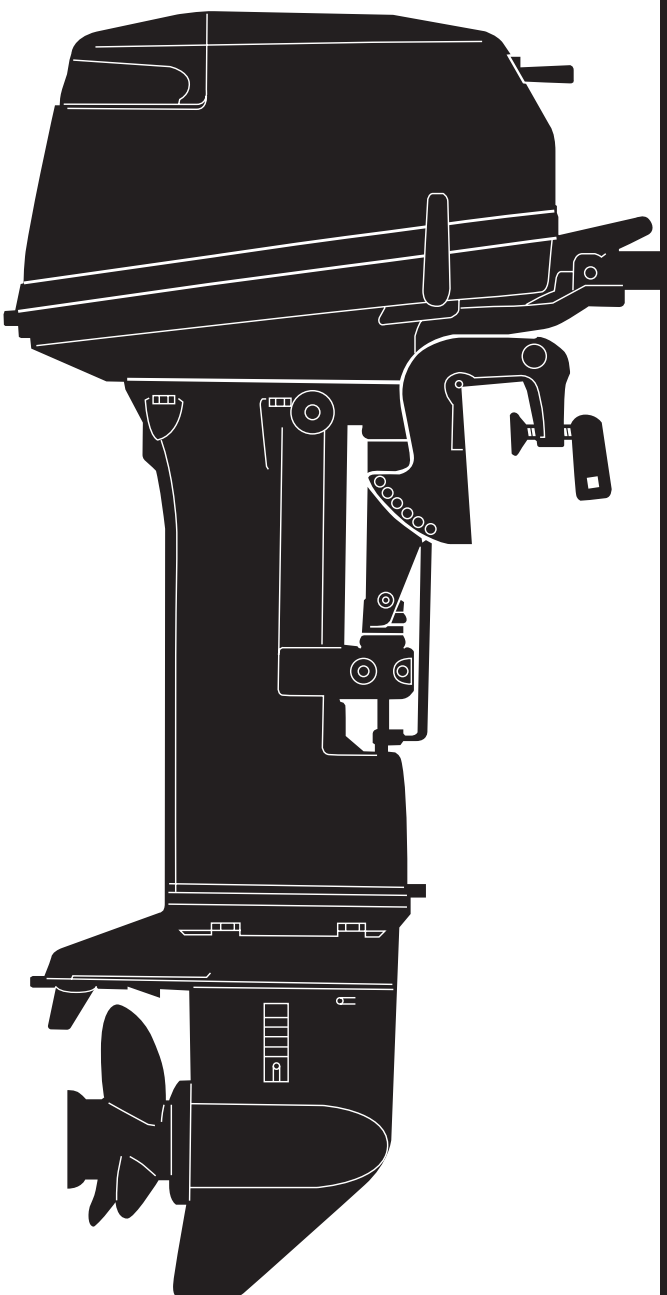
2013 PARTS CATALOG

TOHATSU



MX 18E2

Serial Number 000001AC~

OB NO.002-21043X9
1301

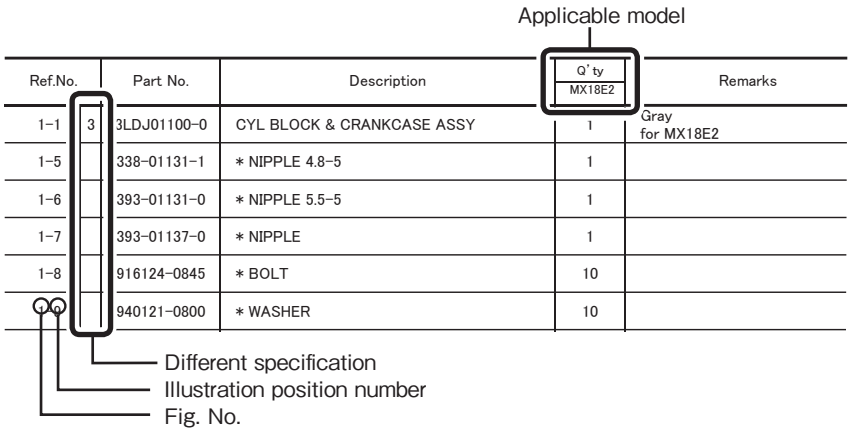
HOW TO USE THIS PARTS CATALOG

1. This Parts Catalog provides information available as of the end of January, 2013.

2. Please keep the Parts Catalog updated each time when receiving the Service Bulletin describing the addition, abolition and/or change of parts.

3. Actual shapes of parts may be different from the illustrations shown in this Parts Catalog because they are described only as a guide for searching parts.

4. One illustration is given more than one article number. Please confirm the sub-number, applicable model and remarks before ordering parts.



5. Given mark in (*) to part number shows assembly or kit part.

6. Marks in this Parts Catalog show.

STD	: Standard	OPT	: Optional Parts
O/S	: Over size	ASSY	: Assembly
DO	: Domestic Model	EX	: Export Model
A	: As required	EU	: European Union

7. Attention to order
   Please order painted parts in accordance with following.
   The parts that fourth figure of the parts number is (B), (Q) have painted.
   Present coloring of power head is black (B) and lower unit is aqua marine blue (Q).
   [Example]

ENGINE SHORT BLOCK KIT	LOWER UNIT ASSY (L)
3M5B87090-A	398Q87302-2
B: Black	Q: Aquamarine Blue

8. About dimensional identification of bolts, nuts and washers.
   BOLT 916124 - 0845
   Length below neck
   Diameter
   NUTS & WASHERS 940121 - 0800
   Diameter

9. Hose, that is a standard part, is replaced with long hose.

HOSE 98AL - 40 - 270

Length

Diameter

Fig No	Part No.	Description	Bulk part No.	Bulk part	
				Inner Diameter (mm)	Length(m)
1-32	98AL-40-030	HOSE	98AL-400000	4	1
1-33	98AL-40-220	HOSE	98AL-400000	4	1
1-38	98AB-30-270	HOSE	98AB-301000	3	1
3-29	98AB-50-220	HOSE	98AB-501000	5	1
12-29	98AB-50-185	HOSE	98AB-501000	5	1
16-6	98AB-70-700	HOSE	98AB-701000	7	1
16-7	98AB-701600	HOSE	98AB-701000 x2	7	1

CONTENTS

Fig. 1 CYLINDER • CRANK CASE ····· 1
Fig. 2 PISTON • CRANK SHAFT ····· 7
Fig. 3 INTAKE MANIFOLD ····· 11
Fig. 4 CARBURETOR ····· 15
Fig. 5 RECOIL STARTER ····· 19
Fig. 6 MAGNETO • ELECTRIC PARTS ····· 23
Fig. 8 DRIVE SHAFT HOUSING ····· 27
Fig. 9 GEAR CASE ····· 29
Fig. 10 BRACKET ····· 35
Fig. 11 TILLER HANDLE ····· 41
Fig. 12 BOTTOM COWL ····· 43
Fig. 13 SHIFT ····· 47
Fig. 15 TOP COWL ····· 49
Fig. 16 FUEL TANK ····· 51
Fig. 19 OPTIONAL PARTS • ACCESSORIES ····· 53
Fig. 20 ASSEMBLY • KIT PARTS ····· 55
INDEX ····· 63
INDEX (Parts Number) ····· 66

Fig. 1 CYLINDER・CRANK CASE

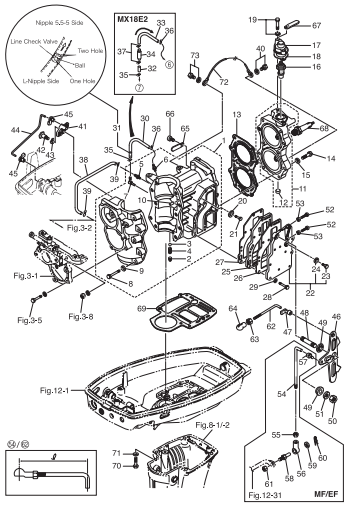
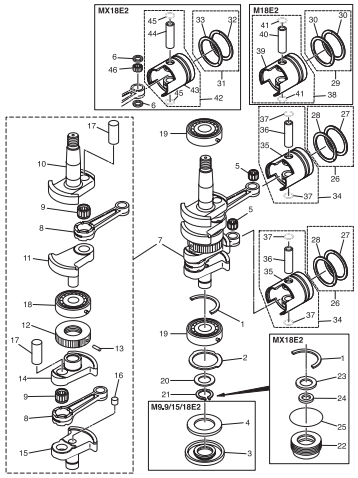


Fig. 2 PISTON・CRANK SHAFT



(REMARKS) CRANK SHAFT ASSY ..... Very difficult to assemble. The component parts to be purchased as an assy basically.

Fig. 3 INTAKE MANIFOLD

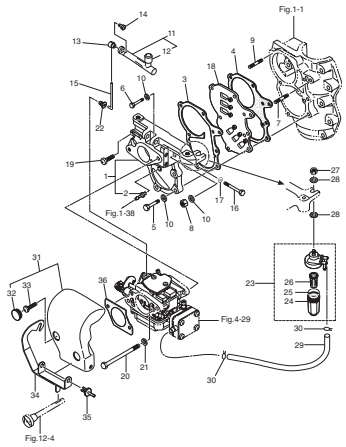


Fig. 4 CARBURETOR

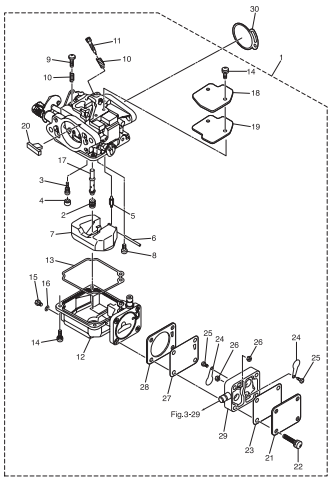


Fig. 5 RECOIL STARTER

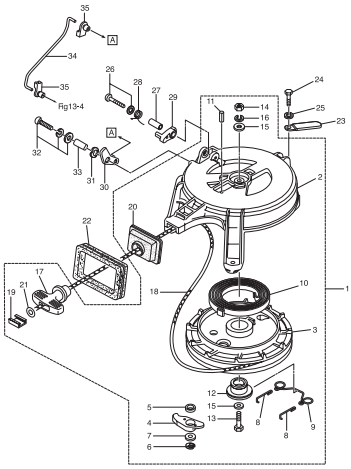


Fig. 6 MAGNETO・ELECTRIC PARTS

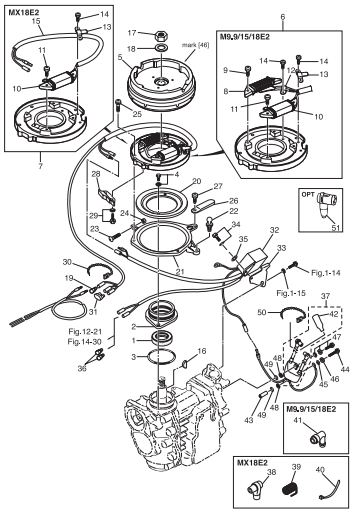


Fig. 8 DRIVE SHAFT HOUSING

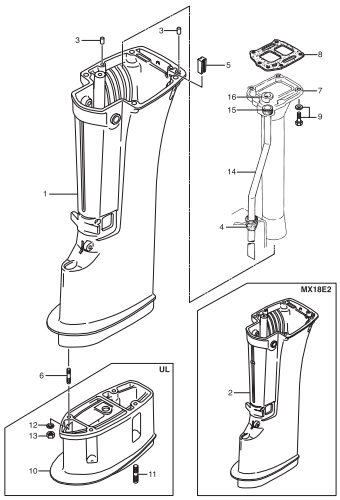


Fig. 9 GEAR CASE

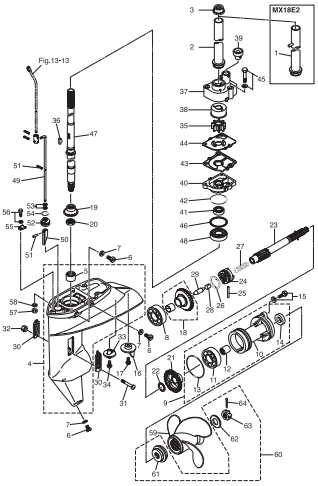


Fig. 10 BRACKET

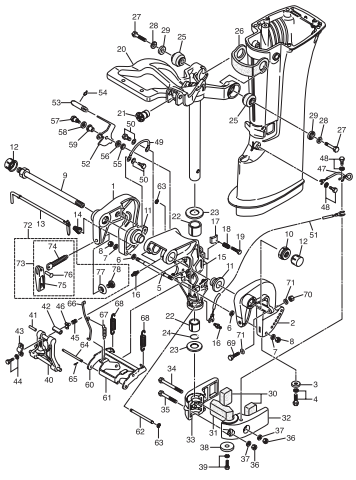


Fig. 11 TILLER HANDLE

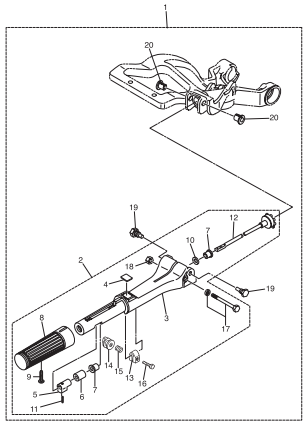


Fig. 12 BOTTOM COWL

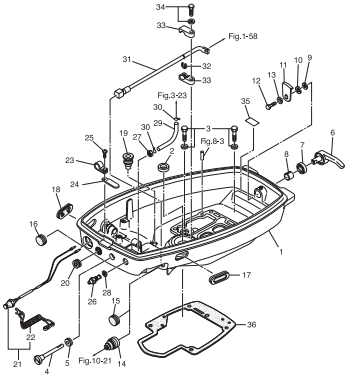


Fig. 13 SHIFT

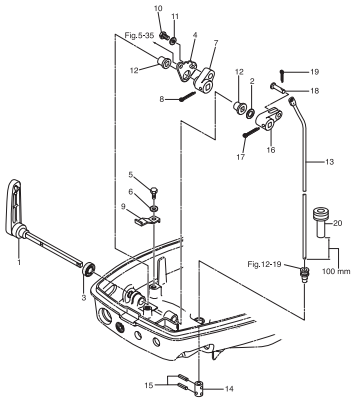


Fig. 15 TOP COWL

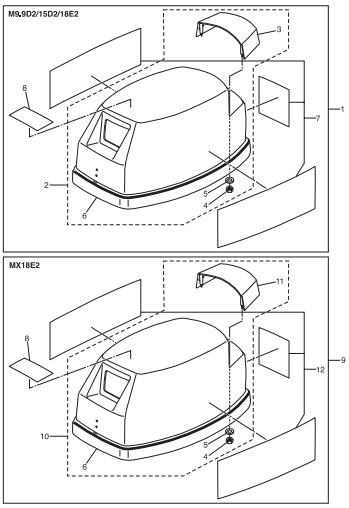


Fig. 16 FUEL TANK

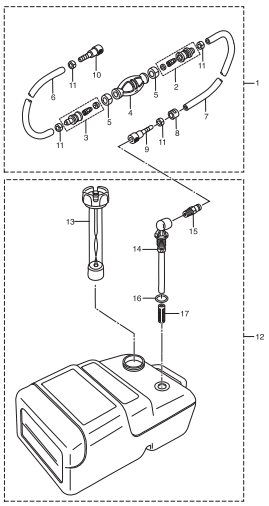


Fig. 19 OPTIONAL PARTS • ACCESSORIES

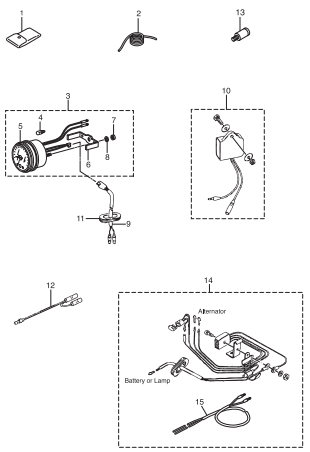
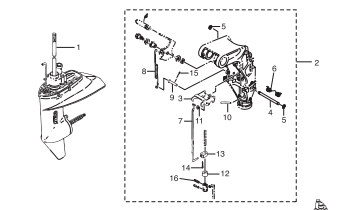


Fig. 20 ASSEMBLY • KIT PARTS



ELECTRIC STARTER KIT (P TYPE)	17
ELECTRIC STARTER KIT (F TYPE)	18
CARBURETOR REPAIR KIT	20
POWER HEAD GASKET SET	21
WATER PUMP REPAIR KIT	22
WATER PUMP KIT (CHROME PLATED)	23
LOWER UNIT GASKET SET	24
TILLER HANDLE KIT	25
CONNECTING ROD KIT	27

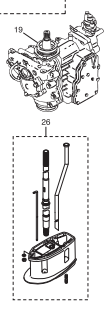
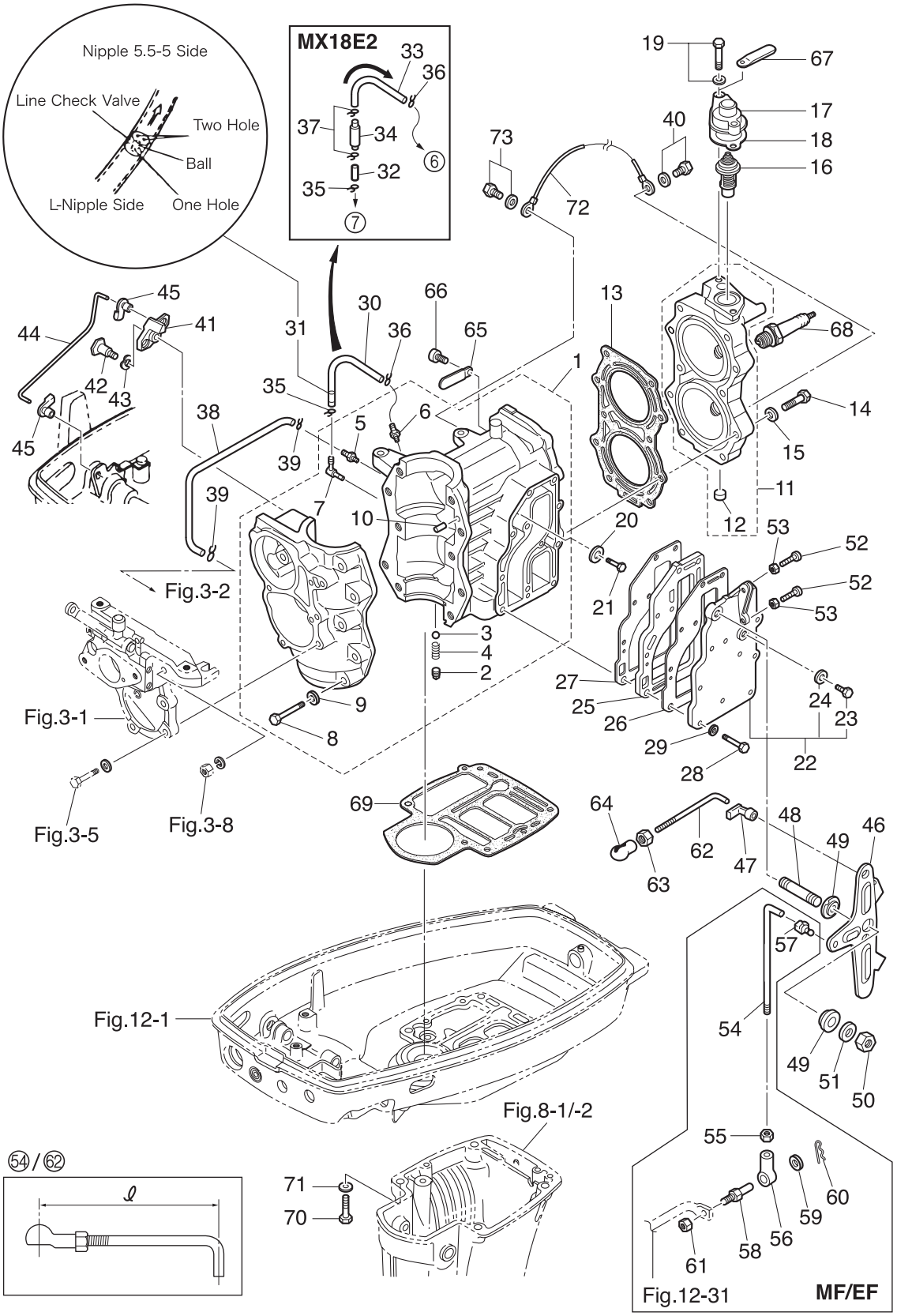
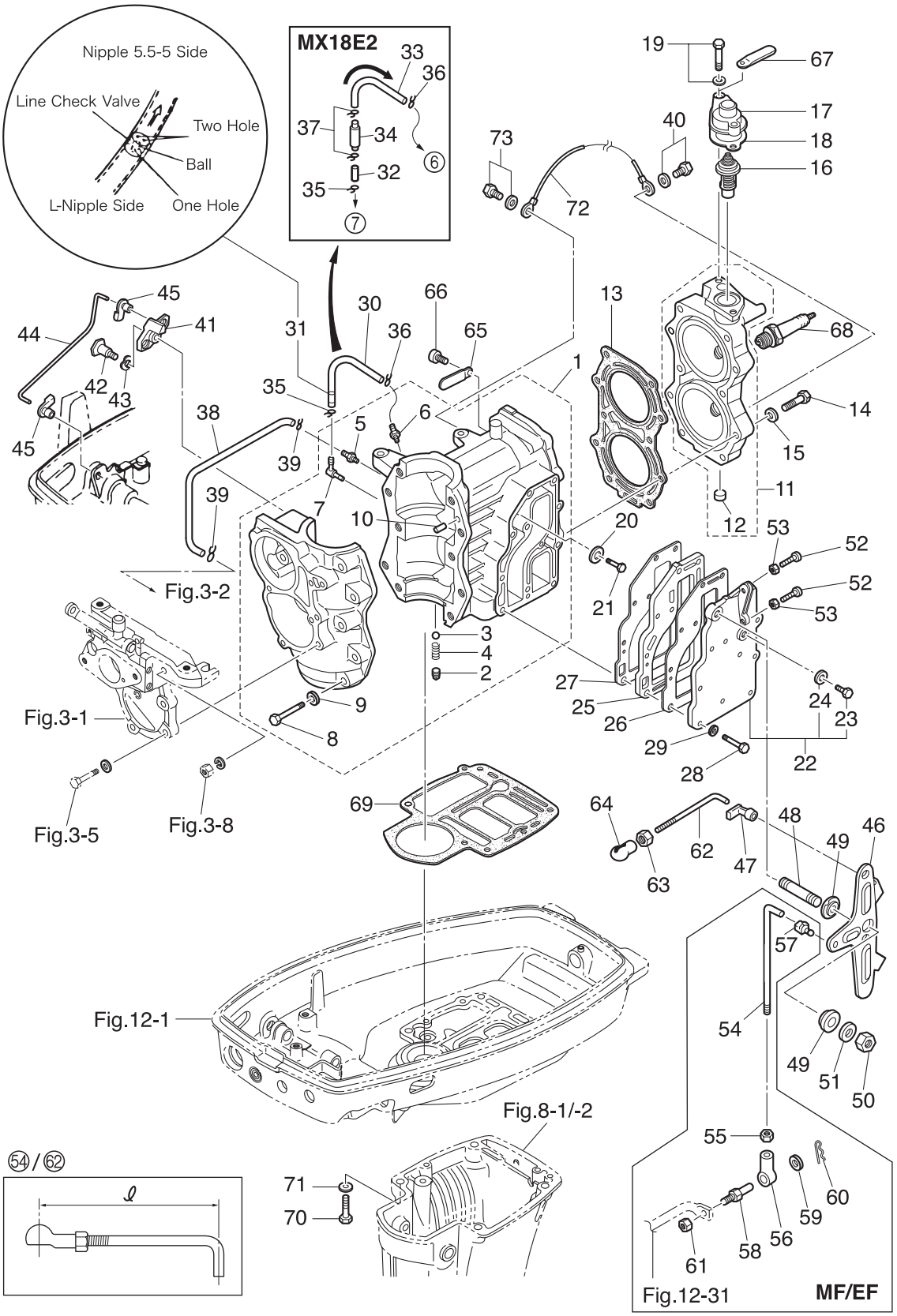


Fig. 1 CYLINDER • CRANK CASE



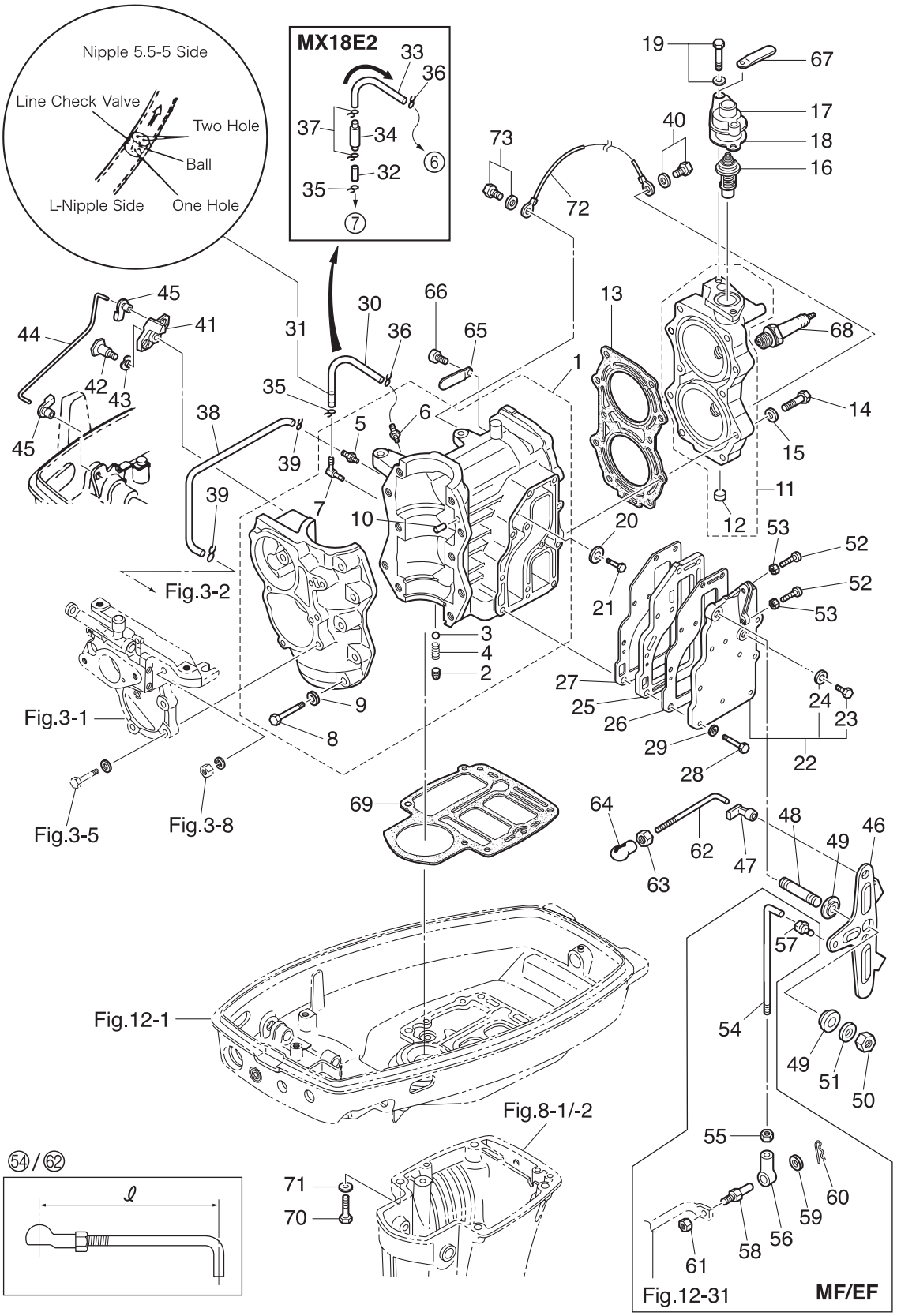
Ref.No.		Part No.	Description	Q'ty MX18E2	Remarks
1-1	3	3LDJ01100-0	CYL BLOCK & CRANKCASE ASSY	1	Gray for MX18E2
1-5		338-01131-1	* NIPPLE 4.8-5	1	
1-6		393-01131-0	* NIPPLE 5.5-5	1	
1-7		393-01137-0	* NIPPLE	1	
1-8		916124-0845	* BOLT	10	
1-9		940121-0800	* WASHER	10	
1-10		345-01111-0	* DOWEL PIN 6-12	2	
1-11	3	3LDJ01001-0	CYLINDER HEAD ASSY	1	Gray for MX18E2
1-12		350-01093-0	* WELCH PLUG	1	
1-13	2	350-01005-1	CYLINDER HEAD GASKET	1	for M18E2 & MX18E2
1-14		3M3-01012-0	CYLINDER HEAD BOLT	10	
1-15		9401E3-0800	WASHER	10	
1-16		350-01030-1	THERMOSTAT	1	Mark 52C PRV
1-17	2	3H6J01031-0	THERMOSTAT CAP	1	Gray for MX18E2
1-18		346-01032-0	THERMOSTAT CAP GASKET	1	
1-19		9101F4-5630	BOLT	2	
1-20		338-60218-2	ANODE	1	
1-21		910103-0616	BOLT	1	
1-22	2	350J02300-1	EXHAUST COVER ASSY	1	Gray for MX18E2
1-23		9106E3-0808	* BOLT	1	
1-24		332-60006-0	* GASKET 8.1-15-1	1	
1-25	2	350J02302-1	EXHAUST COVER (INNER)	1	Gray for MX18E2
1-26		350-02305-2	EXHAUST COVER GASKET	1	
1-27		350-02306-2	EXHAUST COVER GASKET	1	
1-28		9101F4-0625	BOLT	11	
1-29		9401E3-0600	WASHER	11	
1-32		98AL-40-030	HOSE	1	for MX18E2 98AL-401000
1-33		98AL-40-220	HOSE	1	for MX18E2 98AL-401000
1-34		3LC-01160-0	CHECK VALVE	1	for MX18E2

Fig. 1 CYLINDER • CRANK CASE



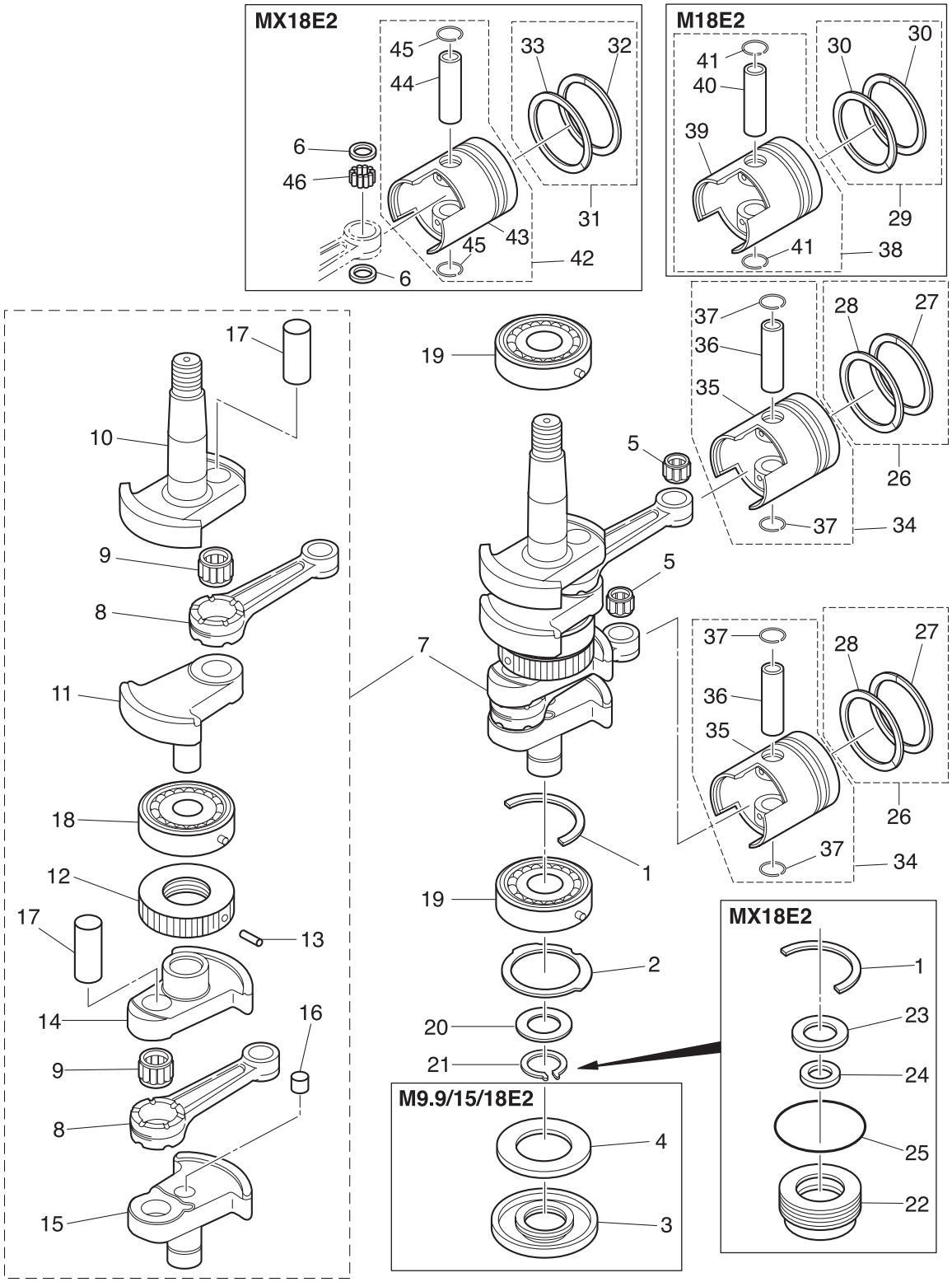
Ref.No.	Part No.	Description	Q'ty MX18E2	Remarks
1-35	3T5-01133-0	CLIP φ8	1	
1-36	338-01133-0	CLIP φ7	1	
1-37	369-70098-2	CLIP φ7	2	for MX18E2
1-38	98AB-30-270	HOSE	1	98AB-301000
1-39	338-01133-0	CLIP φ7	2	
1-40	910103-5612	BOLT	1	Ground Cable
1-41	350-05211-0	THROTTLE LIMITER ARM	1	
1-42	350-05227-1	THROTTLE LIMITER SHAFT	1	
1-43	941403-0800	WAVE WASHER d=8	1	
1-44	350-05222-0	STARTER LOCK ROD	1	
1-45	345-05223-1	ROD SNAP 3.5-2	2	
1-46	350-63711-1	ADVANCER ARM	1	
1-47	3B7-63733-0	ROD SNAP 5-2.5	1	
1-48	915221-0823	STUD	1	
1-49	345-63713-0	BUSHING 8-14-4	2	
1-50	930403-0800	NYLON NUT 8-P1.25	1	
1-51	334-66233-0	WASHER 8.1-16-1.5	1	
1-52	921503-0525	SCREW	2	
1-53	930103-0500	NUT	2	
1-54	398-63717-1	ROD 5-65L	1	for M(X)18E2/M15D2 ℓ=78 M9.9D2 ℓ=75
1-55	930103-0500	NUT	1	for MF/EF
1-56	346-05234-0	ROD JOINT φ5	1	for MF/EF
1-57	3B7-63733-0	ROD SNAP 5-2.5	1	for MF/EF
1-58	353-83728-1	PIN	1	for MF/EF
1-59	3AA-83719-0	WASHER 8.5-18-1.6	1	for MF/EF
1-60	951603-0800	SNAP PIN d=8	1	for MF/EF
1-61	930103-0600	NUT	1	for MF/EF
1-62	350-63715-1	ROD 5-60L	1	ℓ=73
1-63	930103-0500	NUT	1	

Fig. 1 CYLINDER • CRANK CASE



Ref.No.		Part No.	Description	Q'ty MX18E2	Remarks
1-64		3B7-05243-0	BALL JOINT CONNECTOR	1	
1-65		398-06972-0	CLAMP 6.5-67P	1	
1-66		921503-0610	SCREW	1	
1-67		398-06972-0	CLAMP 6.5-67P	1	
1-68	2	9701-1-1010	SPARK PLUG (BP7HS10)	2	for MX18E2
1-69		3M3-01303-0	ENGINE BASEMENT GASKET	1	
1-70		3M3-61017-1	BOLT 8-45	4	
1-71		9401E3-0800	WASHER	4	
1-72		3B7-76142-1	GROUND CABLE L=120	1	Cylinder Head-Cylinder
1-73	2	910103-5612	BOLT	1	Ground Cable for MF

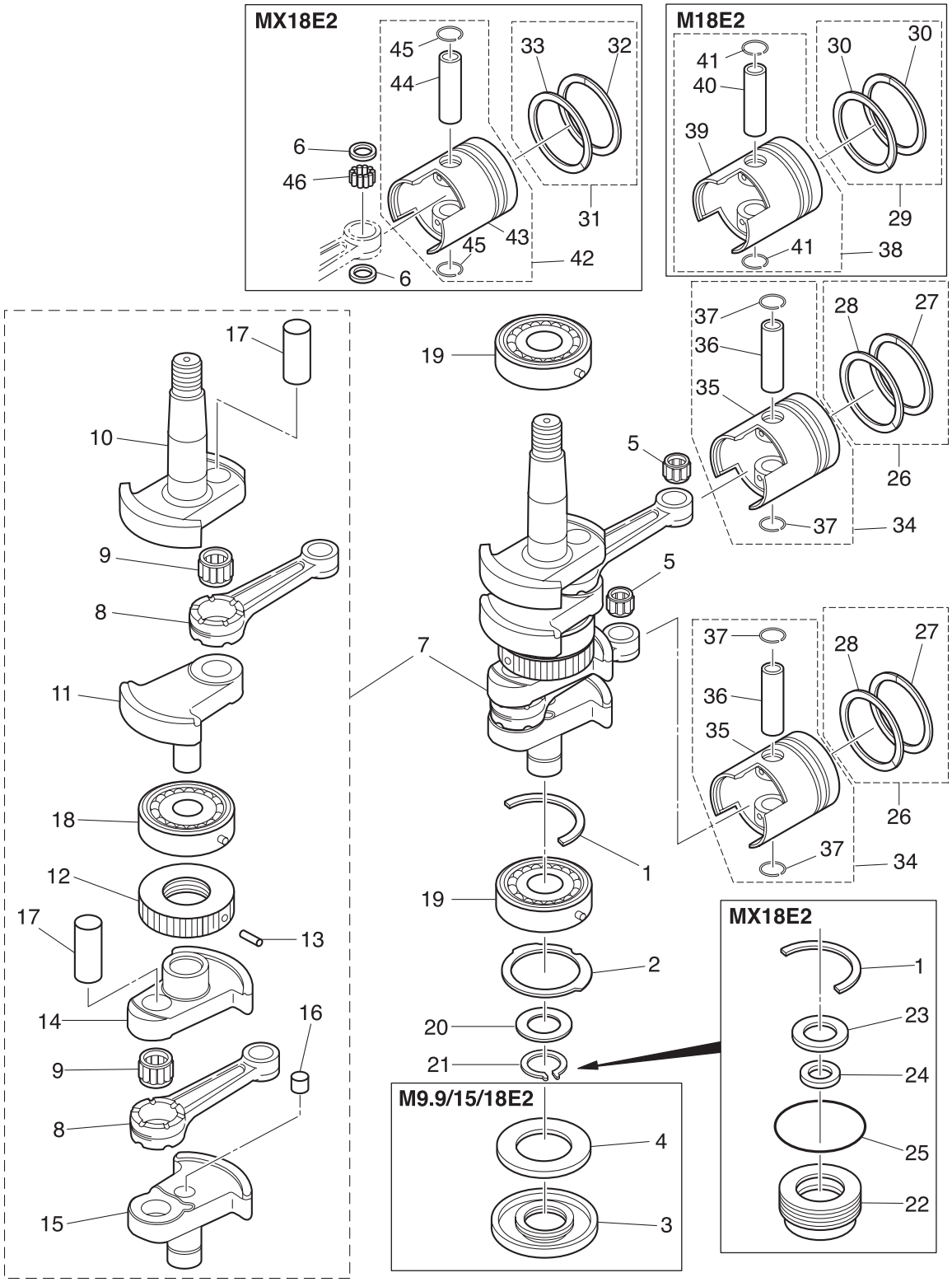
Fig. 2 PISTON・CRANK SHAFT



(REMARKS) CRANK SHAFT ASSY ..... Very difficult to assemble. The component parts to be purchased as an assy basically.

Ref.No.		Part No.	Description	Q'ty MX18E2	Remarks
2-1	2	350-00115-0	THRUST PLATE	2	for MX18E2
2-2		350-00107-0	THRUST PLATE	1	
2-6		3LD-00046-0	SMALL END BEARING WASHER	4	for MX18E2
2-7		3M2-00069-1	CRANKSHAFT SUB-ASSY	1	
2-8		350-00040-0	* CONNECTING ROD	2	
2-9		3G4-00043-0	* ROLLER BEARING 20-26-16	2	
2-10		3M2-00031-1	* CRANKSHAFT A	1	
2-11		350-00032-1	* CRANKSHAFT B	1	
2-12		350-00051-1	* LABYRINTH PACKING	1	
2-13		951407-0308	* SPRING PIN 3-8	1	
2-14		350-00033-1	* CRANKSHAFT C	1	
2-15		350-00034-2	* CRANKSHAFT D	1	
2-16		350-00062-0	* SEALING PLUG	1	
2-17		350-00061-1	* CRANK PIN	2	
2-18		9603-3-6305	* BALL BEARING	1	Center
2-19		9603-3-6305	BALL BEARING	2	Upper, Lower
2-20		346-00116-0	SPACER 25.2-34-1.6	1	
2-21		945102-2500	C-RING	1	
2-22		3LD-01291-0	CRANKCASE HEAD	1	for MX18E2
2-23		3LD-00121-0	OIL SEAL 25-47-6	1	for MX18E2
2-24		350-01215-1	OIL SEAL 12.8-25-7	1	for MX18E2
2-25		338-01403-0	O-RING 2-55.5	1	for MX18E2
2-31	1	3LD-87123-1	PISTON RING SET	2	STD for MX18E2
2-31	2	3LD-87124-1	PISTON RING SET (0.5 O/S)	2	OPT for MX18E2
2-32	1	3LD-00011-0	* PISTON RING	1	STD for MX18E2 1st Keystone Ring
2-32	2	3LD-00014-0	* PISTON RING (0.5 O/S)	1	OPT for MX18E2 1st Keystone Ring
2-33	1	350-00011-0	* PISTON RING	1	STD for MX18E2 2nd
2-33	2	350-00014-0	* PISTON RING (0.5 O/S)	1	OPT for MX18E2 2nd
2-42	1	3LD-87130-0	PISTON REPAIR KIT	2	STD for MX18E2

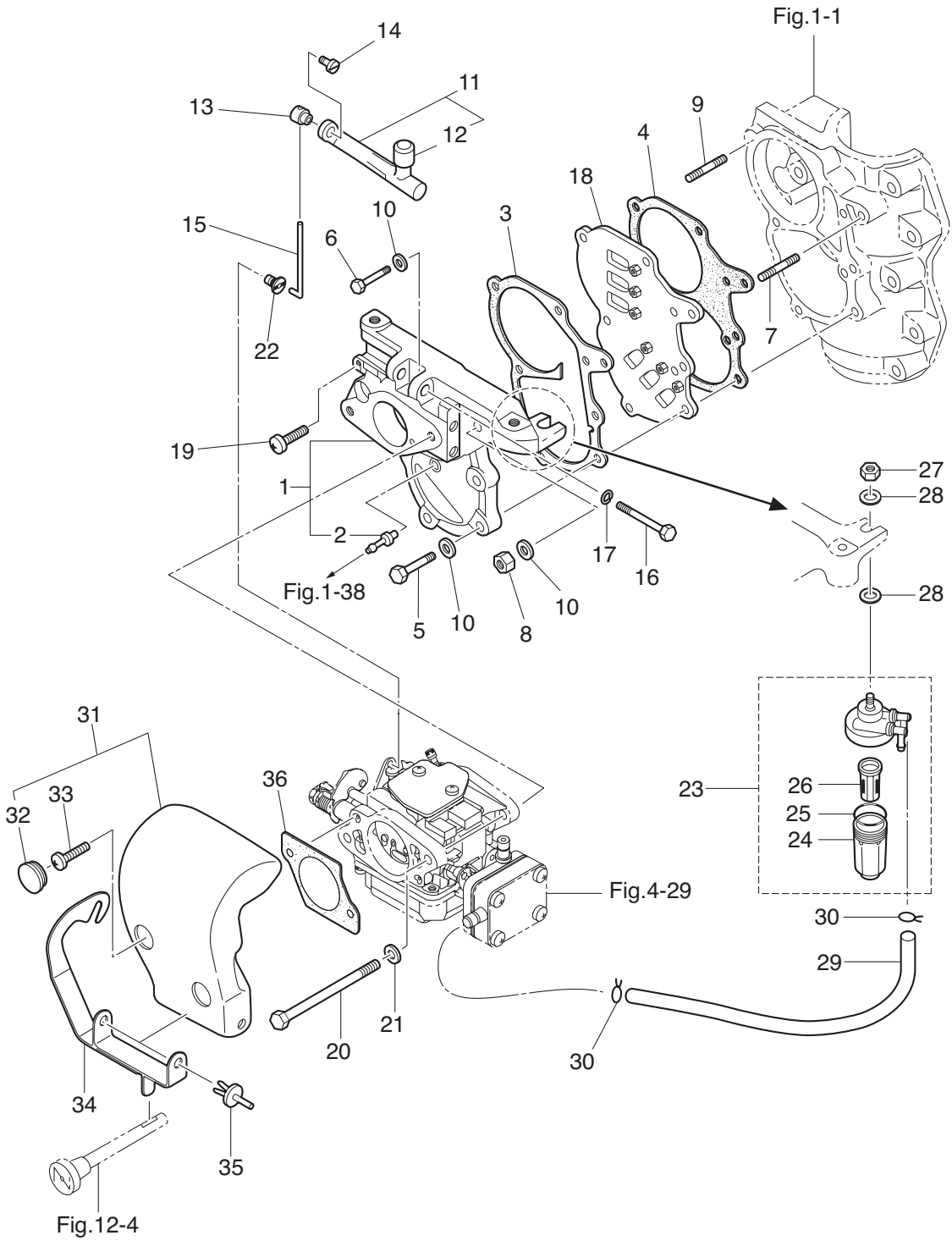
Fig. 2 PISTON・CRANK SHAFT



(REMARKS) CRANK SHAFT ASSY ..... Very difficult to assemble. The component parts to be purchased as an assy basically.

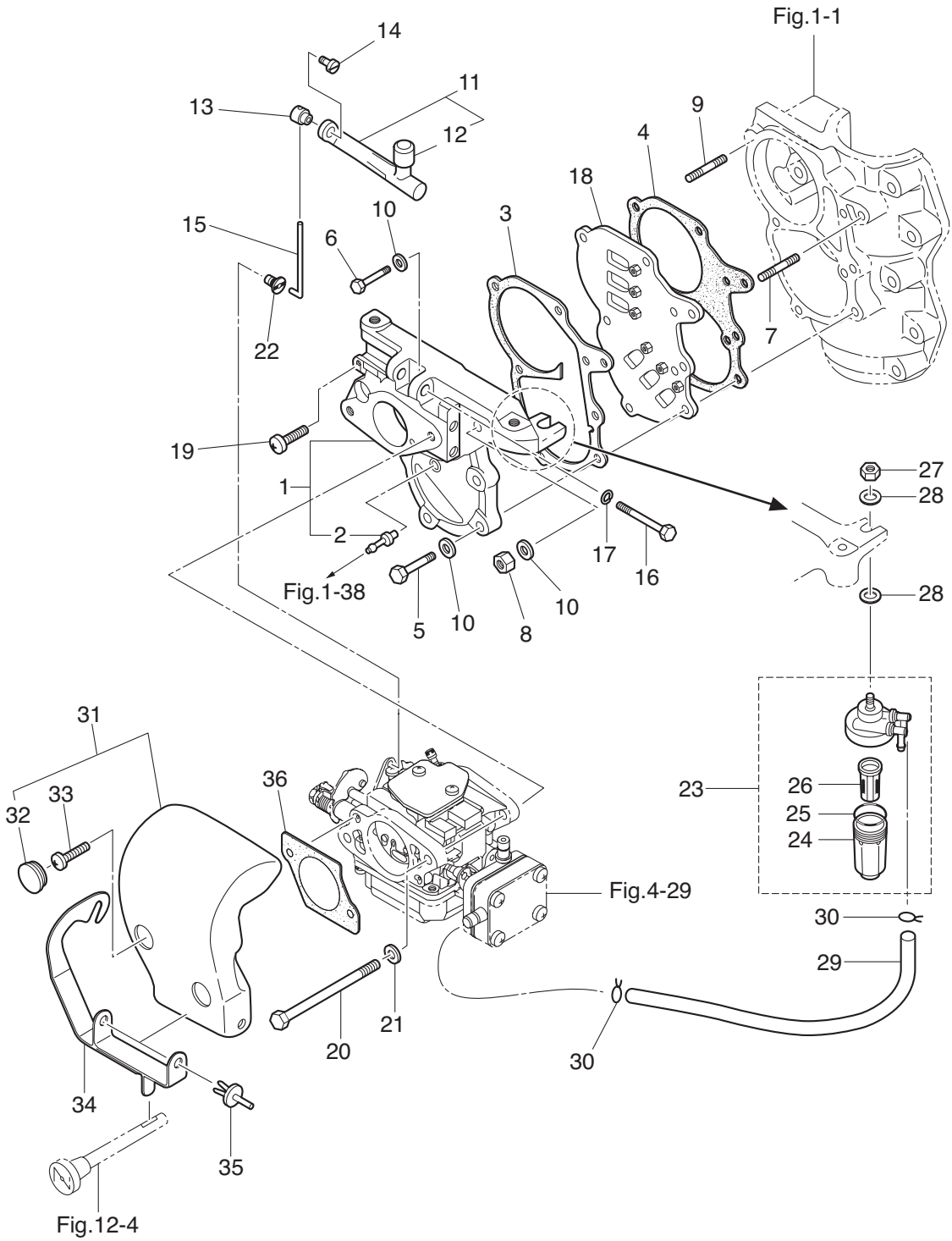
Ref.No.		Part No.	Description	Q'ty MX18E2	Remarks
2-42	2	3LD-87131-0	PISTON REPAIR KIT (0.5 O/S)	2	OPT for MX18E2
2-43	1	3LD-00001-0	* PISTON	1	STD for MX18E2
2-43	2	3LD-00004-0	* PISTON (0.5 O/S)	1	OPT for MX18E2
2-44		350-00021-1	* PISTON PIN	1	for MX18E2
2-45		350-00024-1	* PISTON PIN CLIP	2	for MX18E2
2-46		3LD-00090-0	NEEDLE ROLLER SET	2	for MX18E2 Roller x25

Fig. 3 INTAKE MANIFOLD



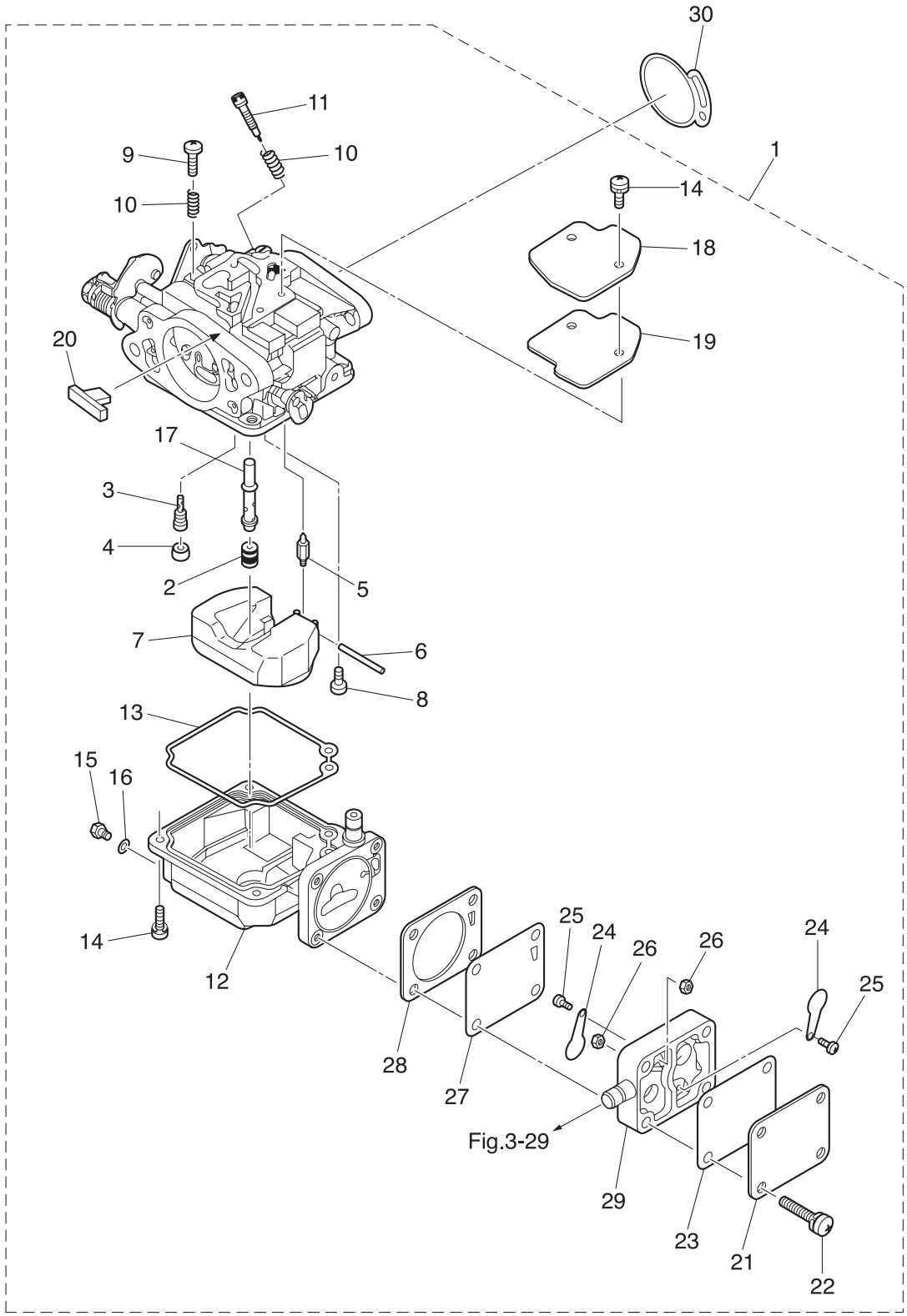
Ref.No.		Part No.	Description	Q'ty MX18E2	Remarks
3-1	2	3M2J02010-1	INTAKE MANIFOLD ASSY	1	Gray for MX18E2
3-2		338-01131-1	* NIPPLE 4.8-5	1	
3-3		350-02104-2	INTAKE MANIFOLD GASKET	1	
3-4		350-02105-3	INTAKE MANIFOLD GASKET	1	
3-5		916124-0628	BOLT	4	
3-6		916124-0635	BOLT	1	
3-7		915324-0625	STUD	1	L=25
3-8		930121-0600	NUT	2	
3-9		915324-0630	STUD	1	L=30
3-10		940121-0600	WASHER	7	
3-11		3M2-03167-0	THROTTLE LEVER ASSY	1	
3-12		3M2-03171-0	* THROTTLE ROLLER	1	
3-13		350-03176-0	THROTTLE LEVER END	1	
3-14		910903-0506	BOLT	1	
3-15		350-03174-0	ROD	1	
3-16		916103-0550	BOLT	1	
3-17		941303-0500	SPRING WASHER	1	
3-18		362-02100-1	REED VALVE ASSY	1	
3-19		9215F1-0620	SCREW	1	
3-20		916103-0680	BOLT	2	
3-21		940103-0600	WASHER	2	
3-22		3G2-67196-0	ROD SNAP 3.4-1.6	1	
3-23		3AD-02230-0	FUEL FILTER ASSY	1	
3-24		3AD-02237-0	* CUP	1	
3-25		3AD-02235-0	* O-RING	1	
3-26		3AD-02234-0	* FILTER	1	
3-27		930103-0800	NUT	1	
3-28		334-66233-0	WASHER 8.1-16-1.5	2	
3-29		98AB-50-220	HOSE	1	98AB-501000

Fig. 3 INTAKE MANIFOLD



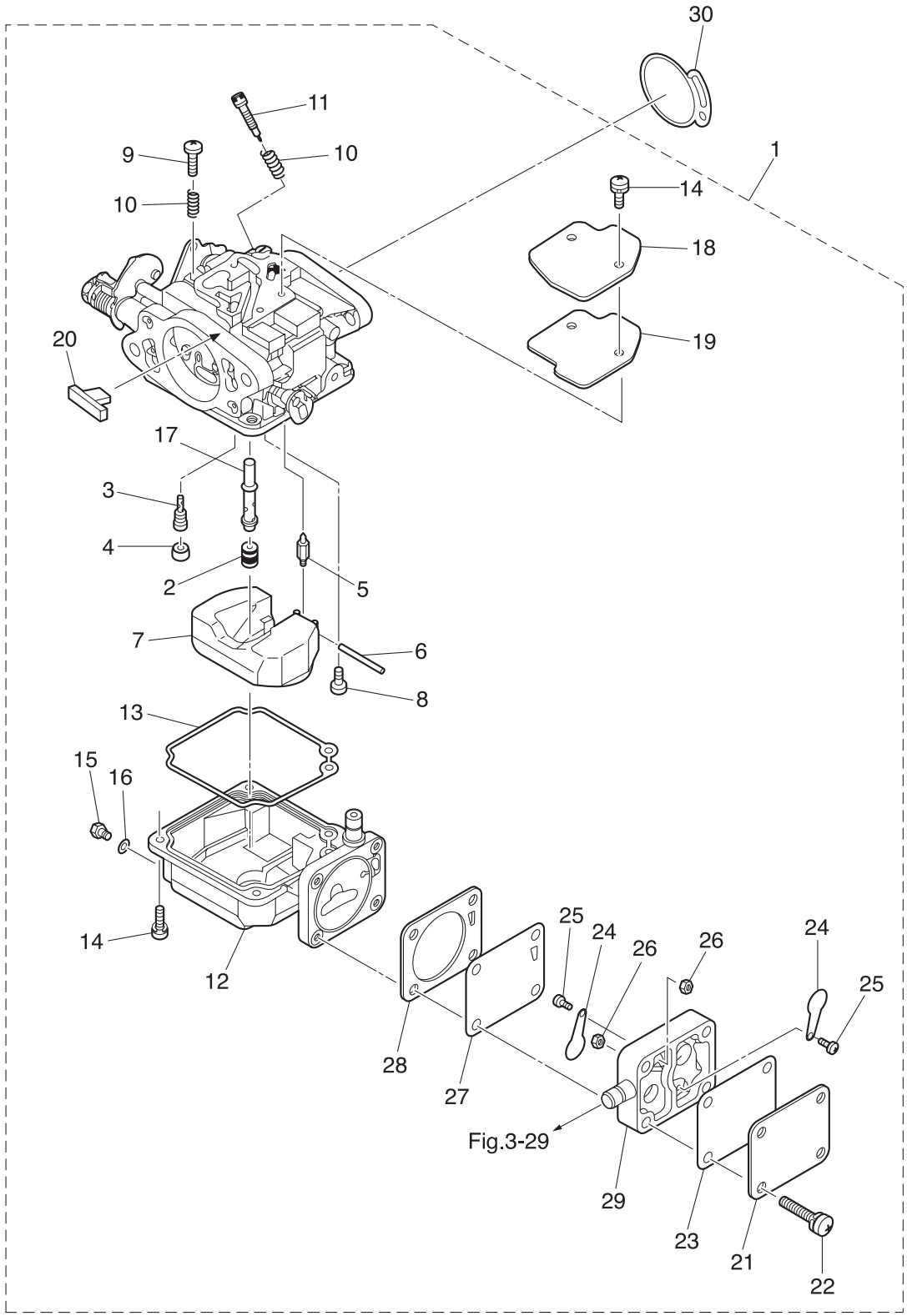
Ref.No.	Part No.	Description	Q'ty MX18E2	Remarks
3-30	338-02215-0	CLIP ϕ10	2	
3-31	3G2-02411-0	INTAKE SILENCER	1	
3-32	345-67117-0	* GROMMET 17-2.7	2	
3-33	922553-0512	SCREW	2	
3-34	3G2-67152-0	CHOKE LEVER	1	
3-35	350-67154-0	PLASTIC RIVET 6.5	2	
3-36	3G2-02414-1	INTAKE SILENCER GASKET	1	

Fig. 4 CARBURETOR



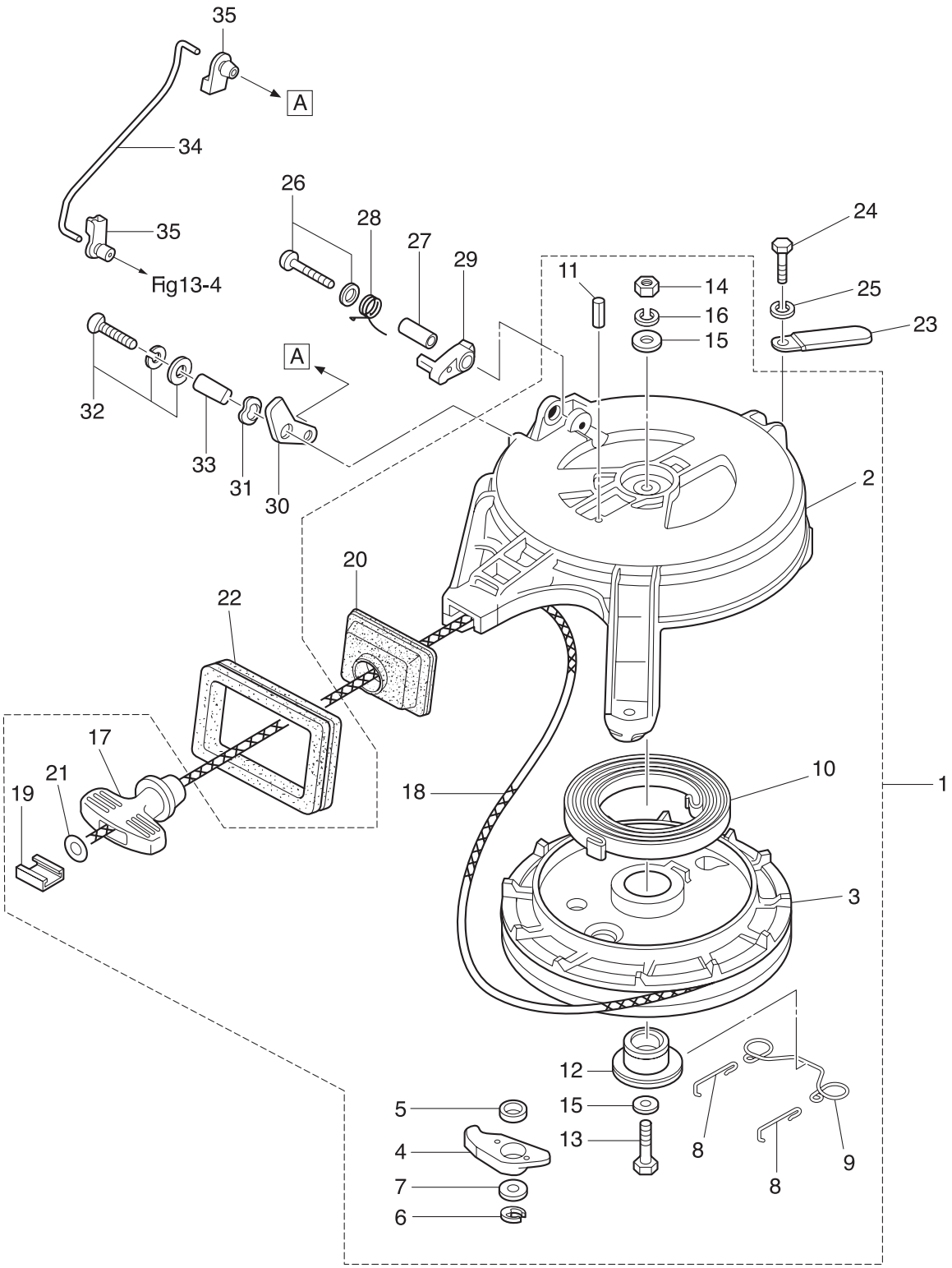
Ref.No.		Part No.	Description	Q'ty MX18E2	Remarks
4-1	3	3LD-03100-0	CARBURETOR ASSY	1	3LDX for MX18E2
4-2	3	3C8-03441-0	* MAIN JET (#122)	1	for MX18E2
4-3	3	3LD-04562-0	* SLOW JET (#62)	1	for MX18E2
4-4		3C8-03169-0	* PLUG	1	
4-5	2	3LD-03147-0	* FLOAT VALVE	1	for MX18E2
4-6		3C8-03126-0	* FLOAT ARM PIN	1	
4-7		3C8-03125-0	* FLOAT	1	
4-8		921722-0410	* SCREW	1	
4-9		3C8-03179-1	* STOP SCREW	1	
4-10		3C8-03157-0	* SPRING	2	
4-11		3G2-03156-0	* ADJUST SCREW	1	
4-12		3G2-03120-0	* FLOAT CHAMBER	1	
4-13		3C8-03121-0	* FLOAT CHAMBER GASKET	1	
4-14		922503-0410	* SCREW	6	Float Chaber Carburetor Cover
4-15		910306-0405	* BOLT	1	
4-16		3C8-03193-0	* GASKET	1	
4-17	2	3G2-03141-0	* MAIN NOZZLE	1	for M18E2 & MX18E2
4-18		3C8-03181-0	* CARBURETOR COVER	1	
4-19		3C8-03182-0	* CARBURETOR COVER GASKET	1	
4-20		3C8-03180-0	* RUBBER PLUG	1	
4-21		3C8-04004-0	* PUMP COVER	1	
4-22		3E3-64333-0	* PRE-COATED SCREW	4	
4-23		3C8-04018-0	* PUMP COVER GASKET	1	
4-24		350-04014-0	* CHECK VALVE	2	
4-25		921703-0305	* SCREW	2	
4-26		930203-0300	* NUT	2	
4-27		350-04005-0	* PUMP DIAPHRAGM	1	
4-28		3C8-04028-0	* PUMP BODY GASKET	1	
4-29		3C8-04002-0	* PUMP BODY	1	

Fig. 4 CARBURETOR



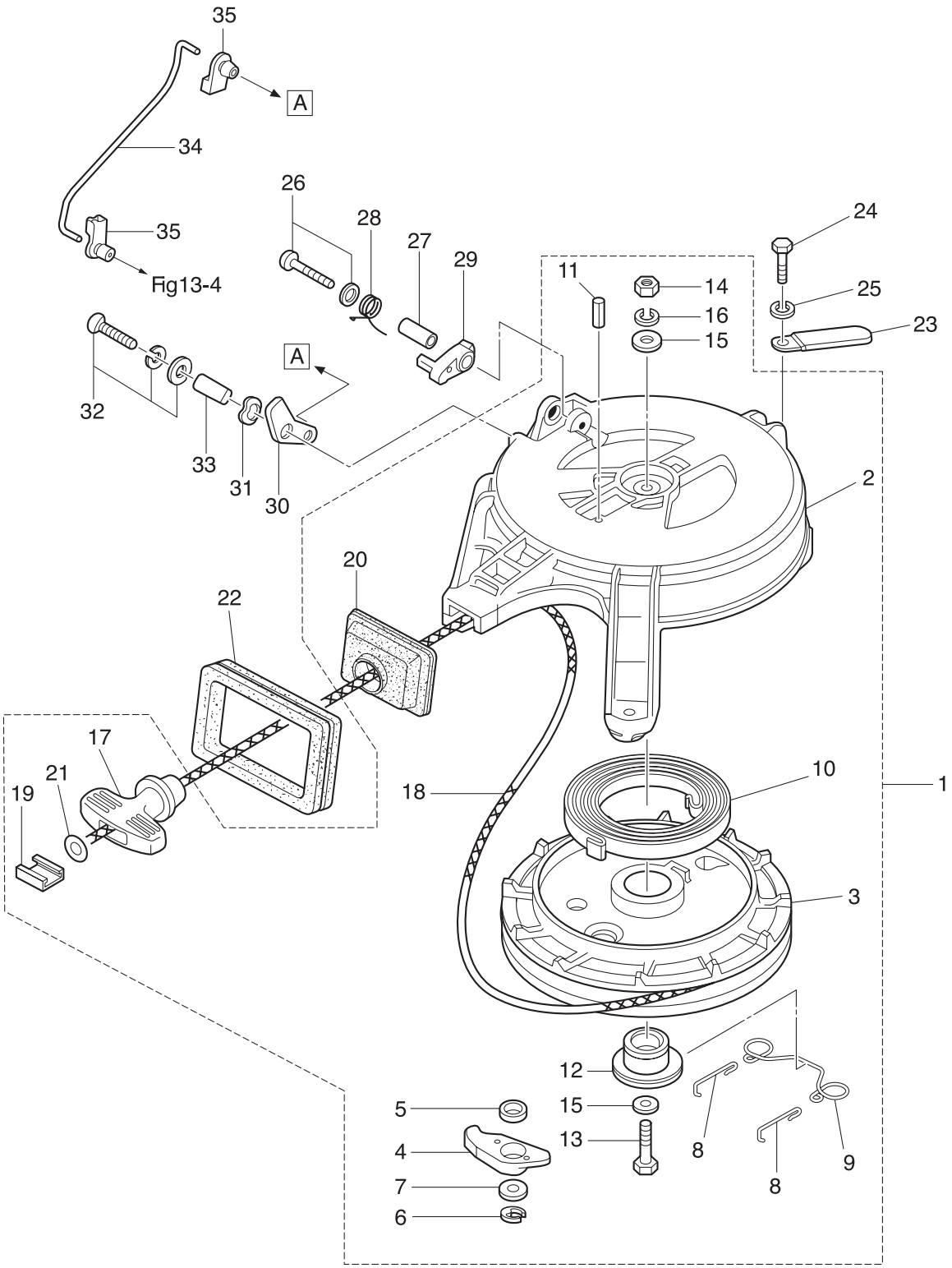
Ref.No.		Part No.	Description	Q'ty MX18E2	Remarks
4-30		3C8-02011-0	CARBURETOR GASKET	1	

Fig. 5 RECOIL STARTER



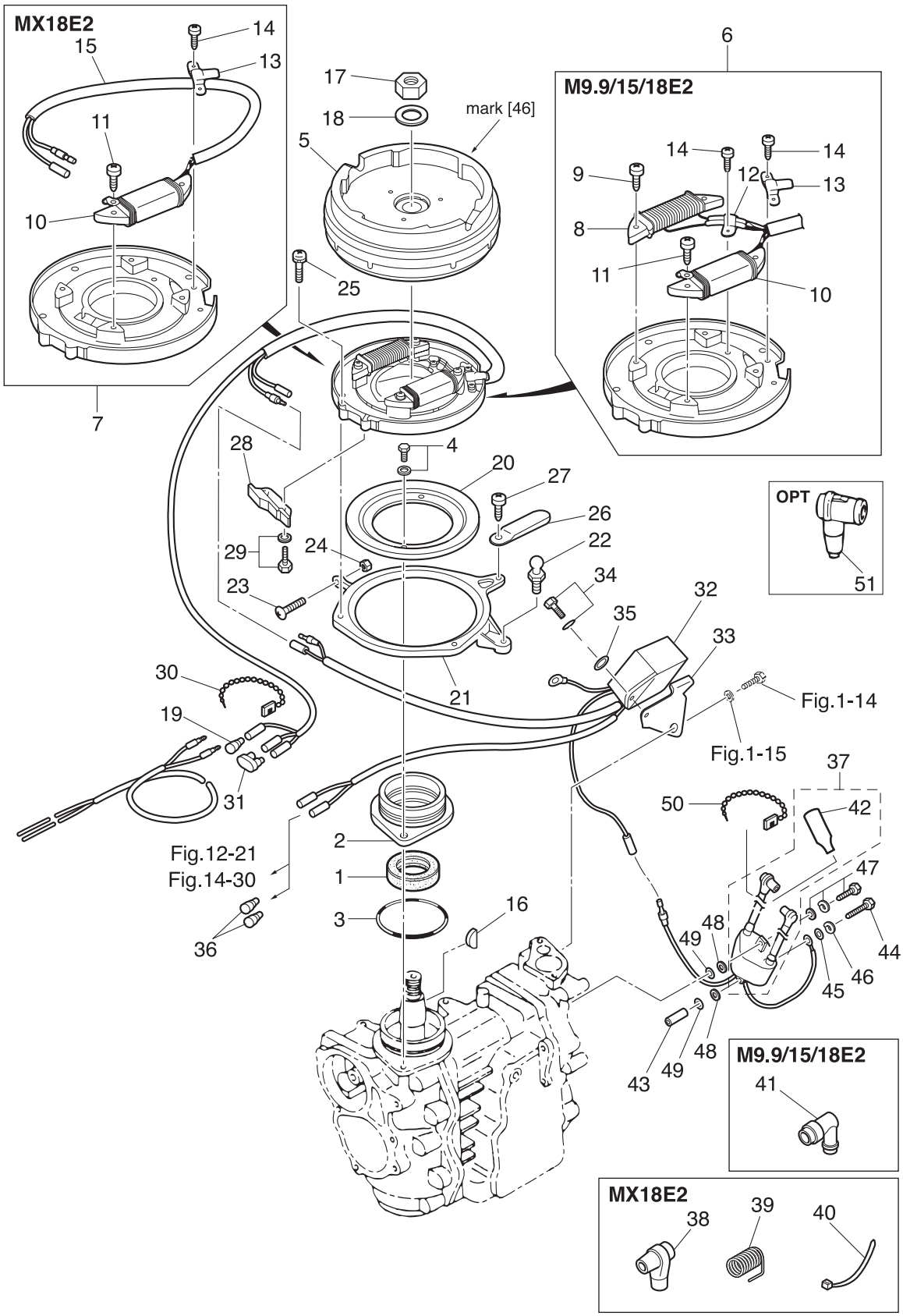
Ref.No.	Part No.	Description	Q'ty MX18E2	Remarks
5-1	350-05000-2	RECOIL STARTER ASSY	1	
5-2	350-05105-0	* STARTER CASE	1	
5-3	350-05104-1	* REEL ASSY	1	
5-4	345-05003-1	* RATCHET	1	
5-5	345-05135-1	* BUSHING 14.7-15.9-6	1	
5-6	945303-0500	* E-RING d=5	1	
5-7	346-67115-0	* WASHER 6.5-21-1	1	
5-8	350-05123-0	* RETURN SPRING	2	
5-9	350-05124-0	* RETURN SPRING	1	
5-10	345-05004-1	* STARTER SPRING	1	
5-11	951403-0316	* SPRING PIN 3-16	1	
5-12	350-05132-0	* STARTER SHAFT	1	
5-13	9101F4-0635	* BOLT	1	
5-14	930103-0600	* NUT	1	
5-15	940121-0600	* WASHER	2	
5-16	941322-0600	* SPRING WASHER	1	
5-17	338-05019-0	* STARTER HANDLE	1	
5-18	350-05013-1	* STARTER ROPE ϕ5-1600	1	
5-19	338-05131-0	* ROPE ANCHOR	1	
5-20	350-05116-1	* SEALING PLATE	1	
5-21	350-05136-0	* O-RING 2.5-4.5	1	
5-22	3KM-67503-0	STARTER SEAL	1	
5-23	309-06972-0	CLAMP 6.5-47.5P	1	
5-24	9101F4-0630	BOLT	3	
5-25	940103-0600	WASHER	3	
5-26	921503-5430	SCREW	1	
5-27	338-05255-0	COLLAR 4-6-21	1	
5-28	338-05216-0	STARTER LOCK SPRING	1	
5-29	338-05252-0	STARTER LOCK	1	

Fig. 5 RECOIL STARTER



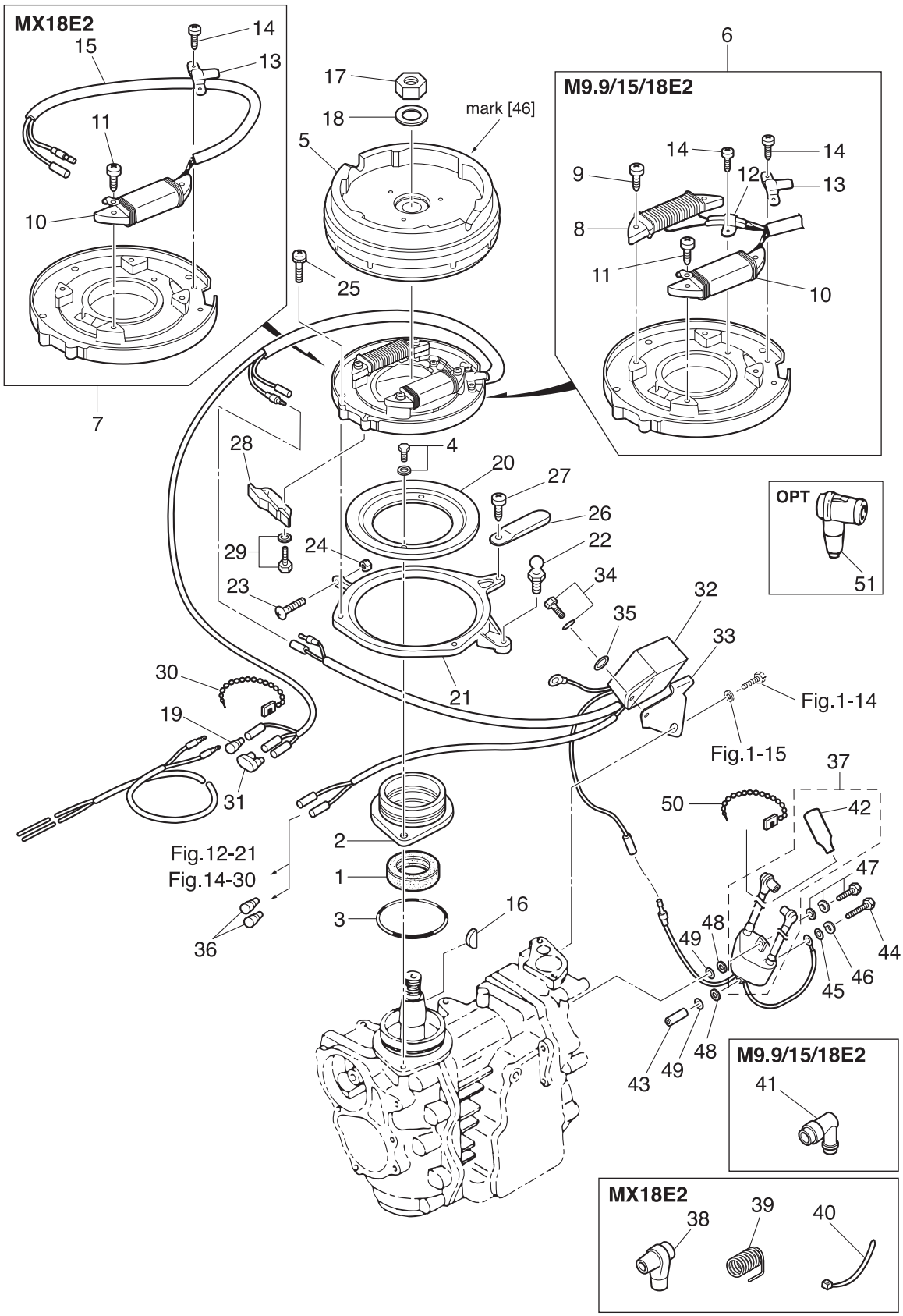
Ref.No.	Part No.	Description	Q'ty MX18E2	Remarks
5-30	350-05253-0	STARTER LOCK CAM	1	
5-31	941403-0800	WAVE WASHER d=8	1	
5-32	921503-7616	SCREW	1	
5-33	3M2-05215-0	COLLAR 6.1-8-4	1	
5-34	350-05217-0	STARTER LOCK ROD	1	
5-35	345-05223-1	ROD SNAP 3.5-2	2	

Fig. 6 MAGNETO • ELECTRIC PARTS



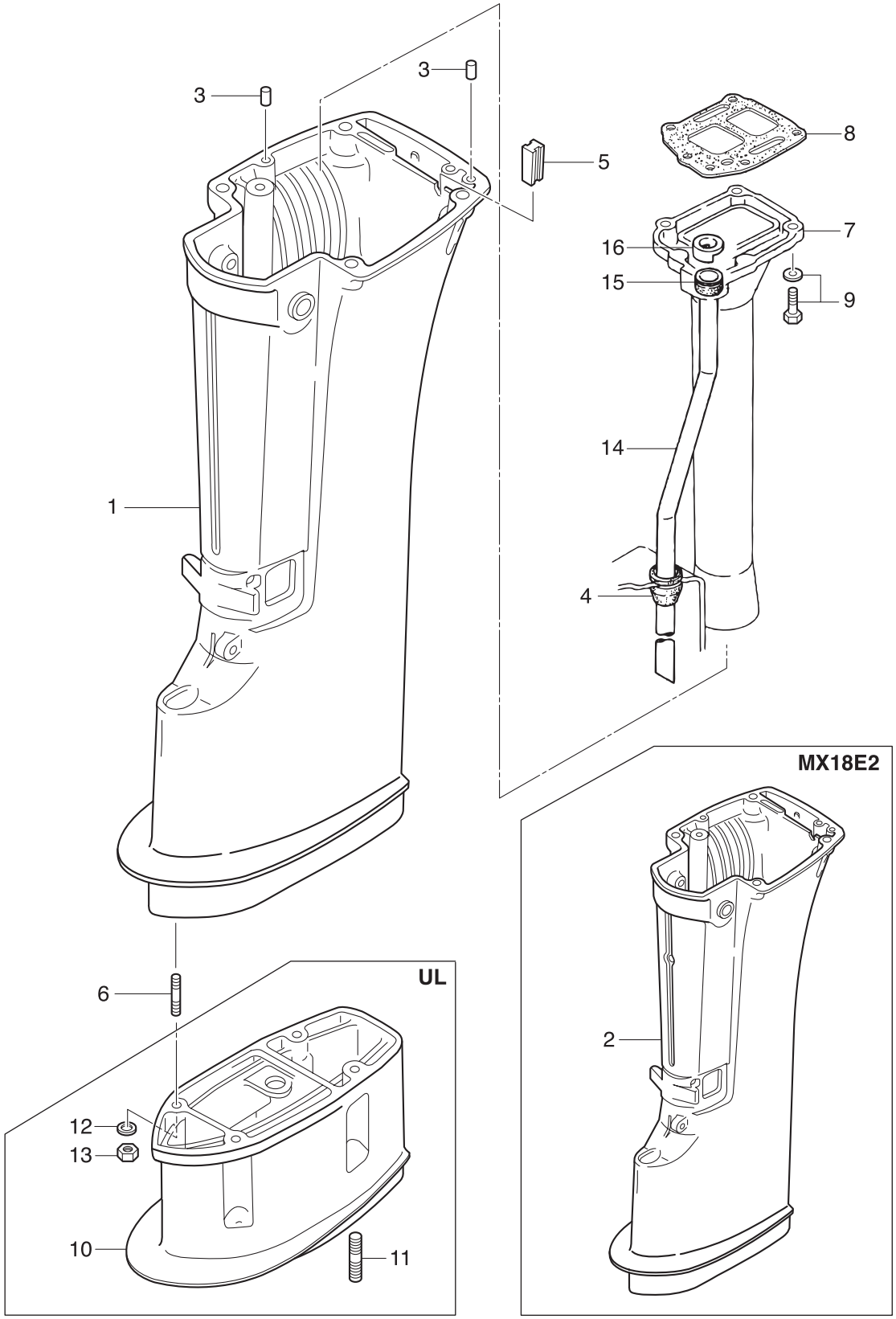
Ref.No.		Part No.	Description	Q'ty MX18E2	Remarks
6-1		350-00121-0	OIL SEAL 25-45-8	1	
6-2		350-01401-0	MAGNETO BASEMENT	1	
6-3		338-01403-0	O-RING 2-55.5	1	
6-4		910121-6620	BOLT	2	
6-5		3M3-06001-1	FLYWHEEL	1	FF 5114 mark 46 for MF
6-7		3LD-06102-0	COIL PLATE ASSY	1	for MX18E2 without Alternator
6-10		3G3-06021-1	* EXCITER COIL	1	ALL
6-11		921521-6525	* SCREW	2	ALL
6-13		350-06025-0	* HOLDER	1	ALL
6-14	2	921521-6406	* SCREW	2	for MX18E2
6-15		3LD-06133-0	* PROTECTOR	1	for MX18E2
6-16		334-00131-0	KEY	1	Magneto
6-17		931121-1600	NUT	1	
6-18		334-00133-0	WASHER 17-30-1.6	1	
6-19		3A3-76037-0	CABLE TERMINAL PLUG	1	
6-20		346-63722-2	GUIDE PLATE	1	
6-21		350-63723-0	SETTING RING	1	
6-22		346-05228-1	BALL JOINT	1	
6-23		921503-0525	SCREW	1	
6-24		930103-0500	NUT	1	
6-25		921521-6510	SCREW	4	
6-26		309-06972-0	CLAMP 6.5-47.5P	1	
6-27		921503-5510	SCREW	1	
6-28	2	3LD-63718-0	THROTTLE CAM	1	for MX18E2
6-29		910103-5514	BOLT	2	
6-30		336-76091-0	LEAD WIRE BAND 100	1	
6-31		353-76037-0	CABLE TERMINAL PLUG	1	
6-32		3G2-06060-2	CD UNIT	1	CU 2556
6-33		3G2-06061-0	CD UNIT BRACKET	1	

Fig. 6 MAGNETO • ELECTRIC PARTS



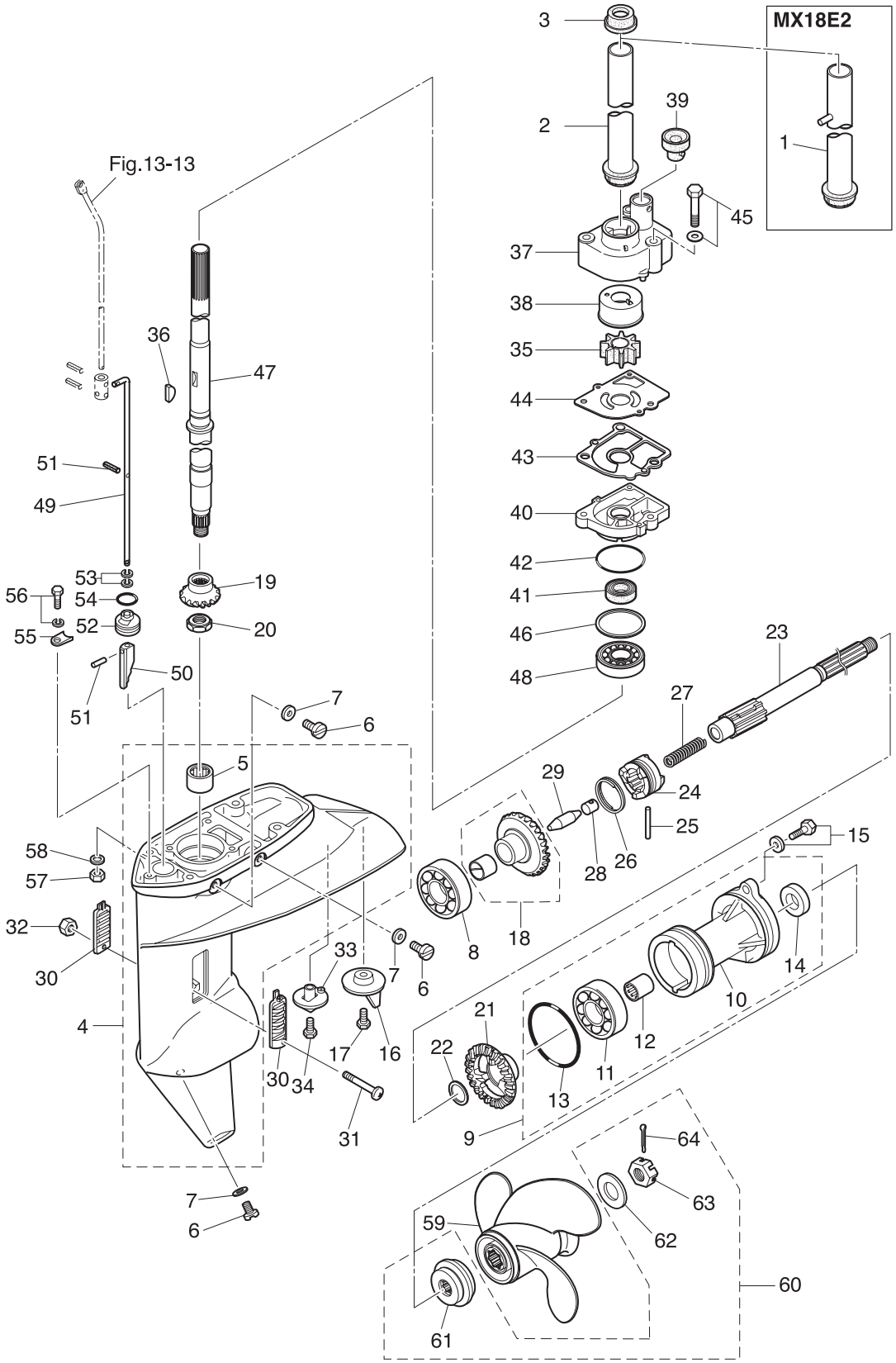
Ref.No.		Part No.	Description	Q'ty MX18E2	Remarks
6-34		910103-5614	BOLT	1	
6-35		3C8-66308-0	WASHER 6-16-1.5	1	
6-37	2	3LD-06049-0	IGNITION COIL ASSY W/LABEL	1	IG 7301 for MX18E2
6-38		3M2-06921-0	* PLUG CAP	2	for MX18E2
6-39		3M2-06926-0	* PLUG CAP TERMINAL	2	for MX18E2
6-40		3T5-84398-0	* BAND 104	2	for MX18E2
6-42		3C8-72181-0	* CAUTION DECAL (B)	1	ALL
6-47	2	910103-7630	BOLT	2	for M18E2 & MX18E2
6-49		940103-0600	WASHER	2	ALL
6-51		3C7-06921-0	PLUG CAP W/RESISTANCE	2	OPT

Fig. 8 DRIVE SHAFT HOUSING



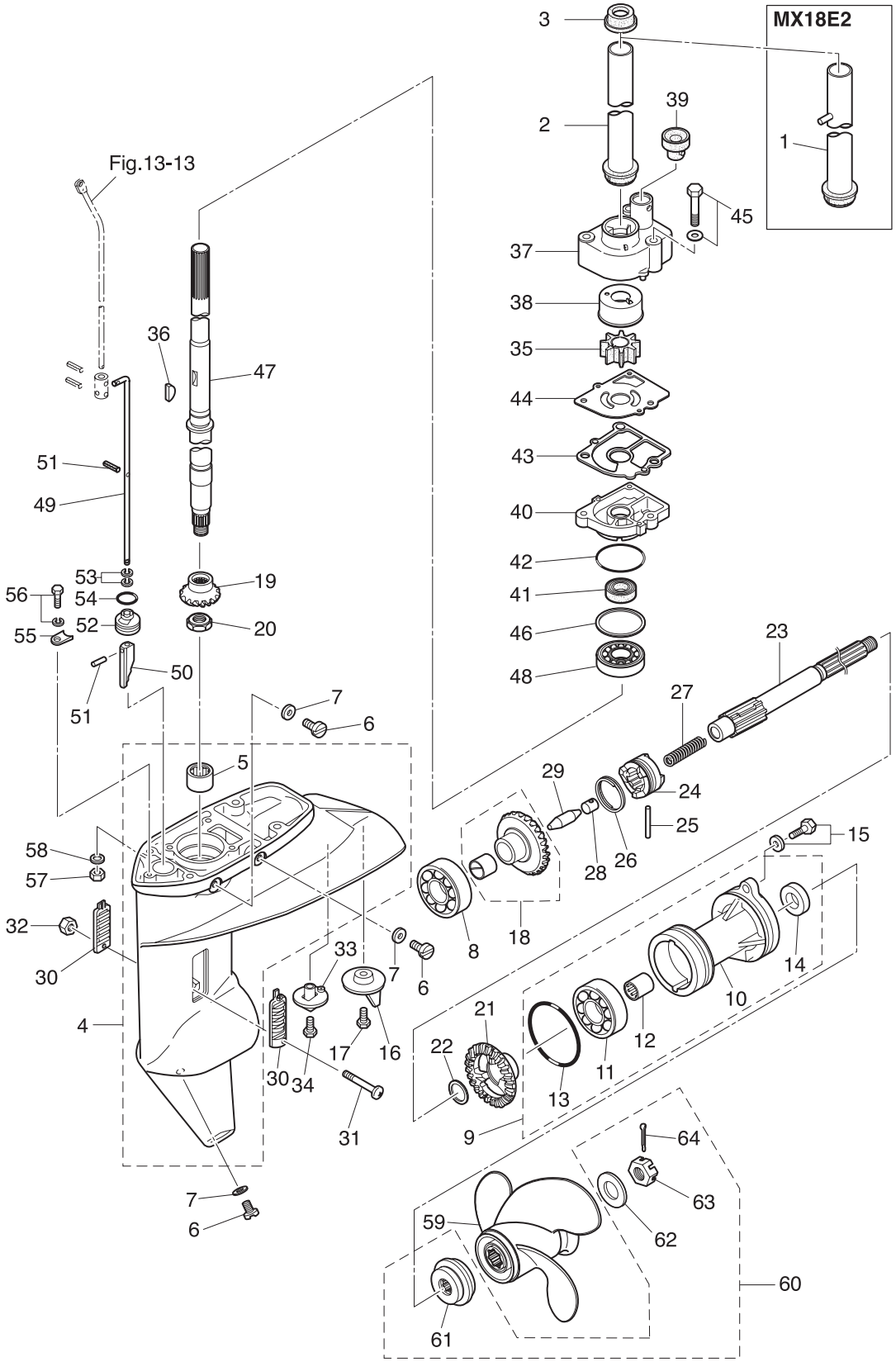
Ref.No.		Part No.	Description	Q'ty MX18E2	Remarks
8-2	1	3LDQ61191-0	DRIVE SHAFT HOUSING (S)	1	for Transom "S" MX18E2
8-2	2	3LDQ61192-0	DRIVE SHAFT HOUSING (L)	1	for Transom "L"&"UL" MX18E2
8-3		345-01111-0	DOWEL PIN 6-12	4	Drive Shaft Housing Engine Basement
8-4		350-65204-0	WATER PIPE AUXILIARY MOUNT	1	Water Pipe Guide Rubber
8-5		398-61207-0	IDLE EXHAUST PORT GROMMET	1	
8-6		9153E3-0825	STUD	4	
8-7		362-02311-0	EXHAUST PIPE	1	
8-8		362-02312-2	EXHAUST PIPE GASKET	1	
8-9		910103-5625	BOLT	5	
8-10		350Q61110-0	EXTENSION HOUSING	1	for Transom "UL"
8-11		9153E3-0825	STUD	4	for Transom "UL"
8-12		3P0-66233-0	WASHER 8.1-16-1.5	4	for Transom "UL"
8-13		930103-0800	NUT	4	for Transom "UL"
8-14	1	350-65100-0	WATER PIPE (S)	1	for Transom "S"
8-14	2	350-65110-0	WATER PIPE (L)	1	for Transom "L"
8-14	3	350-65120-0	WATER PIPE (UL)	1	for Transom "UL"
8-15		350-65206-0	WATER PIPE SEAL (UPPER)	1	
8-16		350-65205-0	COLLAR	1	

Fig. 9 GEAR CASE



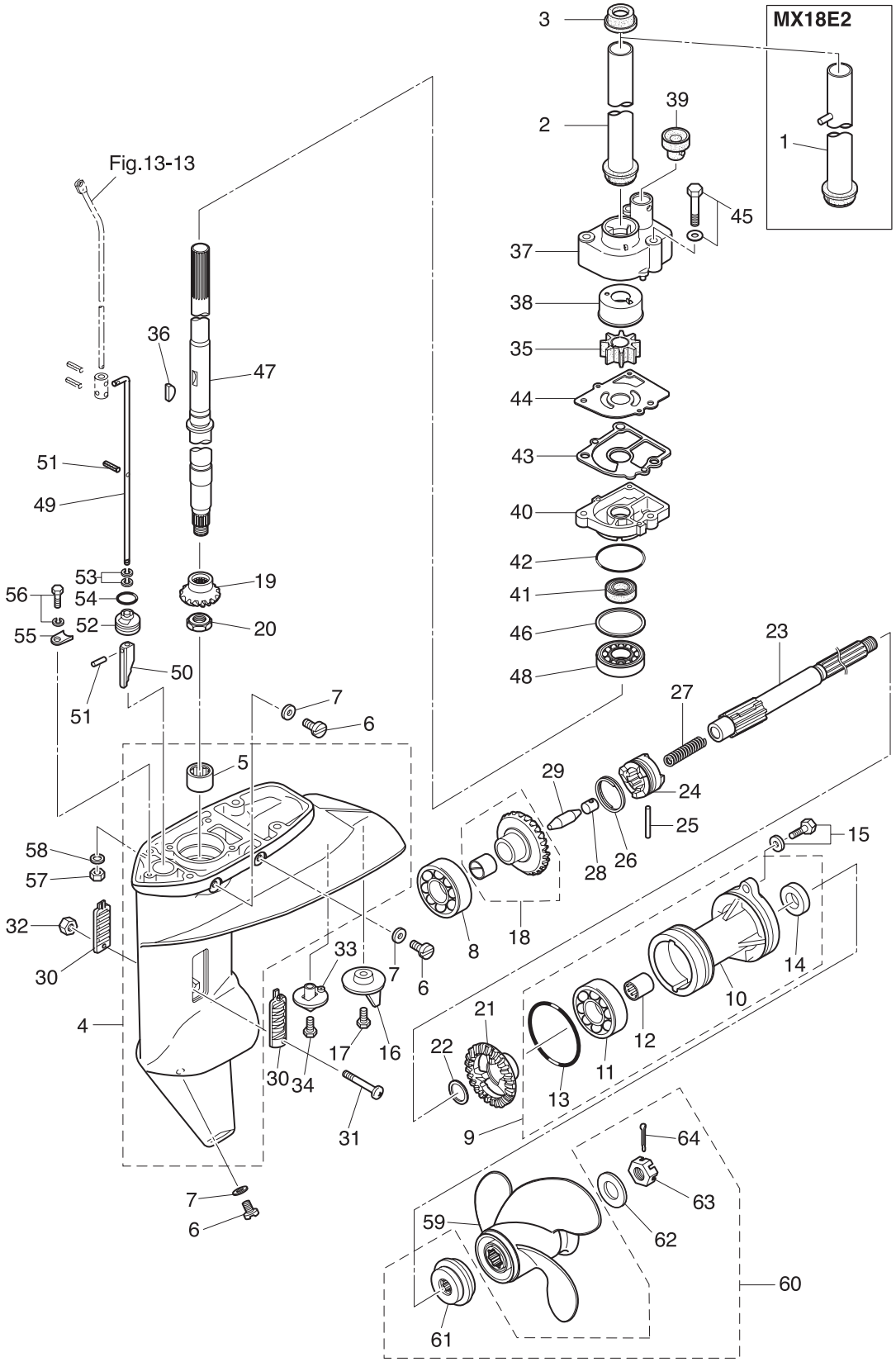
Ref.No.	Part No.	Description	Q'ty MX18E2	Remarks
9-1	3LD-64325-0	GIRD PIPE ASSY	1	for MX18E2
9-3	350-64326-1	GROMMET	1	
9-4	3V9Q60000-1	GEAR CASE ASSY	1	
9-5	350-60211-0	* ROLLER BEARING 16-24-20	1	
9-6	332-60005-2	PLUG 8-8	3	
9-7	332-60006-0	GASKET 8.1-15-1	3	
9-8	9601-0-6205	BALL BEARING 6205	1	
9-9	398Q60100-2	PROPELLER SHAFT HOUSING ASSY	1	
9-10	3BKQ60101-1	* PROPELLER SHAFT HOUSING	1	
9-11	9601-0-6205	* BALL BEARING 6205	1	
9-12	362-60211-0	* ROLLER BEARING 17-24-20	1	
9-13	121-32071-0	* O-RING 2.4-59.6	1	
9-14	346-65013-0	* OIL SEAL 17-30-9	1	
9-15	3BJ-60108-0	PRE-COATED BOLT	2	
9-16	3V1-60217-0	TRIM TAB	1	
9-17	910103-5620	BOLT	1	
9-18	350-64010-0	BEVEL GEAR ASSY (A)	1	
9-19	350-64020-0	BEVEL GEAR B	1	
9-20	346-64027-1	NUT	1	
9-21	362-64030-0	BEVEL GEAR C	1	
9-22	350-64032-0	WASHER 17.1-22-1.5	1	
9-23	362-64211-2	PROPELLER SHAFT	1	
9-24	362-64215-0	CLUTCH	1	
9-25	350-64218-0	PIN ϕ5-30	1	
9-26	350-64219-0	SNAP	1	
9-27	332-64221-0	SPRING	1	
9-28	350-64222-1	SPRING RETAINER	1	
9-29	350-64223-1	PUSH ROD	1	
9-30	362-60206-1	WATER STRAINER	2	

Fig. 9 GEAR CASE



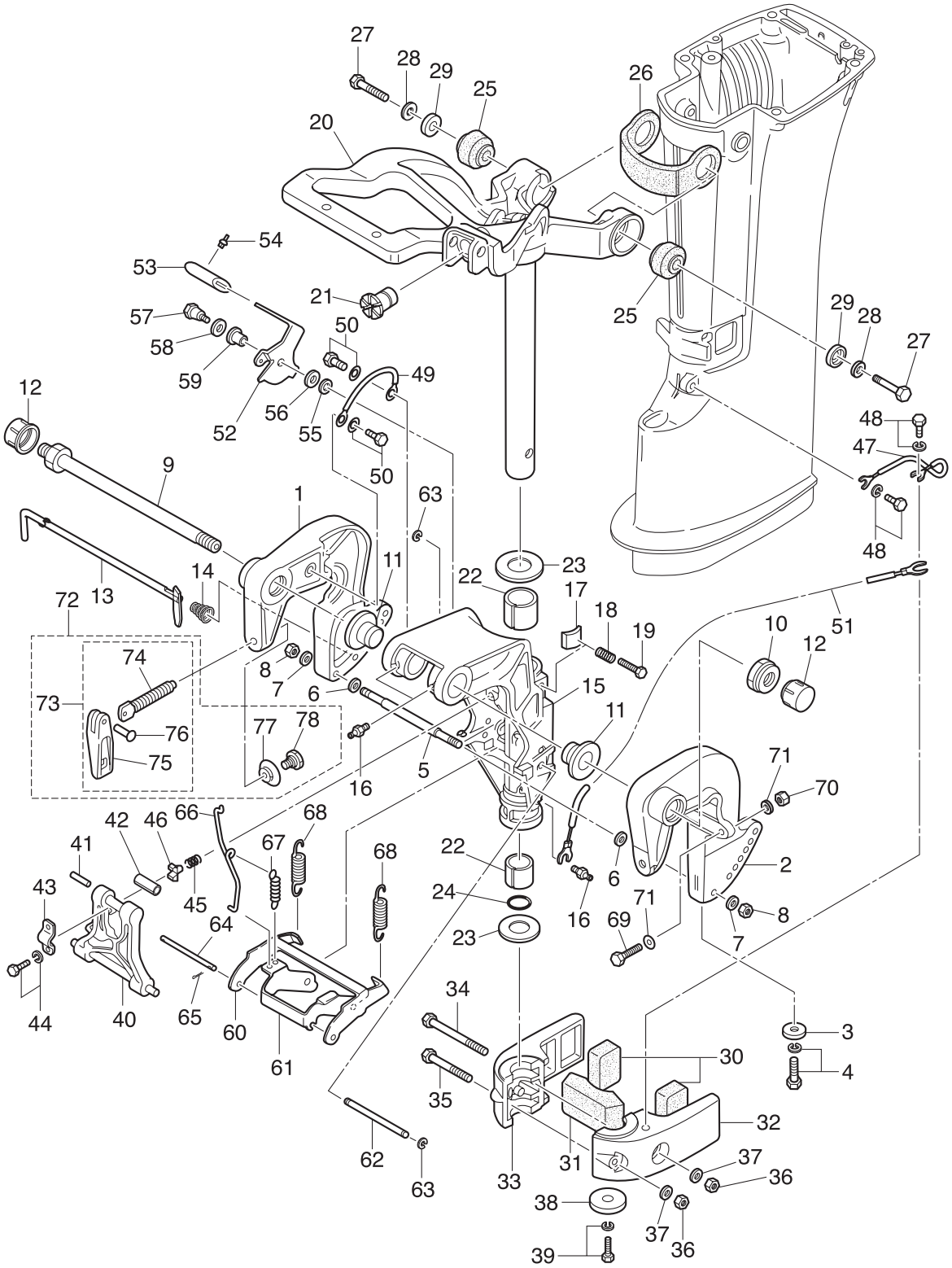
Ref.No.		Part No.	Description	Q'ty MX18E2	Remarks
9-31		921503-0430	SCREW	1	
9-32		930403-0400	NYLON NUT 4-P0.7	1	
9-33		369-60206-0	WATER STRAINER	1	
9-34		921803-0620	SCREW	1	
9-35		334-65021-0	WATER PUMP IMPELLER	1	
9-36		350-65022-0	KEY ϕ2-16	1	
9-37		350-65016-1	PUMP CASE (UPPER)	1	
9-38		350-65011-1	PUMP CASE LINER	1	
9-39		350-65014-0	WATER PIPE SEAL (LOWER)	1	
9-40		3BJ-65017-0	PUMP CASE (LOWER)	1	
9-41		332-60223-0	OIL SEAL 13.8-26-9.5	1	
9-42		336-62415-0	O-RING 3.5-36	1	
9-43		3FS-65029-0	GUIDE PLATE GASKET	1	
9-44		350-65025-0	WATER PUMP GUIDE PLATE	1	
9-45		9101F4-5652	BOLT	3	
9-46	1	346-64081-0	SHIM 35-41.9-0.1	A	
9-46	2	346-64082-0	SHIM 35-41.9-0.15	A	
9-46	3	346-64083-0	SHIM 35-41.9-0.3	A	
9-46	4	346-64084-0	SHIM 35-41.9-0.5	A	
9-47	1	350-64301-0	DRIVE SHAFT (S)	1	for Transom "S"
9-47	2	350-64302-0	DRIVE SHAFT (L)	1	for Transom "L"
9-47	3	350-64303-0	DRIVE SHAFT (UL)	1	for Transom "UL"
9-48		9601-0-6302	BALL BEARING 6302	1	
9-49	1	398-66012-0	CAM ROD (S)	1	for Transom "S"
9-49	2	398-66013-0	CAM ROD (L)	1	for Transom "L"
9-49	3	398-66014-0	CAM ROD (UL)	1	for Transom "UL"
9-50		3C8-66011-0	CLUTCH CAM	1	
9-51		951407-0312	SPRING PIN 3-12	2	
9-52		398-66031-0	CAM ROD BUSHING	1	

Fig. 9 GEAR CASE



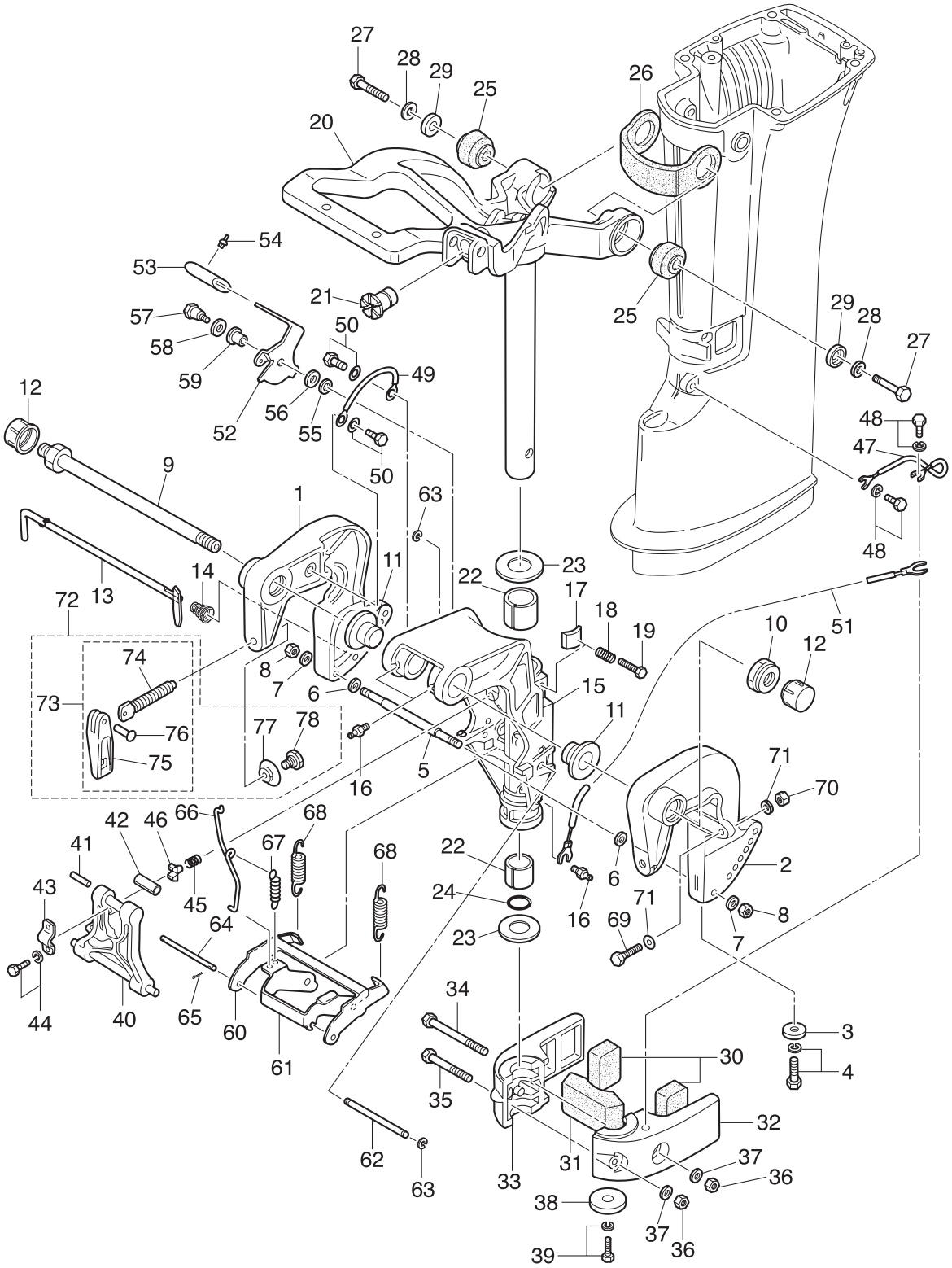
Ref.No.		Part No.	Description	Q'ty MX18E2	Remarks
9-53		332-66021-0	O-RING 2.4-5.8	2	
9-54		336-62415-0	O-RING 3.5-36	1	
9-55		332-66033-0	STOPPER	1	
9-56		910103-6512	BOLT	1	
9-57		930103-0800	NUT	4	
9-58		3P0-66233-0	WASHER 8.1-16-1.5	4	
9-59	1	362B64107-1	PROPELLER ASSY (6″)	1	OPT 3 x 234 x 155
9-59	2	3BAB64516-1	PROPELLER ASSY (8″)	1	M18 : UL, M15/9.9 : L,UL MX18 : STD 3 x 235 x 203
9-59	4	3BAB64521-1	PROPELLER ASSY (10″)	1	OPT 3 x 235 x 254
9-59	5	3BAB64524-1	PROPELLER ASSY (11.5″)	1	OPT 3 x 235 x 292
9-60		3V9-87326-0	PROPELLER HARDWARE KIT	1	
9-61		362-64231-0	* THRUST HOLDER	1	
9-62		346-64124-5	* WASHER 12.5-32-2.5	1	
9-63		346-64121-5	* PROPELLER NUT	1	
9-64		951503-0322	* SPLIT PIN 3-22	1	

Fig. 10 BRACKET



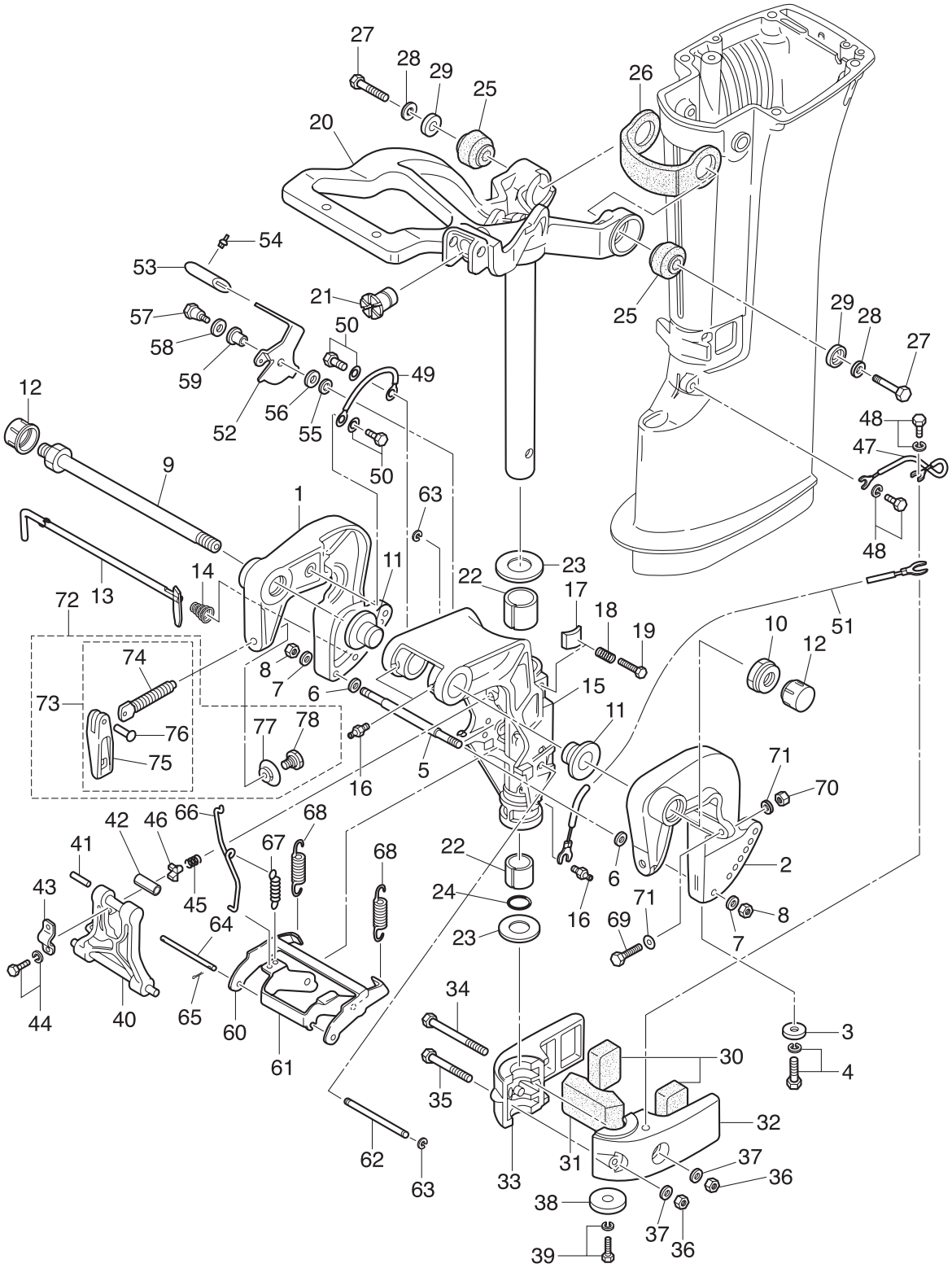
Ref.No.	Part No.	Description	Q'ty MX18E2	Remarks
10-1	3V6Q62112-2	CLAMP BRACKET (R)	1	Starboard Side
10-2	3V6Q62113-1	CLAMP BRACKET (L)	1	Port Side
10-3	338-60218-2	ANODE	1	
10-4	910103-5620	BOLT	1	
10-5	3V6-62117-0	DISTANCE PIECE	1	
10-6	9401E3-0600	WASHER	2	
10-7	9401E3-0600	WASHER	2	
10-8	930103-0600	NUT	2	
10-9	3AC-62191-0	SWIVEL BRACKET SHAFT ASSY	1	Bracket Bolt
10-10	346-62124-1	NYLON NUT 7/8-14	1	
10-11	349-62126-0	BUSHING	2	
10-12	346-62127-0	CAP NUT	2	
10-13	350-62121-2	THRUST ROD	1	
10-14	369-62122-2	THRUST ROD SPRING	1	
10-15	3G2Q62310-1	SWIVEL BRACKET	1	
10-16	344-67177-1	GREASE FITTING	3	
10-17	345-62441-0	FRICTION PIECE	1	
10-18	346-62421-1	FRICTION SPRING	1	
10-19	9101E3-0830	BOLT	1	
10-20	350Q62010-2	STEERING SHAFT ASSY	1	
10-21	350-63064-0	UNIVERSAL PINION	1	for MF/EF
10-22	350-62417-0	BUSHING 24-30-30	2	
10-23	350-62423-0	THRUST PLATE (UPPER)	2	
10-24	350-62415-0	O-RING 3.5-22	1	
10-25	350-61301-0	RUBBER MOUNT (UPPER)	2	
10-26	350-61337-0	DAMPER (UPPER)	1	
10-27	398-61307-0	BOLT 10-45	2	
10-28	940103-1000	WASHER	2	
10-29	398-61308-2	WASHER	2	

Fig. 10 BRACKET



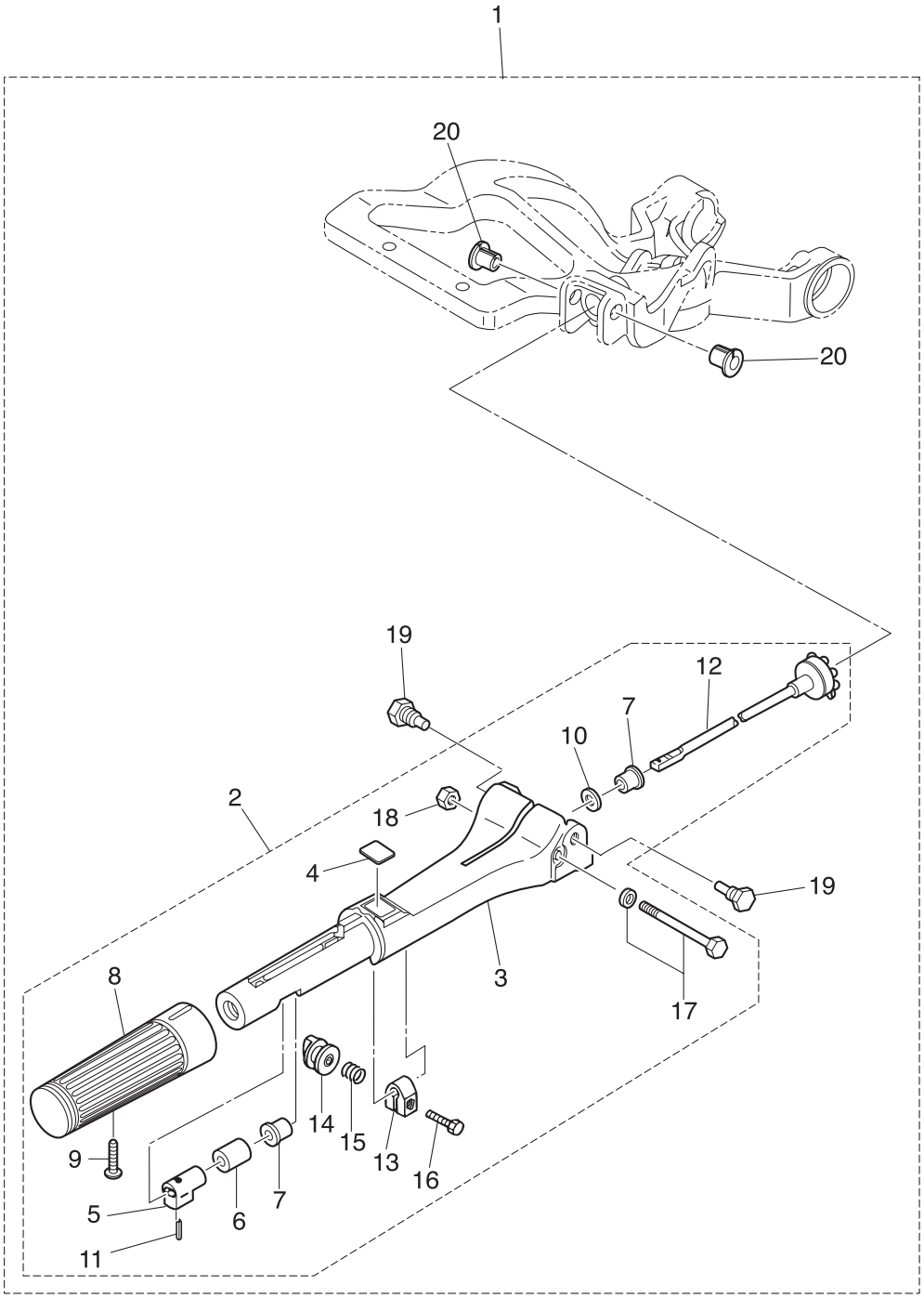
Ref.No.	Part No.	Description	Q'ty MX18E2	Remarks
10-30	350-61302-0	RUBBER MOUNT (LOWER)	2	
10-31	350-61336-0	DAMPER (LOWER)	1	
10-32	350Q61402-1	MOUNT BRACKET (L)	1	Port Side
10-33	350Q61401-0	MOUNT BRACKET (R)	1	Starboard Side
10-34	9161E3-0885	BOLT	1	
10-35	9161E3-0855	BOLT	1	
10-36	930103-0800	NUT	2	
10-37	3P0-66233-0	WASHER 8.1-16-1.5	2	
10-38	338-60218-2	ANODE	1	
10-39	910103-5620	BOLT	1	
10-40	3G2Q62993-1	TILT STOPPER	1	
10-41	951403-0540	SPRING PIN	1	
10-42	350-62437-0	BUSHING 8.2-10-26.5	1	
10-43	350-62439-1	SETTING PLATE	1	
10-44	9101E3-5818	BOLT	2	
10-45	3C8-62421-1	FRICTION SPRING	1	
10-46	346-62438-0	SETTING PIECE	1	
10-47	398-62396-1	GROUND L=130	1	Mount Bracket (L) -Drive Shaft Housing
10-48	910103-5610	BOLT	2	
10-49	398-62396-1	GROUND L=130	1	Clamp Bracket (R) -Swivel Bracket
10-50	9101E3-5612	BOLT	2	
10-51	3A3-62396-1	GROUND L=110	1	Swivel Bracket -Mount Bracket (L)
10-52	3G2-66311-1	REVERSE LOCK LEVER	1	
10-53	3AL-66333-0	REVERSE LOCK LEVER GRIP	1	
10-54	346-66334-0	STOPPER	1	
10-55	3R0-66308-0	WASHER 6-16-1.5	1	
10-56	3AA-83719-0	WASHER 8.5-18-1.6	1	
10-57	3AL-05254-0	SHOULDER BOLT 6-8	1	
10-58	940103-0800	WASHER	1	

Fig. 10 BRACKET



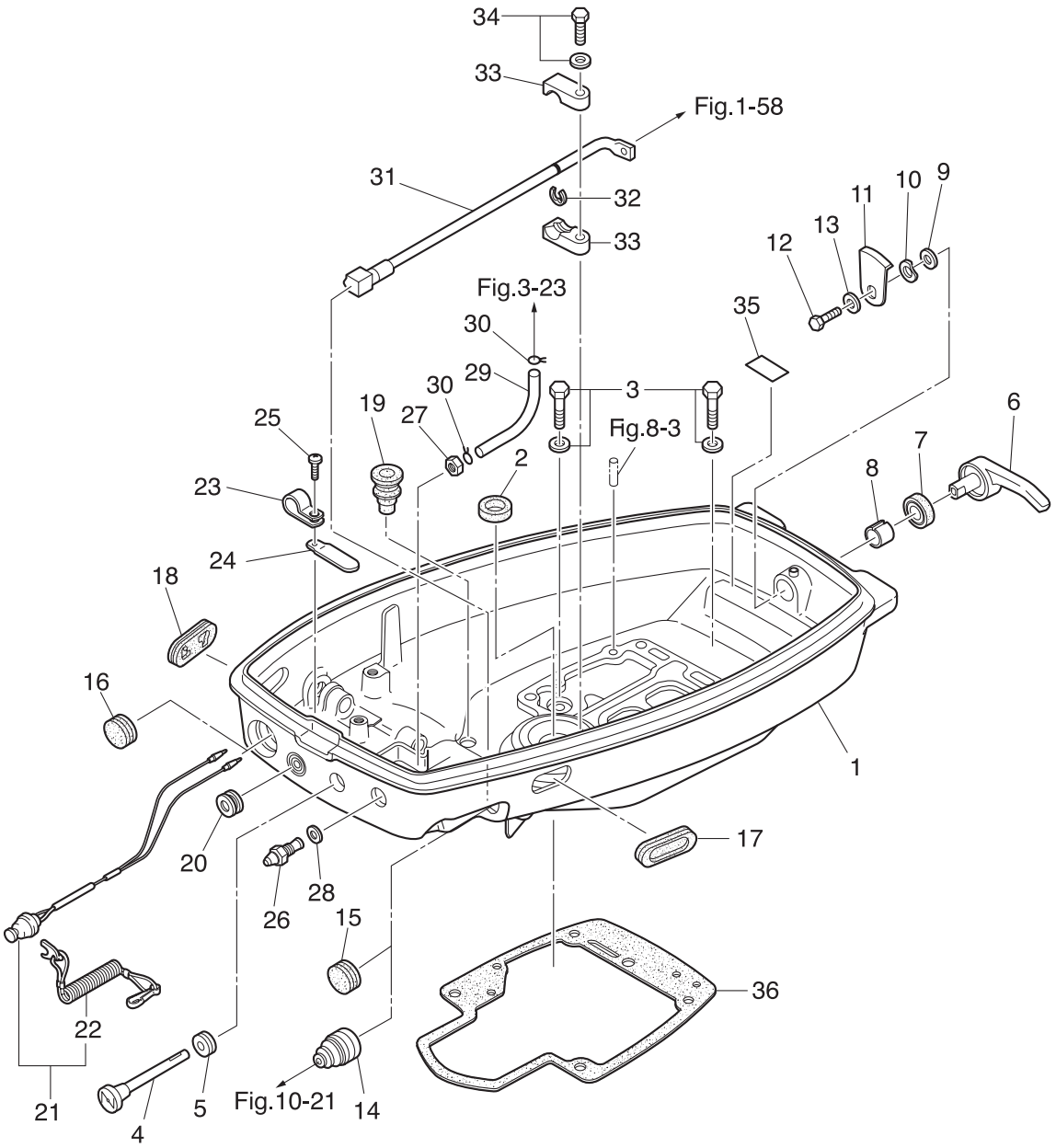
Ref.No.	Part No.	Description	Q'ty MX18E2	Remarks
10-59	3AL-05212-0	BUSHING 8.1-20	1	
10-60	3G2-66351-0	REVERSE LOCK (R)	1	
10-61	3G2-66313-1	REVERSE LOCK ARM	1	
10-62	3G2-66319-1	REVERSE LOCK SHAFT	1	
10-63	945303-0600	E-RING d=6	2	
10-64	3G2-66321-0	REVERSE LOCK ROD	1	
10-65	951503-0212	SPLIT PIN 2-12	1	
10-66	3G2-66312-1	REVERSE LOCK LINK	1	
10-67	350-66315-0	REVERSE LOCK SPRING	1	
10-68	3G2-66331-0	REVERSE LOCK SPRING (S)	2	
10-69	910103-0885	BOLT	2	OPT
10-70	930103-0800	NUT	2	OPT
10-71	940103-0800	WASHER	4	OPT
10-72	3V1Q62105-0	CLAMP SCREW KIT	2	
10-73	3V1Q62108-0	* CLAMP SCREW ASSY	1	
10-74	3V1-62106-0	** CLAMP SCREW	1	
10-75	332Q62102-1	** CLAMP SCREW HANDLE	1	
10-76	3C8-62104-2	** RIVET 3-22	1	
10-77	332-62101-1	* CLAMP SCREW PAD	1	
10-78	3C8-62107-0	* SHOULDER BOLT	1	

Fig. 11 TILLER HANDLE



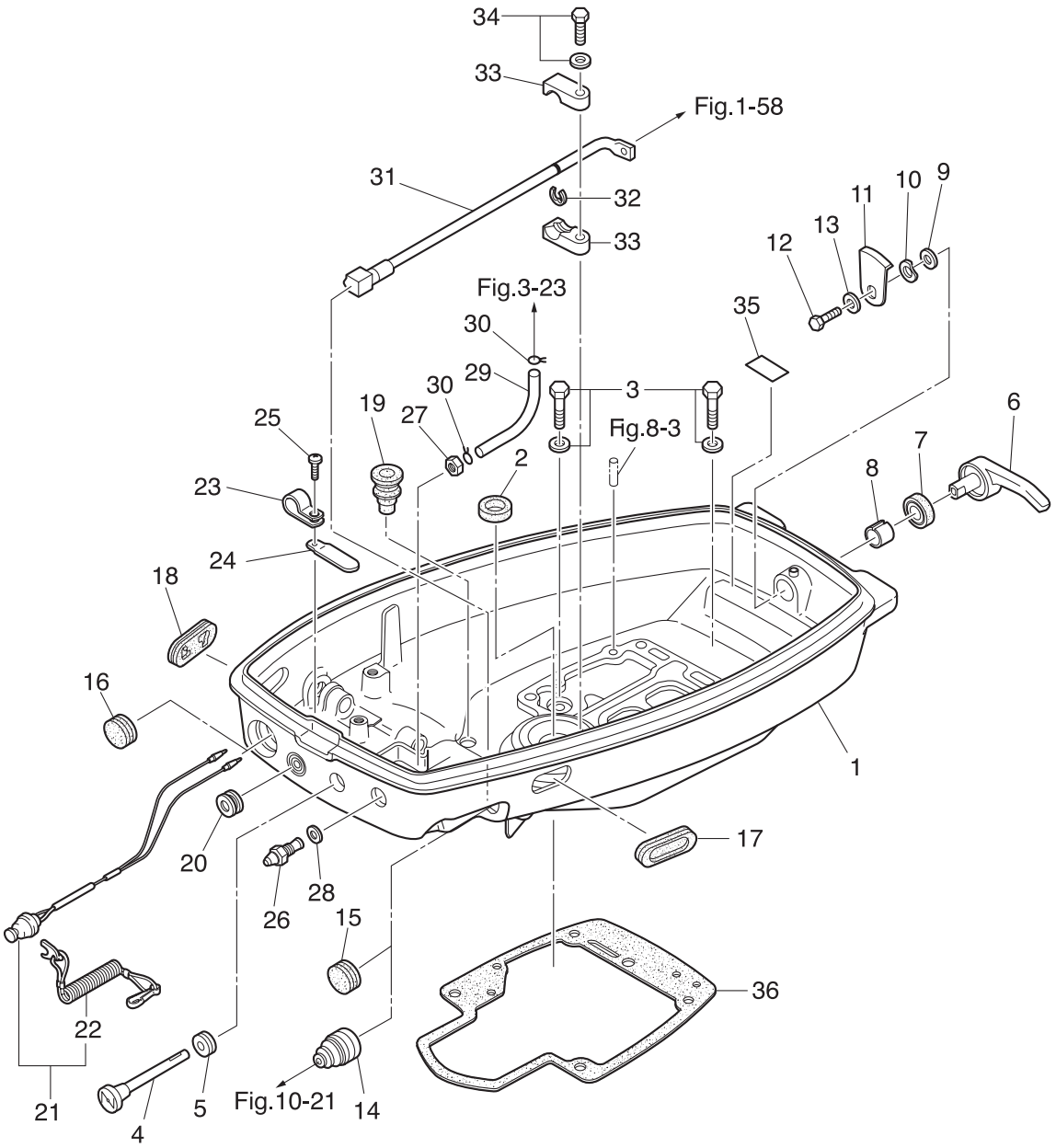
Ref.No.	Part No.	Description	Q'ty MX18E2	Remarks
11-1	398Q63003-1	TILLER HANDLE ASSY	1	for MF/EF
11-2	3M3Q63005-1	* TILLER HANDLE SUB-ASSY	1	
11-3	398Q63011-1	** TILLER HANDLE	1	
11-4	369-72019-1	** THROTTLE DECAL	1	
11-5	398-63053-0	** SPACER	1	
11-6	345-63048-0	** THROTTLE SHAFT DAMPER	1	
11-7	350-63046-0	** BUSHING 8.4-10-11	2	
11-8	398-63012-0	** GRIP	1	
11-9	921803-0525	** SCREW	1	
11-10	941403-1000	** WAVE WASHER d=10	1	
11-11	951403-0310	** SPRING PIN 3-10	1	
11-12	398-63041-0	** THROTTLE SHAFT	1	
11-13	3V1-63035-1	** FRICTION PIECE	1	
11-14	3V1-63077-0	** ADJUSTING NUT	1	
11-15	3V1-63036-0	** SPRING	1	
11-16	9101E3-0625	** BOLT	1	
11-17	9101E3-5675	** BOLT	1	
11-18	930403-0600	** NYLON NUT 6-P1.0	1	
11-19	346-63201-2	* BOLT	2	
11-20	345-63207-0	* COLLAR 9.8-12.7-7.5	2	

Fig. 12 BOTTOM COWL



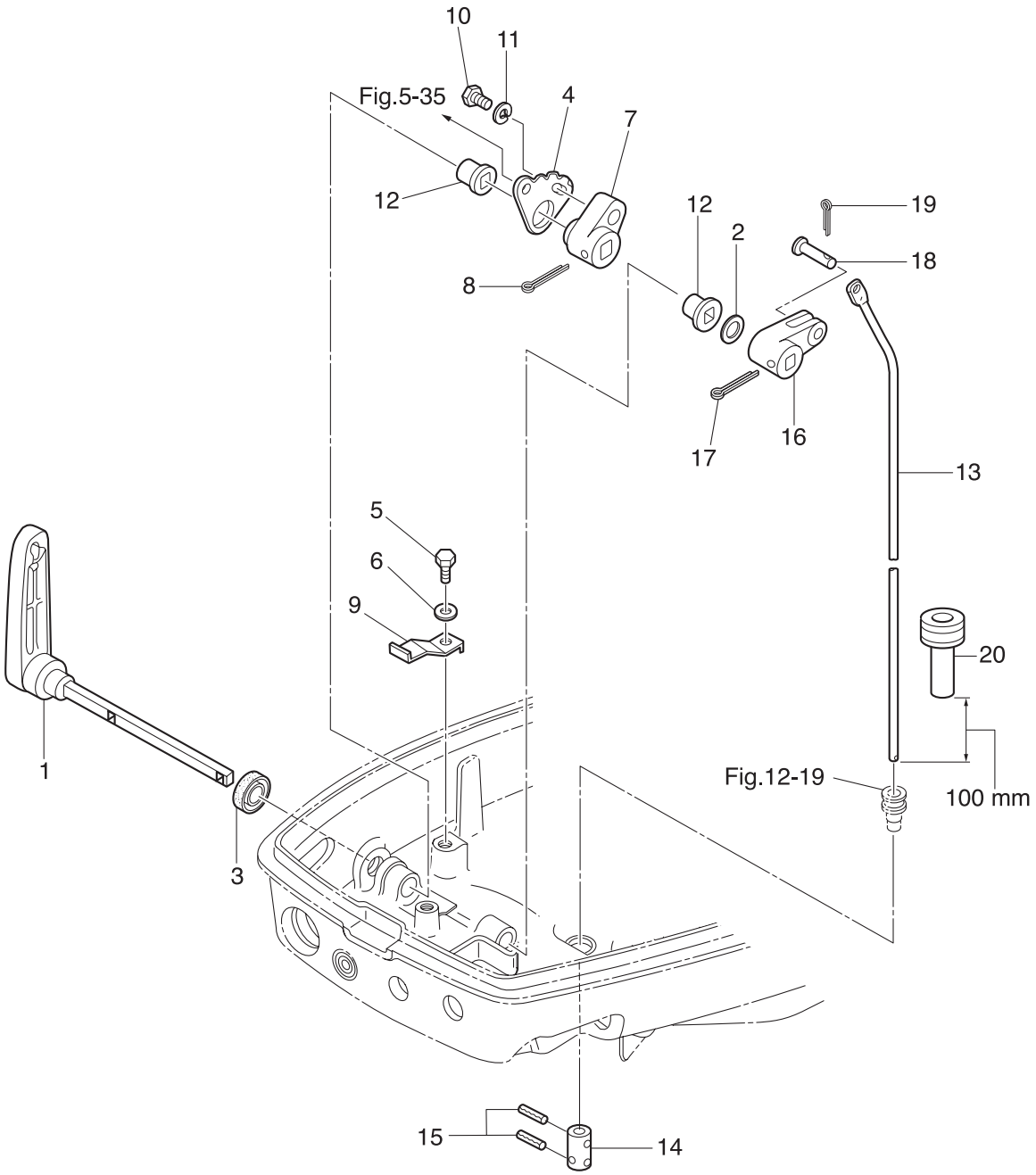
Ref.No.		Part No.	Description	Q'ty MX18E2	Remarks
12-1	2	3LDQ67100-0	BOTTOM COWL	1	for MX18E2
12-3		9101E3-5620	BOLT	2	
12-4		3G2-67151-1	CHOKE ROD	1	
12-5		350-67104-0	CHOKE ROD BUSHING	1	
12-6		338Q67141-0	HOOK LEVER	1	
12-7		338-67147-0	SEAL RING 13.8-22-3.7	1	
12-8		350-67105-0	HOOK LEVER BUSHING 14-16.5-17.7	1	
12-9		3C8-67146-0	WASHER 14-22-1	1	
12-10		941403-1400	WAVE WASHER d=14	1	
12-11		345-67142-1	COVER HOOK	1	
12-12		910103-0612	BOLT	1	
12-13		3C8-66308-0	WASHER 6-16-1.5	1	
12-14		345-66226-0	GROMMET 17-3	1	Throttle Shaft for MF/EF
12-17		346-67165-0	GROMMET	1	
12-18		353-67162-0	GROMMET	1	
12-19		3M2-66226-0	GROMMET 17-3	1	
12-21		398-06830-0	STOP SWITCH ASSY	1	for MF/EF
12-22		353-06821-0	* STOP SWITCH LANYARD ASSY	1	
12-23	1	336-06973-0	CLAMP 6-9.5L	1	for MF
12-25		921503-5612	SCREW	1	
12-26		3B2-70260-1	FUEL CONNECTOR (MALE)	1	
12-27		332-70261-0	NUT 10-P1.25	1	
12-28		336-70112-0	GASKET 10.2-16-0.5	1	
12-29		98AB-50-185	HOSE	1	98AB-501000
12-30		338-02215-0	CLIP ϕ10	2	
12-31		350-63061-1	THROTTLE SHAFT	1	for MF/EF
12-32		945303-0600	E-RING d=6	1	for MF/EF
12-33		350-63063-0	THROTTLE SHAFT SUPPORT	2	for MF/EF
12-34		910103-7630	BOLT	1	for MF/EF

Fig. 12 BOTTOM COWL



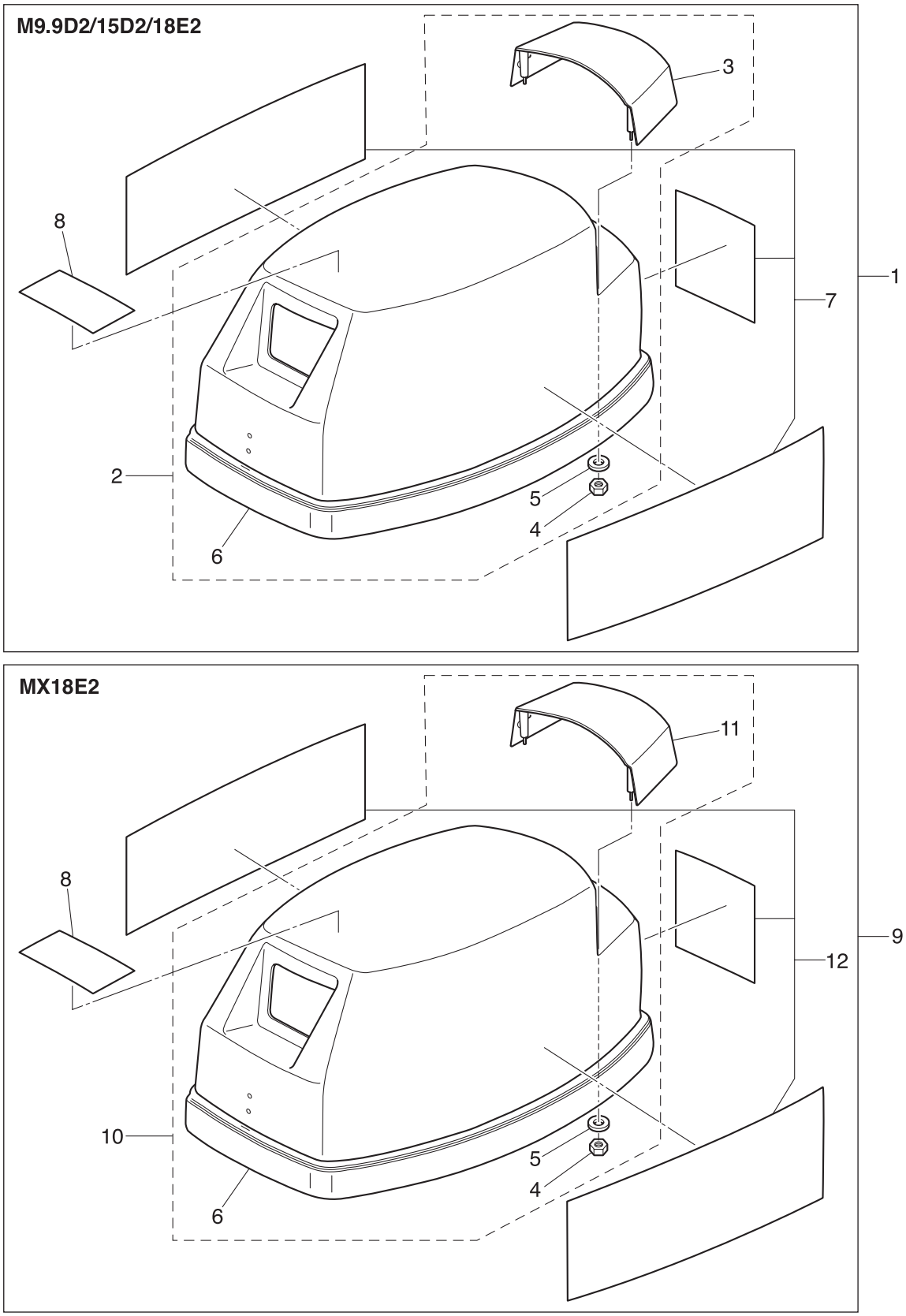
Ref.No.		Part No.	Description	Q'ty MX18E2	Remarks
12-35	2	369-72025-0	SPARK PLUG DECAL (BP7HS10)	1	for MX18E2
12-36		350-61012-2	DRIVE SHAFT HOUSING GASKET	1	

Fig. 13 SHIFT


10
11
Fig.5-35
4
7
12
12
19
2
18
8
16
17
13
5
6
9
20
1
3
Fig.12-19
100 mm
15
14

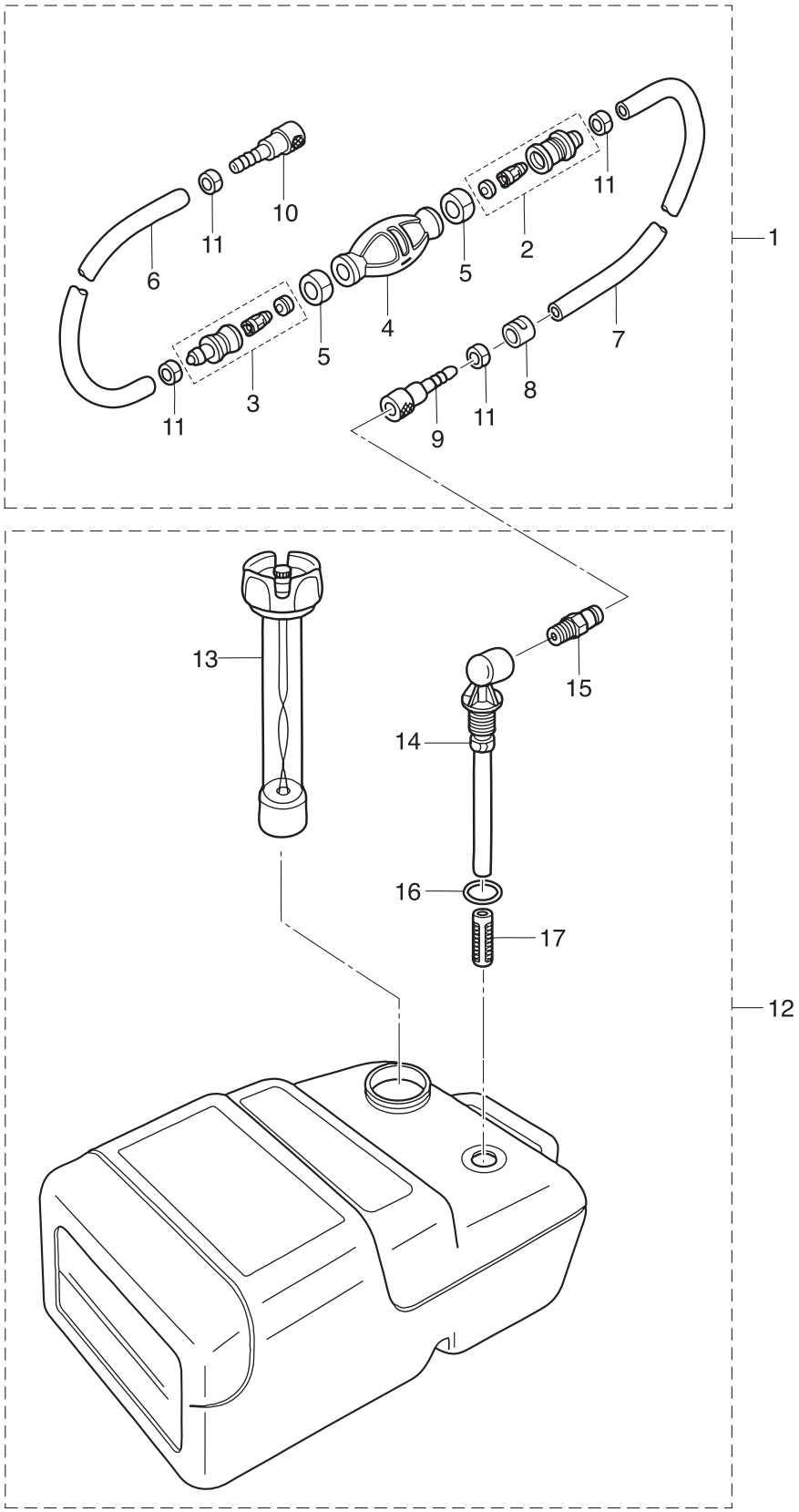
Ref.No.		Part No.	Description	Q'ty MX18E2	Remarks
13-1		350-66110-0	SHIFT LEVER	1	
13-2		941403-1200	WAVE WASHER d=12	1	
13-3		3K9-66137-0	OIL SEAL 14-20-4.5	1	
13-4		350-66121-0	SHIFT LEVER STOPPER	1	
13-5		9101F4-0616	BOLT	1	
13-6		940103-0600	WASHER	1	
13-7		350-66115-0	SHIFT LEVER STOP ADJUST	1	
13-8		951503-2522	SPLIT PIN 2.5-22	1	
13-9		350-66112-0	SHIFT LEVER STOPPER	1	
13-10		9101F4-0616	BOLT	1	
13-11		941303-0600	SPRING WASHER	1	
13-12		350-67101-0	BUSHING	2	
13-13	2	350-66215-0	SHIFT ROD (L)	1	for Transom "L"&"UL"
13-14		350-66241-0	SHIFT ROD JOINT	1	
13-15		951403-0312	SPRING PIN 3-12	2	
13-16		350-66225-0	SHIFT ROD LEVER	1	
13-17		951503-2520	SPLIT PIN 2.5-20	1	
13-18		350-66223-0	PIN	1	
13-19		951503-1610	SPLIT PIN 1.6-10	1	
13-20		3B7-67179-0	DRAIN PLUG (ENGINE BASEMENT)	1	

Fig. 15 TOP COWL



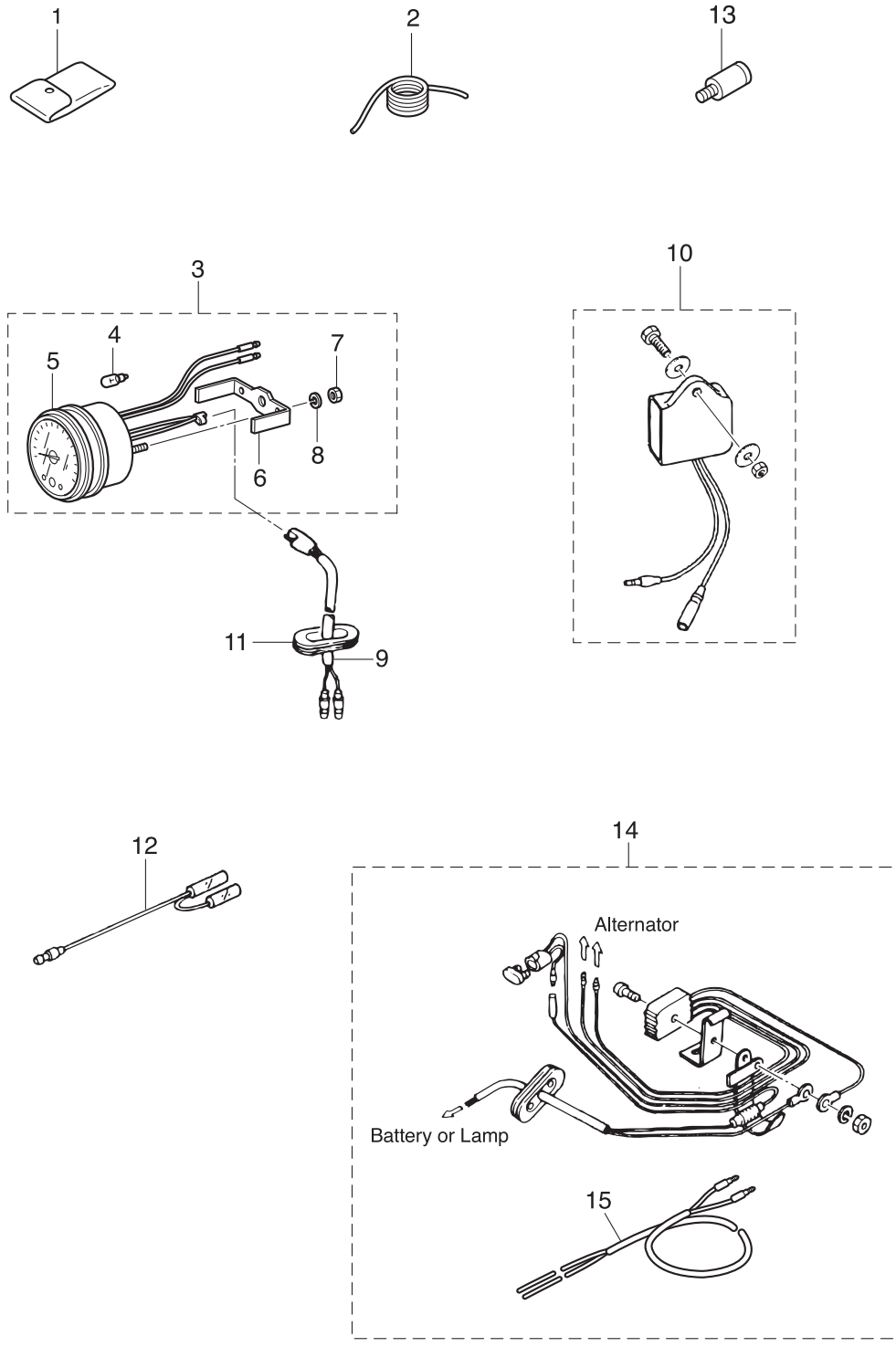
Ref.No.	Part No.	Description	Q'ty MX18E2	Remarks
15-4	930403-0600	** NYLON NUT 6-P1.0	4	
15-5	3C8-66308-0	** WASHER 6-16-1.5	4	
15-6	3LD-67501-0	** TOP COWL SEAL	1	
15-8	3C7-72180-3	* CAUTION DECAL (A)	1	
15-9	3LDH67500-2	TOP COWL ASSY	1	Silver for MX18E2
15-10	3M3H67640-3	* TOP COWL SUB-ASSY	1	Silver for MX18E2
15-11	3M2H67521-1	** TILT HANDLE	1	Silver for MX18E2
15-12	3LD-87801-0	* DECAL SET (MX18E2)	1	MX18E2

Fig. 16 FUEL TANK



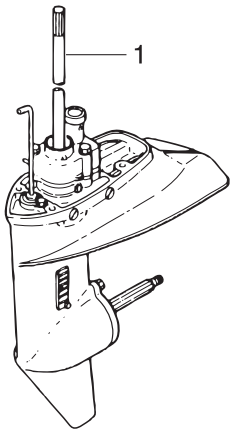
Ref.No.	Part No.	Description	Q'ty MX18E2	Remarks
16-1	3B7-70200-4	PRIMER BULB ASSY	1	
16-2	3C7-70220-1	* JOINT ASSY (INLET)	1	
16-3	3C7-70224-1	* JOINT ASSY (OUTLET)	1	
16-4	3C7-70211-1	* PRIMER BULB	1	
16-5	3C7-70217-0	* CLAMP	2	
16-6	98AB-70-700	* HOSE	1	98AB-701000
16-7	98AB-701600	* HOSE	1	98AB-701000 x2
16-8	3B7-70280-1	* FUEL CONNECTOR MARK	1	
16-9	3GF-70281-0	* FUEL CONNECTOR	1	
16-10	3GF-70250-0	* FUEL CONNECTOR	1	
16-11	332-70201-0	* CLAMP	4	
16-12	3C7-70177-1	FUEL TANK ASSY 25L	1	
16-13	3C7-70050-1	* FUEL GAUGE VENT CAP ASSY (25L)	1	
16-14	3C7-70155-0	* PICK-UP ELBOW ASSY (25L)	1	
16-15	3E0-70270-0	* QUICK-CONNECTOR (MALE)	1	
16-16	3C7-70199-0	* O-RING	1	
16-17	3C7-70113-0	* FILTER	1	

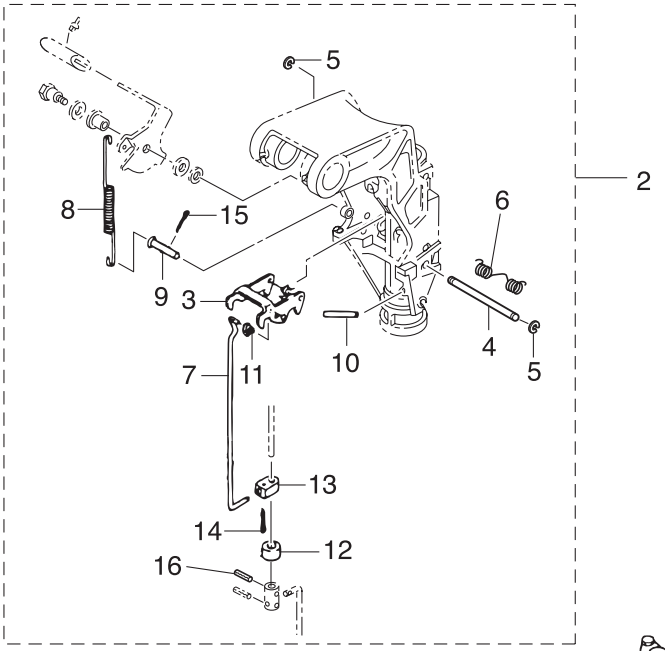
Fig. 19 OPTIONAL PARTS • ACCESSORIES



Ref.No.	Part No.	Description	Q'ty MX18E2	Remarks
19-1	3C8-72100-1	TOOL KIT	1	
19-13	336-60007-0	FLUSHING PLUG	1	

Fig. 20 ASSEMBLY • KIT PARTS





ELECTRIC STARTER KIT (P TYPE) — 17

ELECTRIC STARTER KIT (F TYPE) — 18

CARBURETOR REPAIR KIT — 20

POWER HEAD GASKET SET — 21

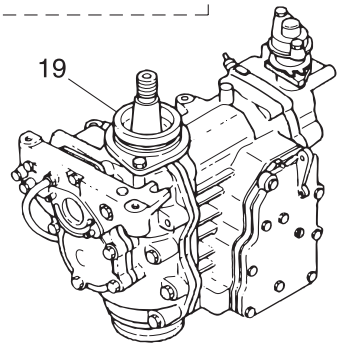
WATER PUMP REPAIR KIT — 22

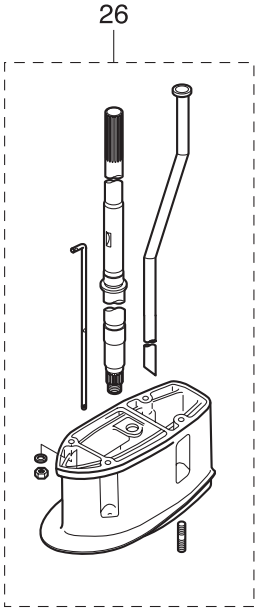
WATER PUMP KIT (CHROME PLATED) — 23

LOWER UNIT GASKET SET — 24

TILLER HANDLE KIT — 25

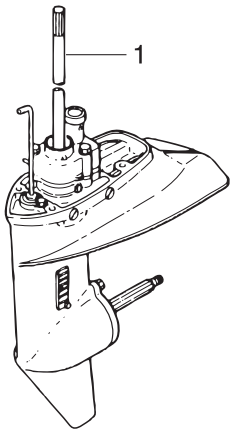
CONNECTING ROD KIT — 27

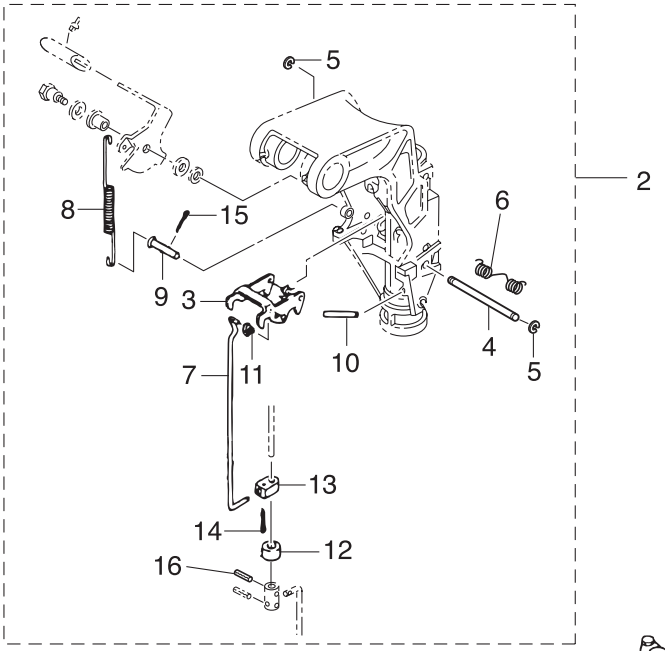




Ref.No.		Part No.	Description	Q'ty MX18E2	Remarks
20-1	1	398Q87301-4	LOWER UNIT ASSY (S)	1	for Transom "S"
20-1	2	398Q87302-4	LOWER UNIT ASSY (L)	1	for Transom "L"
20-1	3	398Q87304-4	LOWER UNIT ASSY (UL)	1	for Transom "UL"
20-2		3G2-66901-0	REVERSE LOCK SHIFT LEVER KIT	1	OPT
20-3		3B2-66322-1	* REVERSE LOCK	1	
20-4		3G2-66324-0	* REVERSE LOCK SHAFT	1	
20-5		945303-0500	* E-RING d=5	2	
20-6		369-62434-0	* SPRING	1	
20-7		3G2-66305-0	* REVERSE LOCK LINK	1	
20-8		3G2-62434-0	* SPRING	1	
20-9		350-66223-0	* PIN	1	
20-10		951403-0535	* SPRING PIN	1	
20-11		345-05224-0	* ROD SNAP 5-2.5	1	
20-12		350-66337-0	* SPACER 6.1-12-12	1	
20-13		350-66302-0	* REVERSE LOCK LINK JOINT	1	
20-14		951503-0212	* SPLIT PIN 2-12	1	
20-15		951503-1610	* SPLIT PIN 1.6-10	1	
20-16		951403-0312	* SPRING PIN 3-12	1	
20-19	2	3LDJ87090-1	ENGINE SHORT BLOCK KIT	1	Gray for MX18E2
20-20	1	3G2-87122-1	CARBURETOR REPAIR KIT	1	for M18E2 & M15/9.9D2
20-20	2	3C8-02011-0	* CARBURETOR GASKET	1	
20-20	3	3C8-03169-0	* PLUG	1	
20-20	4	3E3-03147-0	* FLOAT VALVE	1	for M18E2 & M15/9.9D2
20-20	5	3C8-03126-0	* FLOAT ARM PIN	1	
20-20	6	3C8-03125-0	* FLOAT	1	
20-20	7	3C8-03121-0	* FLOAT CHAMBER GASKET	1	

Fig. 20 ASSEMBLY • KIT PARTS





ELECTRIC STARTER KIT (P TYPE) — 17

ELECTRIC STARTER KIT (F TYPE) — 18

CARBURETOR REPAIR KIT — 20

POWER HEAD GASKET SET — 21

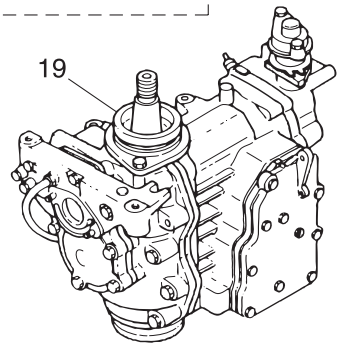
WATER PUMP REPAIR KIT — 22

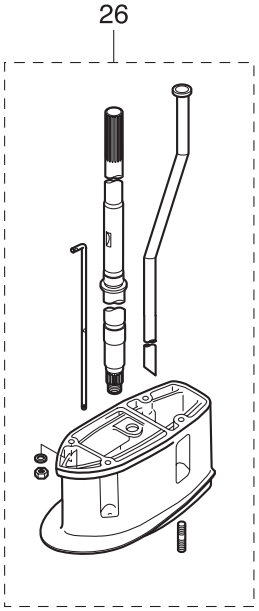
WATER PUMP KIT (CHROME PLATED) — 23

LOWER UNIT GASKET SET — 24

TILLER HANDLE KIT — 25

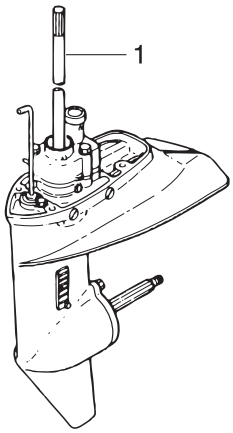
CONNECTING ROD KIT — 27

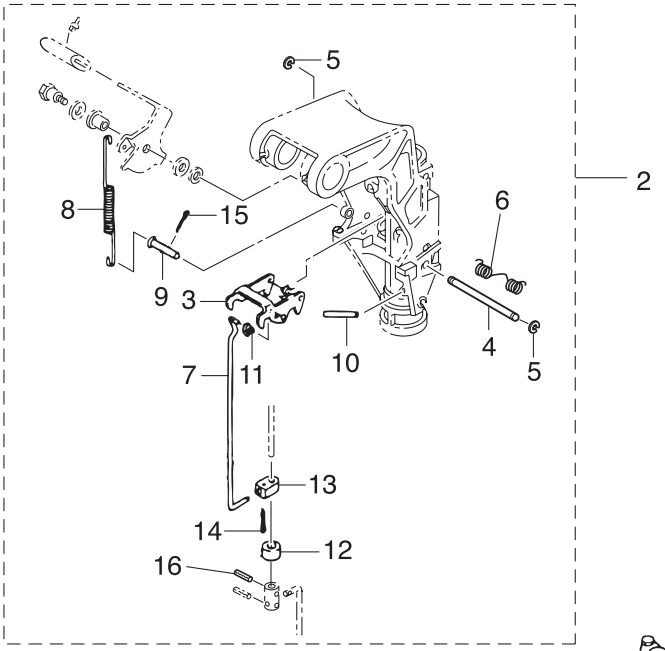




Ref.No.		Part No.	Description	Q'ty MX18E2	Remarks
20-20	8	3C8-03193-0	* GASKET	1	
20-20	9	3C8-03182-0	* CARBURETOR COVER GASKET	1	
20-20	10	922503-0410	* SCREW	6	
20-21	3	3LD-87121-0	POWER HEAD GASKET SET	1	for MX18E2
20-21	5	350-01005-1	* CYLINDER HEAD GASKET	1	for M18E2 & MX18E2
20-21	6	346-01032-0	* THERMOSTAT CAP GASKET	1	ALL
20-21	7	350-02305-2	* EXHAUST COVER GASKET	1	ALL
20-21	8	350-02306-2	* EXHAUST COVER GASKET	1	ALL
20-21	9	350-00121-0	* OIL SEAL 25-45-8	1	ALL Crankshaft (Upper)
20-21	11	338-01403-0	* O-RING 2-55.5	2	for MX18E2 Crankcase Head, Magneto Basement
20-21	13	3LD-00121-0	* OIL SEAL 25-47-6	1	for MX18E2 Crankcase Head
20-21	14	350-02104-2	* INTAKE MANIFOLD GASKET	1	ALL
20-21	15	350-02105-3	* INTAKE MANIFOLD GASKET	1	ALL
20-21	16	3C8-03121-0	* FLOAT CHAMBER GASKET	1	ALL
20-21	17	3C8-02011-0	* CARBURETOR GASKET	1	ALL
20-21	18	3C8-03193-0	* GASKET	1	ALL
20-21	19	350-61012-2	* DRIVE SHAFT HOUSING GASKET	1	ALL
20-21	20	350-01215-1	* OIL SEAL 12.8-25-7	1	STD Bottom Cowl MX18E2 Crankcase Head
20-21	21	3M3-01303-0	* ENGINE BASEMENT GASKET	1	ALL
20-21	22	3G2-02414-1	* INTAKE SILENCER GASKET	1	ALL
20-22	1	362-87322-1	WATER PUMP REPAIR KIT	1	
20-22	2	3FS-65029-0	* GUIDE PLATE GASKET	1	
20-22	3	334-65021-0	* WATER PUMP IMPELLER	1	
20-22	4	350-65022-0	* KEY ϕ2-16	1	
20-22	5	350-65011-1	* PUMP CASE LINER	1	
20-22	6	350-65025-0	* WATER PUMP GUIDE PLATE	1	
20-22	7	9101E3-5652	* BOLT	3	

Fig. 20 ASSEMBLY • KIT PARTS





ELECTRIC STARTER KIT (P TYPE) — 17

ELECTRIC STARTER KIT (F TYPE) — 18

CARBURETOR REPAIR KIT — 20

POWER HEAD GASKET SET — 21

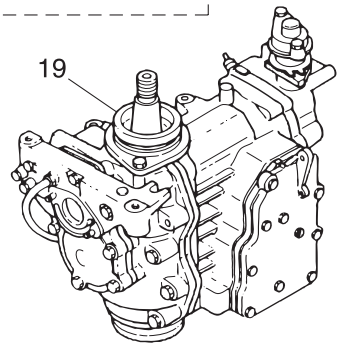
WATER PUMP REPAIR KIT — 22

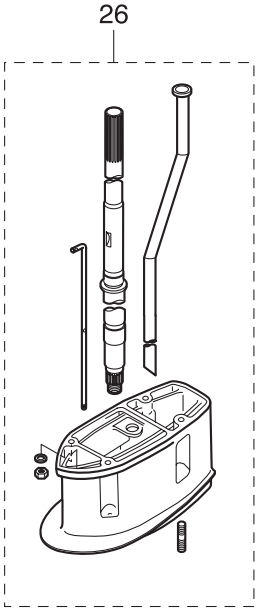
WATER PUMP KIT (CHROME PLATED) — 23

LOWER UNIT GASKET SET — 24

TILLER HANDLE KIT — 25

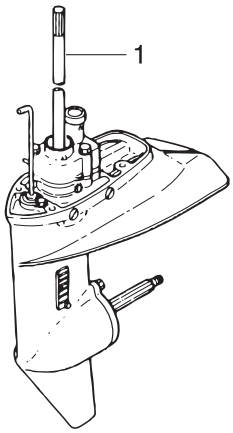
CONNECTING ROD KIT — 27

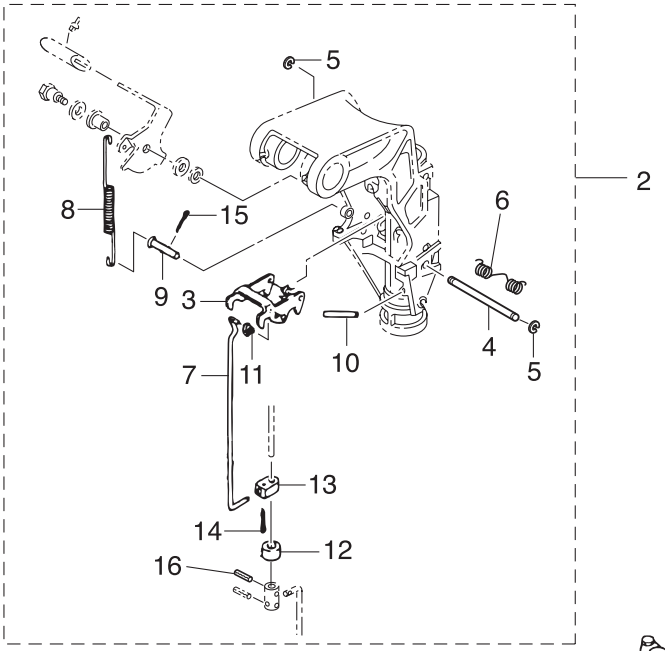




Ref.No.		Part No.	Description	Q'ty MX18E2	Remarks
20-23	1	362-65231-1	WATER PUMP KIT (CHROME PLATED)	1	
20-23	2	3FS-65029-0	* GUIDE PLATE GASKET	1	
20-23	3	334-65021-0	* WATER PUMP IMPELLER	1	
20-23	4	362-65238-0	* PUMP CASE LINER	1	Chrome Plated
20-23	5	362-65239-0	* WATER PUMP GUIDE PLATE	1	Chrome Plated
20-24	1	398-87321-3	LOWER UNIT GASKET SET	1	
20-24	2	3FS-65029-0	* GUIDE PLATE GASKET	1	
20-24	3	362-02312-2	* EXHAUST PIPE GASKET	1	
20-24	4	332-60006-0	* GASKET 8.1-15-1	3	
20-24	5	121-32071-0	* O-RING 2.4-59.6	1	Propeller Shaft Housing
20-24	6	346-65013-0	* OIL SEAL 17-30-9	1	Propeller Shaft
20-24	7	332-60223-0	* OIL SEAL 13.8-26-9.5	1	Pump Case (Lower)
20-24	8	336-62415-0	* O-RING 3.5-36	2	Pump Case (Lower) Cam Rod Bushing
20-24	9	332-66021-0	* O-RING 2.4-5.8	2	Cam Rod
20-25	1	398Q63000-3	TILLER HANDLE KIT	1	for EP⇒EF
20-25	2	398Q63003-1	* TILLER HANDLE ASSY	1	
20-25	3	350-63064-0	* UNIVERSAL PINION	1	
20-25	4	350-63061-1	* THROTTLE SHAFT	1	
20-25	5	350-63063-0	* THROTTLE SHAFT SUPPORT	2	
20-25	6	910103-7630	* BOLT	1	
20-25	7	945303-0600	* E-RING d=6	1	
20-25	8	345-66226-0	* GROMMET 17-3	1	
20-25	9	353-83728-1	* PIN	1	
20-25	10	930103-0600	* NUT	1	
20-25	11	3AA-83719-0	* WASHER 8.5-18-1.6	1	
20-25	12	951603-0800	* SNAP PIN d=8	1	
20-25	13	3B7-63733-0	* ROD SNAP 5-2.5	1	

Fig. 20 ASSEMBLY • KIT PARTS





ELECTRIC STARTER KIT (P TYPE) — 17

ELECTRIC STARTER KIT (F TYPE) — 18

CARBURETOR REPAIR KIT — 20

POWER HEAD GASKET SET — 21

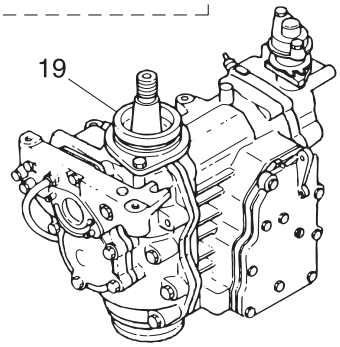
WATER PUMP REPAIR KIT — 22

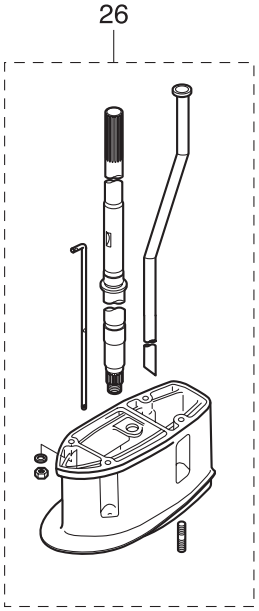
WATER PUMP KIT (CHROME PLATED) — 23

LOWER UNIT GASKET SET — 24

TILLER HANDLE KIT — 25

CONNECTING ROD KIT — 27





Ref.No.		Part No.	Description	Q'ty MX18E2	Remarks
20-25	14	398-63717-1	* ROD 5-65L	1	
20-25	15	930103-0500	* NUT	1	
20-25	16	346-67165-0	* GROMMET	1	
20-25	17	353-67162-0	* GROMMET	1	
20-26	1	398Q87314-0	EXTENSION HOUSING KIT (UL)	1	for Transom "L"⇒"UL"
20-26	2	350Q61110-0	* EXTENSION HOUSING	1	
20-26	3	9153E3-0825	* STUD	4	
20-26	4	3P0-66233-0	* WASHER 8.1-16-1.5	4	
20-26	5	930103-0800	* NUT	4	
20-26	6	350-65120-0	* WATER PIPE (UL)	1	
20-26	7	350-64303-0	* DRIVE SHAFT (UL)	1	
20-26	8	398-66014-0	* CAM ROD (UL)	1	
20-27	1	3LD-00039-0	CONNECTING ROD KIT	1	for MX18E2
20-27	2	3LD-00090-0	* NEEDLE ROLLER SET	1	for MX18E2
20-27	3	350-00040-0	* CONNECTING ROD	1	
20-27	4	3LD-00046-0	* SMALL END BEARING WASHER	2	for MX18E2
20-27	5	3G4-00043-0	* ROLLER BEARING 20-26-16	1	
20-27	6	350-00061-1	* CRANK PIN	1	

INDEX

<A>
ADJUST SCREW..... 4-11
ADJUSTING NUT..... 11-14
ADVANCER ARM..... 1-46
ANODE..... 1-20
ANODE..... 10-3
ANODE..... 10-38
<B>
BALL BEARING..... 2-18
BALL BEARING..... 2-19
BALL BEARING 6205 9-8
BALL BEARING 6205 9-11
BALL BEARING 6302 9-48
BALL JOINT..... 6-22
BALL JOINT CONNECTOR 1-64
BAND 104..... 6-40
BEVEL GEAR ASSY (A) 9-18
BEVEL GEAR B 9-19
BEVEL GEAR C 9-21
BOLT..... 1-8
BOLT..... 1-19
BOLT..... 1-21
BOLT..... 1-23
BOLT..... 1-28
BOLT..... 1-40
BOLT..... 1-73-2
BOLT..... 3-5
BOLT..... 3-6
BOLT..... 3-14
BOLT..... 3-16
BOLT..... 3-20
BOLT..... 4-15
BOLT..... 5-13
BOLT..... 5-24
BOLT..... 6-4
BOLT..... 6-29
BOLT..... 6-34
BOLT..... 6-47-2
BOLT..... 8-9
BOLT..... 9-17
BOLT..... 9-45
BOLT..... 9-56
BOLT..... 10-4
BOLT..... 10-19
BOLT..... 10-34
BOLT..... 10-35
BOLT..... 10-39
BOLT..... 10-44
BOLT..... 10-48
BOLT..... 10-50
BOLT..... 10-69
BOLT..... 11-16
BOLT..... 11-17
BOLT..... 11-19
BOLT..... 12-3
BOLT..... 12-12
BOLT..... 12-34
BOLT..... 13-5
BOLT..... 13-10
BOLT..... 20-22-7
BOLT..... 20-25-6
BOLT 10-45..... 10-27
BOLT 8-45..... 1-70
BOTTOM COWL..... 12-1-2
BUSHING..... 10-11
BUSHING..... 13-12
BUSHING 14.7-15.9-6 5-5
BUSHING 24-30-30 10-22
BUSHING 8.1-20 10-59
BUSHING 8.2-10-26.5 10-42
BUSHING 8.4-10-11 11-7
BUSHING 8-14-4..... 1-49
<C>
CABLE TERMINAL PLUG..... 6-19
CABLE TERMINAL PLUG..... 6-31
CAM ROD (L) 9-49-2
CAM ROD (S) 9-49-1
CAM ROD (UL)..... 9-49-3
CAM ROD (UL)..... 20-26-8
CAM ROD BUSHING..... 9-52
CAP NUT 10-12
CARBURETOR ASSY..... 4-1-3
CARBURETOR COVER 4-18
CARBURETOR COVER GASKET 4-19
CARBURETOR COVER GASKET 20-20-9
CARBURETOR GASKET 4-30
CARBURETOR GASKET 20-20-2
CARBURETOR GASKET 20-21-17
CARBURETOR REPAIR KIT..... 20-20-1
CAUTION DECAL (A) 15-8
CAUTION DECAL (B) 6-42
CD UNIT..... 6-32
CD UNIT BRACKET 6-33
CHECK VALVE 1-34
CHECK VALVE 4-24
CHOKE LEVER 3-34
CHOKE ROD 12-4
CHOKE ROD BUSHING 12-5
CLAMP..... 16-5
CLAMP..... 16-11
CLAMP 6.5-47.5P 5-23
CLAMP 6.5-47.5P 6-26
CLAMP 6.5-67P 1-65
CLAMP 6.5-67P 1-67
CLAMP 6-9.5L 12-23-1
CLAMP BRACKET (L) 10-2
CLAMP BRACKET (R) 10-1
CLAMP SCREW 10-74
CLAMP SCREW ASSY..... 10-73
CLAMP SCREW HANDLE 10-75
CLAMP SCREW KIT..... 10-72
CLAMP SCREW PAD..... 10-77
CLIP φ10..... 3-30
CLIP φ10..... 12-30
CLIP φ7..... 1-36
CLIP φ7..... 1-37
CLIP φ7..... 1-39
CLIP φ8..... 1-35
CLUTCH..... 9-24
CLUTCH CAM..... 9-50
COIL PLATE ASSY 6-7
COLLAR 8-16
COLLAR 4-6-21 5-27
COLLAR 6.1-8-4..... 5-33
COLLAR 9.8-12.7-7.5 11-20
CONNECTING ROD..... 2-8
CONNECTING ROD..... 20-27-3
CONNECTING ROD KIT 20-27-1
COVER HOOK..... 12-11
CRANK PIN 2-17
CRANK PIN 20-27-6
CRANKCASE HEAD..... 2-22
CRANKSHAFT A..... 2-10
CRANKSHAFT B..... 2-11
CRANKSHAFT C..... 2-14
CRANKSHAFT D 2-15
CRANKSHAFT SUB-ASSY 2-7
C-RING..... 2-21
CUP..... 3-24
CYL BLOCK & CRANKCASE ASSY..... 1-1-3
CYLINDER HEAD ASSY 1-11-3
CYLINDER HEAD BOLT 1-14
CYLINDER HEAD GASKET..... 1-13-2
CYLINDER HEAD GASKET..... 20-21-5
<D>
DAMPER (LOWER) 10-31
DAMPER (UPPER)..... 10-26
DECAL SET (MX18E2) 15-12
DISTANCE PIECE..... 10-5
DOWEL PIN 6-12..... 1-10
DOWEL PIN 6-12..... 8-3
DRAIN PLUG (ENGINE BASEMENT)..... 13-20
DRIVE SHAFT (L) 9-47-2
DRIVE SHAFT (S) 9-47-1
DRIVE SHAFT (UL)..... 9-47-3
DRIVE SHAFT (UL)..... 20-26-7
DRIVE SHAFT HOUSING (L) 8-2-2
DRIVE SHAFT HOUSING (S) 8-2-1
DRIVE SHAFT HOUSING GASKET..... 12-36
DRIVE SHAFT HOUSING GASKET..... 20-21-19
<E>
ENGINE BASEMENT GASKET..... 1-69
ENGINE BASEMENT GASKET..... 20-21-21
ENGINE SHORT BLOCK KIT 20-19-2
E-RING d=5..... 5-6
E-RING d=5..... 20-5
E-RING d=6..... 10-63
E-RING d=6..... 12-32
E-RING d=6..... 20-25-7
EXCITER COIL..... 6-10
EXHAUST COVER (INNER) 1-25-2
EXHAUST COVER ASSY..... 1-22-2
EXHAUST COVER GASKET 1-26
EXHAUST COVER GASKET 1-27
EXHAUST COVER GASKET 20-21-7
EXHAUST COVER GASKET 20-21-8
EXHAUST PIPE..... 8-7
EXHAUST PIPE GASKET..... 8-8
EXHAUST PIPE GASKET..... 20-24-3
EXTENSION HOUSING..... 8-10
EXTENSION HOUSING..... 20-26-2
EXTENSION HOUSING KIT (UL)..... 20-26-1
<F>
FILTER..... 3-26
FILTER..... 16-17
FLOAT..... 4-7
FLOAT..... 20-20-6
FLOAT ARM PIN 4-6
FLOAT ARM PIN 20-20-5
FLOAT CHAMBER 4-12
FLOAT CHAMBER GASKET..... 4-13
FLOAT CHAMBER GASKET..... 20-20-7
FLOAT CHAMBER GASKET..... 20-21-16
FLOAT VALVE..... 4-5-2
FLOAT VALVE..... 20-20-4
FLUSHING PLUG..... 19-13
FLYWHEEL..... 6-5
FRICTION PIECE..... 10-17
FRICTION PIECE..... 11-13
FRICTION SPRING..... 10-18
FRICTION SPRING..... 10-45
FUEL CONNECTOR..... 16-9
FUEL CONNECTOR..... 16-10
FUEL CONNECTOR (MALE) 12-26
FUEL CONNECTOR MARK 16-8
FUEL FILTER ASSY..... 3-23
FUEL GAUGE VENT CAP ASSY (25L)..... 16-13
FUEL TANK ASSY 25L 16-12
<G>
GASKET 4-16
GASKET 20-20-8
GASKET 20-21-18
GASKET 10.2-16-0.5..... 12-28
GASKET 8.1-15-1..... 1-24
GASKET 8.1-15-1..... 9-7
GASKET 8.1-15-1..... 20-24-4
GEAR CASE ASSY 9-4
GIRD PIPE ASSY..... 9-1
GREASE FITTING..... 10-16
GRIP 11-8
GROMMET 9-3
GROMMET 12-17
GROMMET 12-18
GROMMET 20-25-16
GROMMET 20-25-17
GROMMET 17-2.7..... 3-32
GROMMET 17-3 12-14
GROMMET 17-3 12-19
GROMMET 17-3 20-25-8
GROUND CABLE L=120 1-72
GROUND L=110 10-51
GROUND L=130 10-47
GROUND L=130 10-49
GUIDE PLATE 6-20
GUIDE PLATE GASKET..... 9-43
GUIDE PLATE GASKET..... 20-22-2
GUIDE PLATE GASKET..... 20-23-2

GUIDE PLATE GASKET 20-24-2
<H>
HOLDER 6-13
HOOK LEVER 12-6
HOOK LEVER BUSHING 14-16.5-17.7 ... 12-8
HOSE 1-32
HOSE 1-33
HOSE 1-38
HOSE 3-29
HOSE 12-29
HOSE 16-6
HOSE 16-7
<I>
IDLE EXHAUST PORT GROMMET 8-5
IGNITION COIL ASSY W/LABEL 6-37-2
INTAKE MANIFOLD ASSY 3-1-2
INTAKE MANIFOLD GASKET 3-3
INTAKE MANIFOLD GASKET 3-4
INTAKE MANIFOLD GASKET 20-21-14
INTAKE MANIFOLD GASKET 20-21-15
INTAKE SILENCER 3-31
INTAKE SILENCER GASKET 3-36
INTAKE SILENCER GASKET 20-21-22
<J>
JOINT ASSY (INLET) 16-2
JOINT ASSY (OUTLET) 16-3
<K>
KEY 6-16
KEY φ2-16 9-36
KEY φ2-16 20-22-4
<L>
LABYRINTH PACKING 2-12
LEAD WIRE BAND 100 6-30
LOWER UNIT ASSY (L) 20-1-2
LOWER UNIT ASSY (S) 20-1-1
LOWER UNIT ASSY (UL) 20-1-3
LOWER UNIT GASKET SET 20-24-1
<M>
MAGNETO BASEMENT 6-2
MAIN JET (#122) 4-2-3
MAIN NOZZLE 4-17-2
MOUNT BRACKET (L) 10-32
MOUNT BRACKET (R) 10-33
<N>
NEEDLE ROLLER SET 2-46
NEEDLE ROLLER SET 20-27-2
NIPPLE 1-7
NIPPLE 4.8-5 1-5
NIPPLE 4.8-5 3-2
NIPPLE 5.5-5 1-6
NUT 1-53
NUT 1-55
NUT 1-61
NUT 1-63
NUT 3-8
NUT 3-27
NUT 4-26
NUT 5-14
NUT 6-17
NUT 6-24
NUT 8-13
NUT 9-20
NUT 9-57
NUT 10-8
NUT 10-36
NUT 10-70
NUT 20-25-10
NUT 20-25-15
NUT 20-26-5
NUT 10-P1.25 12-27
NYLON NUT 4-P0.7 9-32
NYLON NUT 6-P1.0 11-18
NYLON NUT 6-P1.0 15-4
NYLON NUT 7/8-14 10-10
NYLON NUT 8-P1.25 1-50
<O>
OIL SEAL 12.8-25-7 2-24
OIL SEAL 12.8-25-7 20-21-20
OIL SEAL 13.8-26-9.5 9-41
OIL SEAL 13.8-26-9.5 20-24-7
OIL SEAL 14-20-4.5 13-3
OIL SEAL 17-30-9 9-14
OIL SEAL 17-30-9 20-24-6
OIL SEAL 25-45-8 6-1
OIL SEAL 25-45-8 20-21-9
OIL SEAL 25-47-6 2-23
OIL SEAL 25-47-6 20-21-13
O-RING 3-25
O-RING 16-16
O-RING 2.4-5.8 9-53
O-RING 2.4-5.8 20-24-9
O-RING 2.4-59.6 9-13
O-RING 2.4-59.6 20-24-5
O-RING 2.5-4.5 5-21
O-RING 2-55.5 2-25
O-RING 2-55.5 6-3
O-RING 2-55.5 20-21-11
O-RING 3.5-22 10-24
O-RING 3.5-36 9-42
O-RING 3.5-36 9-54
O-RING 3.5-36 20-24-8
<P>
PICK-UP ELBOW ASSY (25L) 16-14
PIN 1-58
PIN 13-18
PIN 20-9
PIN 20-25-9
PIN φ5-30 9-25
PISTON 2-43-1
PISTON (0.5 O/S) 2-43-2
PISTON PIN 2-44
PISTON PIN CLIP 2-45
PISTON REPAIR KIT 2-42-1
PISTON REPAIR KIT (0.5 O/S) 2-42-2
PISTON RING 2-32-1
PISTON RING 2-33-1
PISTON RING (0.5 O/S) 2-32-2
PISTON RING (0.5 O/S) 2-33-2
PISTON RING SET 2-31-1
PISTON RING SET (0.5 O/S) 2-31-2
PLASTIC RIVET 6.5 3-35
PLUG 4-4
PLUG 20-20-3
PLUG 8-8 9-6
PLUG CAP 6-38
PLUG CAP TERMINAL 6-39
PLUG CAP W/RESISTANCE 6-51
POWER HEAD GASKET SET 20-21-3
PRE-COATED BOLT 9-15
PRE-COATED SCREW 4-22
PRIMER BULB 16-4
PRIMER BULB ASSY 16-1
PROPELLER ASSY (10") 9-59-4
PROPELLER ASSY (11.5") 9-59-5
PROPELLER ASSY (6") 9-59-1
PROPELLER ASSY (8") 9-59-2
PROPELLER HARDWARE KIT 9-60
PROPELLER NUT 9-63
PROPELLER SHAFT 9-23
PROPELLER SHAFT HOUSING 9-10
PROPELLER SHAFT HOUSING ASSY 9-9
PROTECTOR 6-15
PUMP BODY 4-29
PUMP BODY GASKET 4-28
PUMP CASE (LOWER) 9-40
PUMP CASE (UPPER) 9-37
PUMP CASE LINER 9-38
PUMP CASE LINER 20-22-5
PUMP CASE LINER 20-23-4
PUMP COVER 4-21
PUMP COVER GASKET 4-23
PUMP DIAPHRAGM 4-27
PUSH ROD 9-29
<Q>
QUICK-CONNECTOR (MALE) 16-15
<R>
RATCHET 5-4
RECOIL STARTER ASSY 5-1
REED VALVE ASSY 3-18
REEL ASSY 5-3
RETURN SPRING 5-8
RETURN SPRING 5-9
REVERSE LOCK 20-3
REVERSE LOCK (R) 10-60
REVERSE LOCK ARM 10-61
REVERSE LOCK LEVER 10-52
REVERSE LOCK LEVER GRIP 10-53
REVERSE LOCK LINK 10-66
REVERSE LOCK LINK 20-7
REVERSE LOCK LINK JOINT 20-13
REVERSE LOCK ROD 10-64
REVERSE LOCK SHAFT 10-62
REVERSE LOCK SHAFT 20-4
REVERSE LOCK SHIFT LEVER KIT 20-2
REVERSE LOCK SPRING 10-67
REVERSE LOCK SPRING (S) 10-68
RIVET 3-22 10-76
ROD 3-15
ROD 5-60L 1-62
ROD 5-65L 1-54
ROD 5-65L 20-25-14
ROD JOINT φ5 1-56
ROD SNAP 3.4-1.6 3-22
ROD SNAP 3.5-2 1-45
ROD SNAP 3.5-2 5-35
ROD SNAP 5-2.5 1-47
ROD SNAP 5-2.5 1-57
ROD SNAP 5-2.5 20-11
ROD SNAP 5-2.5 20-25-13
ROLLER BEARING 16-24-20 9-5
ROLLER BEARING 17-24-20 9-12
ROLLER BEARING 20-26-16 2-9
ROLLER BEARING 20-26-16 20-27-5
ROPE ANCHOR 5-19
RUBBER MOUNT (LOWER) 10-30
RUBBER MOUNT (UPPER) 10-25
RUBBER PLUG 4-20
<S>
SCREW 1-52
SCREW 1-66
SCREW 3-19
SCREW 3-33
SCREW 4-8
SCREW 4-14
SCREW 4-25
SCREW 5-26
SCREW 5-32
SCREW 6-11
SCREW 6-14-2
SCREW 6-23
SCREW 6-25
SCREW 6-27
SCREW 9-31
SCREW 9-34
SCREW 11-9
SCREW 12-25
SCREW 20-20-10
SEAL RING 13.8-22-3.7 12-7
SEALING PLATE 5-20
SEALING PLUG 2-16
SETTING PIECE 10-46
SETTING PLATE 10-43
SETTING RING 6-21
SHIFT LEVER 13-1
SHIFT LEVER STOP ADJUST 13-7
SHIFT LEVER STOPPER 13-4
SHIFT LEVER STOPPER 13-9
SHIFT ROD (L) 13-13-2
SHIFT ROD JOINT 13-14
SHIFT ROD LEVER 13-16
SHIM 35-41.9-0.1 9-46-1
SHIM 35-41.9-0.15 9-46-2
SHIM 35-41.9-0.3 9-46-3
SHIM 35-41.9-0.5 9-46-4
SHOULDER BOLT 10-78
SHOULDER BOLT 6-8 10-57
SLOW JET (#62) 4-3-3
SMALL END BEARING WASHER 2-6
SMALL END BEARING WASHER 20-27-4
SNAP 9-26
SNAP PIN d=8 1-60
SNAP PIN d=8 20-25-12
SPACER 11-5
SPACER 25.2-34-1.6 2-20
SPACER 6.1-12-12 20-12
SPARK PLUG (BP7HS10) 1-68-2
SPARK PLUG DECAL (BP7HS10) 12-35-2
SPLIT PIN 1.6-10 13-19
SPLIT PIN 1.6-10 20-15

SPLIT PIN 2.5-20 13-17
SPLIT PIN 2.5-22 13-8
SPLIT PIN 2-12 10-65
SPLIT PIN 2-12 20-14
SPLIT PIN 3-22 9-64
SPRING 4-10
SPRING 9-27
SPRING 11-15
SPRING 20-6
SPRING 20-8
SPRING PIN 10-41
SPRING PIN 20-10
SPRING PIN 3-10 11-11
SPRING PIN 3-12 9-51
SPRING PIN 3-12 13-15
SPRING PIN 3-12 20-16
SPRING PIN 3-16 5-11
SPRING PIN 3-8 2-13
SPRING RETAINER 9-28
SPRING WASHER 3-17
SPRING WASHER 5-16
SPRING WASHER 13-11
STARTER CASE 5-2
STARTER HANDLE 5-17
STARTER LOCK 5-29
STARTER LOCK CAM 5-30
STARTER LOCK ROD 1-44
STARTER LOCK ROD 5-34
STARTER LOCK SPRING 5-28
STARTER ROPE φ5-1600 5-18
STARTER SEAL 5-22
STARTER SHAFT 5-12
STARTER SPRING 5-10
STEERING SHAFT ASSY 10-20
STOP SCREW 4-9
STOP SWITCH ASSY 12-21
STOP SWITCH LANYARD ASSY 12-22
STOPPER 9-55
STOPPER 10-54
STUD 1-48
STUD 3-7
STUD 3-9
STUD 8-6
STUD 8-11
STUD 20-26-3
SWIVEL BRACKET 10-15
SWIVEL BRACKET SHAFT ASSY 10-9
<T>
THERMOSTAT 1-16
THERMOSTAT CAP 1-17-2
THERMOSTAT CAP GASKET 1-18
THERMOSTAT CAP GASKET 20-21-6
THROTTLE CAM 6-28-2
THROTTLE DECAL 11-4
THROTTLE LEVER ASSY 3-11
THROTTLE LEVER END 3-13
THROTTLE LIMITER ARM 1-41
THROTTLE LIMITER SHAFT 1-42
THROTTLE ROLLER 3-12
THROTTLE SHAFT 11-12
THROTTLE SHAFT 12-31
THROTTLE SHAFT 20-25-4
THROTTLE SHAFT DAMPER 11-6
THROTTLE SHAFT SUPPORT 12-33
THROTTLE SHAFT SUPPORT 20-25-5
THRUST HOLDER 9-61
THRUST PLATE 2-1-2
THRUST PLATE 2-2
THRUST PLATE (UPPER) 10-23
THRUST ROD 10-13
THRUST ROD SPRING 10-14
TILLER HANDLE 11-3
TILLER HANDLE ASSY 11-1
TILLER HANDLE ASSY 20-25-2
TILLER HANDLE KIT 20-25-1
TILLER HANDLE SUB-ASSY 11-2
TILT HANDLE 15-11
TILT STOPPER 10-40
TOOL KIT 19-1
TOP COWL ASSY 15-9
TOP COWL SEAL 15-6
TOP COWL SUB-ASSY 15-10
TRIM TAB 9-16
<U>
UNIVERSAL PINION 10-21
UNIVERSAL PINION 20-25-3
<W>
WASHER 1-9
WASHER 1-15
WASHER 1-29
WASHER 1-71
WASHER 3-10
WASHER 3-21
WASHER 5-15
WASHER 5-25
WASHER 6-49
WASHER 10-6
WASHER 10-7
WASHER 10-28
WASHER 10-29
WASHER 10-58
WASHER 10-71
WASHER 13-6
WASHER 12.5-32-2.5 9-62
WASHER 14-22-1 12-9
WASHER 17.1-22-1.5 9-22
WASHER 17-30-1.6 6-18
WASHER 6.5-21-1 5-7
WASHER 6-16-1.5 6-35
WASHER 6-16-1.5 10-55
WASHER 6-16-1.5 12-13
WASHER 6-16-1.5 15-5
WASHER 8.1-16-1.5 1-51
WASHER 8.1-16-1.5 3-28
WASHER 8.1-16-1.5 8-12
WASHER 8.1-16-1.5 9-58
WASHER 8.1-16-1.5 10-37
WASHER 8.1-16-1.5 20-26-4
WASHER 8.5-18-1.6 1-59
WASHER 8.5-18-1.6 10-56
WASHER 8.5-18-1.6 20-25-11
WATER PIPE (L) 8-14-2
WATER PIPE (S) 8-14-1
WATER PIPE (UL) 8-14-3
WATER PIPE (UL) 20-26-6
WATER PIPE AUXILIARY MOUNT 8-4
WATER PIPE SEAL (LOWER) 9-39
WATER PIPE SEAL (UPPER) 8-15
WATER PUMP GUIDE PLATE 9-44
WATER PUMP GUIDE PLATE 20-22-6
WATER PUMP GUIDE PLATE 20-23-5
WATER PUMP IMPELLER 9-35
WATER PUMP IMPELLER 20-22-3
WATER PUMP IMPELLER 20-23-3
WATER PUMP KIT (CHROME PLATED) 20-23-1
WATER PUMP REPAIR KIT 20-22-1
WATER STRAINER 9-30
WATER STRAINER 9-33
WAVE WASHER d=10 11-10
WAVE WASHER d=12 13-2
WAVE WASHER d=14 12-10
WAVE WASHER d=8 1-43
WAVE WASHER d=8 5-31
WELCH PLUG 1-12

INDEX (Parts Number)

121-32071-0 9-13
121-32071-0 20-24-5
309-06972-0 5-23
309-06972-0 6-26
332-60005-2 9-6
332-60006-0 1-24
332-60006-0 9-7
332-60006-0 20-24-4
332-60223-0 9-41
332-60223-0 20-24-7
332-62101-1 10-77
332-64221-0 9-27
332-66021-0 9-53
332-66021-0 20-24-9
332-66033-0 9-55
332-70201-0 16-11
332-70261-0 12-27
332Q62102-1. 10-75
334-00131-0 6-16
334-00133-0 6-18
334-65021-0 9-35
334-65021-0 20-22-3
334-65021-0 20-23-3
334-66233-0 1-51
334-66233-0 3-28
336-06973-0 12-23-1
336-60007-0 19-13
336-62415-0 9-42
336-62415-0 9-54
336-62415-0 20-24-8
336-70112-0 12-28
336-76091-0 6-30
338-01131-1 1-5
338-01131-1 3-2
338-01133-0 1-36
338-01133-0 1-39
338-01403-0 2-25
338-01403-0 6-3
338-01403-0 20-21-11
338-02215-0 3-30
338-02215-0 12-30
338-05019-0 5-17
338-05131-0 5-19
338-05216-0 5-28
338-05252-0 5-29
338-05255-0 5-27
338-60218-2 1-20
338-60218-2 10-3
338-60218-2 10-38
338-67147-0 12-7
338Q67141-0. 12-6
344-67177-1 10-16
345-01111-0 1-10
345-01111-0 8-3
345-05003-1 5-4
345-05004-1 5-10
345-05135-1 5-5
345-05223-1 1-45
345-05223-1 5-35
345-05224-0 20-11
345-62441-0 10-17
345-63048-0 11-6
345-63207-0 11-20
345-63713-0 1-49
345-66226-0 12-14
345-66226-0 20-25-8
345-67117-0 3-32
345-67142-1 12-11
346-00116-0 2-20
346-01032-0 1-18
346-01032-0 20-21-6
346-05228-1 6-22
346-05234-0 1-56
346-62124-1 10-10
346-62127-0 10-12
346-62421-1 10-18
346-62438-0 10-46
346-63201-2 11-19
346-63722-2 6-20
346-64027-1 9-20
346-64081-0 9-46-1
346-64082-0 9-46-2
346-64083-0 9-46-3
346-64084-0 9-46-4
346-64121-5 9-63
346-64124-5 9-62
346-65013-0 9-14
346-65013-0 20-24-6
346-66334-0 10-54
346-67115-0 5-7
346-67165-0 12-17
346-67165-0 20-25-16
349-62126-0 10-11
350-00011-0 2-33-1
350-00014-0 2-33-2
350-00021-1 2-44
350-00024-1 2-45
350-00032-1 2-11
350-00033-1 2-14
350-00034-2 2-15
350-00040-0 2-8
350-00040-0 20-27-3
350-00051-1 2-12
350-00061-1 2-17
350-00061-1 20-27-6
350-00062-0 2-16
350-00107-0 2-2
350-00115-0 2-1-2
350-00121-0 6-1
350-00121-0 20-21-9
350-01005-1 1-13-2
350-01005-1 20-21-5
350-01030-1 1-16
350-01093-0 1-12
350-01215-1 2-24
350-01215-1 20-21-20
350-01401-0 6-2
350-02104-2 3-3
350-02104-2 20-21-14
350-02105-3 3-4
350-02105-3 20-21-15
350-02305-2 1-26
350-02305-2 20-21-7
350-02306-2 1-27
350-02306-2 20-21-8
350-03174-0 3-15
350-03176-0 3-13
350-04005-0 4-27
350-04014-0 4-24
350-05000-2 5-1
350-05013-1 5-18
350-05104-1 5-3
350-05105-0 5-2
350-05116-1 5-20
350-05123-0 5-8
350-05124-0 5-9
350-05132-0 5-12
350-05136-0 5-21
350-05211-0 1-41
350-05217-0 5-34
350-05222-0 1-44
350-05227-1 1-42
350-05253-0 5-30
350-06025-0 6-13
350-60211-0 9-5
350-61012-2 12-36
350-61012-2 20-21-19
350-61301-0 10-25
350-61302-0 10-30
350-61336-0 10-31
350-61337-0 10-26
350-62121-2 10-13
350-62415-0 10-24
350-62417-0 10-22
350-62423-0 10-23
350-62437-0 10-42
350-62439-1 10-43
350-63046-0 11-7
350-63061-1 12-31
350-63061-1 20-25-4
350-63063-0 12-33
350-63063-0 20-25-5
350-63064-0 10-21
350-63064-0 20-25-3
350-63711-1 1-46
350-63715-1 1-62
350-63723-0 6-21
350-64010-0 9-18
350-64020-0 9-19
350-64032-0 9-22
350-64218-0 9-25
350-64219-0 9-26
350-64222-1 9-28
350-64223-1 9-29
350-64301-0 9-47-1
350-64302-0 9-47-2
350-64303-0 9-47-3
350-64303-0 20-26-7
350-64326-1 9-3
350-65011-1 9-38
350-65011-1 20-22-5
350-65014-0 9-39
350-65016-1 9-37
350-65022-0 9-36
350-65022-0 20-22-4
350-65025-0 9-44
350-65025-0 20-22-6
350-65100-0 8-14-1
350-65110-0 8-14-2
350-65120-0 8-14-3
350-65120-0 20-26-6
350-65204-0 8-4
350-65205-0 8-16
350-65206-0 8-15
350-66110-0 13-1
350-66112-0 13-9
350-66115-0 13-7
350-66121-0 13-4
350-66215-0 13-13-2
350-66223-0 13-18
350-66223-0 20-9
350-66225-0 13-16
350-66241-0 13-14
350-66302-0 20-13
350-66315-0 10-67
350-66337-0 20-12
350-67101-0 13-12
350-67104-0 12-5
350-67105-0 12-8
350-67154-0 3-35
350J02300-1 1-22-2
350J02302-1 1-25-2
350Q61110-0. 8-10
350Q61110-0. 20-26-2
350Q61401-0. 10-33
350Q61402-1. 10-32
350Q62010-2. 10-20
353-06821-0 12-22
353-67162-0 12-18
353-67162-0 20-25-17
353-76037-0 6-31
353-83728-1 1-58
353-83728-1 20-25-9
362-02100-1 3-18
362-02311-0 8-7
362-02312-2 8-8
362-02312-2 20-24-3
362-60206-1 9-30
362-60211-0 9-12
362-64030-0 9-21
362-64211-2 9-23
362-64215-0 9-24
362-64231-0 9-61
362-65231-1 20-23-1
362-65238-0 20-23-4
362-65239-0 20-23-5
362-87322-1 20-22-1
362B64107-1 9-59-1
369-60206-0 9-33
369-62122-2 10-14
369-62434-0 20-6
369-70098-2 1-37
369-72019-1 11-4
369-72025-0 12-35-2
393-01131-0 1-6
393-01137-0 1-7
398-06830-0 12-21
398-06972-0 1-65
398-06972-0 1-67
398-61207-0 8-5
398-61307-0 10-27
398-61308-2 10-29
398-62396-1 10-47
398-62396-1 10-49
398-63012-0 11-8
398-63041-0 11-12
398-63053-0 11-5
398-63717-1 1-54
398-63717-1 20-25-14
398-66012-0 9-49-1
398-66013-0 9-49-2
398-66014-0 9-49-3
398-66014-0 20-26-8
398-66031-0 9-52
398-87321-3 20-24-1
398Q60100-2. 9-9
398Q63000-3. 20-25-1
398Q63003-1. 11-1
398Q63003-1. 20-25-2
398Q63011-1. 11-3
398Q87301-4. 20-1-1
398Q87302-4. 20-1-2
398Q87304-4. 20-1-3
398Q87314-0. 20-26-1
3A3-62396-1 10-51
3A3-76037-0 6-19
3AA-83719-0 1-59
3AA-83719-0 10-56
3AA-83719-0 20-25-11
3AC-62191-0 10-9
3AD-02230-0 3-23
3AD-02234-0 3-26
3AD-02235-0 3-25
3AD-02237-0 3-24
3AL-05212-0 10-59
3AL-05254-0 10-57
3AL-66333-0 10-53
3B2-66322-1 20-3
3B2-70260-1 12-26
3B7-05243-0 1-64
3B7-63733-0 1-47
3B7-63733-0 1-57
3B7-63733-0 20-25-13
3B7-67179-0 13-20
3B7-70200-4 16-1
3B7-70280-1 16-8
3B7-76142-1 1-72
3BAB64516-1. 9-59-2
3BAB64521-1. 9-59-4
3BAB64524-1. 9-59-5
3BJ-60108-0 9-15
3BJ-65017-0 9-40
3BKQ60101-1. 9-10
3C7-06921-0 6-51
3C7-70050-1 16-13
3C7-70113-0 16-17
3C7-70155-0 16-14
3C7-70177-1 16-12
3C7-70199-0 16-16
3C7-70211-1 16-4
3C7-70217-0 16-5
3C7-70220-1 16-2
3C7-70224-1 16-3
3C7-72180-3 15-8
3C8-02011-0 4-30
3C8-02011-0 20-20-2

3C8-02011-0 20-21-17
3C8-03121-0 4-13
3C8-03121-0 20-20-7
3C8-03121-0 20-21-16
3C8-03125-0 4-7
3C8-03125-0 20-20-6
3C8-03126-0 4-6
3C8-03126-0 20-20-5
3C8-03157-0 4-10
3C8-03169-0 4-4
3C8-03169-0 20-20-3
3C8-03179-1 4-9
3C8-03180-0 4-20
3C8-03181-0 4-18
3C8-03182-0 4-19
3C8-03182-0 20-20-9
3C8-03193-0 4-16
3C8-03193-0 20-20-8
3C8-03193-0 20-21-18
3C8-03441-0 4-2-3
3C8-04002-0 4-29
3C8-04004-0 4-21
3C8-04018-0 4-23
3C8-04028-0 4-28
3C8-62104-2 10-76
3C8-62107-0 10-78
3C8-62421-1 10-45
3C8-66011-0 9-50
3C8-66308-0 6-35
3C8-66308-0 12-13
3C8-66308-0 15-5
3C8-67146-0 12-9
3C8-72100-1 19-1
3C8-72181-0 6-42
3E0-70270-0 16-15
3E3-03147-0 20-20-4
3E3-64333-0 4-22
3FS-65029-0 9-43
3FS-65029-0 20-22-2
3FS-65029-0 20-23-2
3FS-65029-0 20-24-2
3G2-02411-0 3-31
3G2-02414-1 3-36
3G2-02414-1 20-21-22
3G2-03120-0 4-12
3G2-03141-0 4-17-2
3G2-03156-0 4-11
3G2-06060-2 6-32
3G2-06061-0 6-33
3G2-62434-0 20-8
3G2-66305-0 20-7
3G2-66311-1 10-52
3G2-66312-1 10-66
3G2-66313-1 10-61
3G2-66319-1 10-62
3G2-66321-0 10-64
3G2-66324-0 20-4
3G2-66331-0 10-68
3G2-66351-0 10-60
3G2-66901-0 20-2
3G2-67151-1 12-4
3G2-67152-0 3-34
3G2-67196-0 3-22
3G2-87122-1 20-20-1
3G2Q62310-1 10-15
3G2Q62993-1 10-40
3G3-06021-1 6-10
3G4-00043-0 2-9
3G4-00043-0 20-27-5
3GF-70250-0 16-10
3GF-70281-0 16-9
3H6J01031-0 1-17-2
3K9-66137-0 13-3
3KM-67503-0 5-22
3LC-01160-0 1-34
3LD-00001-0 2-43-1
3LD-00004-0 2-43-2
3LD-00011-0 2-32-1
3LD-00014-0 2-32-2
3LD-00039-0 20-27-1
3LD-00046-0 2-6
3LD-00046-0 20-27-4
3LD-00090-0 2-46
3LD-00090-0 20-27-2
3LD-00121-0 2-23
3LD-00121-0 20-21-13
3LD-01291-0 2-22
3LD-03100-0 4-1-3
3LD-03147-0 4-5-2
3LD-04562-0 4-3-3
3LD-06049-0 6-37-2
3LD-06102-0 6-7
3LD-06133-0 6-15
3LD-63718-0 6-28-2
3LD-64325-0 9-1
3LD-67501-0 15-6
3LD-87121-0 20-21-3
3LD-87123-1 2-31-1
3LD-87124-1 2-31-2
3LD-87130-0 2-42-1
3LD-87131-0 2-42-2
3LD-87801-0 15-12
3LDH67500-2. 15-9
3LDJ01001-0 1-11-3
3LDJ01100-0 1-1-3
3LDJ87090-1 20-19-2
3LDQ61191-0. 8-2-1
3LDQ61192-0. 8-2-2
3LDQ67100-0. 12-1-2
3M2-00031-1 2-10
3M2-00069-1 2-7
3M2-03167-0 3-11
3M2-03171-0 3-12
3M2-05215-0 5-33
3M2-06921-0 6-38
3M2-06926-0 6-39
3M2-66226-0 12-19
3M2H67521-1 15-11
3M2J02010-1 3-1-2
3M3-01012-0 1-14
3M3-01303-0 1-69
3M3-01303-0 20-21-21
3M3-06001-1 6-5
3M3-61017-1 1-70
3M3H67640-3 15-10
3M3Q63005-1 11-2
3P0-66233-0 8-12
3P0-66233-0 9-58
3P0-66233-0 10-37
3P0-66233-0 20-26-4
3R0-66308-0 10-55
3T5-01133-0 1-35
3T5-84398-0 6-40
3V1-60217-0 9-16
3V1-62106-0 10-74
3V1-63035-1 11-13
3V1-63036-0 11-15
3V1-63077-0 11-14
3V1Q62105-0. 10-72
3V1Q62108-0. 10-73
3V6-62117-0 10-5
3V6Q62112-2. 10-1
3V6Q62113-1. 10-2
3V9-87326-0 9-60
3V9Q60000-1. 9-4
910103-0612 12-12
910103-0616 1-21
910103-0885 10-69
910103-5514 6-29
910103-5610 10-48
910103-5612 1-40
910103-5612 1-73-2
910103-5614 6-34
910103-5620 9-17
910103-5620 10-4
910103-5620 10-39
910103-5625 8-9
910103-6512 9-56
910103-7630 6-47-2
910103-7630 12-34
910103-7630 20-25-6
910121-6620 6-4
9101E3-0625 11-16
9101E3-0830 10-19
9101E3-5612 10-50
9101E3-5620 12-3
9101E3-5652 20-22-7
9101E3-5675 11-17
9101E3-5818 10-44
9101F4-0616 13-5
9101F4-0616 13-10
9101F4-0625 1-28
9101F4-0630 5-24
9101F4-0635 5-13
9101F4-5630 1-19
9101F4-5652 9-45
910306-0405 4-15
9106E3-0808 1-23
910903-0506 3-14
915221-0823 1-48
915324-0625 3-7
915324-0630 3-9
9153E3-0825 8-6
9153E3-0825 8-11
9153E3-0825 20-26-3
916103-0550 3-16
916103-0680 3-20
916124-0628 3-5
916124-0635 3-6
916124-0845 1-8
9161E3-0855 10-35
9161E3-0885 10-34
921503-0430 9-31
921503-0525 1-52
921503-0525 6-23
921503-0610 1-66
921503-5430 5-26
921503-5510 6-27
921503-5612 12-25
921503-7616 5-32
921521-6406 6-14-2
921521-6510 6-25
921521-6525 6-11
9215F1-0620 3-19
921703-0305 4-25
921722-0410 4-8
921803-0525 11-9
921803-0620 9-34
922503-0410 4-14
922503-0410 20-20-10
922553-0512 3-33
930103-0500 1-53
930103-0500 1-55
930103-0500 1-63
930103-0500 6-24
930103-0500 20-25-15
930103-0600 1-61
930103-0600 5-14
930103-0600 10-8
930103-0600 20-25-10
930103-0800 3-27
930103-0800 8-13
930103-0800 9-57
930103-0800 10-36
930103-0800 10-70
930103-0800 20-26-5
930121-0600 3-8
930203-0300 4-26
930403-0400 9-32
930403-0600 11-18
930403-0600 15-4
930403-0800 1-50
931121-1600 6-17
940103-0600 3-21
940103-0600 5-25
940103-0600 6-49
940103-0600 13-6
940103-0800 10-58
940103-0800 10-71
940103-1000 10-28
940121-0600 3-10
940121-0600 5-15
940121-0800 1-9
9401E3-0600 1-29
9401E3-0600 10-6
9401E3-0600 10-7
9401E3-0800 1-15
9401E3-0800 1-71
941303-0500 3-17
941303-0600 13-11
941322-0600 5-16
941403-0800 1-43
941403-0800 5-31
941403-1000 11-10
941403-1200 13-2
941403-1400 12-10
945102-2500 2-21
945303-0500 5-6
945303-0500 20-5
945303-0600 10-63
945303-0600 12-32
945303-0600 20-25-7
951403-0310 11-11
951403-0312 13-15
951403-0312 20-16
951403-0316 5-11
951403-0535 20-10
951403-0540 10-41
951407-0308 2-13
951407-0312 9-51
951503-0212 10-65
951503-0212 20-14
951503-0322 9-64
951503-1610 13-19
951503-1610 20-15
951503-2520 13-17
951503-2522 13-8
951603-0800 1-60
951603-0800 20-25-12
9601-0-6205 9-8
9601-0-6205 9-11
9601-0-6302 9-48
9603-3-6305 2-18
9603-3-6305 2-19
9701-1-1010 1-68-2
98AB-30-270 1-38
98AB-50-185 12-29
98AB-50-220 3-29
98AB-701600 16-7
98AB-70-700 16-6
98AL-40-030 1-32
98AL-40-220 1-33

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