RING d=30	1	
2-7		3F3-00042-1	ROLLER BEARING 20-25-24	3	
2-8		353-00113-0	MAIN BEARING	1	
2-9		353-00121-0	* OIL SEAL 36.5-46-8	1	
2-10		353-00108-0	O-RING 2.4-44.7	1	
2-11	1	3N5-87123-0	PISTON RING SET	3	STD
2-11	2	3N5-87124-0	PISTON RING SET (0.5 O/S)	3	OPT
2-12	1	3F3-00011-2	* PISTON RING	1	STD 1st
2-12	2	3F3-00014-2	* PISTON RING (0.5 O/S)	1	OPT 1st
2-13	1	3F3-00012-1	* PISTON RING	1	STD 2nd
2-13	2	3F3-00015-1	* PISTON RING (0.5 O/S)	1	OPT 2nd
2-14	1	3N5-87130-0	PISTON REPAIR KIT	3	STD
2-14	2	3N5-87131-0	PISTON REPAIR KIT (0.5 O/S)	3	OPT
2-15	1	3F3-00001-0	* PISTON	1	STD
2-15	2	3F3-00004-0	* PISTON (0.5 O/S)	1	OPT
2-16		3F3-00021-1	* PISTON PIN	1	
2-17		353-00024-1	* PISTON PIN CLIP	2	

Fig. 3 INTAKE MANIFOLD • REED VALVE • INTAKE SILENCER



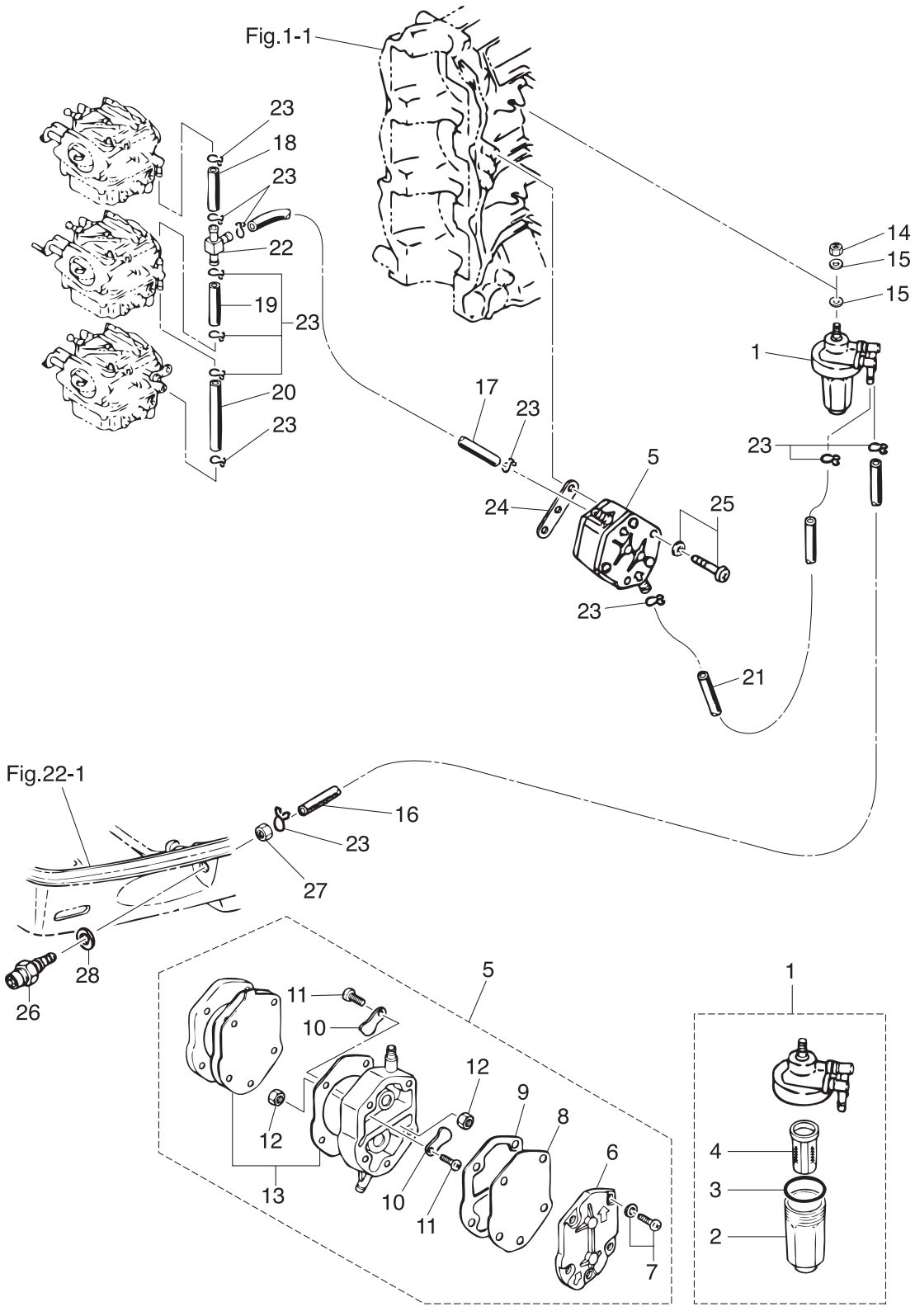
Ref.No.		Part No.	Description	Q'ty	Remarks
				M70CX	
3-1		3F3J02020-1	INTAKE MANIFOLD ASSY	1	for M70CX
3-2		3F3-02104-2	INTAKE MANIFOLD GASKET	3	
3-3		98AB-50-087	HOSE	2	98AB-501000
3-4		338-02215-0	CLIP ϕ 10	4	
3-5		3F3-02100-0	REED VALVE ASSY	3	
3-6		921521-6516	SCREW	6	
3-7		3F5-05101-1	BRACKET	1	for MFG
3-8		910299-0630	BOLT	2	for MFG
3-9		3F3-02411-1	INTAKE SILENCER	1	
3-10		3C8-02417-0	INTAKE SILENCER LOCK PLATE	3	
3-11		3C8-02420-0	BOLT 5-16	6	
3-12		3F3-02415-0	INTAKE SILENCER COVER	1	
3-13		3F3-02418-0	GASKET	1	Seal Rubber
3-14		3F3-02423-0	TAPPING SCREW 5-30	10	
3-15		3F3-72015-0	CHOKE DECAL	1	
3-16		3F3-63709-1	THROTTLE ROD 5-77	2	
3-17		3B7-05229-0	BALL JOINT CONNECTOR	1	
3-18		3B7-05243-0	BALL JOINT CONNECTOR	2	
3-19		930103-0500	NUT	4	
3-20		3F3-02012-0	O-RING 1.9-38.8	3	
3-21		3F5-67191-1	CHOKE ROD	1	for MFG
3-22		346-67196-1	ROD SNAP 3-B	3	for MFG
3-23		9161F1-0695	BOLT	6	
3-24		940121-0600	WASHER	6	

Fig. 4 CARBURETOR



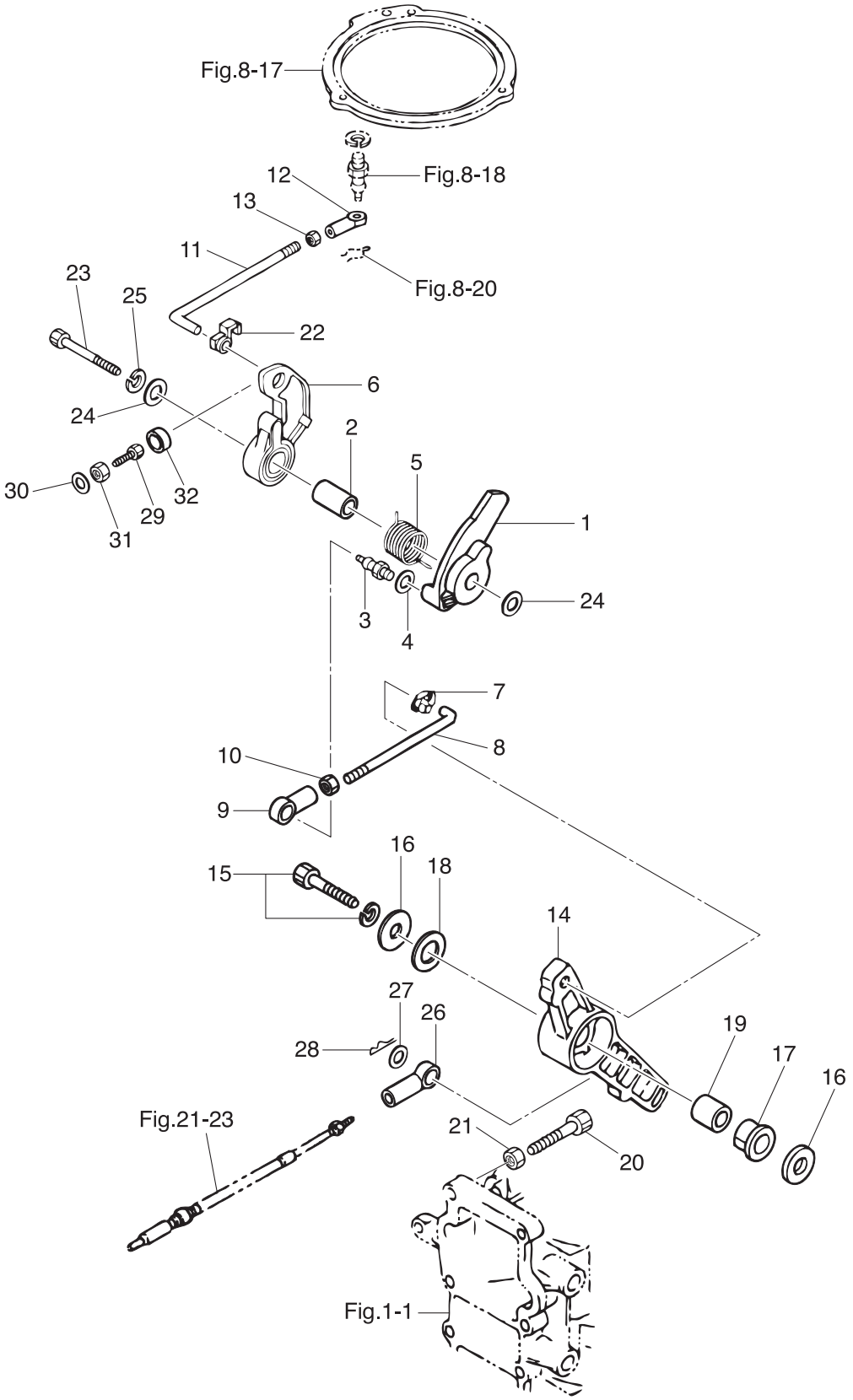
Ref.No.		Part No.	Description	Q'ty	Remarks
				M70CX	
4-1		3PN-03200-0	CARBURETOR ASSY	1	M70CX Upper
4-2		3PN-03207-0	CARBURETOR ASSY (SECOND)	1	Center M70CX
4-3		3PN-03210-0	CARBURETOR ASSY (THIRD)	1	Lower, M70CX
4-4		3F3-03221-0	* FLOAT CHAMBER	1	x 3
4-5		3F3-03222-0	* FLOAT CHAMBER O-RING	1	x 3
4-6		922503-6414	* SCREW	7	Chamber, Cover x 3
4-7		3F3-03231-0	* FLOAT	1	x 3
4-8		3F3-03232-0	* FLOAT ARM PIN	1	x 3
4-9		3B7-03240-0	* FLOAT VALVE	1	x 3
4-10		344-03244-0	* CLIP	1	x 3
4-11		3F3-03234-0	* SCREW	1	x 3
4-12		3J5-03252-0	* MAIN NOZZLE	1	x 3
4-13		3PN-04645-0	* MAIN JET (#145)	1	for M70CX x3
4-14		3J5-03255-0	* SLOW JET (#72)	1	x 3
4-15		346-03256-0	* RUBBER CAP	1	x 3
4-16		346-03266-0	* PILOT SCREW	1	Upper x 1
4-17		353-03268-0	* SPRING	1	Upper x 1
4-18		345-03292-0	* DRAIN SCREW	1	x 3
4-19		336-03293-0	* O-RING	1	x 3
4-20		334-03242-0	* VALVE PIN	1	x 3
4-21		3F3-03181-0	* CARBURETOR COVER	1	x 3
4-22		3F3-03182-0	* CARBURETOR COVER GASKET	1	x 3
4-23		346-03265-0	* STOP SCREW	1	Center x 1
4-24		346-03267-0	* SPRING	1	Center x 1

Fig. 5 FUEL LINE



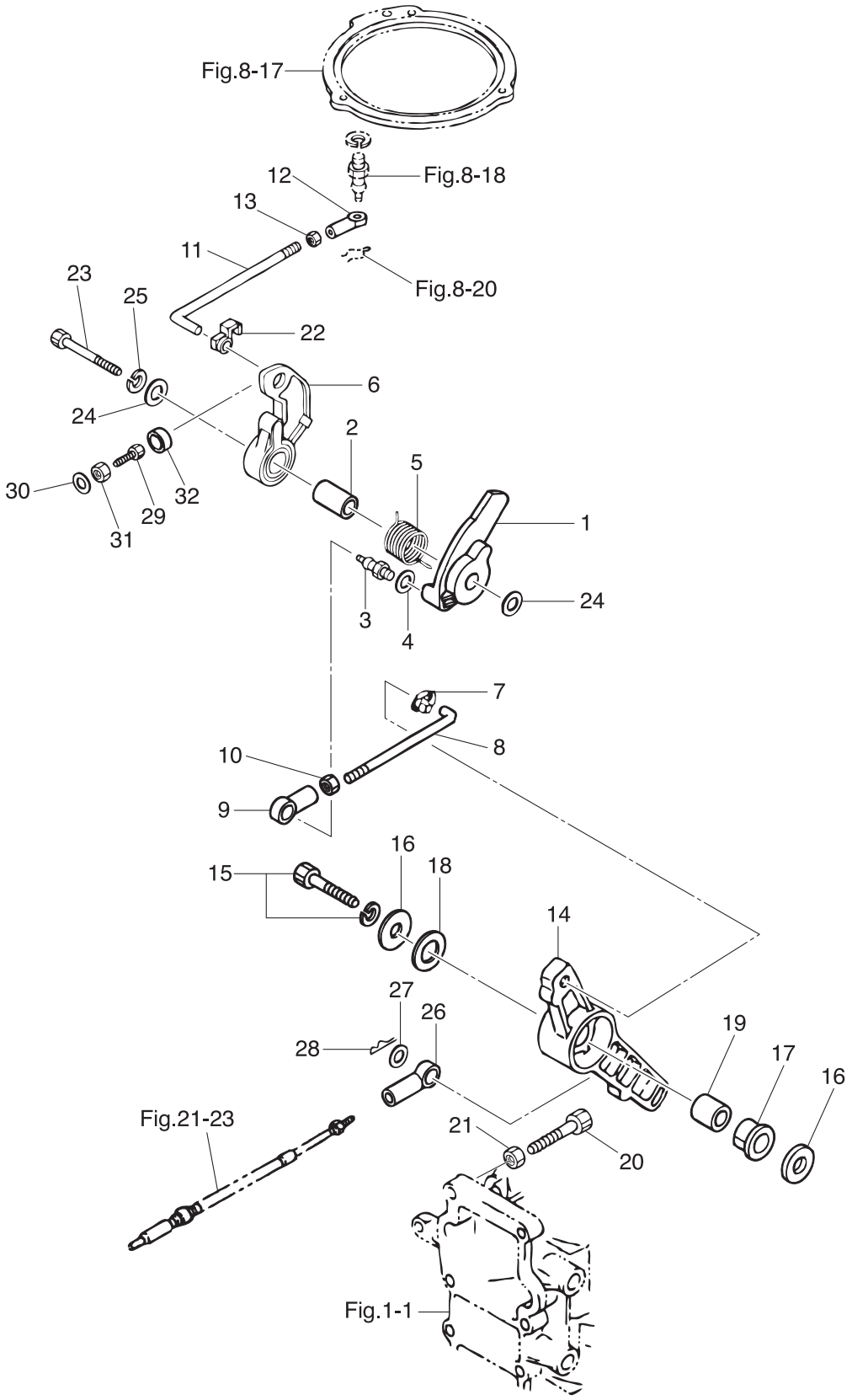
Ref.No.	Part No.	Description	Q'ty M70CX	Remarks
5-1	3AD-02230-0	FUEL FILTER ASSY	1	
5-2	3AD-02237-0	* CUP	1	
5-3	3AD-02235-0	* O-RING	1	
5-4	3AD-02234-0	* FILTER	1	
5-5	356-04000-1	FUEL PUMP ASSY	1	
5-6	334-04004-0	* PUMP COVER	1	
5-7	9225F2-6528	* SCREW	3	
5-8	334-04005-0	* PUMP DIAPHRAGM	1	
5-9	334-04007-0	* DIAPHRAGM GASKET	1	
5-10	356-04044-0	* CHECK VALVE	2	
5-11	921722-0306	* SCREW	2	
5-12	930222-0300	* NUT	2	
5-13	356-04030-0	* DIAPHRAGM GASKET SET	1	
5-14	930103-0800	NUT	1	
5-15	940103-0800	WASHER	2	
5-16	98AB-50-280	HOSE	1	Connecter-F/Filter 98AB-501000
5-17	98AB-50-120	HOSE	1	Fuel Pump-T-Nipple 98AB-501000
5-18	98AB-50-035	HOSE	1	T-Nipple-Carburetor1 98AB-501000
5-19	98AB-50-040	HOSE	1	T-Nipple-Carburetor2 98AB-501000
5-20	98AB-50-095	HOSE	1	Carburetor2-Carburetor3 98AB-501000
5-21	98AB-50-120	HOSE	1	for MFG, F/Filter-F/Pump 98AB-501000
5-22	394-70013-0	PIPE JOINT 4-4	1	
5-23	338-02215-0	CLIP ϕ10	12	for MFG
5-24	346-04901-2	GASKET	1	Fuel Pump
5-25	921503-6640	SCREW	2	
5-26	3B2-70260-1	FUEL CONNECTOR (MALE)	1	
5-27	931103-1000	NUT	1	
5-28	336-70112-0	GASKET 10.2-16-0.5	1	

Fig. 6 THROTTLE



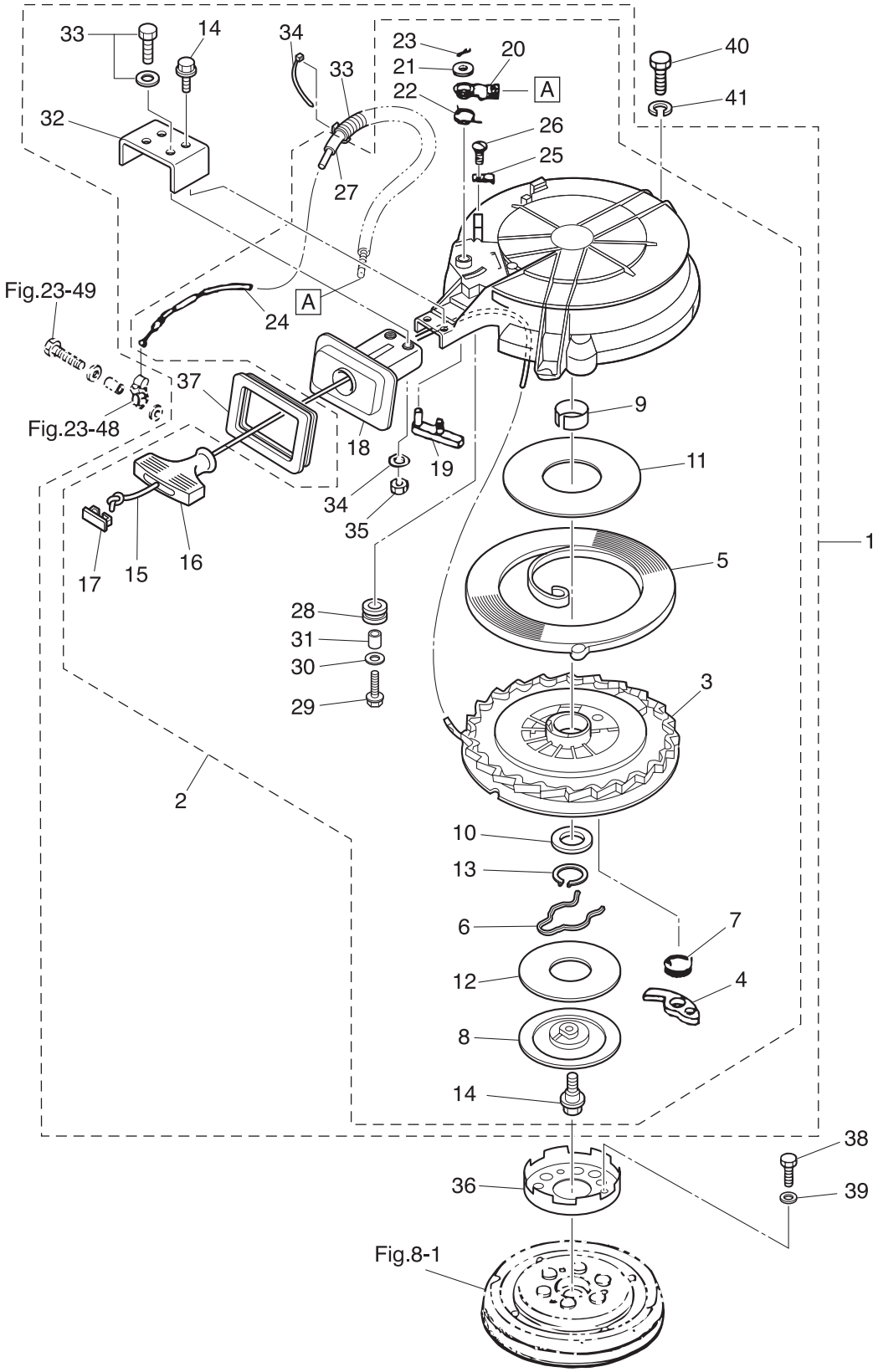
Ref.No.		Part No.	Description	Q'ty	Remarks
				M70CX	
6-1		3F3-63718-0	THROTTLE CAM	1	
6-2		3B7-63721-0	COLLAR 8.4-12-26.3	1	
6-3		346-05228-1	BALL JOINT	1	
6-4		941303-0600	SPRING WASHER	1	
6-5		3N4-63727-0	SPRING	1	
6-6		3B7-63712-0	ADVANCER LEVER	1	
6-7		3C8-63733-0	ROD SNAP 5-3	1	
6-8		3C8-63715-1	ROD 5-118	1	
6-9		3B7-05243-0	BALL JOINT CONNECTOR	1	
6-10		930103-0500	NUT	1	
6-11		3F3-63715-2	ROD 5-136	1	
6-12		3B7-05243-0	BALL JOINT CONNECTOR	1	
6-13		930103-0500	NUT	1	
6-14		3F3B63711-0	ADVANCER ARM	1	
6-15		910103-6835	BOLT	1	
6-16		3B7-63730-0	WASHER 8.5-24-1.5	2	
6-17		3B7-63713-0	BUSHING 12-14-15.5	1	
6-18		3B7-63731-0	WASHER 12.5-24-1	1	
6-19		3B7-63732-1	COLLAR 8.4-12-17	1	
6-20		910103-0635	BOLT	1	
6-21		930103-0600	NUT	1	
6-22		3C8-63733-0	ROD SNAP 5-3	1	
6-23		910103-0845	BOLT	1	
6-24		940103-0800	WASHER	2	
6-25		941303-0800	SPRING WASHER	1	
6-26		3B7-83715-2	CABLE JOINT	1	
6-27		3AA-83719-0	WASHER 8.5-18-1.6	1	
6-28		951603-0800	SNAP PIN d=8	1	
6-29		910103-0630	BOLT	1	

Fig. 6 THROTTLE



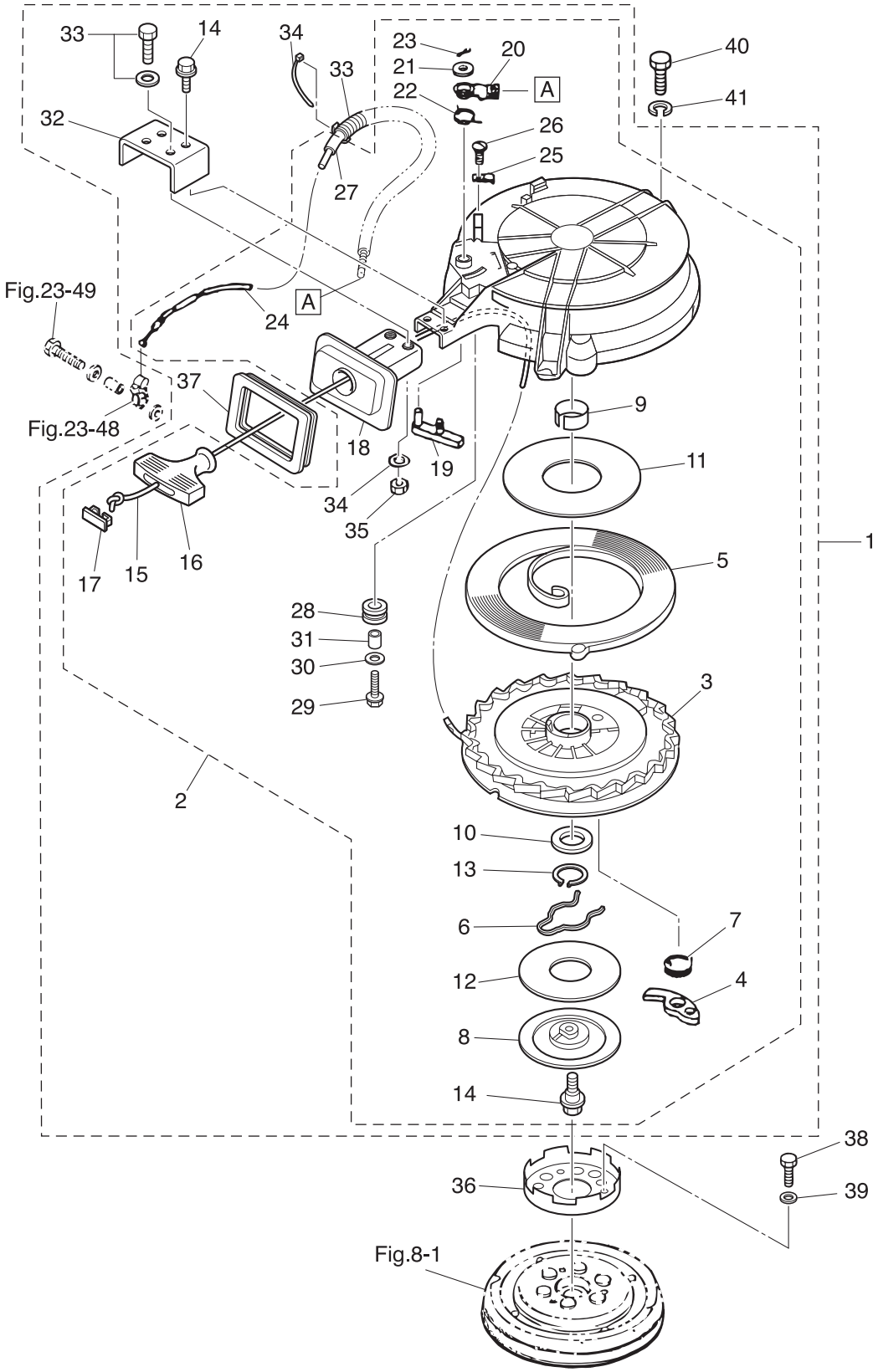
Ref.No.		Part No.	Description	Q'ty	Remarks
				M70CX	
6-30		940103-0600	WASHER	1	
6-31		930103-0600	NUT	1	
6-32		3B7-63734-0	STOPPER DAMPER	1	

Fig. 7 RECOIL STARTER



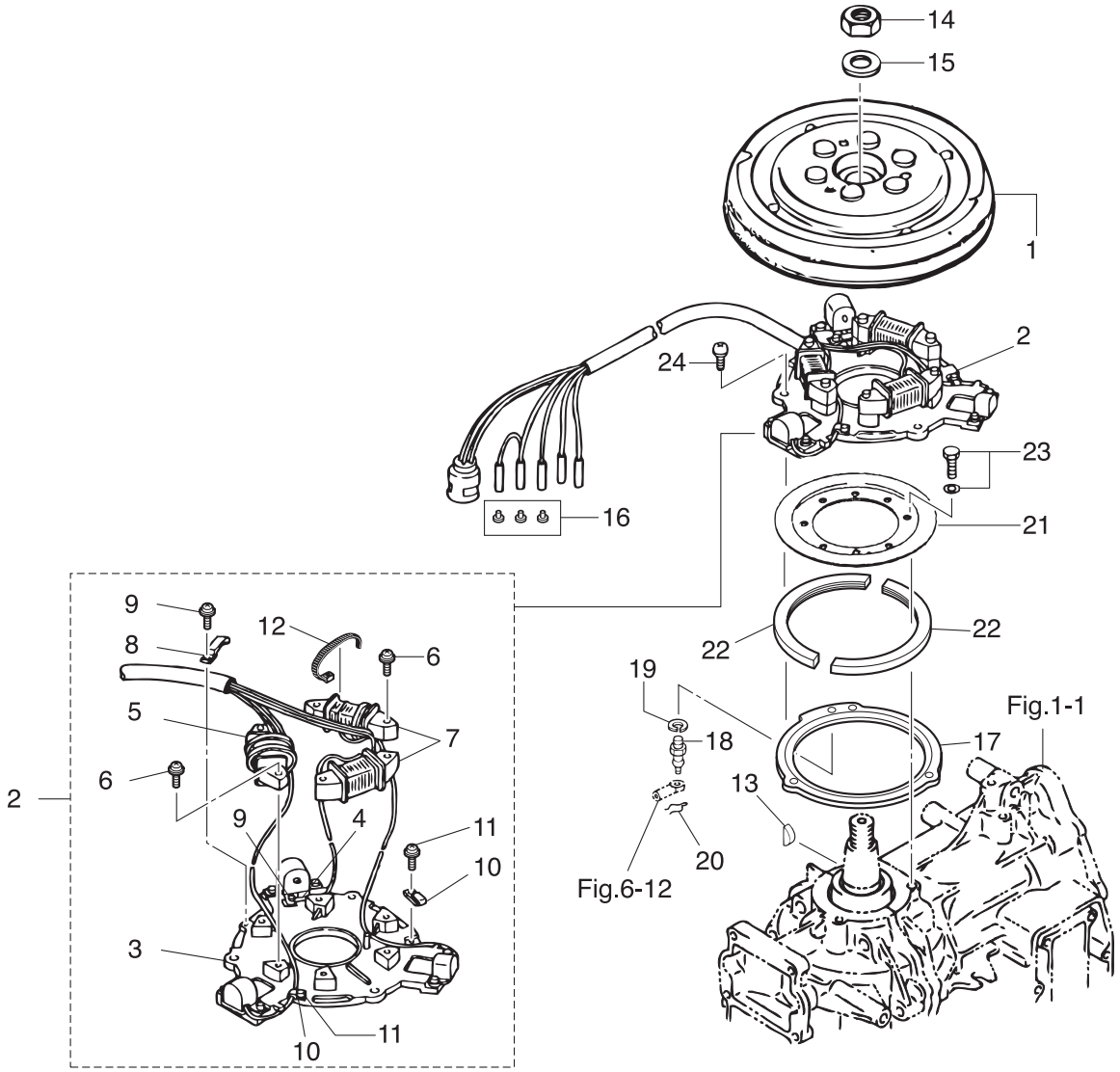
Ref.No.		Part No.	Description	Q'ty M70CX	Remarks
7-1		3F5-05090-1	RECOIL STARTER ASSY	1	
7-2		3C8-05090-2	* RECOIL STARTER ASSY	1	
7-3		3C8-05106-0	** REEL ASSY	1	
7-4		3C8-05003-0	** RATCHET	1	
7-5		3C8-05004-0	** STARTER SPRING	1	
7-6		3C8-05007-0	** FRICTION SPRING	1	
7-7		3C8-05012-0	** RETURN SPRING	1	
7-8		3C8-05006-0	** FRICTION PLATE	1	
7-9		3C8-05107-0	** BUSHING	1	
7-10		3C8-05108-0	** WASHER	1	
7-11		3C8-05023-0	** SLIDING PLATE	1	
7-12		3C8-05029-0	** SLIDING PLATE	1	
7-13		945127-2800	** C-RING	1	
7-14		3C8-05138-0	** BOLT	3	
7-15		3C8-05013-0	** STARTER ROPE ϕ 6-2250	1	
7-16		3C8-05019-0	** STARTER HANDLE	1	
7-17		3R3-05131-0	** ROPE ANCHOR	1	
7-18		3C8-05014-1	** ROPE GUIDE	1	
7-19		3C8-05252-0	** STARTER LOCK	1	
7-20		3C8-05253-0	** STARTER LOCK CAM	1	
7-21		3C8-05237-0	** WASHER	1	
7-22		3C8-05216-0	** STARTER LOCK SPRING	1	
7-23		951503-1520	** SPLIT PIN	1	
7-24		3C8-05217-0	** STARTER LOCK WIRE	1	
7-25		3C8-05257-0	** CABLE HOLDER	1	
7-26		922432-0510	** SCREW	1	
7-27		3C8-05238-0	** PIPE	1	
7-28		3C8-05030-0	** STARTER ROLLER	1	
7-29		3C8-05031-0	** BOLT	1	

Fig. 7 RECOIL STARTER



Ref.No.		Part No.	Description	Q'ty M70CX	Remarks
7-30		3C8-05032-0	** WASHER	1	
7-31		3C8-05033-0	** COLLAR	1	
7-32		3F5-05119-0	* BRACKET	1	
7-33		910103-6616	* BOLT	2	
7-34		940103-0600	* WASHER	2	
7-35		930103-0600	* NUT	2	
7-36		3C8-05901-1	STARTER PULLEY	1	
7-37		3C8-67503-0	STARTER SEAL	1	
7-38		9101F4-0818	BOLT	3	
7-39		940103-0800	WASHER	3	
7-40		9101F4-0625	BOLT	3	
7-41		940103-0600	WASHER	3	

Fig. 8 MAGNETO



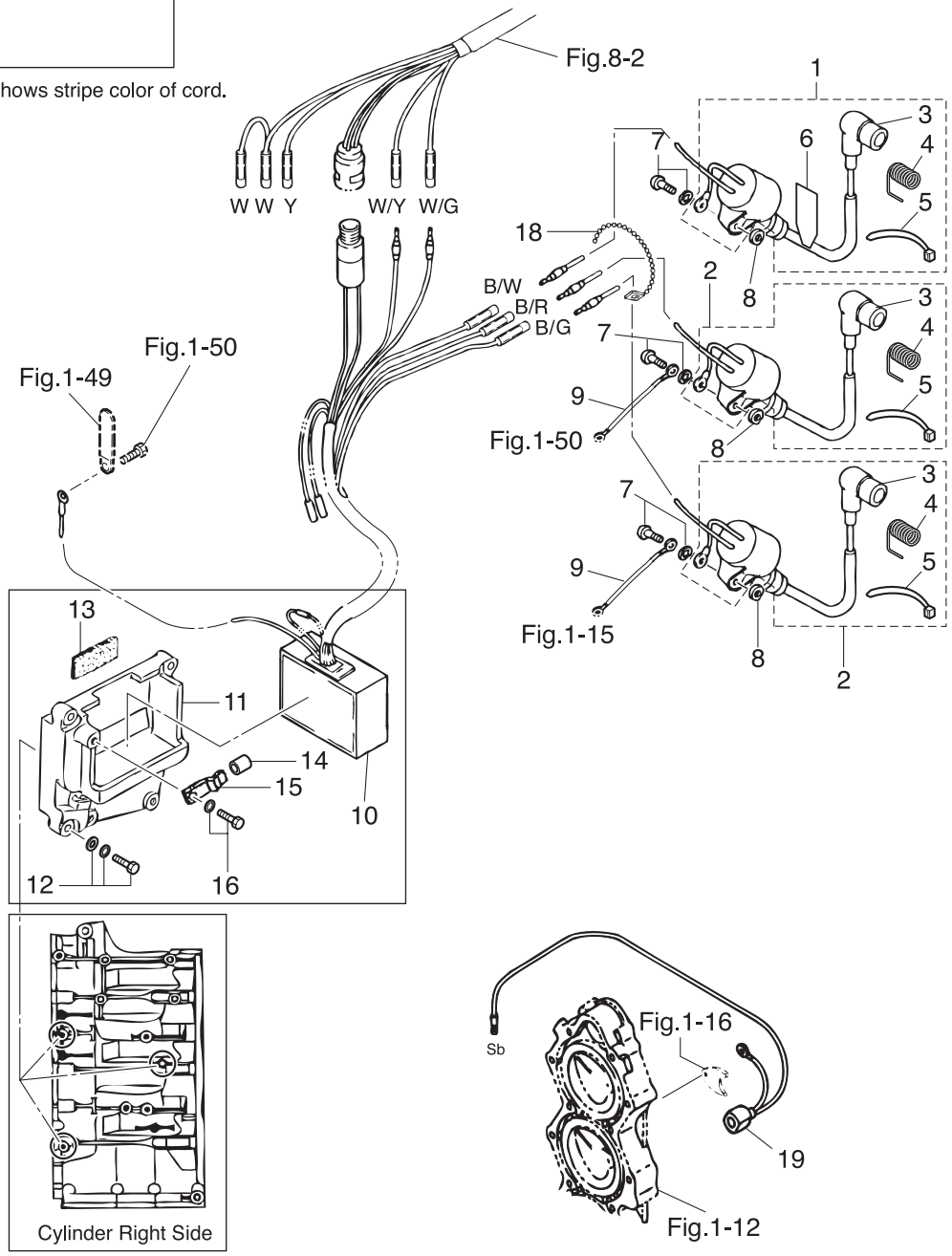
Ref.No.		Part No.	Description	Q'ty M70CX	Remarks
8-1		3N5-06189-0	FLYWHEEL W/RING	1	F4T407-72 for MFG
8-2		3N4-06103-1	COIL PLATE ASSY W/ALTERNATOR	1	
8-3		3N4-06130-0	* PULSAR COIL & PLATE ASSY	1	
8-4		3B7-06131-0	* PULSAR HOLDER	1	
8-5		3N4-06120-0	* EXCITER COIL	1	
8-6		921521-6630	* SCREW	6	
8-7		3N4-06123-0	* ALTERNATOR ASSY	2	
8-8		3B7-06135-0	* HOLDER	1	
8-9		921521-0406	* SCREW	2	
8-10		3B7-06132-0	* CLAMP	2	
8-11		921521-6406	* SCREW	2	
8-12		3B7-06133-0	* BAND	3	
8-13		334-00131-0	KEY	1	Magneto
8-14		353-00132-0	NUT 18-P1.5	1	
8-15		353-00133-0	WASHER 19-34-3	1	
8-16		3A3-76037-0	CABLE TERMINAL PLUG	3	for MFG
8-17		3F3-63723-1	SETTING RING	1	
8-18		3B7-05244-0	BALL JOINT	1	
8-19		941303-0600	SPRING WASHER	1	
8-20		951703-0500	SNAP RETAINER d=5	1	
8-21		3C8-63722-0	GUIDE PLATE	1	
8-22		3C8-63725-0	GUIDE PLATE COVER	2	
8-23		910121-6616	BOLT	3	
8-24		921503-6510	SCREW	3	

Fig. 9 ELECTRIC PARTS (C.D. UNIT)

Cord Colors

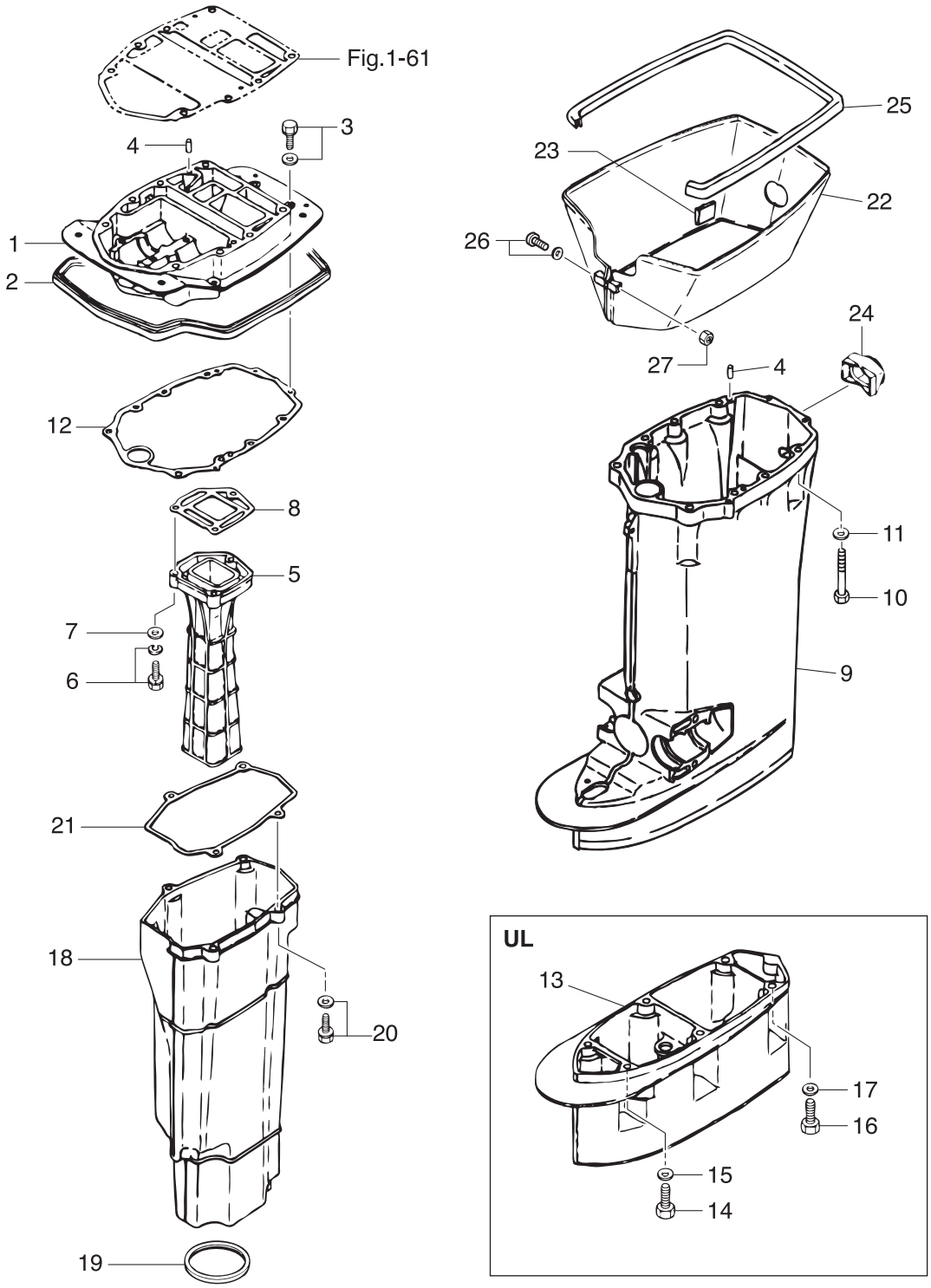
B	: Black
Br	: Brown
G	: Green
L	: Blue
Lg	: Light green
P	: Pink
R	: Red
Sb	: Sky blue
W	: White
Y	: Yellow

(Note) Slash (/) shows stripe color of cord.



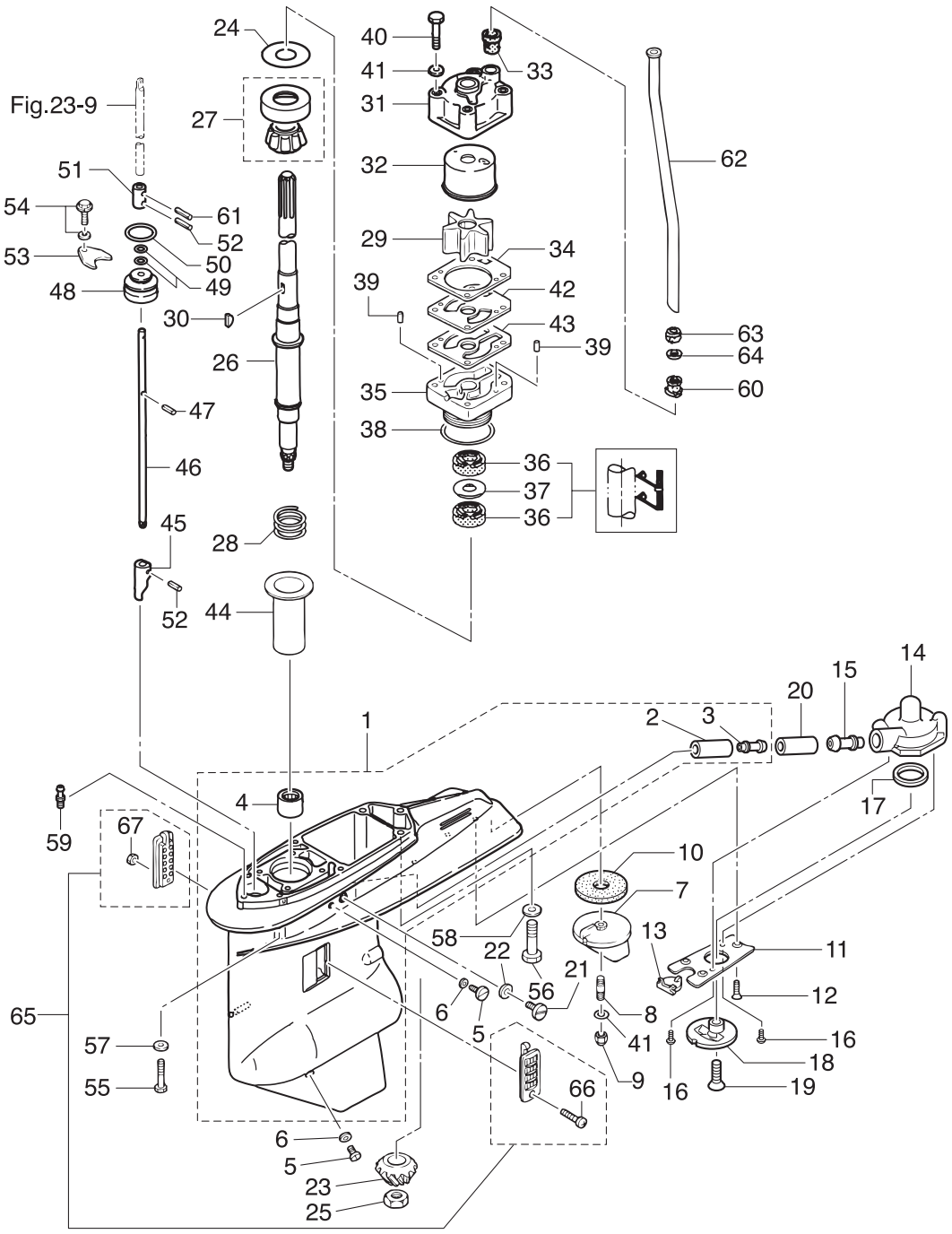
Ref.No.		Part No.	Description	Q'ty	Remarks
				M70CX	
9-1		3PN-06048-0	IGNITION COIL ASSY W/LABEL	1	for M70CX
9-2		3PN-06050-0	IGNITION COIL W/CAP	2	for M70CX
9-3		3M2-06921-0	* PLUG CAP	1	for M70CX
9-4		3M2-06926-0	* PLUG CAP TERMINAL	1	for M70CX
9-5		3T5-84398-0	* BAND104	1	for M70CX
9-6		3C8-72181-0	* CAUTION DECAL (B)	1	
9-7		910103-5620	BOLT	3	
9-8		151-33159-0	GASKET 6.2-11-1	3	
9-9		3C8-62396-1	GROUND L=210	2	B/K Starter-#2IG Coil OH Stopper-#3IG Coil
9-10		3N4-06160-1	CD UNIT	1	F8T20573 for MFG
9-11		3F5-05205-1	BRACKET	1	for MFG
9-12		910103-7630	BOLT	3	for MFG
9-13		3F5-67216-0	DAMPER	5	for MFG
9-14		353-72544-1	FUEL COCK ROD HOSE	1	for MFG
9-15		3C8-66116-0	SHIFT LEVER STOPPER	1	for MFG
9-16		910103-5612	BOLT	1	for MFG
9-18		336-76091-0	LEAD WIRE BAND 100	1	
9-19		3N4-76172-1	OVERHEAT SENSOR ASSY	1	ALL

Fig. 13 DRIVE SHAFT HOUSING



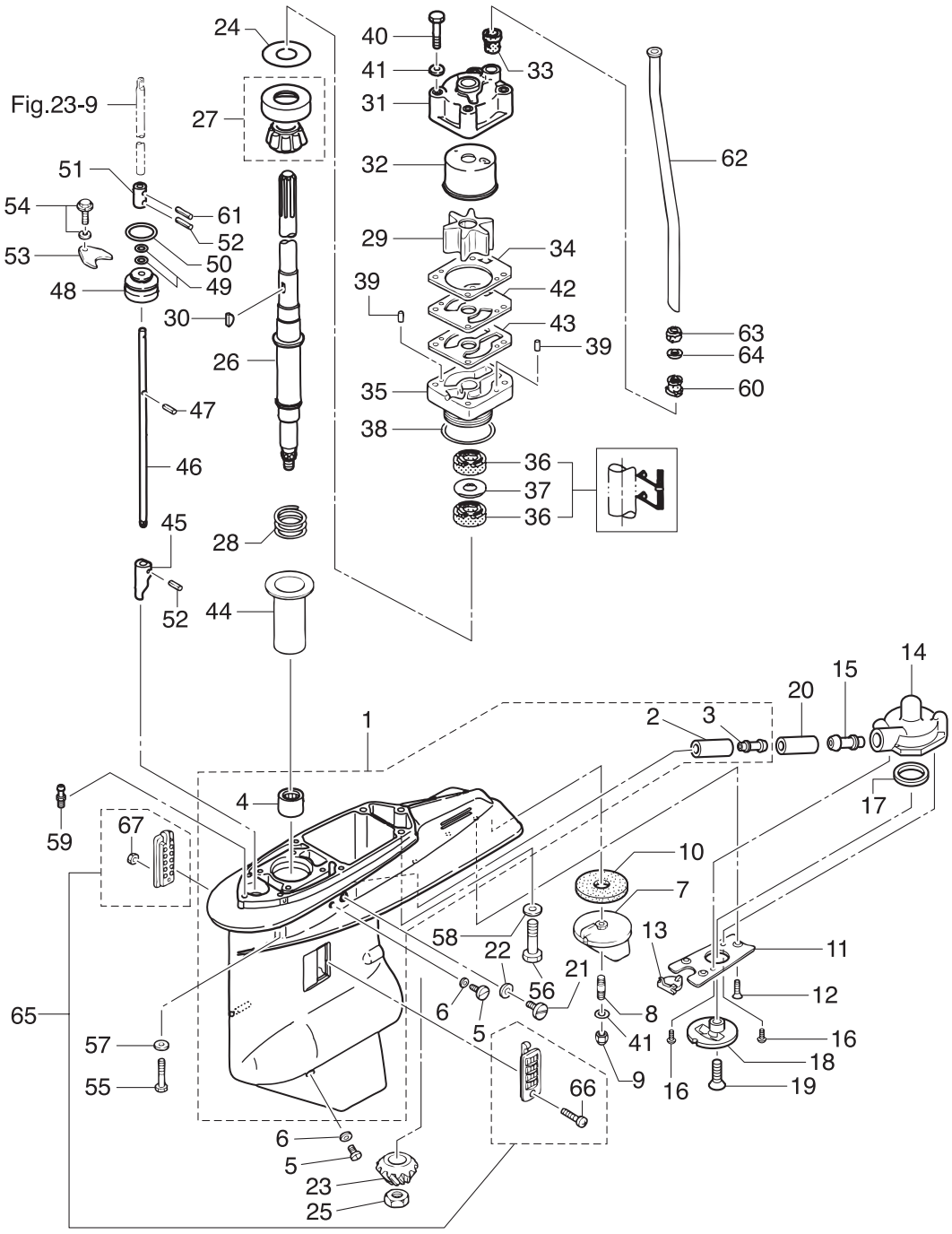
Ref.No.		Part No.	Description	Q'ty M70CX	Remarks
13-1		3F3Q01301-0	ENGINE BASEMENT	1	
13-2		3F3-67116-0	ENGINE BASEMENT SEAL L=870	1	
13-3		910103-5630	BOLT	3	
13-4		345-01111-0	DOWEL PIN 6-12	4	
13-5		3F3-02311-0	EXHAUST PIPE	1	
13-6		910103-6835	BOLT	3	
13-7		940103-0800	WASHER	3	
13-8		3F3-02312-2	EXHAUST PIPE GASKET	1	
13-9		3F3Q61192-0	DRIVE SHAFT HOUSING (L)	1	
13-10		3A3-61017-3	BOLT 8-100	8	
13-11		9402E3-0800	WASHER	8	
13-12		3F3-61012-2	DRIVE SHAFT HOUSING GASKET	1	
13-13		3B7Q61110-0	EXTENSION HOUSING	1	for Transom "UL"
13-14		3T1-60001-1	BOLT 8-35	4	for Transom "UL"
13-15		9402E3-0800	WASHER	4	for Transom "UL"
13-16		3B7-60001-5	BOLT 10-40	2	for Transom "UL"
13-17		9401E3-1000	WASHER	2	for Transom "UL"
13-18		3F3-61180-0	EXHAUST HOUSING	1	
13-19		3F3-61182-0	GROMMET	1	
13-20		910103-5835	BOLT	4	
13-21		3F3-61181-2	EXHAUST HOUSING GASKET	1	
13-22		3F3Q61210-0	APRON	1	
13-23		3C7-61216-0	PAD	2	Apron
13-24		3F3-61212-0	GROMMET	1	Apron
13-25		3F3-61213-0	SEAL	1	Apron
13-26		9215E3-5545	SCREW	1	
13-27		930403-0500	NYLON NUT 5-P0.8	1	

Fig. 14 GEAR CASE (DRIVE SHAFT)



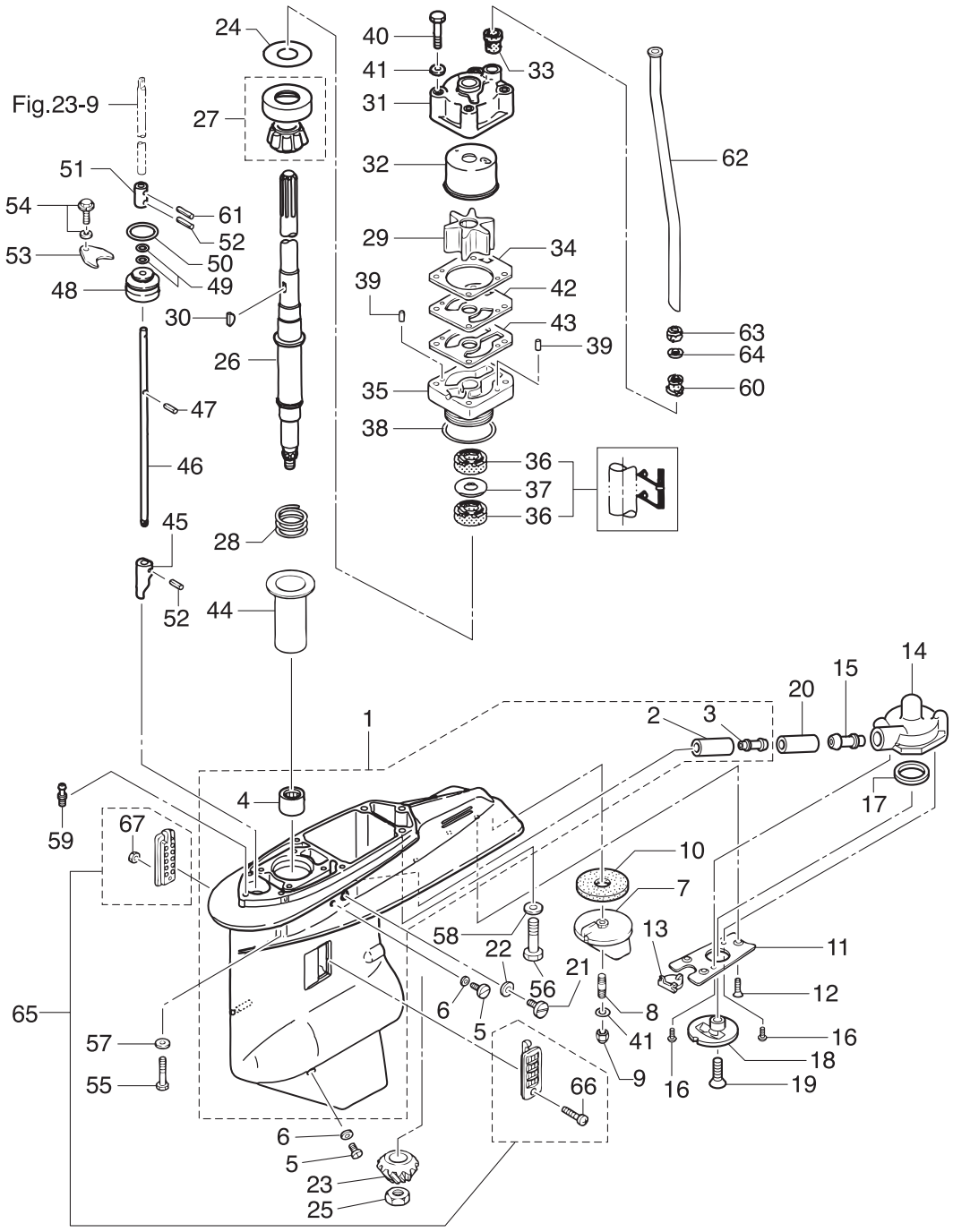
Ref.No.		Part No.	Description	Q'ty	Remarks
				M70CX	
14-1		3N4Q60000-0	GEAR CASE ASSY	1	
14-2		3N4-60092-0	* SUB-WATER INLET PIPE	1	
14-3		3N4-60017-0	* NIPPLE	1	
14-4		3B7-60102-0	* ROLLER BEARING 25.4-33.3-31.8	1	
14-5		332-60005-2	PLUG 8-8	2	
14-6		332-60006-0	GASKET 8.1-15-1	2	
14-7		3B7-60217-1	TRIM TAB	1	
14-8		915303-0825	STUD	1	
14-9		930403-0800	NYLON NUT 8-P1.25	1	
14-10		3B7-60219-0	TRIM TAB GASKET	1	
14-11		3N4-60012-0	GEAR CASE PLATE	1	
14-12		9216E3-0614	SCREW	3	
14-13		3B7-60013-0	GEAR CASE PLATE PLUG	1	
14-14		3N4-60241-0	SUB-WATER INLET CASE	1	
14-15		3N4-60017-0	NIPPLE	1	
14-16		9215E3-0510	SCREW	2	
14-17		3N4-60243-0	WATER STRAINER GASKET 26-36-0.5	1	
14-18		369-60206-0	WATER STRAINER	1	
14-19		9218E3-0620	SCREW	1	
14-20		98AB-90-040	HOSE	1	98AB-901000
14-21		3B7-60015-1	PLUG	1	
14-22		3B7-60016-1	GASKET 10.1-15-1	1	
14-23		3J5-64020-0	BEVEL GEAR B	1	
14-24	1	353-64014-0	SHIM 52-60.5-0.3	A	
14-24	2	353-64015-0	SHIM 52-60.5-0.15	A	
14-24	3	353-64016-0	SHIM 52-60.5-0.1	A	
14-25		3B7-64027-0	NUT	1	
14-26	1	3J5-64302-1	DRIVE SHAFT (L)	1	for Transom "L"
14-26	2	3J5-64303-1	DRIVE SHAFT (UL)	1	for Transom "UL"

Fig. 14 GEAR CASE (DRIVE SHAFT)



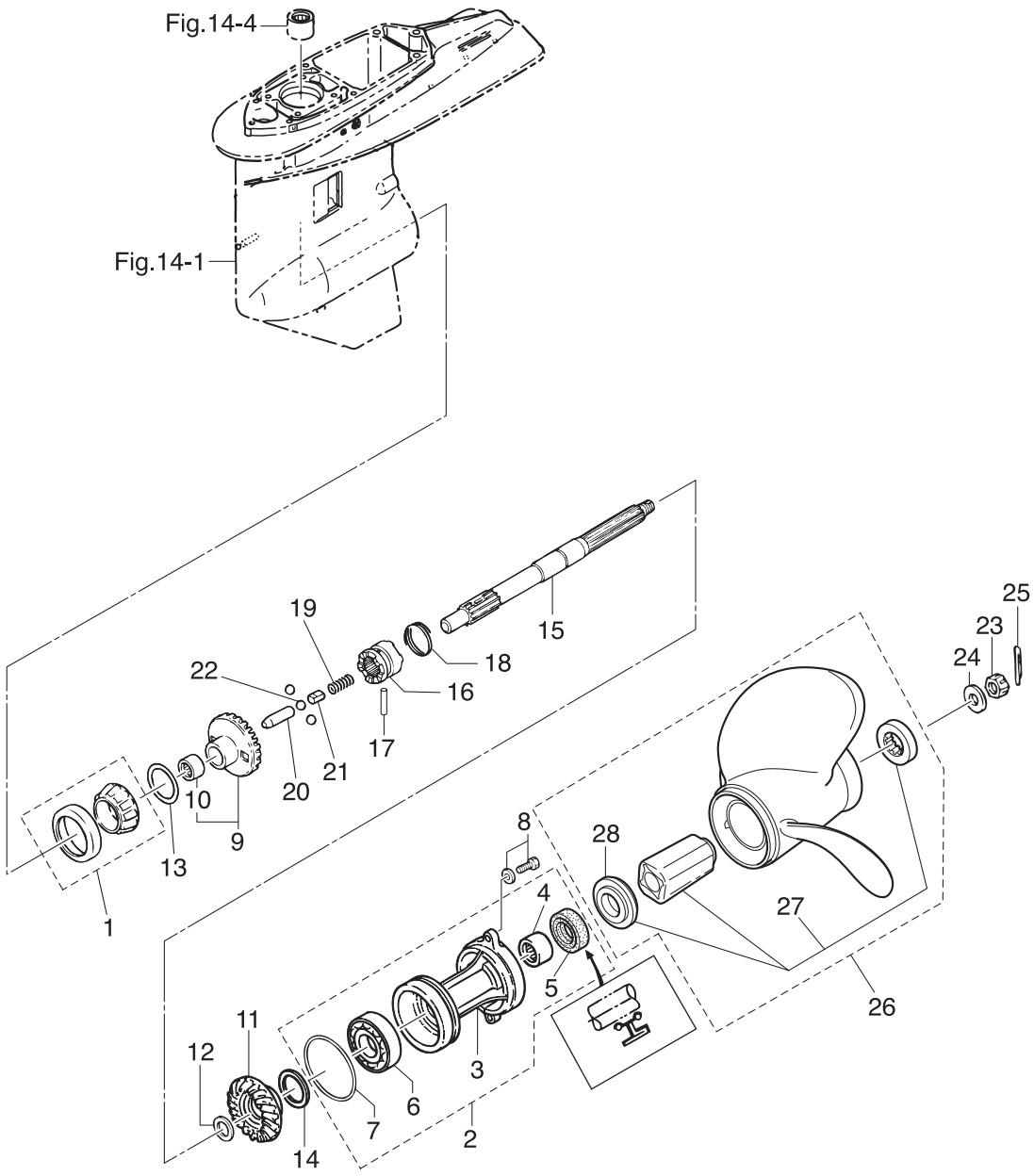
Ref.No.		Part No.	Description	Q'ty M70CX	Remarks
14-27		3B7-60213-0	TAPERED ROLLER BEARING 32305	1	
14-28		353-64327-0	DRIVE SHAFT SPRING	1	
14-29		3B7-65021-2	WATER PUMP IMPELLER	1	
14-30		3B7-65022-1	KEY	1	Pump Impeller
14-31		3B7-65016-0	PUMP CASE SUB-ASSY (UPPER)	1	
14-32		3B7-65238-0	PUMP CASE LINER	1	Chrome Plated
14-33		3B7-65014-0	WATER PIPE SEAL (LOWER)	1	
14-34		3B7-65018-0	PUMP CASE GASKET	1	
14-35		3J5-65017-1	PUMP CASE (LOWER)	1	
14-36		3C7-60223-1	OIL SEAL 22-42-7	2	
14-37		346-64084-0	SHIM 35-41.9-0.5	1	
14-38		3B7-65015-0	O-RING 3.1-54.4	1	
14-39		334-65012-0	DOWEL PIN 4-10	2	
14-40		9161E3-0880	BOLT	4	
14-41		940103-0800	WASHER	5	Pump Case (Upper) Trim Tab
14-42		3F3-65239-2	WATER PUMP GUIDE PLATE	1	Chrome Plated
14-43		3B7-65029-0	GUIDE PLATE GASKET	1	
14-44		3B7-64328-0	DRIVE SHAFT SPRING GUIDE	1	
14-45		3B7-66011-1	CLUTCH CAM	1	
14-46	1	3B7-66013-1	CAM ROD (L)	1	for Transom "L"
14-46	2	3B7-66014-1	CAM ROD (UL)	1	for Transom "UL"
14-47		951403-3510	SPRING PIN 3.5-10	1	
14-48		3B7-66031-1	CAM ROD BUSHING	1	
14-49		345-66021-0	O-RING 1.9-6.8	2	
14-50		3B7-66023-0	O-RING 3.5-27.7	1	
14-51		353-66241-1	SHIFT ROD JOINT	1	
14-52		951403-3516	SPRING PIN 3.5-16	2	Clutch Cam Shift Rod Joint
14-53		353-66024-0	STOPPER	1	
14-54		910103-6612	BOLT	1	

Fig. 14 GEAR CASE (DRIVE SHAFT)



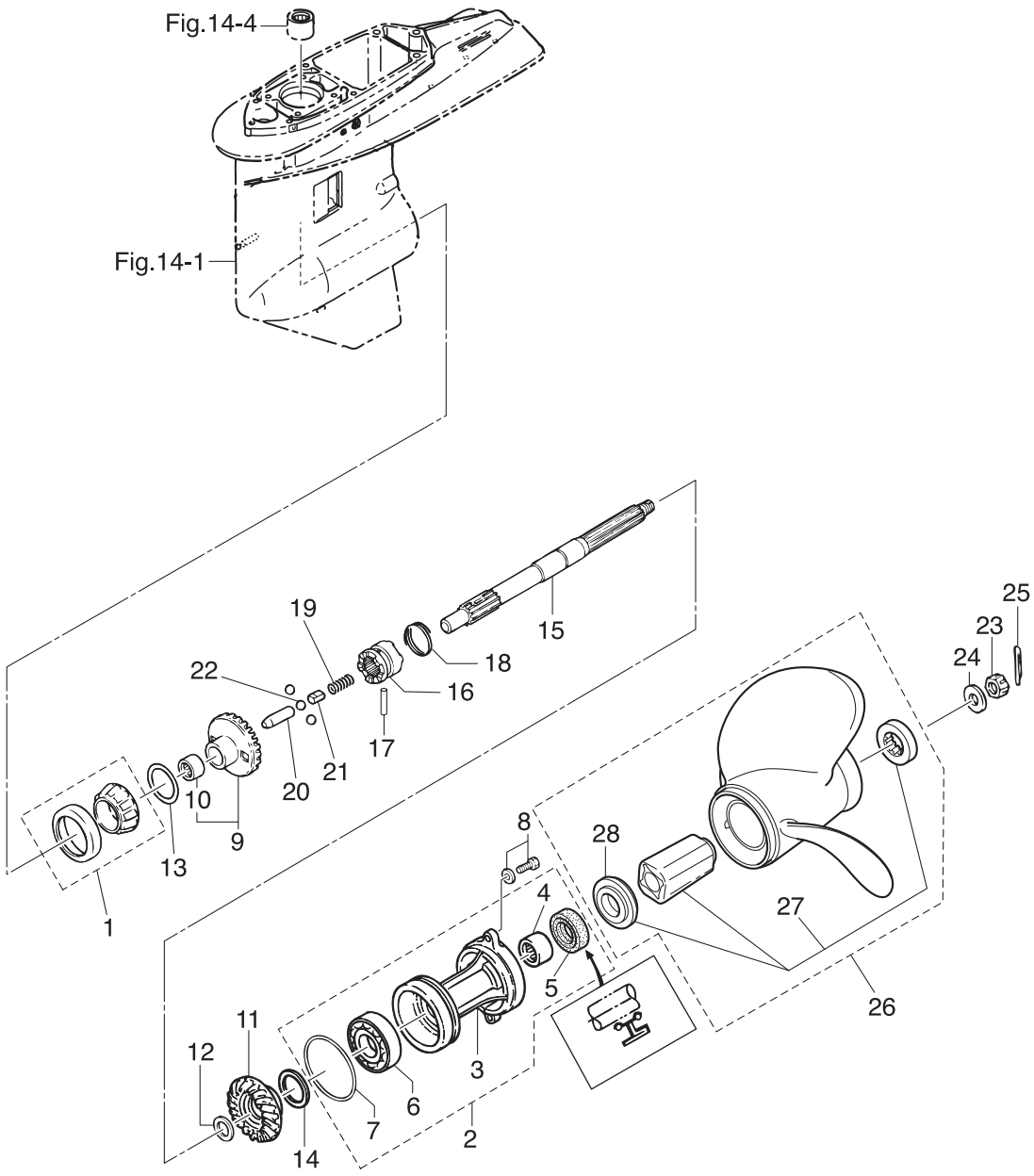
Ref.No.		Part No.	Description	Q'ty M70CX	Remarks
14-55		3T1-60001-1	BOLT 8-35	4	
14-56		3B7-60001-5	BOLT 10-40	2	
14-57		9402E3-0800	WASHER	4	
14-58		9402E3-1000	WASHER	2	
14-59		3B7-60027-0	PLUG 6-1/8	1	for EF Type & MFG
14-60		346-65204-0	WATER PIPE AUXILIARY MOUNT	1	Water Pipe Locking Rubber
14-61		951403-3516	SPRING PIN 3.5-16	1	
14-62	1	3F3-65110-0	WATER PIPE (L)	1	for Transom "L"
14-62	2	3F3-65120-0	WATER PIPE (UL)	1	for Transom "UL"
14-63		345-65206-0	WATER PIPE SEAL (UPPER)	1	
14-64		345-65205-0	COLLAR 18-20-4.5	1	
14-65		3C7-60205-1	WATER STRAINER SET	1	
14-66		921503-0445	* SCREW	1	
14-67		930403-0400	* NYLON NUT 4-P0.7	1	

Fig. 15 GEAR CASE (PROPELLER SHAFT)



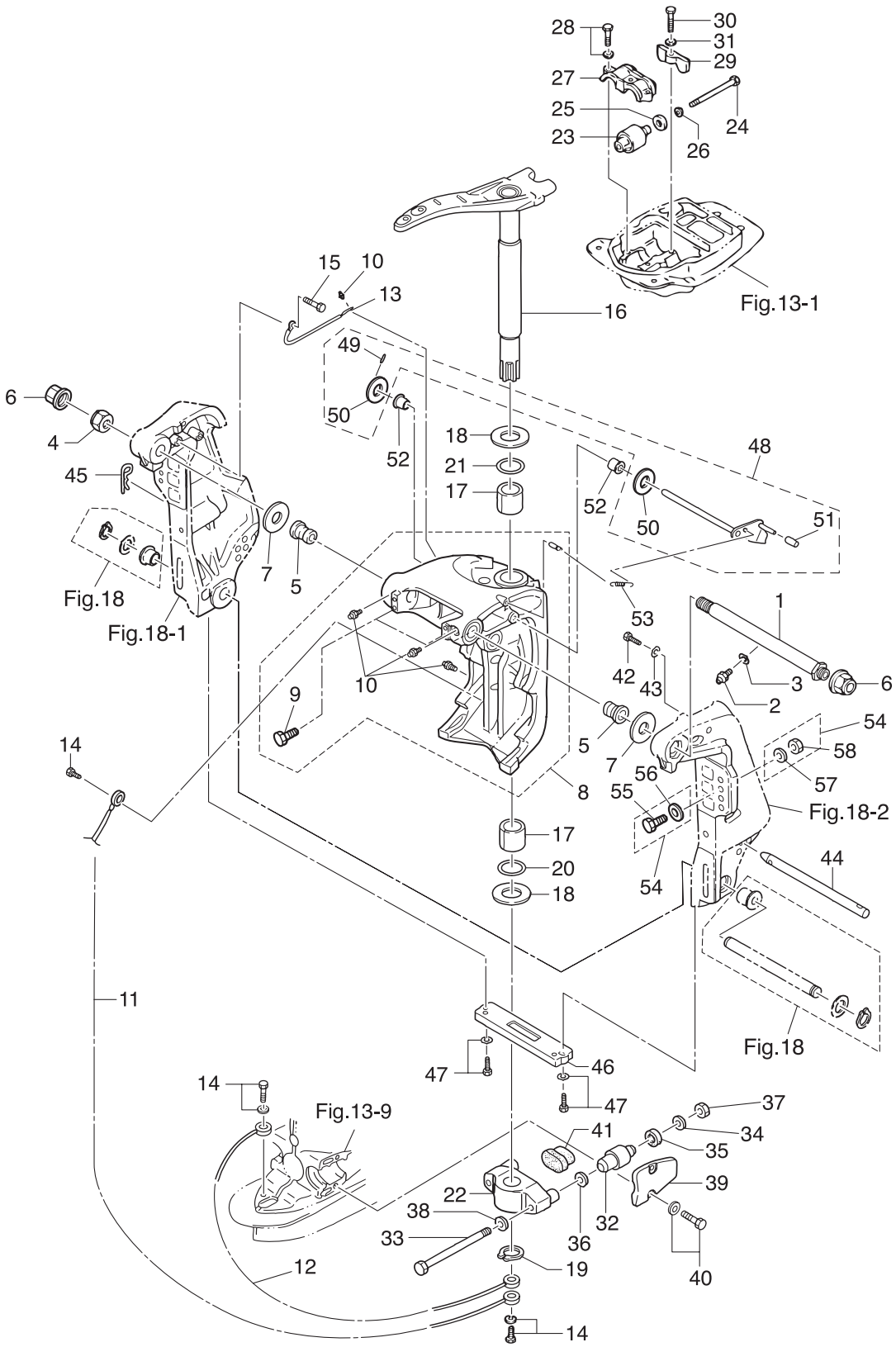
Ref.No.		Part No.	Description	Q'ty	Remarks
				M70CX	
15-1		3C7-60215-0	TAPERED ROLLER BEARING 30209	1	
15-2		3B7Q87323-1	PROPELLER SHAFT HOUSING ASSY	1	
15-3		3B7Q60101-1	* PROPELLER SHAFT HOUSING	1	
15-4		3B7-60211-0	* ROLLER BEARING 30-40-30	1	
15-5		3B7-60111-0	* OIL SEAL 30-50-12	1	
15-6		9601-0-6208	* BALL BEARING 6208	1	
15-7		3B7-60103-0	* O-RING 3.1-94.4	1	
15-8		3C7-60108-2	PRE-COATED BOLT 8-30	2	
15-9		3J5-64010-0	BEVEL GEAR ASSY (A)	1	
15-10		3B7-64011-0	* ROLLER BEARING 25-32-26	1	
15-11		3Y7-64093-0	BEVEL GEAR C	1	Line=4
15-12	1	3B7-64032-0	WASHER t=3.2	A	
15-12	2	3B7-64034-0	WASHER t=3.0	A	
15-12	3	3B7-64035-0	WASHER t=2.8	A	
15-13	1	3B7-64015-0	SHIM 47-57-0.15	A	
15-13	2	3B7-64016-0	SHIM 47-57-0.1	A	
15-14	1	3B7-64036-0	SHIM 42-50-0.15	A	
15-14	2	3B7-64037-0	SHIM 42-50-0.1	A	
15-15		3B7-64211-0	PROPELLER SHAFT	1	
15-16		3T1-64215-2	CLUTCH	1	
15-17		3B7-64218-0	PIN	1	
15-18		3B7-64219-1	SNAP	1	
15-19		346-64221-0	SPRING	1	
15-20		3T1-64223-0	PUSH ROD	1	
15-21		3T1-64222-0	SPRING RETAINER L=30.5	1	
15-22		3T1-64224-0	BALL	3	
15-23		353-64121-0	PROPELLER NUT	1	
15-24		345-64124-0	WASHER 17-32-3	1	
15-25		951503-0325	SPLIT PIN 3-25	1	

Fig. 15 GEAR CASE (PROPELLER SHAFT)



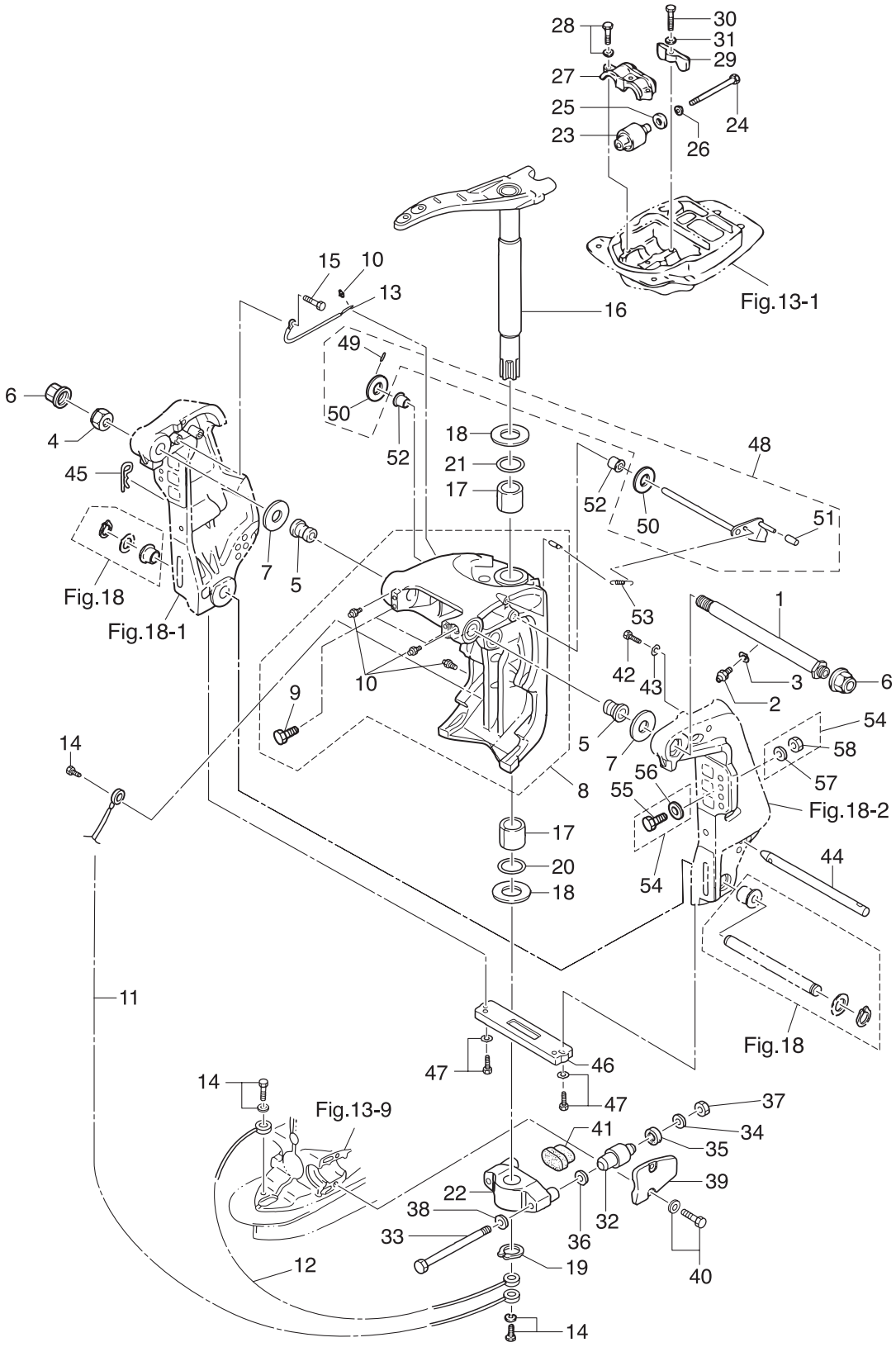
Ref.No.		Part No.	Description	Q'ty M70CX	Remarks
15-26	1	3HKB64518-0	PROPELLER ASSY (9″)	1	OPT 3 x 356 x 229
15-26	2	3HKB64523-0	PROPELLER ASSY (11″)	1	OPT 3 x 356 x 279
15-26	3	3HKB64527-0	PROPELLER ASSY (13″)	1	OPT 3 x 349 x 330
15-26	4	3HKB64532-0	PROPELLER ASSY (15″)	1	STD 3 x 343 x 381
15-26	5	3HKB64536-0	PROPELLER ASSY (17″)	1	OPT 3 x 337 x 432
15-26	6	3HKB64541-0	PROPELLER ASSY (19″)	1	OPT 3 x 335 x 483
15-26	7	3HKB64545-0	PROPELLER ASSY (21″)	1	OPT 3 x 335 x 533
15-27		3HK-64238-0	* PROPELLER HUB KIT	1	
15-28		3HK-64235-0	** FORWARD THRUST WASHER	1	

Fig. 16 BRACKET



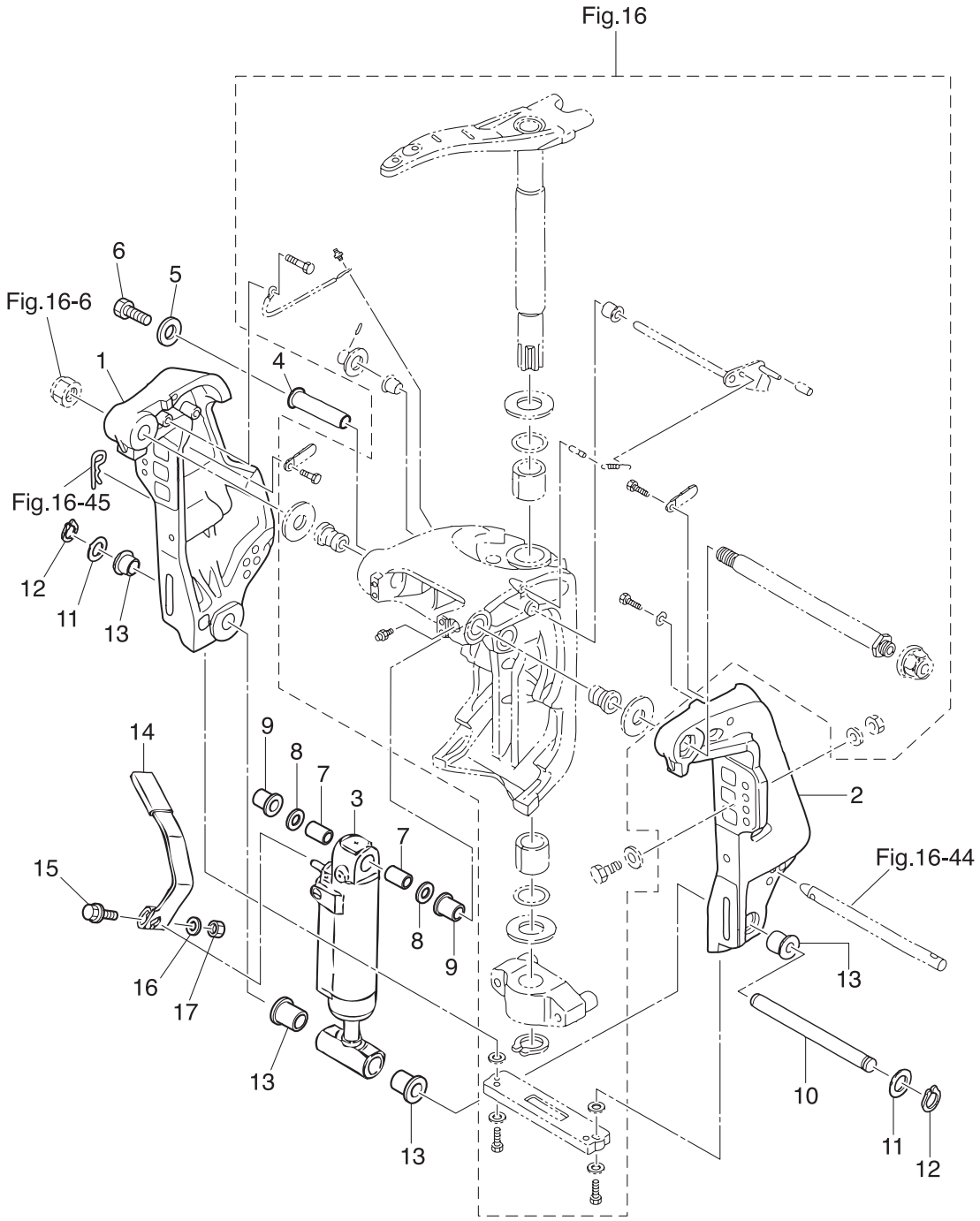
Ref.No.	Part No.	Description	Q'ty M70CX	Remarks
16-1	3E0-62191-1	SWIVEL BRACKET SHAFT ASSY	1	
16-2	344-67177-1	GREASE FITTING	1	
16-3	940103-0600	WASHER	1	
16-4	346-62124-1	NYLON NUT 7/8-14	1	
16-5	3E0-62126-0	BUSHING 25.6-28.6-40	2	
16-6	346-62127-0	CAP NUT	2	
16-7	3E0-62116-1	WASHER 25.7-50-1	2	
16-8	3E0Q62313-3	SWIVEL BRACKET ASSY	1	
16-9	9101E3-5612	* BOLT	4	
16-10	344-67177-1	* GREASE FITTING	4	
16-11	3C8-62396-1	GROUND L=210	1	Mount Bracket-Swivel Bracket
16-12	3A3-62396-1	GROUND L=110	1	Mount Bracket-Drive Shaft Housing
16-13	398-62396-1	GROUND L=130	1	Swivel Bracket-Clamp Bracket
16-14	910103-5612	BOLT	3	
16-15	910103-5612	BOLT	1	
16-16	3F3Q62010-1	STEERING SHAFT ASSY	1	for EFTO MFG Model
16-17	3B7-62417-0	BUSHING 32-40-45	2	
16-18	3B7-62423-1	THRUST PLATE (UPPER)	2	
16-19	945103-3200	C-RING d=32	1	
16-20	3B7-62415-0	O-RING 4.5-32	1	
16-21	3B7-62414-0	SEAL RING	1	
16-22	3F3Q61411-2	MOUNT BRACKET	1	
16-23	3B7-61301-0	RUBBER MOUNT (UPPER)	2	
16-24	3B7-61307-2	BOLT 7/16-115	2	
16-25	3C7-61338-0	DAMPER 21-36-5	2	
16-26	3B7-61335-0	WASHER 11.5-32-3	2	
16-27	3B7-61341-1	MOUNT HOLDING PLATE (UPPER)	1	Rubber Mount Cap
16-28	9101E3-5835	BOLT	3	
16-29	3B7-61339-0	DAMPER (UPPER)	1	

Fig. 16 BRACKET



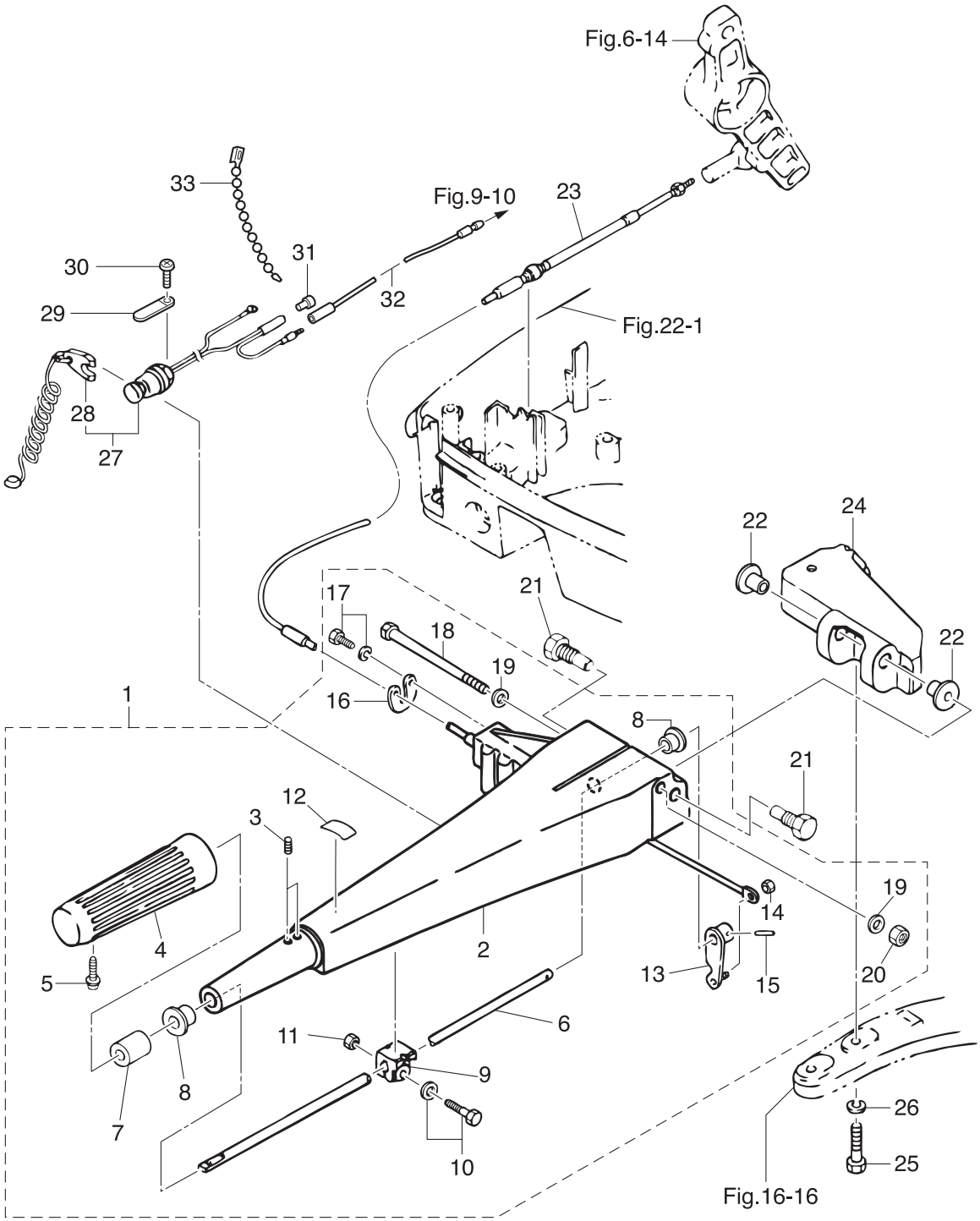
Ref.No.	Part No.	Description	Q'ty M70CX	Remarks
16-30	910103-0625	BOLT	1	
16-31	3C8-66308-0	WASHER 6-16-1.5	1	
16-32	353-61302-2	RUBBER MOUNT (LOWER)	2	
16-33	353-61321-3	BOLT	2	
16-34	353-61334-0	WASHER 13-34-3	2	
16-35	3C7-61338-0	DAMPER 21-36-5	2	
16-36	353-61315-1	WASHER 12.2-25-2	2	
16-37	3B7-61324-0	NUT 12-P1.5	2	
16-38	9402E3-1200	WASHER	2	
16-39	3B7Q61342-0	MOUNT HOLDING PLATE (LOWER)	2	Rubber Mount Cap
16-40	3N4-61343-0	BOLT 8-25	4	
16-41	353-61336-0	DAMPER (LOWER)	1	
16-42	9102E3-1020	BOLT	1	
16-43	9402E3-1000	WASHER	1	
16-44	3E0-62121-1	THRUST ROD	1	
16-45	3B7-62129-1	PIN	1	
16-46	3C7-60218-2	ANODE	1	
16-47	910103-6630	BOLT	2	
16-48	3Y9-62431-1	TILT STOPPER ASSY	1	
16-49	951403-3516	* SPRING PIN 3.5-16	1	
16-50	3T1-61315-0	* WASHER 10.5-18-2	2	
16-51	3Y9-62433-0	* TILT STOPPER GRIP	1	
16-52	353-63207-0	COLLAR 10.2-12-12	2	
16-53	3E0-62473-1	TILT STOPPER SPRING	1	
16-54	3C8-72120-0	RIGGING BOLT SET	1	
16-55	3C7-62133-2	* BOLT 12-105 P1.25	4	
16-56	353-61334-0	* WASHER13-34-3	4	
16-57	940103-1200	* WASHER	4	
16-58	3C7-62139-1	* NUT 12-P1.25	4	

Fig. 18 GAS SHOCK ABSORBER



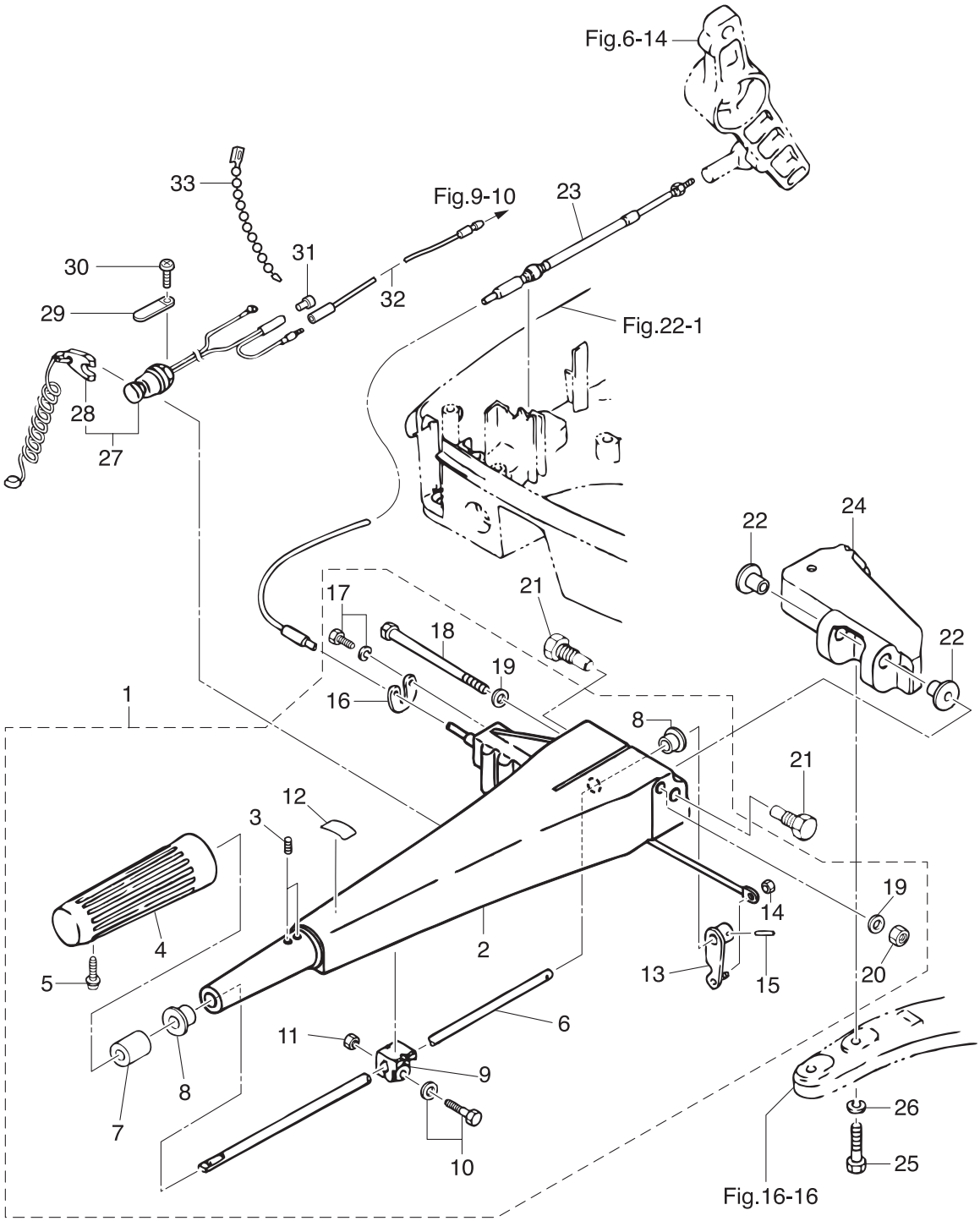
Ref.No.		Part No.	Description	Q'ty M70CX	Remarks
18-1		3N4Q62112-0	CLAMP BRACKET (R)	1	Starboard Side
18-2		3N4Q62113-0	CLAMP BRACKET (L)	1	Port Side
18-3		3N4Q77601-0	GAS SHOCK ABSORBER	1	
18-4		3C8-77071-1	CYLINDER PIN (UPPER)	1	
18-5		345-05122-1	WASHER 6.5-23-1.5	1	
18-6		9101E3-0612	BOLT	1	
18-7		3N4-77075-0	BUSHING 18-24-17	2	
18-8		3C8-77111-1	WASHER 19-34-3	2	
18-9		3E0-77076-0	BUSHING 18-20-20.5	2	
18-10		3E0-77101-1	CYLINDER PIN (LOWER)	1	
18-11		346-62412-1	WASHER 22.6-30-2	2	
18-12		945103-2200	C-RING d=22	2	
18-13		3E0-77103-0	BUSHING 22-25.4-23.5	4	
18-14		3N4-66311-0	REVERSE LOCK LEVER	1	
18-15		3V2-60001-0	BOLT 6-35	1	
18-16		9401E3-0600	WASHER	1	
18-17		930103-0600	NUT	1	

Fig. 21 TILLER HANDLE



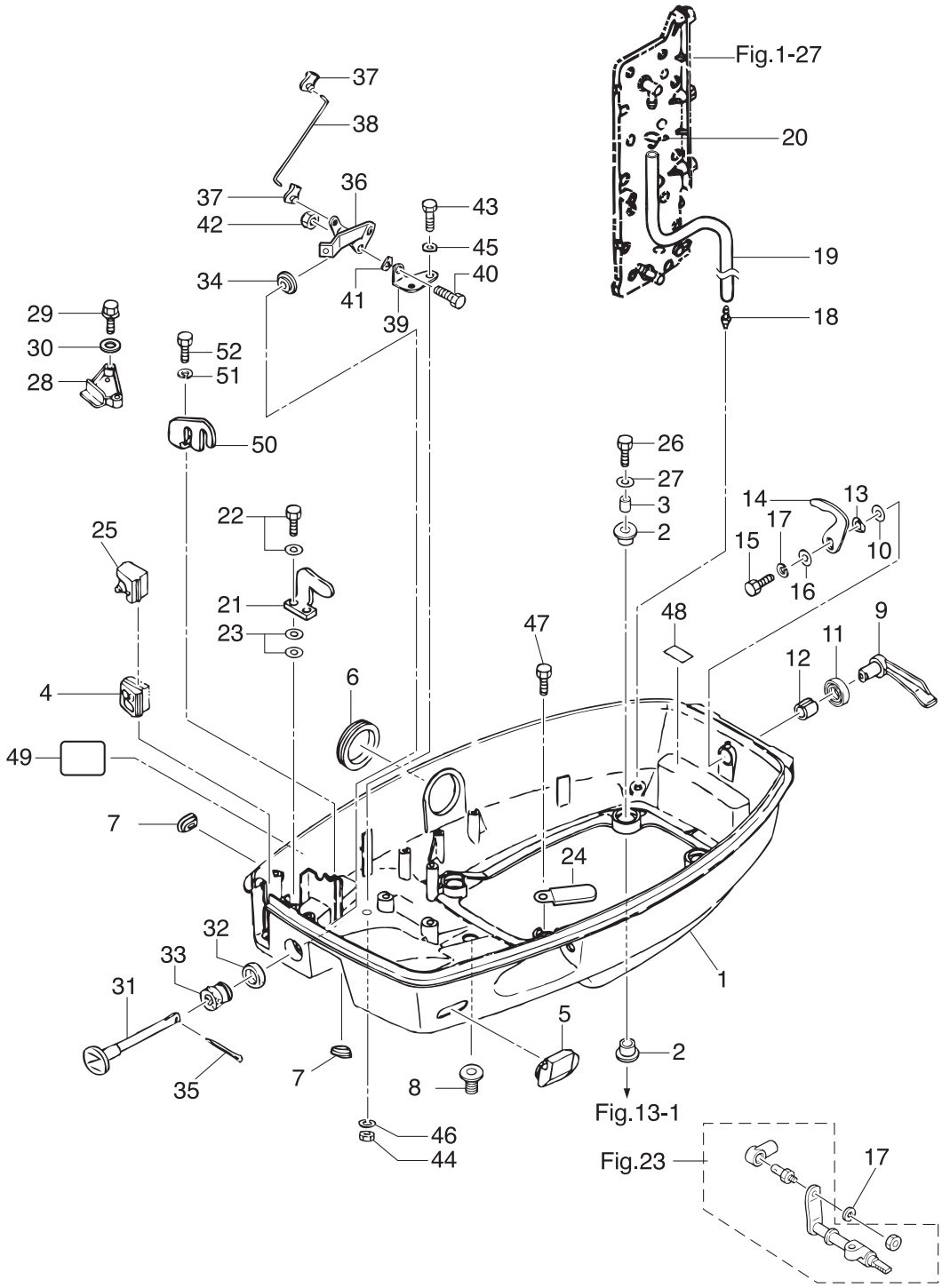
Ref.No.	Part No.	Description	Q'ty M70CX	Remarks
21-1	3N5Q63005-2	TILLER HANDLE SUB-ASSY	1	for MFG without Grommet
21-2	3F5Q63011-1	* TILLER HANDLE	1	
21-3	353-63029-0	* SCREW	2	
21-4	350-63012-2	* GRIP	1	
21-5	920803-0520	* SCREW	1	
21-6	3B7-63041-0	* THROTTLE SHAFT	1	
21-7	345-63048-0	* THROTTLE SHAFT DAMPER	1	
21-8	350-63046-0	* BUSHING 8.4-10-11	2	
21-9	3B2-63035-1	* FRICTION PIECE	1	
21-10	910103-5620	* BOLT	1	
21-11	930103-0600	* NUT	1	
21-12	369-72019-1	* THROTTLE DECAL	1	
21-13	3B7-63068-0	* LEVER	1	
21-14	930403-0400	* NYLON NUT 4-P0.7	1	
21-15	951403-0316	* SPRING PIN 3-16	1	
21-16	3B7-63604-0	* THROTTLE CABLE HOLDER	1	
21-17	9101E3-5512	* BOLT	2	
21-18	3B7-63203-1	* BOLT 8-105	1	
21-19	9401E3-0800	* WASHER	2	
21-20	930403-0800	* NYLON NUT 8-P1.25	1	
21-21	353-63201-2	BOLT	2	
21-22	353-63207-0	COLLAR 10.2-12-12	2	
21-23	3F3-63600-1	THROTTLE WIRE	1	
21-24	3B7Q63051-1	STEERING BRACKET	1	
21-25	9161F4-0845	BOLT	2	
21-26	941303-0800	SPRING WASHER	2	
21-27	3C8-06820-0	STOP SWITCH ASSY	1	for MFG
21-28	353-06821-0	* STOP SWITCH LANYARD ASSY	1	for MFG
21-29	336-06973-0	CLAMP 6-9.5L	2	for MFG

Fig. 21 TILLER HANDLE



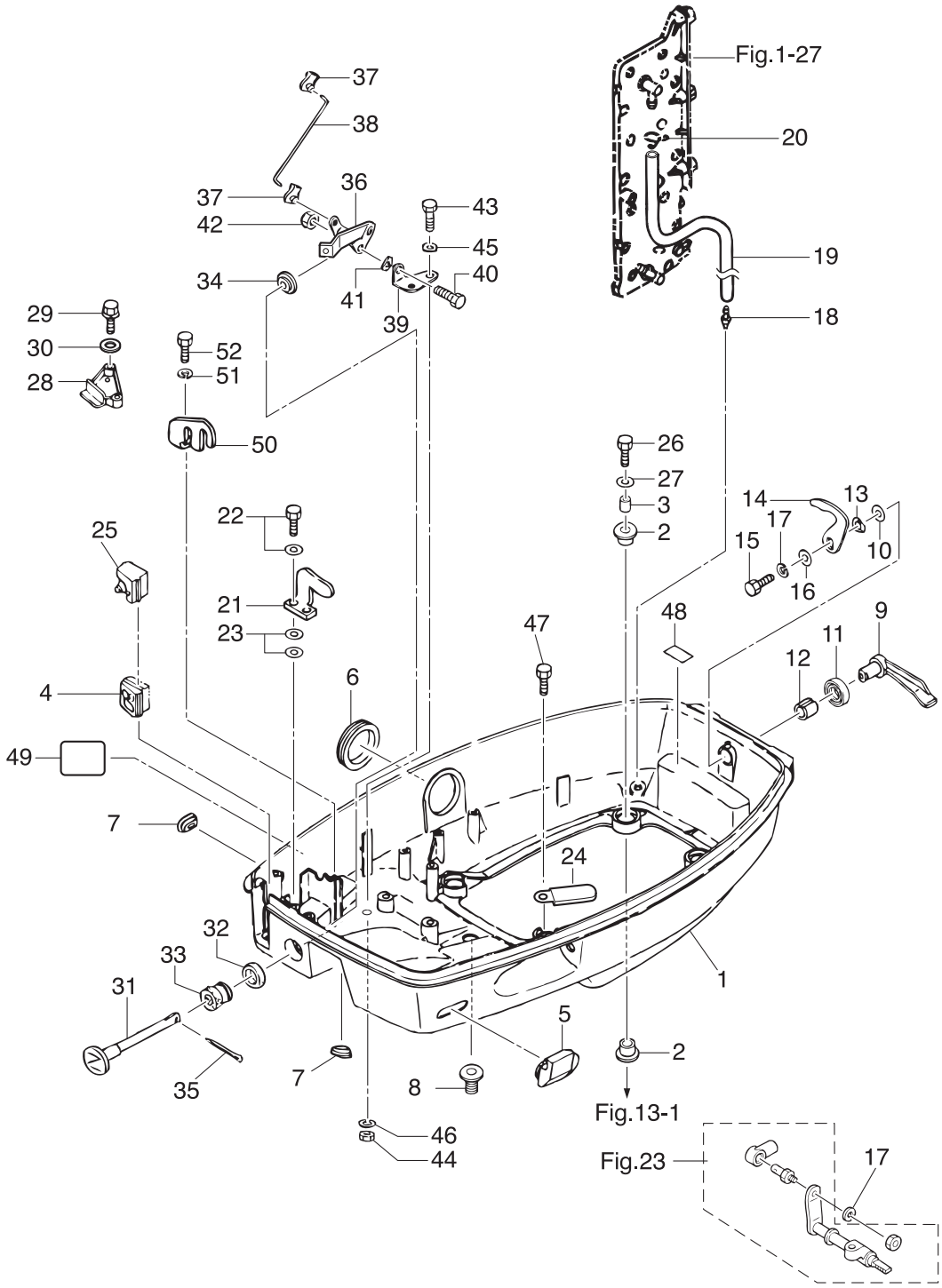
Ref.No.		Part No.	Description	Q'ty M70CX	Remarks
21-30		9215E3-0610	SCREW	2	for MFG
21-31		3A3-76037-0	CABLE TERMINAL PLUG	1	for MFG
21-32		3F5-06982-0	STOP SWITCH ASSIST CORD	1	Brown for MFG
21-33		336-76091-0	LEAD WIRE BAND 100	1	for MFG

Fig. 22 BOTTOM COWL



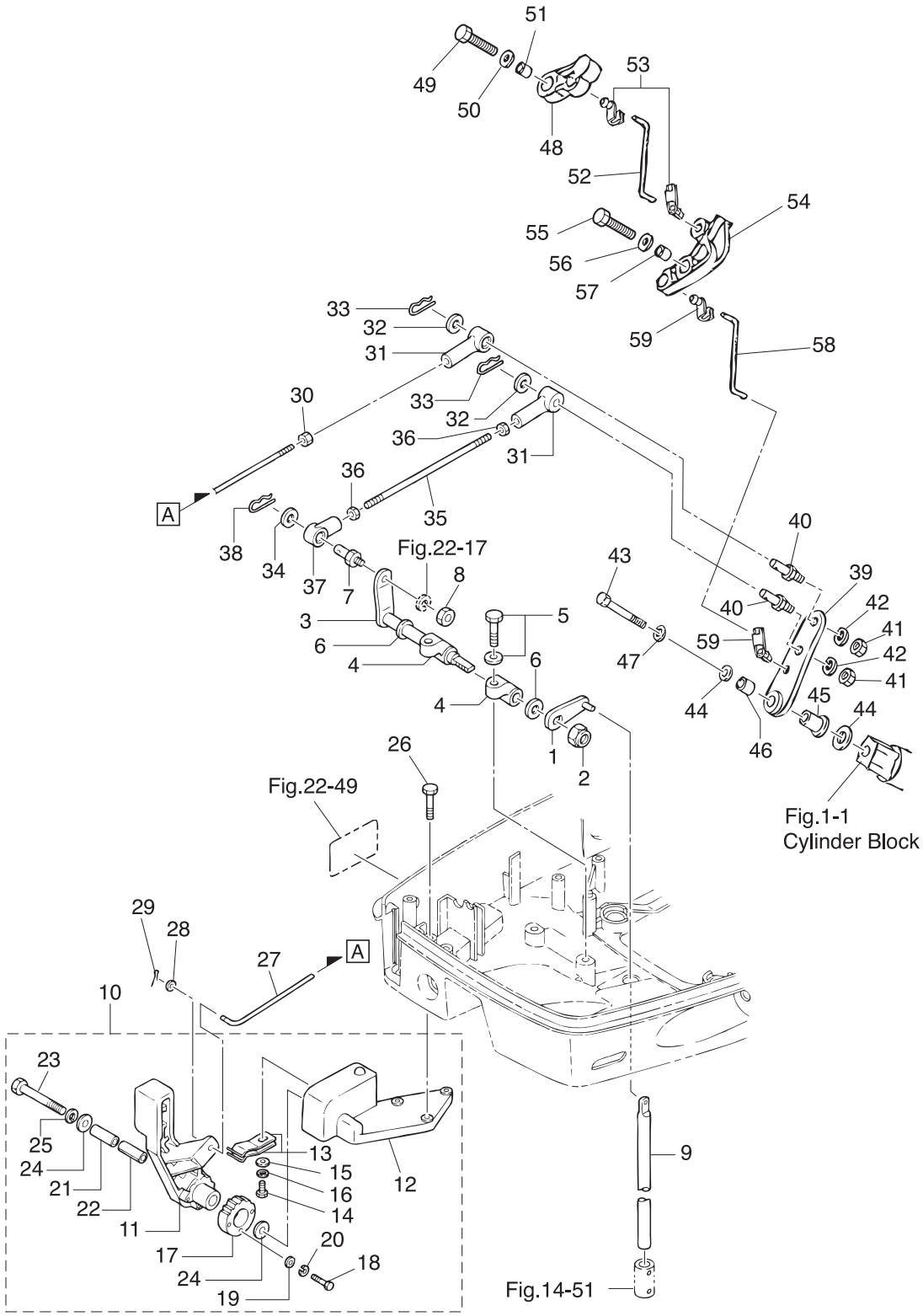
Ref.No.	Part No.	Description	Q'ty M70CX	Remarks
22-1	3F3Q67100-1	BOTTOM COWL	1	
22-2	345-67113-0	MOUNT 12-18-2.5	8	
22-3	3C7-67114-1	SPACER 8.4-12-17	4	
22-4	3F3-76116-0	GROMMET	1	
22-5	3B7-77156-0	GROMMET	1	
22-6	3F3-72618-0	GROMMET	1	for EFO/EPO MFG Model
22-7	3B2-63624-0	GROMMET	2	
22-8	345-66226-0	GROMMET 17-3	1	
22-9	3C8Q67141-0	HOOK LEVER	1	
22-10	3C8-67146-0	WASHER 14-22-1	1	
22-11	338-67147-0	SEAL RING 13.8-22-3.7	1	
22-12	369-67105-0	HOOK LEVER BUSHING	1	
22-13	941403-1400	WAVE WASHER d=14	1	
22-14	3C8-67142-1	COVER HOOK	1	
22-15	910103-0612	BOLT	1	
22-16	3C8-66308-0	WASHER 6-16-1.5	1	
22-17	941303-0600	SPRING WASHER	2	Cover Hook Shift Lever Shaft
22-18	3BA-01138-0	NIPPLE	1	
22-19	98AB-50-480	HOSE	1	98AB-501000
22-20	338-02215-0	CLIP ϕ 10	1	
22-21	353-67512-0	COVER STAY (FRONT)	1	
22-22	910103-6618	BOLT	2	
22-23	940103-0600	WASHER	4	
22-24	309-06972-0	CLAMP 6.5-47.5P	1	
22-25	3F3-66226-0	GROMMET	1	for EF Type & MFG
22-26	9101E3-0835	BOLT	4	
22-27	3B7-63730-0	WASHER 8.5-24-1.5	4	
22-28	3F3Q76118-0	CLAMP	1	
22-29	910103-6625	BOLT	2	

Fig. 22 BOTTOM COWL



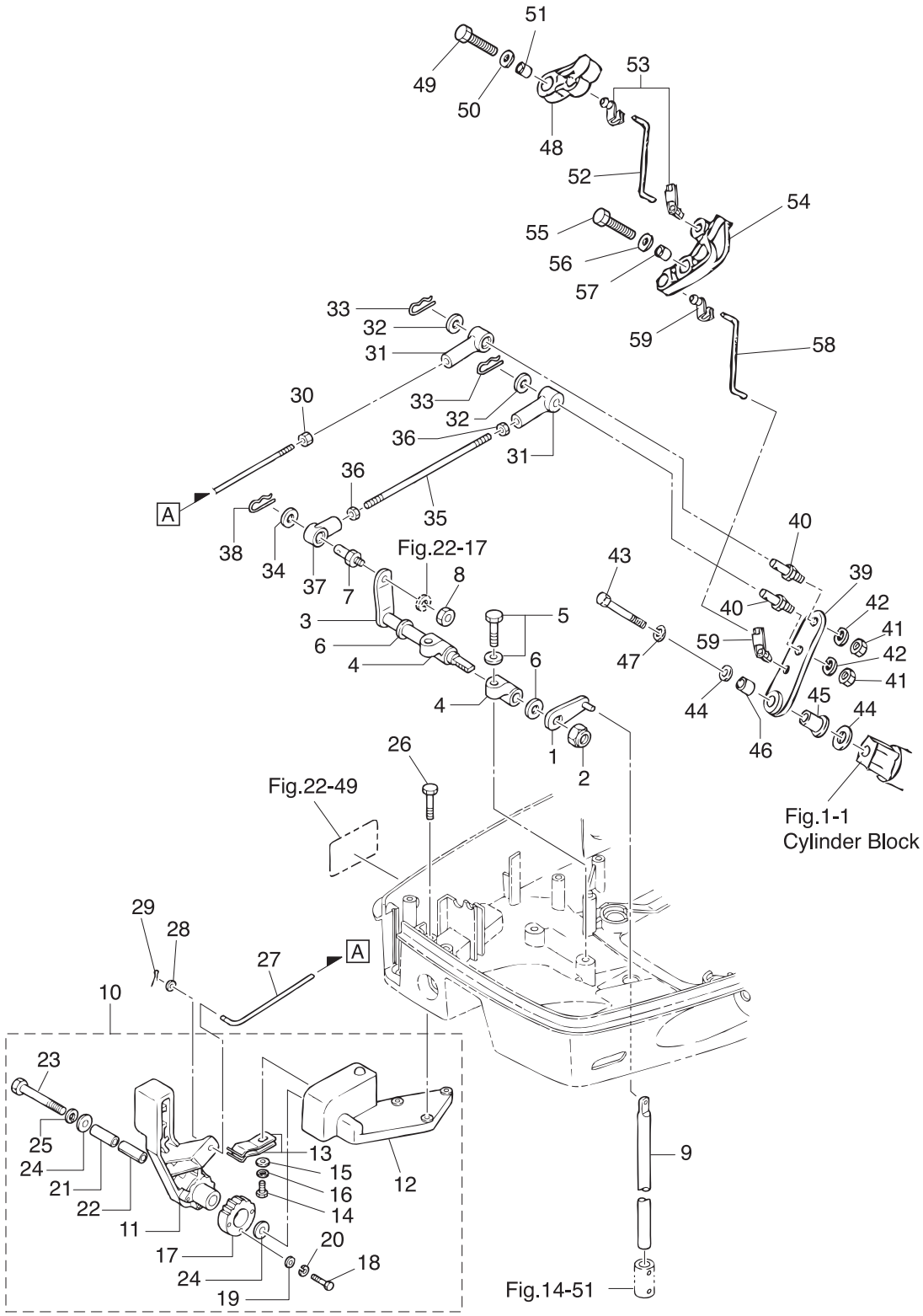
Ref.No.	Part No.	Description	Q'ty M70CX	Remarks
22-30	940103-0600	WASHER	2	
22-31	346-67151-1	CHOKE ROD	1	for MFG
22-32	3F5-67104-0	SPACER	1	for MFG
22-33	346-67104-0	CHOKE ROD BUSHING	1	for MFG
22-34	346-63721-0	BUSHING 6.2-16-5	1	for MFG
22-35	951503-0212	SPLIT PIN 2-12	1	for MFG
22-36	3F5-67152-0	CHOKE LEVER	1	for MFG
22-37	346-67196-1	ROD SNAP 3-B	2	for MFG
22-38	3F5-67192-1	CHOKE ROD 3-67.5	1	for MFG
22-39	346-67153-0	CHOKE LEVER BRACKET	1	for MFG
22-40	910103-0614	BOLT	1	for MFG
22-41	941403-0600	WAVE WASHER d=6	1	for MFG
22-42	930403-0600	NYLON NUT 6-P1.0	1	for MFG
22-43	910103-0614	BOLT	2	for MFG
22-44	930103-0600	NUT	2	for MFG
22-45	941303-0600	SPRING WASHER	2	for MFG
22-46	940103-0600	WASHER	2	for MFG
22-47	910103-0612	BOLT	1	for EFO/EPO MFG Model
22-48	360-72025-0	SPARK PLUG DECAL	1	
22-49	353-72013-0	CLUTCH DECAL	1	for EF Type & MFG
22-50	353-83820-0	CLIP	1	
22-51	941303-0600	SPRING WASHER	1	
22-52	910103-0616	BOLT	1	

Fig. 23 SHIFT


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Fig.1-1
Cylinder Block
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Fig.22-49
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Fig.14-51

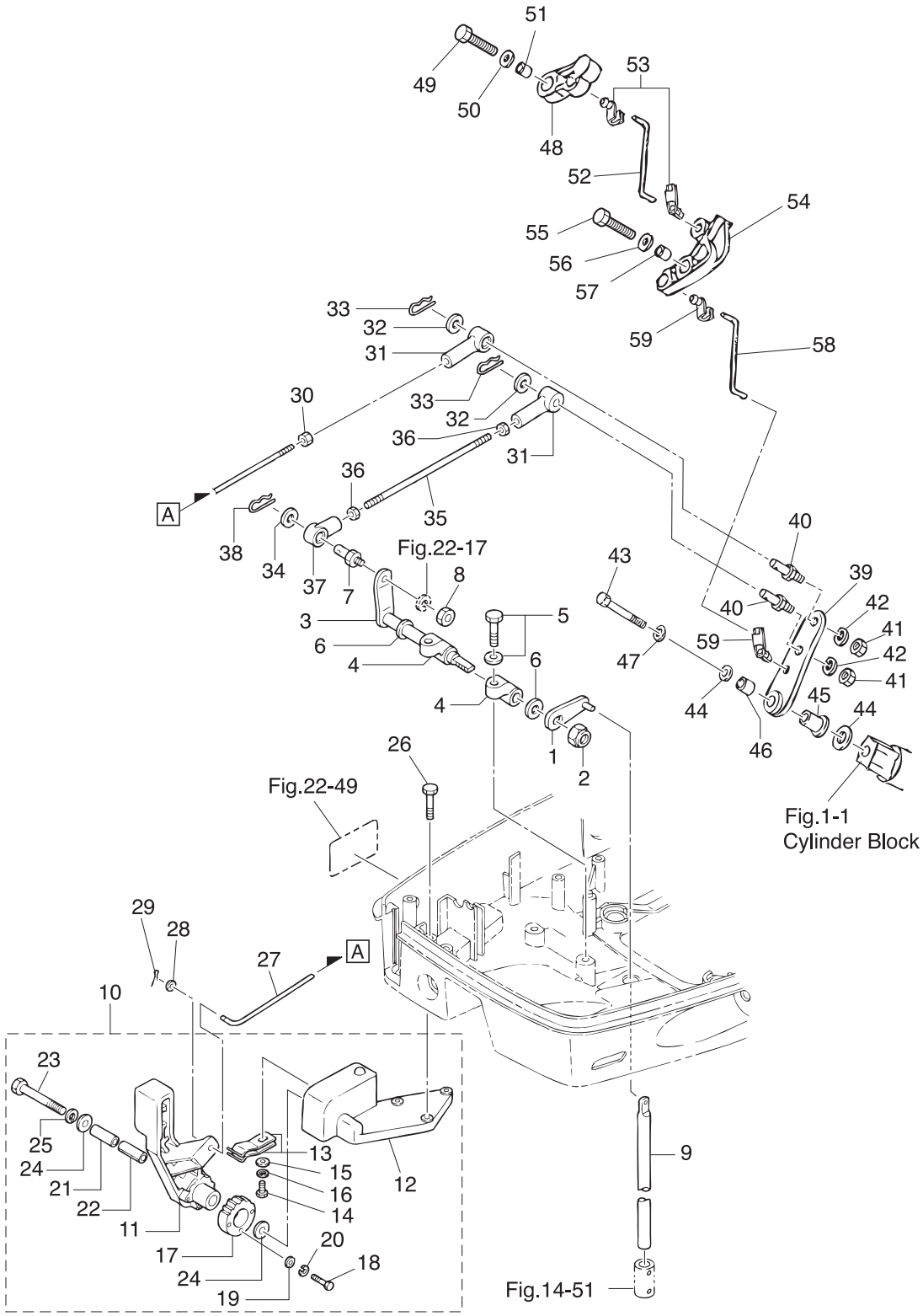
Ref.No.	Part No.	Description	Q'ty M70CX	Remarks
23-1	3T9-66110-0	SHIFT ROD LEVER	1	
23-2	930403-1000	NYLON NUT 10-P1.5	1	
23-3	3B7-66225-0	SHIFT LEVER SHAFT	1	
23-4	353-66145-1	HOLDER	2	
23-5	3T1-60108-0	PRE-COATED BOLT 8-25	2	
23-6	332-61315-0	WASHER 10.5-18-1.5	2	
23-7	353-83728-1	PIN	1	
23-8	930103-0600	NUT	1	
23-9	353-66215-1	SHIFT ROD (L)	1	
23-10	3B7Q80403-0	SHIFT LEVER COMPLETE	1	for EF Type & MFG
23-11	3B7Q66110-0	* SHIFT LEVER	1	
23-12	3B7Q66115-0	* SHIFT LEVER STOP BRACKET	1	
23-13	3B2-66113-0	* SHIFT LEVER STOPPER	2	
23-14	910103-0616	* BOLT	1	
23-15	940103-0600	* WASHER	1	
23-16	941303-0600	* SPRING WASHER	1	
23-17	3B7-66121-0	* SHIFT LEVER STOPPER	1	
23-18	910103-0420	* BOLT	3	
23-19	940103-0400	* WASHER	3	
23-20	941303-0400	* SPRING WASHER	3	
23-21	3B7-66124-0	* COLLAR 8.1-10.5-31.7	1	
23-22	346-62437-0	* BUSHING 10.2-12-29.5	1	
23-23	910103-0855	* BOLT	1	
23-24	940103-0800	* WASHER	2	
23-25	941303-0800	* SPRING WASHER	1	
23-26	910103-5620	BOLT	3	for EF Type & MFG
23-27	3F3-66134-0	SHIFT LEVER ROD	1	for EF Type & MFG
23-28	940103-0500	WASHER	1	for EF Type & MFG
23-29	951503-0212	SPLIT PIN 2-12	1	for EF Type & MFG

Fig. 23 SHIFT


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Fig.1-1
Cylinder Block
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Fig.14-51

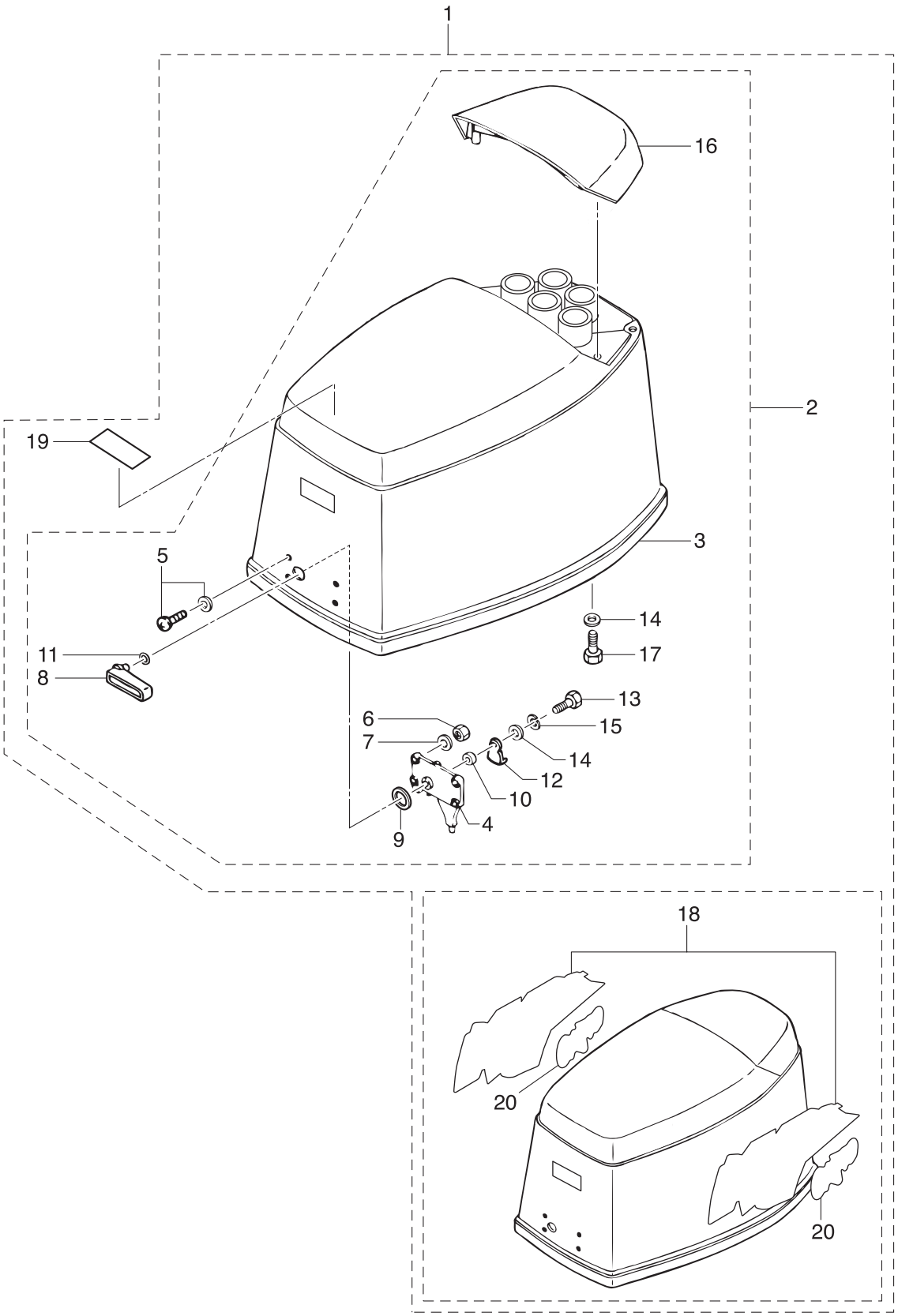
Ref.No.	Part No.	Description	Q'ty M70CX	Remarks
23-30	3B2-83865-0	NUT 10-32UNF	1	for EF Type & MFG
23-31	3B7-83715-2	CABLE JOINT	2	
23-32	3AA-83719-0	WASHER 8.5-18-1.6	2	
23-33	951603-0800	SNAP PIN d=8	2	
23-34	3AA-83719-0	WASHER 8.5-18-1.6	1	
23-35	3F3-05222-0	STARTER LOCK ROD 5-70	1	
23-36	3B2-83865-0	NUT 10-32UNF	2	
23-37	3A3-83715-0	CABLE JOINT	1	
23-38	951603-0800	SNAP PIN d=8	1	
23-39	3F5-66122-0	SHIFT ARM	1	for MFG
23-40	3F5-83728-0	PIN	2	for MFG
23-41	930103-0600	NUT	2	for MFG
23-42	941303-0600	SPRING WASHER	2	for MFG
23-43	910103-0835	BOLT	1	ALL
23-44	940103-0800	WASHER	2	for MFG
23-45	345-05212-0	BUSHING 10-10.9-11	1	for MFG
23-46	348-05232-0	COLLAR 8-10-13	1	for MFG
23-47	941303-0800	SPRING WASHER	1	
23-48	3C8-05211-0	STARTER LOCK ARM	1	for MFG
23-49	9101F4-0625	BOLT	1	for MFG
23-50	940103-0600	WASHER	1	for MFG
23-51	353-76079-0	COLLAR 6.2-9-9.3	1	for MFG
23-52	3F5-05222-0	STARTER LOCK ROD 3.5-51	1	for MFG
23-53	3C8-05223-0	ROD SNAP 3.5-4	2	for MFG
23-54	3C8-05213-0	THROTTLE LIMITER ARM	1	for MFG
23-55	9101F4-0625	BOLT	1	for MFG
23-56	940103-0600	WASHER	1	for MFG
23-57	353-76079-0	COLLAR 6.2-9-9.3	1	for MFG
23-58	3F5-05221-0	THROTTLE LIMITER ROD 3.5-63.5	1	for MFG

Fig. 23 SHIFT


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Fig.1-1
Cylinder Block
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Fig.14-51

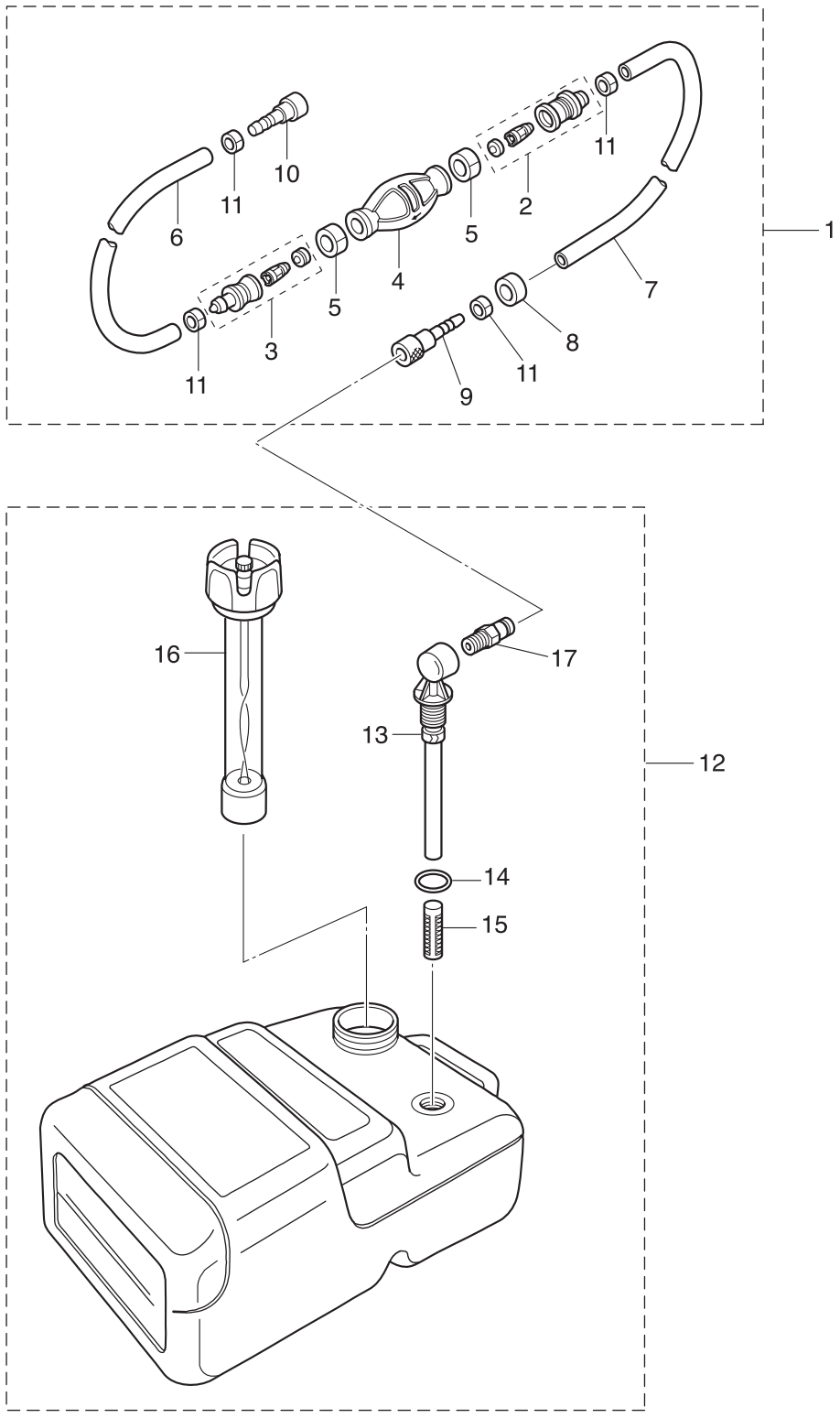
Ref.No.		Part No.	Description	Q'ty	Remarks
				M70CX	
23-59		3C8-05223-0	ROD SNAP 3.5-4	2	for MFG

Fig. 24 TOP COWL



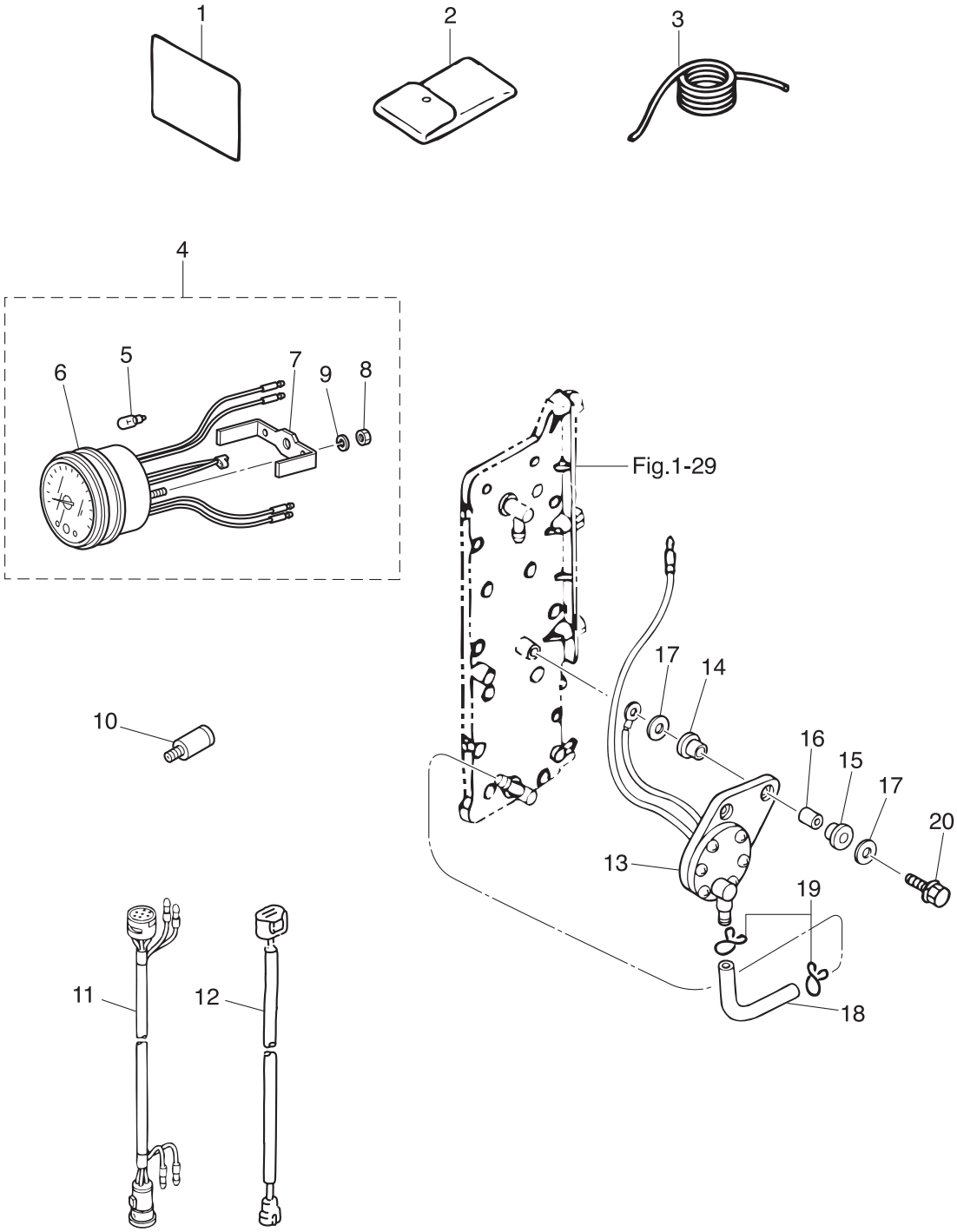
Ref.No.	Part No.	Description	Q'ty M70CX	Remarks
24-1	3PNQ67500-0	TOP COWL ASSY	1	for M70CX
24-2	3N4Q67640-2	* TOP COWL SUB-ASSY	1	for MFG
24-3	3F3-67501-0	** TOP COWL SEAL L=1700	1	
24-4	353-67517-1	**LOCATING BRACKET	1	
24-5	921703-5520	**SCREW	4	
24-6	930103-0500	**NUT	4	
24-7	941303-0500	**SPRING WASHER	4	
24-8	353Q67141-0	** HOOK LEVER	1	
24-9	353-67147-1	** SEAL RING	1	
24-10	353-67105-0	** HOOK LEVER BUSHING 12-14-12	1	
24-11	338-62435-0	** O-RING 1.5-9.5	1	
24-12	353-67142-1	** COVER HOOK	1	
24-13	910103-0616	** BOLT	1	
24-14	3C8-66308-0	** WASHER 6-16-1.5	5	Tilt Handl Hook Lever
24-15	941303-0600	** SPRING WASHER	1	Hook Lever for MFG
24-16	3F3Q67521-2	** TILT HANDLE	1	
24-17	910103-0630	** BOLT	4	
24-18	3N4-87802-1	* DECAL SET	1	
24-19	3C7-72180-3	* CAUTION DECAL (A)	1	
24-20	3PN-67559-0	* CX PRO DECAL	2	for M70CX

Fig. 25 FUEL TANK



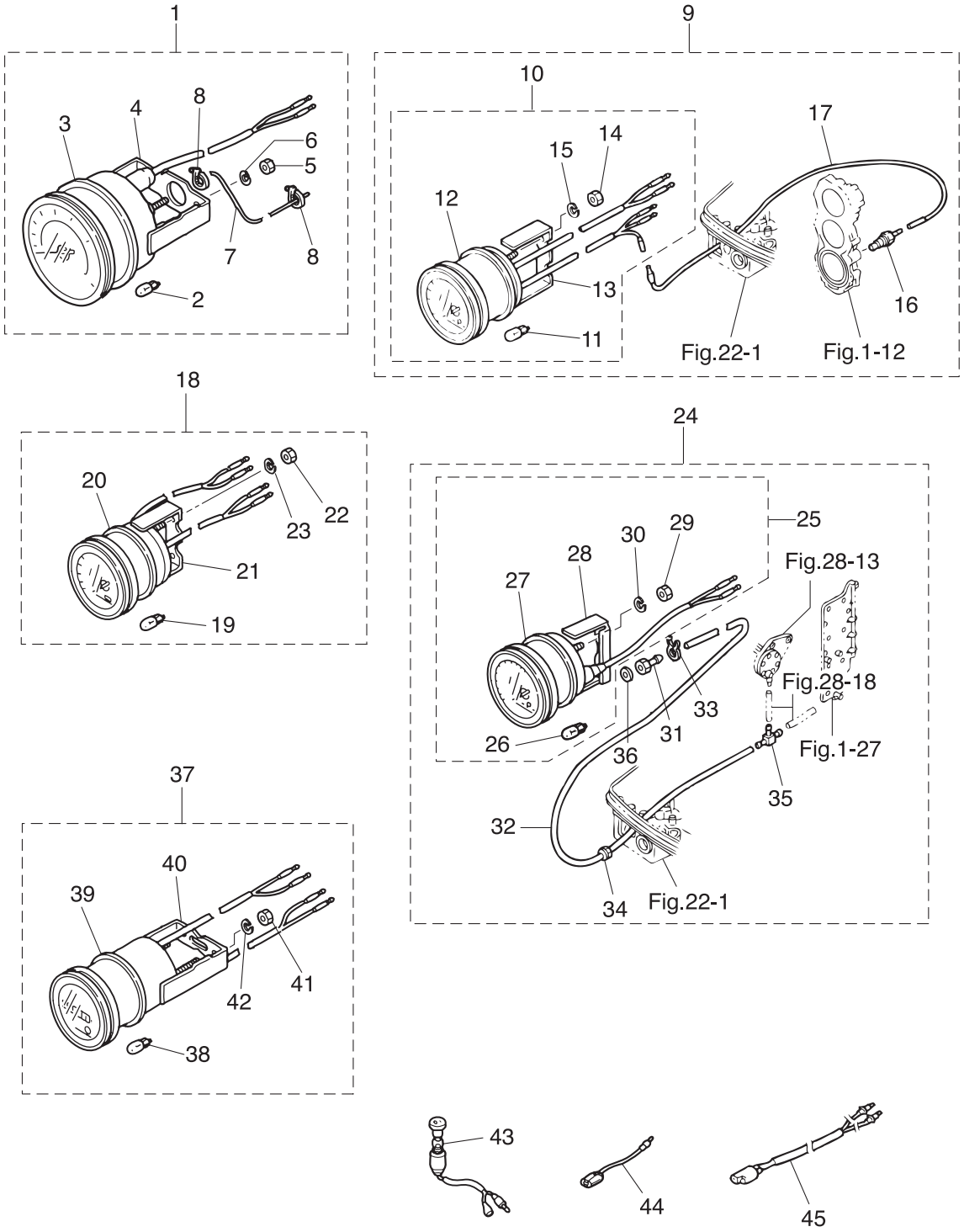
Ref.No.		Part No.	Description	Q'ty	Remarks
				M70CX	
25-1		3B7-70200-4	PRIMER BULB ASSY	1	
25-2		3C7-70220-1	* JOINT ASSY (INLET)	1	
25-3		3C7-70224-1	* JOINT ASSY (OUTLET)	1	
25-4		3C7-70211-1	* PRIMER BULB	1	
25-5		3C7-70217-0	* CLAMP	2	
25-6		98AB-70-700	* HOSE	1	98AB-701000
25-7		98AB-701600	* HOSE	1	98AB-701000 x2
25-8		3B7-70280-1	* FUEL CONNECTOR MARK	1	
25-9		3GF-70281-0	* FUEL CONNECTOR	1	
25-10		3GF-70250-0	* FUEL CONNECTOR	1	
25-11		332-70201-0	* CLAMP	4	
25-12		3C7-70177-1	FUEL TANK ASSY 25L	1	
25-13		3C7-70155-0	* PICK-UP ELBOW ASSY (25L)	1	
25-14		3C7-70199-0	* O-RING	1	
25-15		3C7-70113-0	* FILTER	1	
25-16		3C7-70050-1	* FUEL GAUGE VENT CAP ASSY (25L)	1	
25-17		3E0-70270-0	* QUICK-CONNECTOR (MALE)	1	

Fig. 28 ACCESSORIES



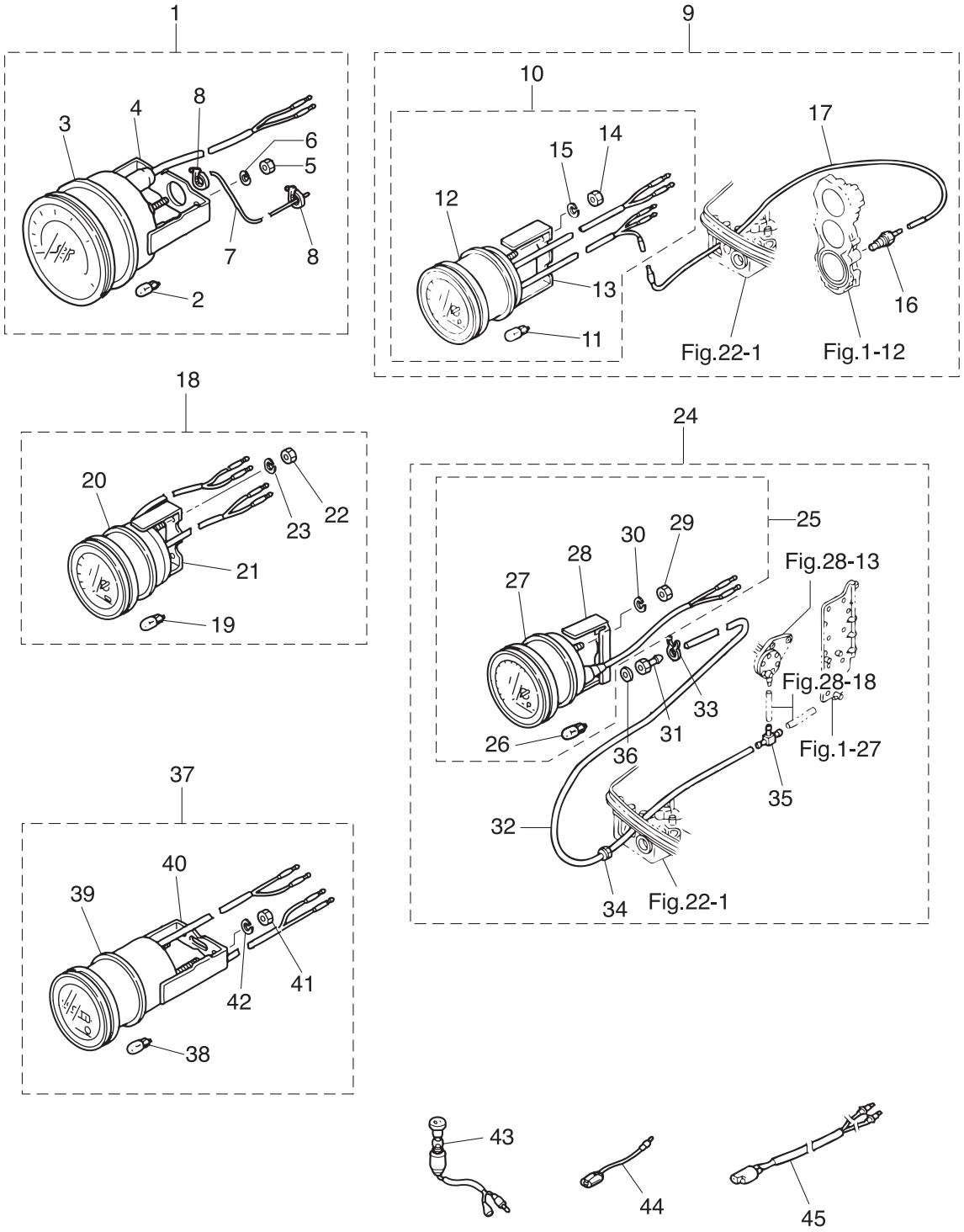
Ref.No.		Part No.	Description	Q'ty M70CX	Remarks
28-1		3F5-72050-0	BUZZER CAUTION DECAL	1	for MFG
28-2		3C8-72100-1	TOOL KIT	1	
28-3		3B7-72201-0	SAFETY ROPE ϕ6-1600	1	
28-4		3B7-72530-2	TACHOMETER ASSY	1	OPT for MFG
28-5		3B7-72659-0	* METER BULB 12V-1.8W	1	
28-6		3B7-72656-0	* METER DAMPER	1	
28-7		3B7-72661-0	* FITTING PLATE	1	
28-8		930103-0500	* NUT	2	
28-9		941303-0500	* SPRING WASHER	2	
28-10		3B7-60007-0	FLUSHING PLUG	1	
28-11		3A3-76114-0	EXTENSION CORD L=2000	1	10P
28-12		3Z4-72573-0	EXTENSION CORD (TRIM SENSOR) L=2000	1	for EPTO Model
28-13		3F3-76180-0	PRESSURE SWITCH ASSY	1	
28-14		346-67113-0	MOUNT 8.5-14-2.5	2	
28-15		3B7-06920-0	RUBBER MOUNT 8.5-14-2.5	2	
28-16		346-67114-1	SPACER 6.2-9-15.7	2	
28-17		346-67115-0	WASHER 6.5-21-1	2	
28-18		98AB-70-090	HOSE	1	98AB-701000
28-19		338-02215-0	CLIP ϕ10	2	
28-20		910103-6630	BOLT	2	

Fig. 29 OPTIONAL PARTS (1)



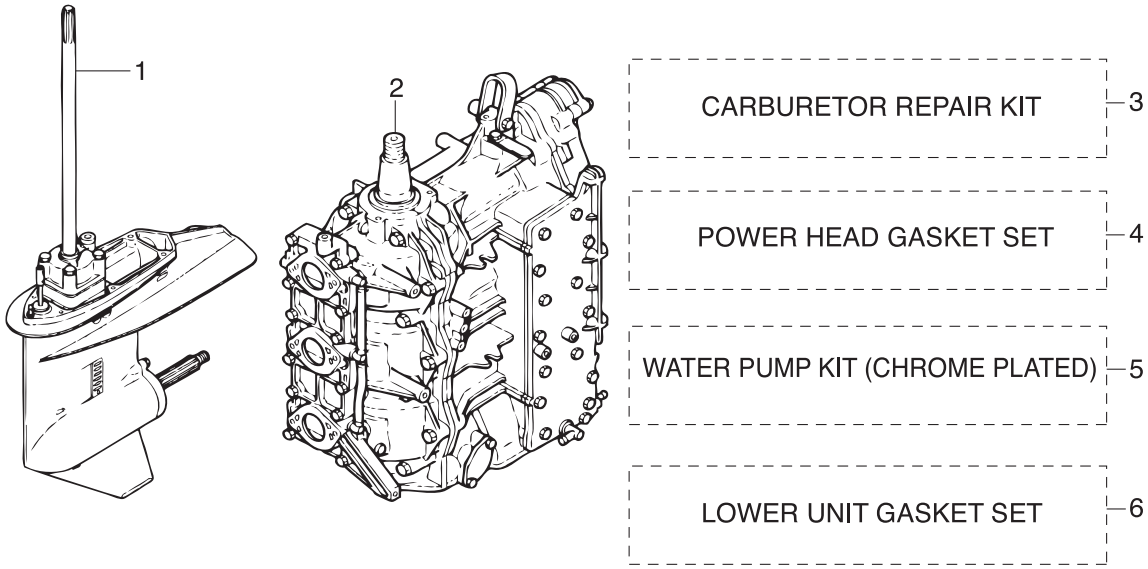
Ref.No.		Part No.	Description	Q'ty	Remarks
				M70CX	
29-1	1	3E0-72649-0	SPEEDOMETER ASSY (75MPH)	1	
29-1	2	3E0-72648-0	SPEEDOMETER ASSY (50MPH)	1	
29-2		3B7-72659-0	* METER BULB 12V-1.8W	1	
29-3		3B7-72656-0	* METER DAMPER	1	
29-4		3B7-72661-0	* FITTING PLATE	1	
29-5		930203-0500	* NUT	2	
29-6		941303-0500	* SPRING WASHER	2	
29-7		3B7-72650-0	* SPEEDOMETER TUBE L=6000	1	
29-8		3B7-72651-0	* SPEEDOMETER BAND	2	
29-9		3E0-72526-0	WATER TEMPERATURE METER KIT	1	
29-10		3E0-72597-0	* WATER TEMPERATURE METER ASSY	1	
29-11		3B7-72657-0	** METER BULB 12V-1.7W	1	
29-12		3B7-72655-0	** METER DAMPER	1	
29-13		3B7-72662-0	** FITTING PLATE	1	
29-14		930203-0400	** NUT	2	
29-15		941303-0400	** SPRING WASHER	2	
29-16		3B7-72514-0	* WATER TEMPERATURE SENSOR	1	
29-17		3B7-72518-0	* LEAD WIRE L=7700	1	
29-18		3E0-72529-0	VOLTMETER ASSY	1	
29-19		3B7-72657-0	* METER BULB 12V-1.7W	1	
29-20		3B7-72655-0	* METER DAMPER	1	
29-21		3B7-72662-0	* FITTING PLATE	1	
29-22		930203-0400	* NUT	2	
29-23		941303-0400	* SPRING WASHER	2	
29-24		3E0-72527-0	WATER PRESSURE METER KIT	1	
29-25		3E0-72598-0	* WATER PRESSURE METER ASSY	1	
29-26		3B7-72657-0	** METER BULB 12V-1.7W	1	
29-27		3B7-72655-0	** METER DAMPER	1	
29-28		3B7-72663-0	** FITTING PLATE	1	

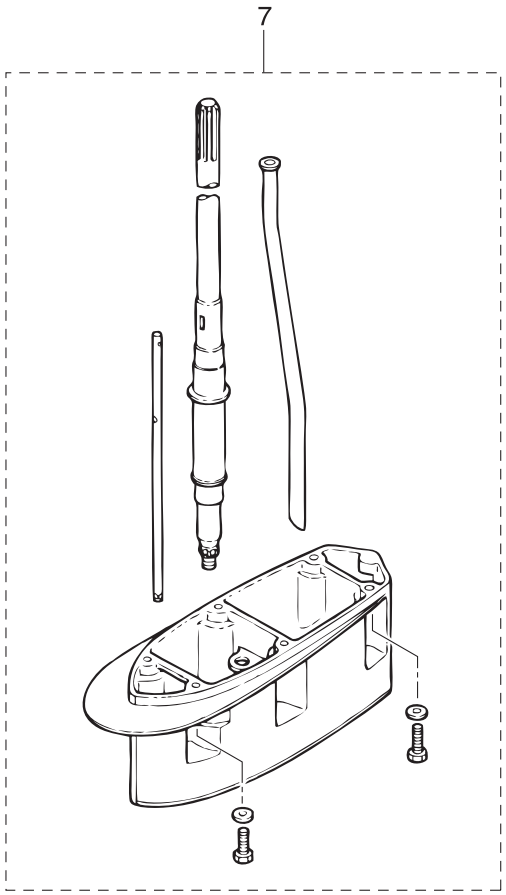
Fig. 29 OPTIONAL PARTS (1)



Ref.No.		Part No.	Description	Q'ty M70CX	Remarks
29-29		930203-0500	** NUT	2	
29-30		941303-0500	** SPRING WASHER	2	
29-31		3B7-72641-0	* WATER PRESSURE METER NIPPLE	1	
29-32		98AB-506000	* HOSE	1	98AB-501000 x6
29-33		338-02215-0	* CLIP ϕ 10	1	
29-34		345-67193-0	* GROMMET 16-2.5	1	
29-35		394-70013-0	* PIPE JOINT 4-4	1	
29-36		121-33159-0	* GASKET 2-8-1	1	
29-37		3E0-72524-0	HOUR METER ASSY	1	
29-38		3B7-72657-0	* METER BULB 12V-1.7W	1	
29-39		3B7-72655-0	* METER DAMPER	1	
29-40		3B7-72664-0	* FITTING PLATE	1	
29-41		930203-0400	* NUT	2	
29-42		941303-0400	* SPRING WASHER	2	
29-43		353-72521-1	METER LAMP SWITCH	1	
29-44	1	353-72547-0	ASSIST CORD (BLU) L=200	1	
29-44	2	353-72548-0	ASSIST CORD (BLK) L=200	1	
29-44	3	353-72546-0	ASSIST CORD (RED) L=200	1	
29-45		361-72539-0	TACHOMETER LEAD WIRE L=6000	1	for EF Type & MFG

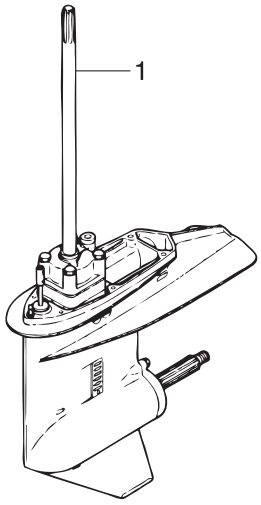
Fig. 31 ASSEMBLY • KIT PARTS

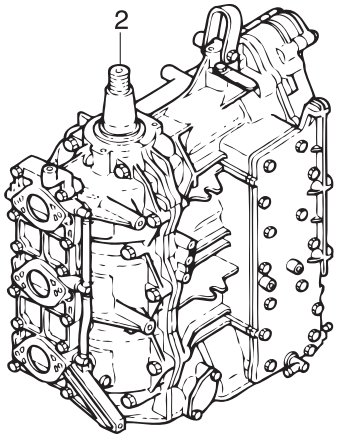




Ref.No.		Part No.	Description	Q'ty	Remarks
				M70CX	
31-1	1	3N4Q87302-E	LOWER UNIT ASSY (L)	1	for Transom "L"
31-1	2	3N4Q87304-E	LOWER UNIT ASSY (UL)	1	for Transom "UL"
31-2		3PNJ87090-0	ENGINE SHORT BLOCK KIT	1	for M70CX
31-3	1	3F3-87122-1	CARBURETOR REPAIR KIT	1	
31-3	2	3F3-02012-0	* O-RING 1.9-38.8	3	
31-3	3	3F3-03222-0	* FLOAT CHAMBER O-RING	3	
31-3	4	922503-6414	* SCREW	12	
31-3	5	3F3-03231-0	* FLOAT	3	
31-3	6	3F3-03232-0	* FLOAT ARM PIN	3	
31-3	7	3B7-03240-0	* FLOAT VALVE	3	
31-3	8	344-03244-0	* CLIP	3	
31-3	9	3F3-03234-0	* SCREW	3	
31-3	10	346-03256-0	* RUBBER CAP	3	
31-3	11	3F3-03182-0	* CARBURETOR COVER GASKET	1	
31-3	12	336-03293-0	* O-RING	3	
31-3	13	334-03242-0	* VALVE PIN	3	
31-4	1	3F3-87121-9	POWER HEAD GASKET SET	1	
31-4	2	3F3-01005-1	* CYLINDER HEAD GASKET	1	
31-4	3	3F3-01024-2	* CYLINDER HEAD COVER GASKET	1	
31-4	4	353-01032-0	* THERMOSTAT CAP GASKET	1	
31-4	5	151-00053-0	* O-RING 2-66.5	1	Crankcase Head
31-4	6	126-00121-0	* OIL SEAL 30-45-8	1	Crankshaft (Lower)
31-4	7	3F3-01215-0	* OIL SEAL 16.8-28-8	1	Crankcase Head
31-4	8	3F3-02305-2	* EXHAUST COVER GASKET	2	
31-4	9	3C8-09082-2	* GASKET	1	for MFG
31-4	10	353-00108-0	* O-RING2.4-44.7	1	Crankshaft (Upper)

Fig. 31 ASSEMBLY • KIT PARTS



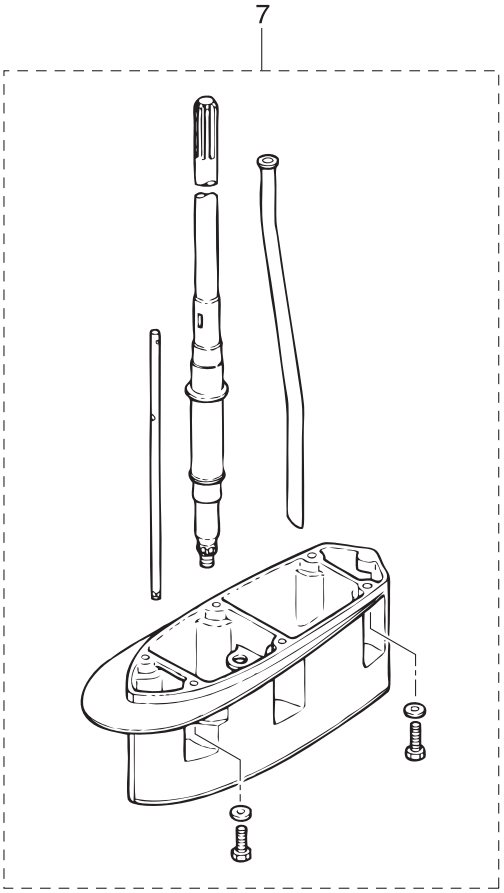


CARBURETOR REPAIR KIT 3

POWER HEAD GASKET SET 4

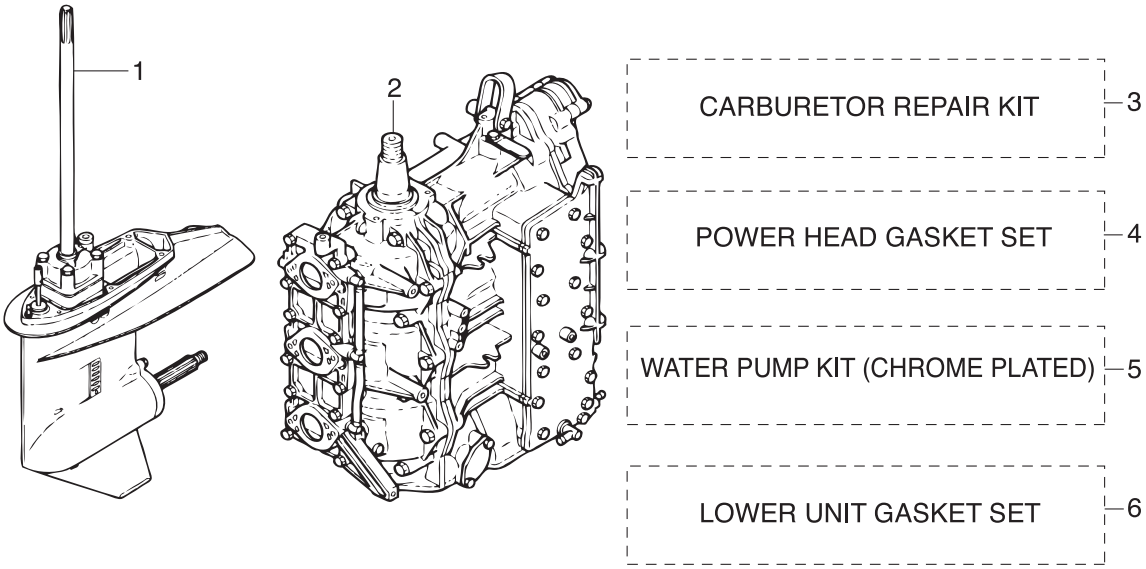
WATER PUMP KIT (CHROME PLATED) 5

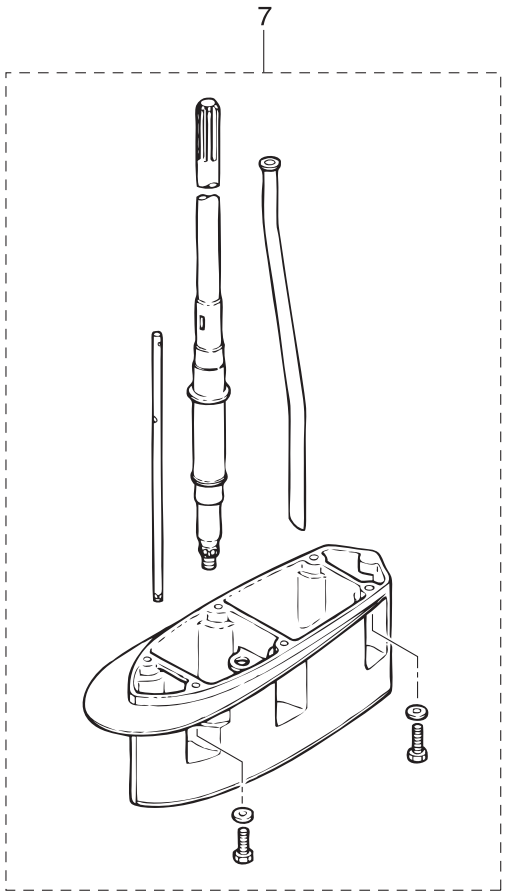
LOWER UNIT GASKET SET 6



Ref.No.		Part No.	Description	Q'ty	Remarks
				M70CX	
31-4	11	3F3-02104-2	* INTAKE MANIFOLD GASKET	3	
31-4	12	3F3-02418-0	* GASKET	1	
31-4	12	3F3-02012-0	* O-RING 1.9-38.8	3	Carburetor
31-4	14	3B7-09002-0	* O-RING 1.6-19.2	1	except MFG
31-4	15	346-04901-2	* GASKET	1	
31-4	16	3B7-02235-0	* O-RING	2	except MFG Oil Filter
31-4	17	3B7-02236-0	* O-RING	2	except MFG Oil Filter
31-4	18	151-33159-0	* GASKET 6.2-11-1	3	Ignition Coil
31-4	19	3C8-71016-0	* GASKET 36-52-2	1	Oil Filler Cap
31-4	20	3F3-01303-4	* ENGINE BASEMENT GASKET	1	
31-5	1	3F3-65231-2	WATER PUMP KIT (CHROME PLATED)	1	
31-5	2	3B7-65021-2	* WATER PUMP IMPELLER	1	
31-5	3	3B7-65238-0	* PUMP CASE LINER	1	Chrome Plated
31-5	4	3B7-65018-0	* PUMP CASE GASKET	1	
31-5	5	3F3-65239-2	* WATER PUMP GUIDE PLATE	1	Chrome Plated
31-5	6	3B7-65029-0	* GUIDE PLATE GASKET	1	
31-6	1	3N4-87321-2	LOWER UNIT GASKET SET	1	
31-6	2	3F3-61012-2	* DRIVE SHAFT HOUSING GASKET	1	
31-6	3	3F3-02312-2	* EXHAUST PIPE GASKET	1	
31-6	4	3F3-61181-2	* EXHAUST HOUSING GASKET	1	
31-6	5	332-60006-0	* GASKET 8.1-15-1	2	Oil Plug
31-6	6	3B7-60016-1	* GASKET 10.1-15-1	1	Water Plug
31-6	7	3B7-65018-0	* PUMP CASE GASKET	1	
31-6	8	3B7-65029-0	* GUIDE PLATE GASKET	1	
31-6	9	3C7-60223-1	* OIL SEAL 22-42-7	2	Pump Case (Lower)
31-6	10	3B7-65015-0	* O-RING 3.1-54.4	1	Pump Case (Lower)
31-6	11	345-66021-0	* O-RING 1.9-6.8	2	Cam Rod

Fig. 31 ASSEMBLY • KIT PARTS





Ref.No.		Part No.	Description	Q'ty	Remarks
				M70CX	
31-6	12	3B7-66023-0	* O-RING 3.5-27.7	1	Cam Rod Bushing
31-6	13	3B7-60103-0	* O-RING 3.1-94.4	1	Propeller Shaft Housing
31-6	14	3B7-60111-0	* OIL SEAL 30-50-12	1	Propeller Shaft
31-6	15	3B7-60219-0	* TRIM TAB GASKET	1	
31-7	1	3N4Q87314-2	EXTENSION HOUSING KIT (UL)	1	for Transom "L"⇒"UL"
31-7	2	3B7Q61110-0	* EXTENSION HOUSING	1	
31-7	3	3T1-60001-1	* BOLT 8-35	4	
31-7	4	9402E3-0800	* WASHER	4	
31-7	5	3B7-60001-5	* BOLT 10-40	2	
31-7	6	9401E3-1000	* WASHER	2	
31-7	7	3J5-64303-1	* DRIVE SHAFT (UL)	1	
31-7	8	3F3-65120-0	* WATER PIPE (UL)	1	
31-7	9	3B7-66014-1	* CAM ROD (UL)	1	

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